

卷七十 “ドフラミンゴ現る、”

JUMP COMICS



ワンピース

NEPPEG



尾田栄一郎

EIICHIRO ODA



尾田 栄一郎

Bull horns are so awesome. I wish I could grow horns. Guys the world over have wanted to have them since ancient times. You see them pop up all over the place. They make you look tough. Do they get in the way when you go to sleep, I wonder? It'd be hard to pull off headers in soccer. I can imagine sitting down at your desk and accidentally knocking over the lamp with your horns. You'd be like, "Mrooh!!" Hey, wait! Cows make that sound too!! *I bull-ieve it's time to start volume 70!!!*

-Eiichiro Oda, 2013



Eiichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.

JUMP COMICS



ONE PIECE



かん
卷七十
あらわ
ドラミンゴ現る、
お だ え い ち ろ う
尾田栄一郎

Straw Hat Crew · 麦わらの一味 ·

Monkey.D.Luffy

モンキー・D・ルフィ

海賊王を夢見る青年。2年の修業を経て、仲間と合流し、新世界を目指す!

【船長 懸賞金4億\$】



Roronoa Zoro

ロロノア・ゾロ

クライガナ島にて、己のプライドを捨てミホークに剣の教を乞い、合流を果たす。

【戦闘員 懸賞金1億2000万\$】



Tony Tony Chopper

トニー・トニー・チョッパー

「トリノ王国」で、強い薬の研究に励み、再合流を果たす。

【船医 懸賞金50\$】

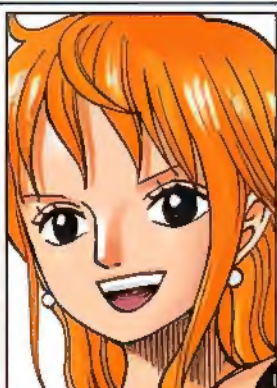


Nami

ナミ

天候を科学する国・小さな空島「ウェザリア」にて、新世界の天候を学び、合流。

【航海士 懸賞金1600万\$】

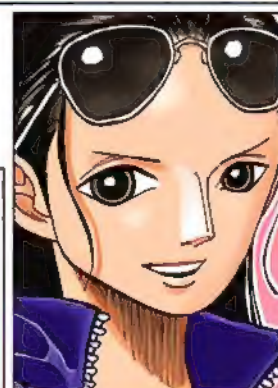


Nico Robin

ニコ・ロビン

革命軍のリーダーで、ルフィの父・ドラゴンが居るパルティゴを経て、合流。

【考古学者 懸賞金8000万\$】



Usopp

ウソップ

ポイン列島にて、狙撃の王様になる為、ヘラクレソンの教を受け合流。

【狙撃手 懸賞金3000万\$】

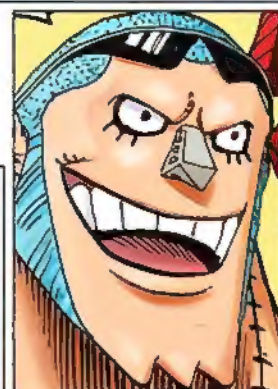


Franky

フランキー

「未来国バルジモア」で、自身に改造を加え、アーマードフランキーとなり合流。

【船大工 懸賞金4400万\$】

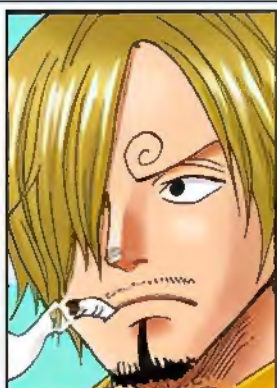


Sanji

サンジ

「カマバッカ王国」にて、新人類拳法の使い手達と戦い、更なる成長を遂げ合流。

【コック 懸賞金7700万\$】

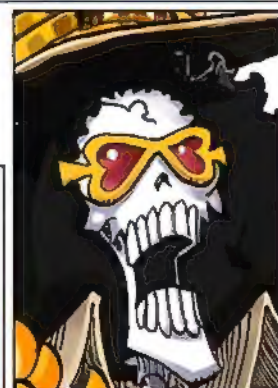


Brook

ブルック

手長族に捕まり見世物となるも、大スターソウルキング・ブルックとして合流。

【音楽家 懸賞金3300万\$】



一堂に会し、島に戦火が広がる!! ローの提案に乗り、「海賊同盟」を結んだルフィ達は、四皇の一角を崩す為、シーザー誘拐を計画し、彼を追いつめた。シーザー確保の真の目的とは、シーザーの科学力を利用するドフラミンゴを引きずり出し、彼が四皇の一人に提供する人造悪魔の実「SMILE」の供給を断つ為だった。ルフィ達はこの野望を打ち砕き、この先に待つ新時代に向け、歩み出そうとしていた…。

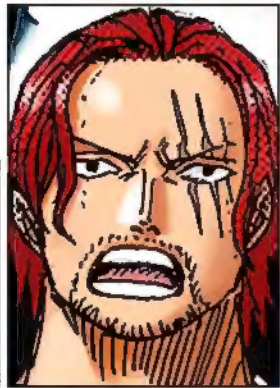
The story of ONE PIECE 1»70

Shanks

シャンクス

「四皇」の一人。偉大なる航路、後半
新世界にて、ルフィを待つ。

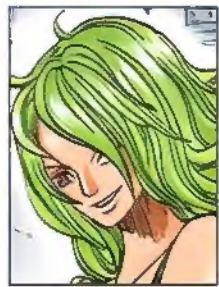
あかびみかいぞくだん せんちよう
【赤髪海賊団 船長】



モモの助
【路えもんの息子・龍】



狐火の錦えもん
【ワノ国の侍】



モネ
【人面鳥・Harpy】



シーザー兵
【シーザーの部下】



茶ひげ(ボス)
【PH巡回部隊】

Punk Hazard・パンクハザード・

Master.Caesar.Crown

M・シーザー・クラウン

Dr.ベガバンクの元同僚。現在賞金首で、
大量殺戮兵器製造の第一人者。

もとせいしゅ かがくしゃ
【元政府の科学者】



Donquixote Doflamingo

ドンキホーテ・ドフラミンゴ 【Joker 「ジョーカー」】

王下七武海の一にして、闇の仲買人。
「ジョーカー」の異名を持つ男。

おうかしちふかい かいぞく
【王下七武海 海賊】

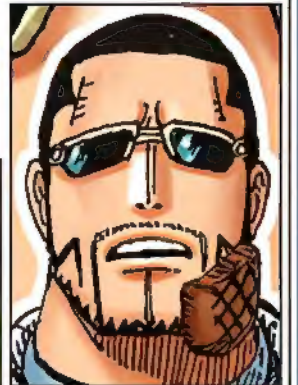


V.A:Vergo

ヴェルゴ中將

ドフラミンゴの一味で、子供達誘拐事件
に荷担。海軍に身を置き、裏で暗躍する。

かいぐん ジー ファイブ きちりょう
【海軍「G-5」基地長】



Trafalgar Law

トラファルガー・ロー

「死の外科医」の異名を持つ「オペオペ」
の実、の能力者。ルフィと同盟を結ぶ。

おうかしちふかい かいぞく
【王下七武海 海賊】



Story・あらすじ・

2年の修業を経て、シャボンディ諸島に再集結を果たした麦わらの一味。彼らは魚人島を経て、遂に最後の海、「新世界」へと辿り着く!!

上陸したPH島は、かつて政府の研究施設があり、今は賞金首となったシーザーが支配していた。そこへ、七武海になったロー、麦わらの一味と、それを追ってきた海軍がノ

ーワンピースー
ONE PIECE
vol.70

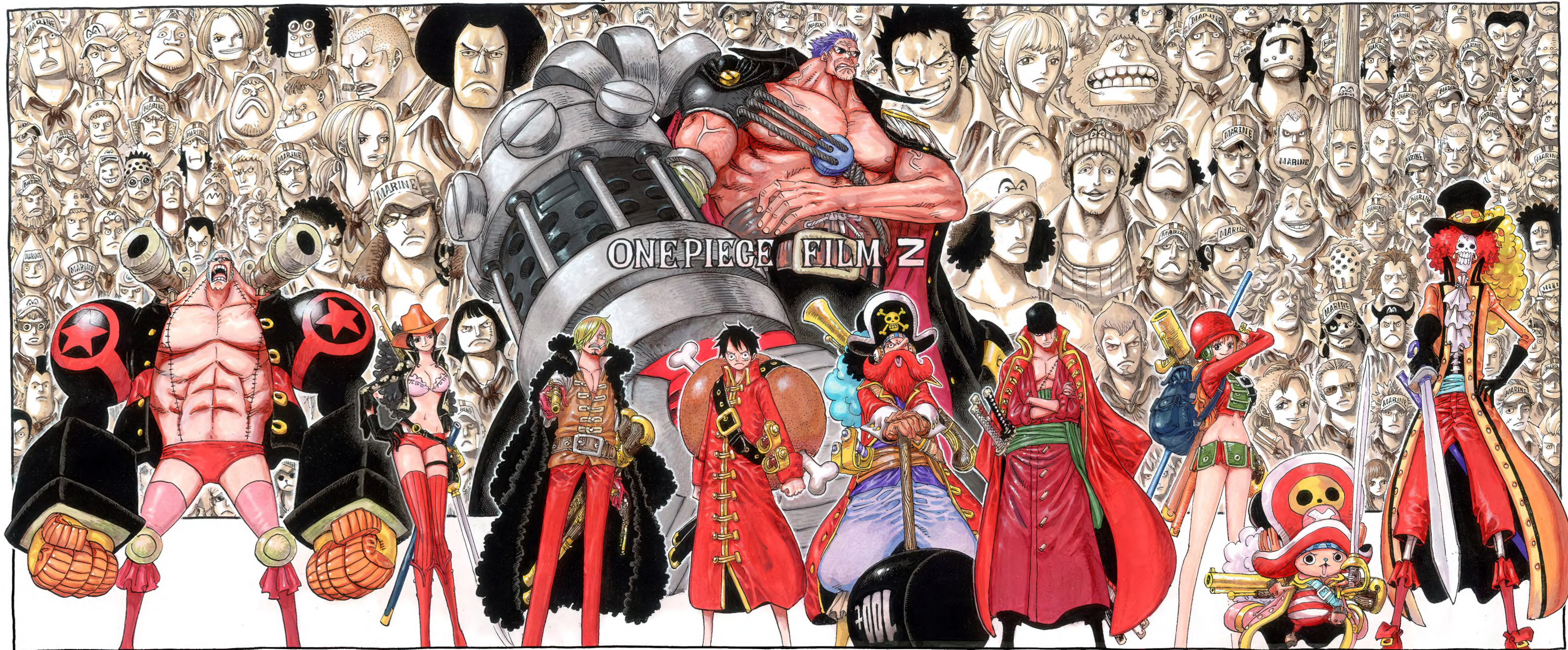
◇ドフラミンゴ^{あらわ}現る◇

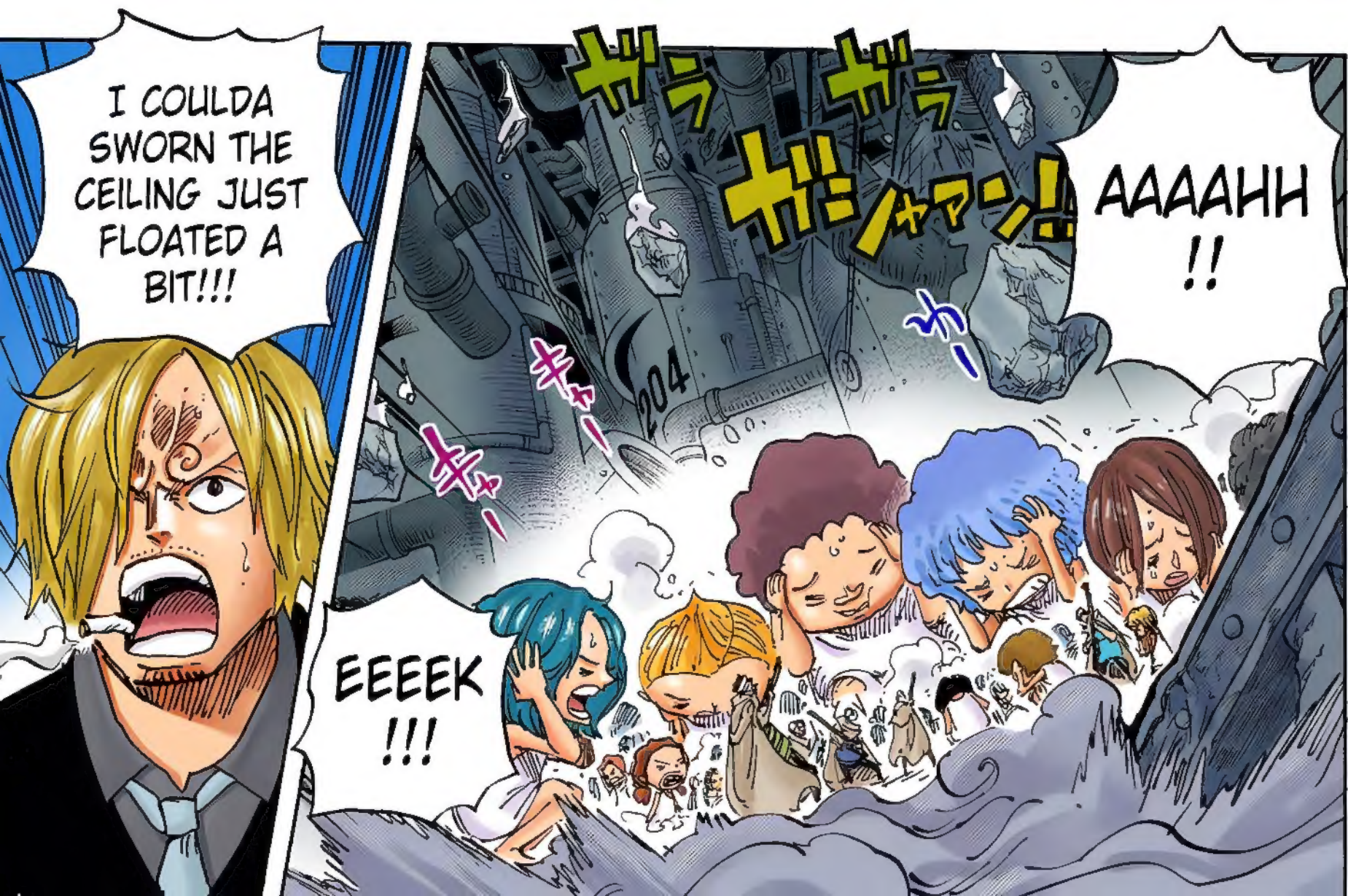
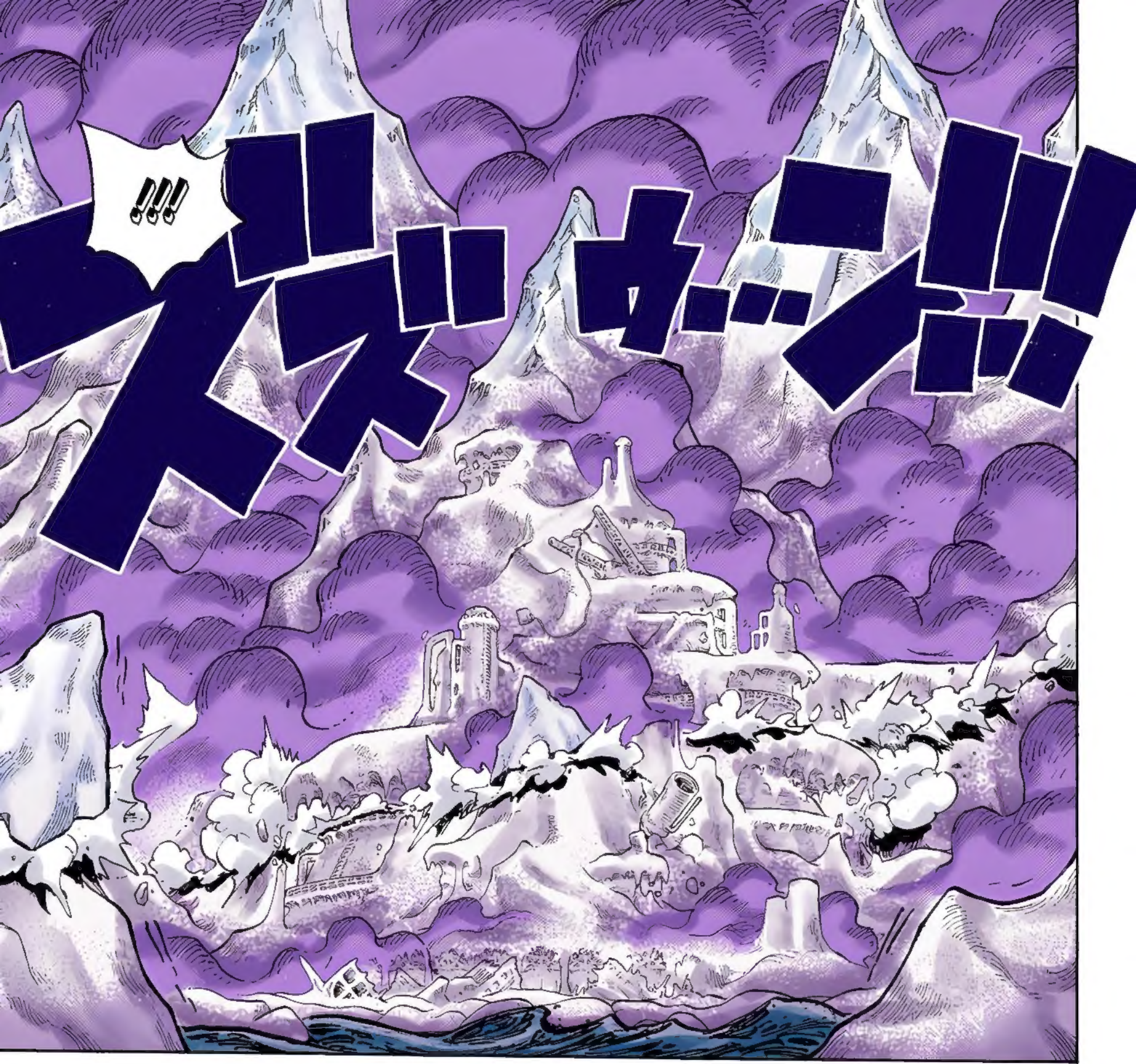
CONTENTS

だい 第691話	わ ◇死 ^し の国 ^{くに} の王 ^{おう} ◇	007
だい 第692話	わ ◇ドレスローザから来 ^き た刺 ^し 客 ^{かく} ◇	028
だい 第693話	わ ◇死 ^し んでくれ◇	048
だい 第694話	わ ◇最 ^{もっと} も危 ^き 険 ^{けん} な男 ^{おとこ} ◇	067
だい 第695話	わ ◇任 ^{まか} せろ!!!◇	085
だい 第696話	わ ◇利 ^り 害 ^{がい} の一 ^{いっ} 致 ^ち ◇	105
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Chapter 691: KING OF THE LAND OF THE DEAD





I COULDA
SWORN THE
CEILING JUST
FLOATED A
BIT!!!

EEEEK
!!!

AAAAHH
!!



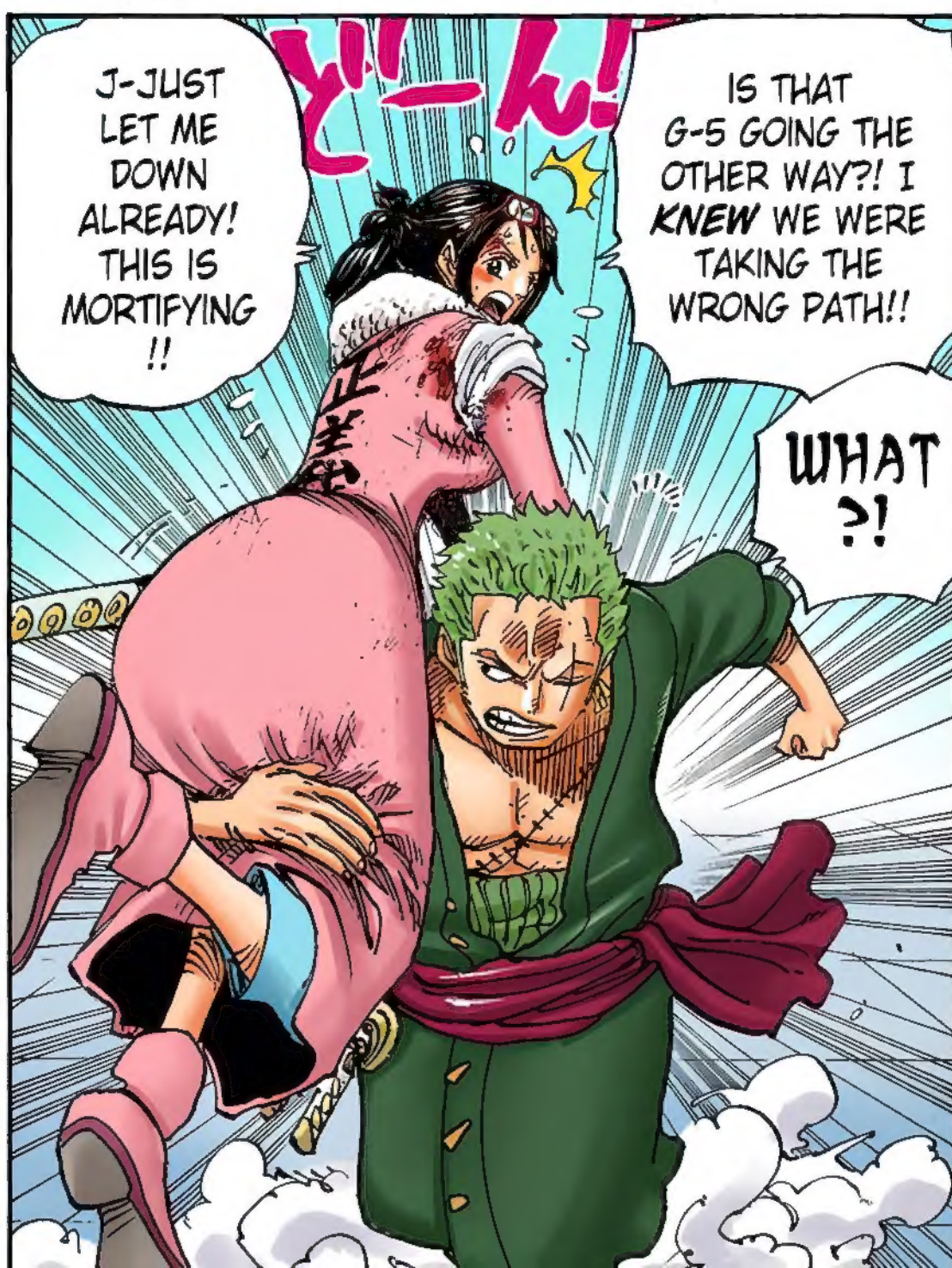
NO TIME FOR
WIMPING OUT,
BRATS!! ON YOUR
FEET AND KEEP
RUNNING!!!

WAHHH
!!

I'M
SCARED,
LADY!

OH
NO!!

NOW
THE GAS IS
SEEPING IN
THROUGH
THE NEW
CRACK!!



J-JUST
LET ME
DOWN
ALREADY!
THIS IS
MORTIFYING
!!

IS THAT
G-5 GOING THE
OTHER WAY?! I
KNEW WE WERE
TAKING THE
WRONG PATH!!

WHAT
?!

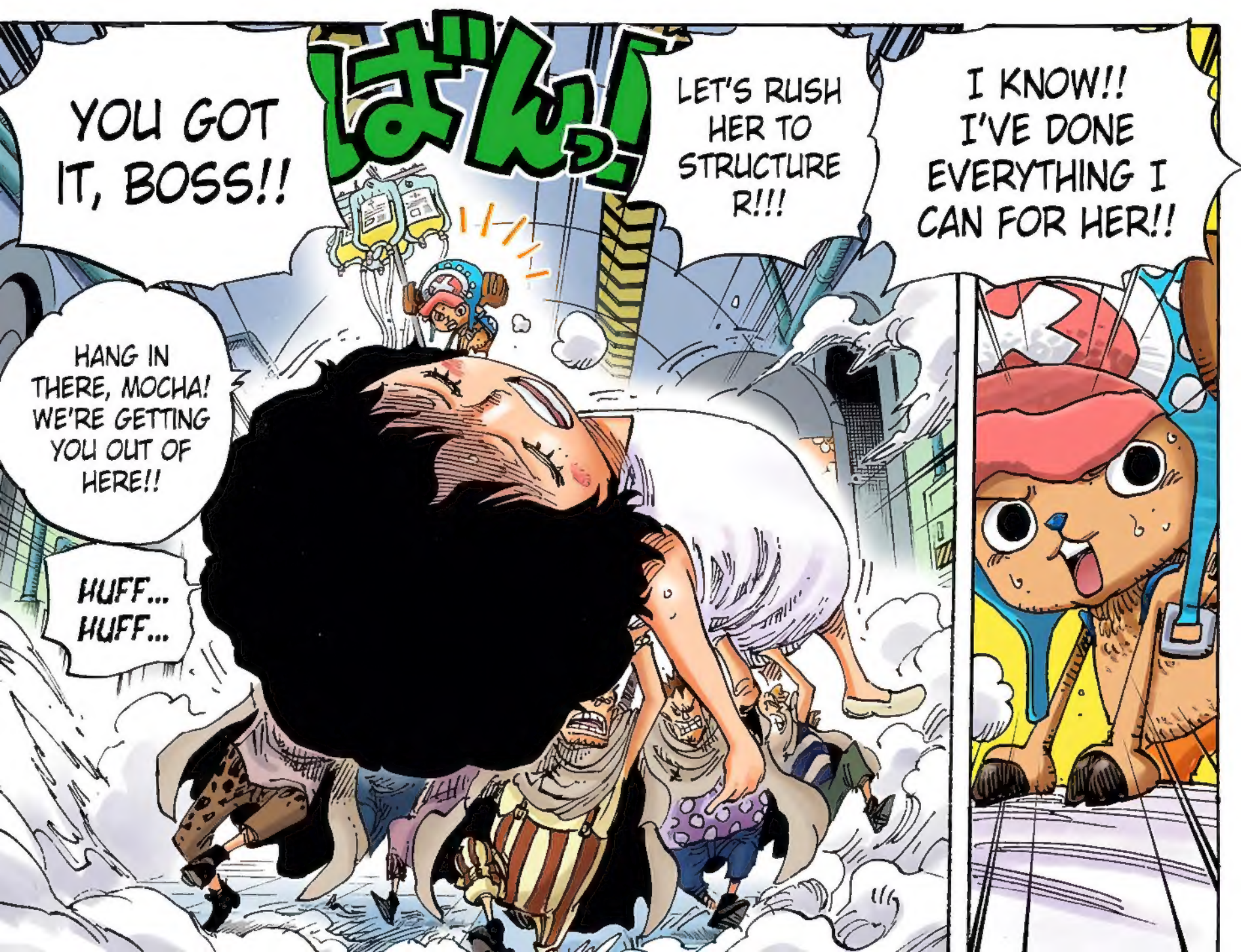
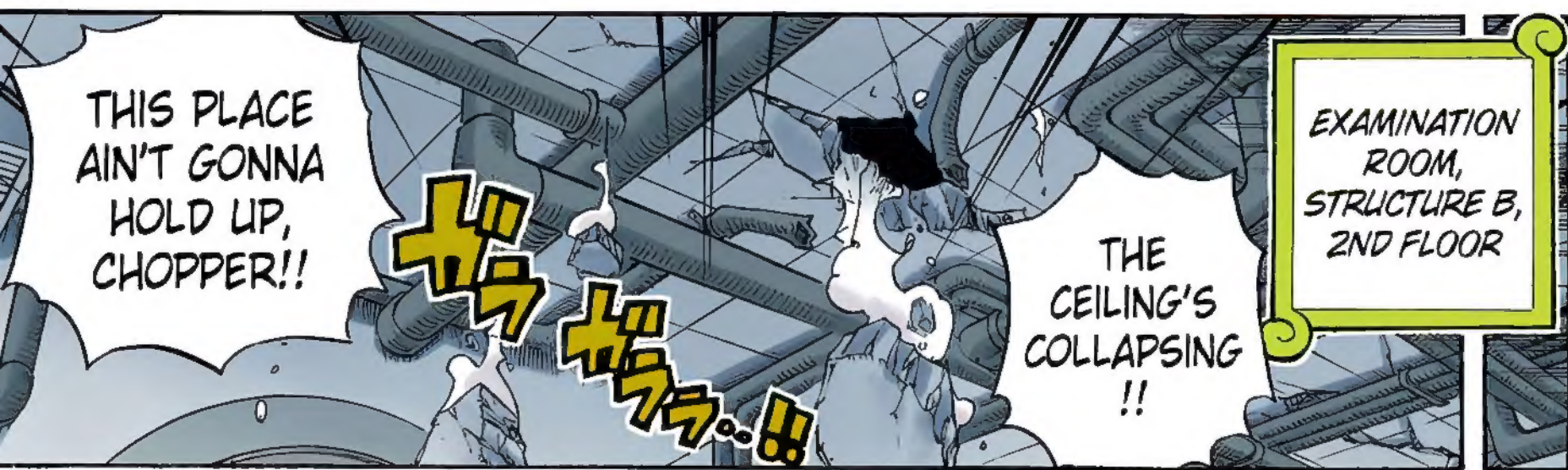
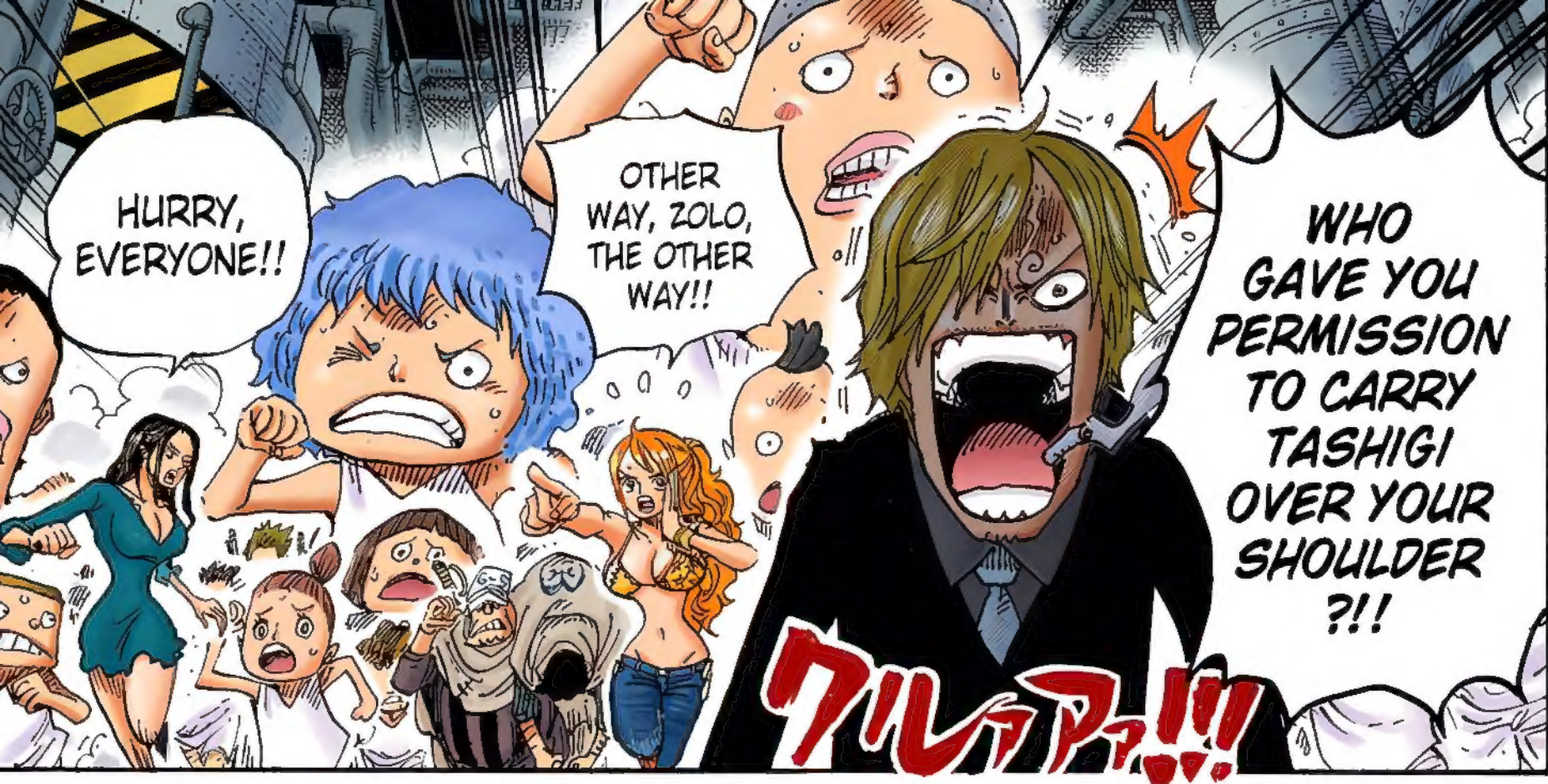


I'M SO
GLAD YOU'RE
ALL RIGHT!!
SO YOU BEAT
THE BIRD-
WOMAN?!

AHA!!
CAPTAIN
!!

!?

BUT WHY
ARE YOU COMING
FROM UP AHEAD?!
I THOUGHT YOU
WERE PROTECTING
US FROM THE
REAR!!





YOU PICKED A
VICIOUS WAY TO HAVE
YOUR REVENGE!!

HOW AM I SUPPOSED
TO EAT BREAKFAST
TOMORROW...?

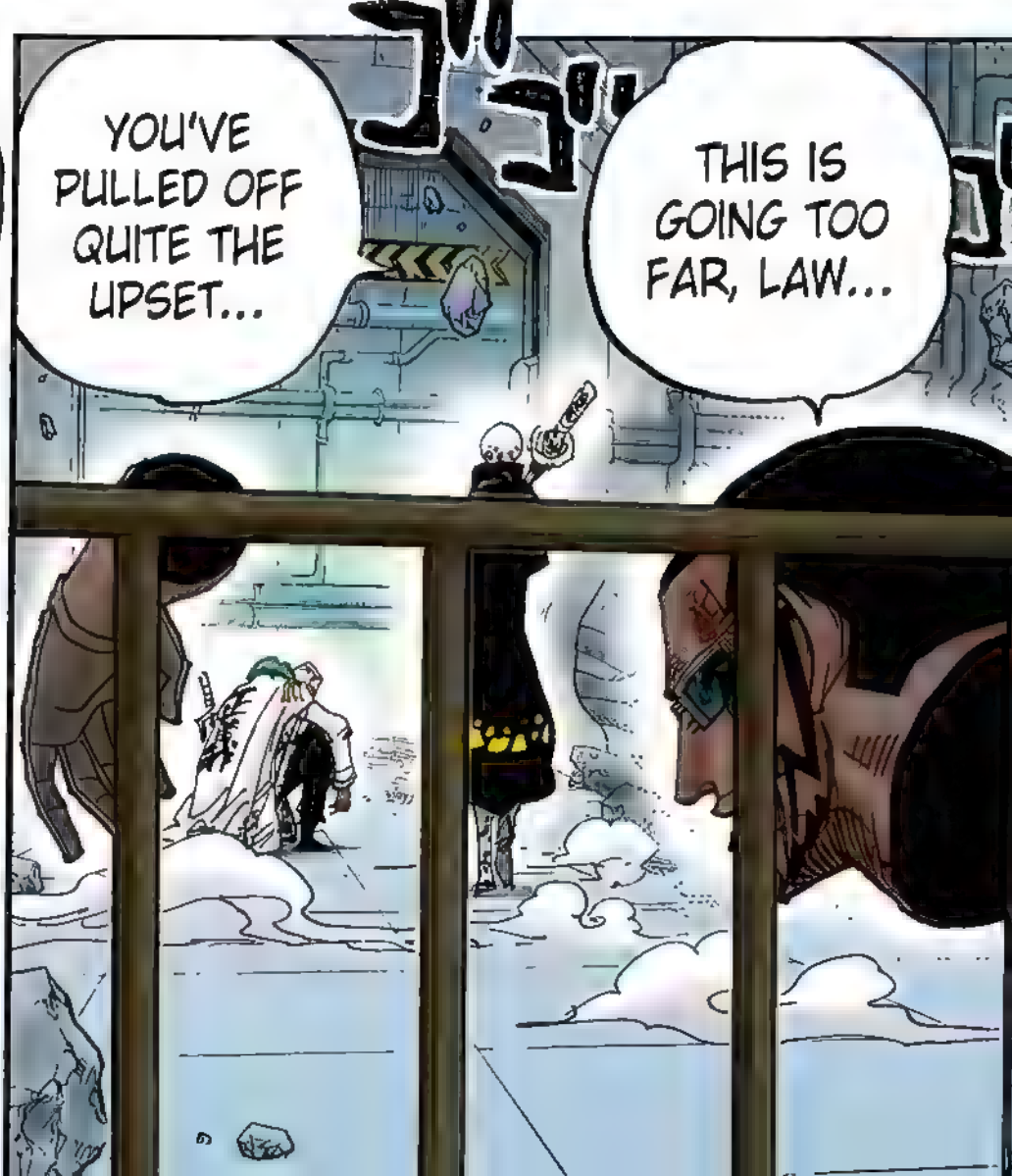
OH,
DAMN...



MARK MY
WORDS...

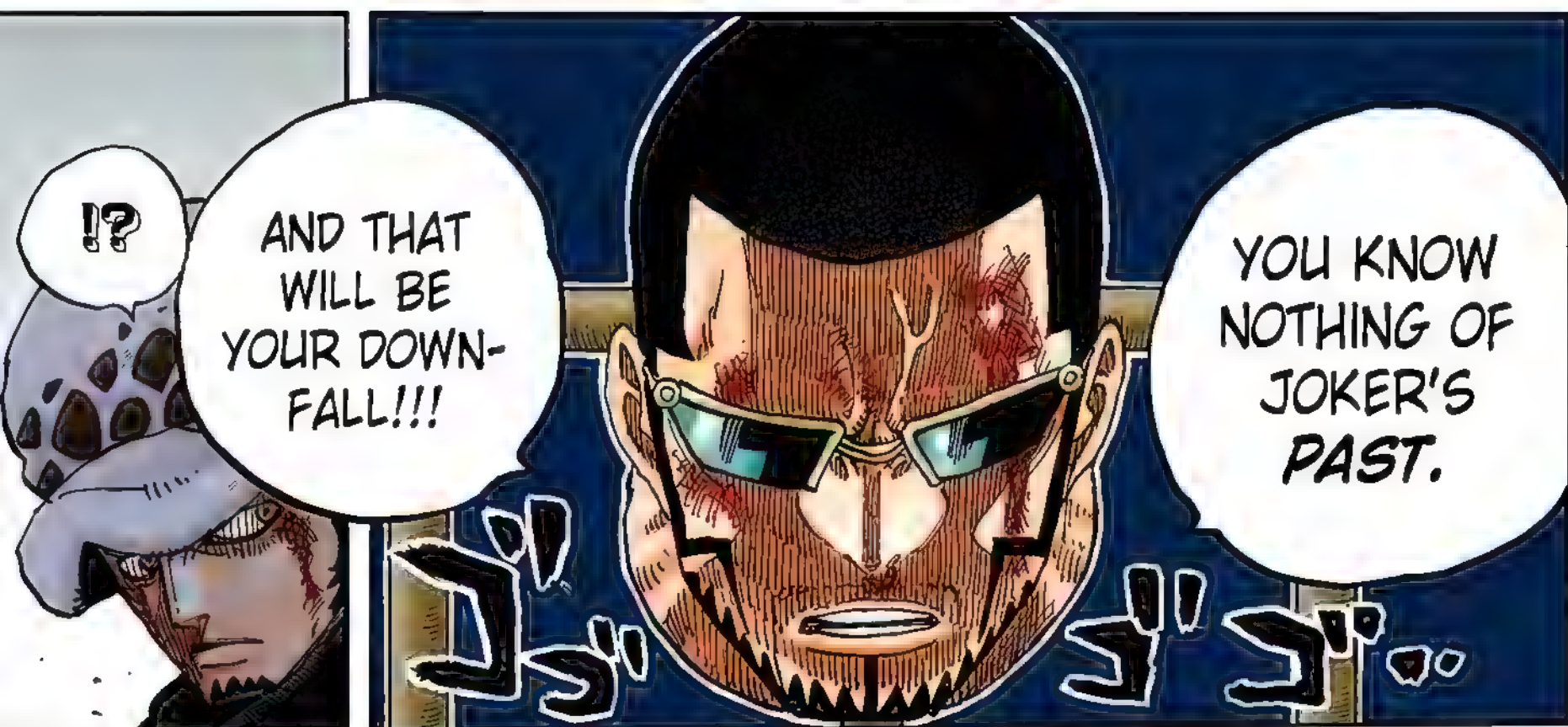
...

BUT
YOU *WILL*
REGRET
THIS.



YOU'VE
PULLED OFF
QUITE THE
UPSET...

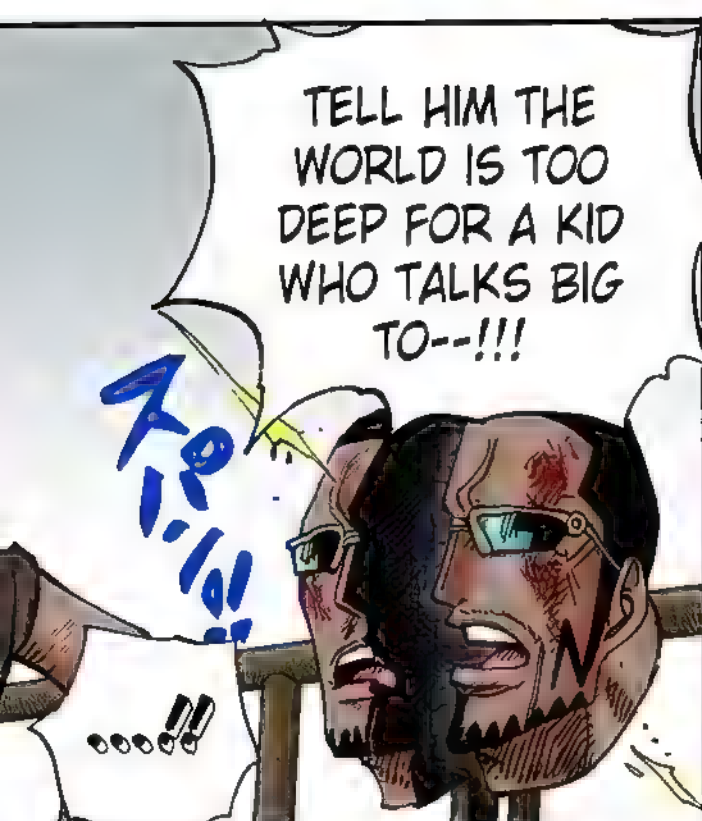
THIS IS
GOING TOO
FAR, LAW...



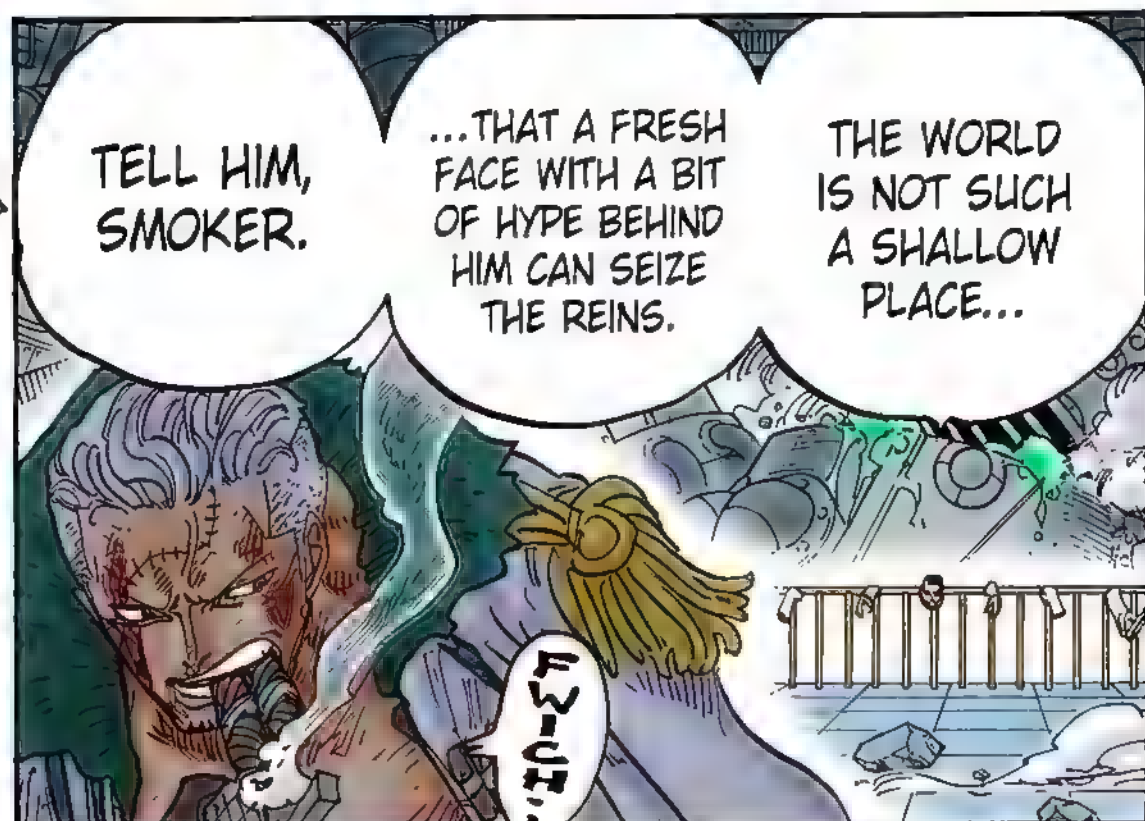
!?

AND THAT
WILL BE
YOUR DOWN-
FALL!!!

YOU KNOW
NOTHING OF
JOKER'S
PAST.



TELL HIM THE
WORLD IS TOO
DEEP FOR A KID
WHO TALKS BIG
TO--!!!



TELL HIM,
SMOKER.

...THAT A FRESH
FACE WITH A BIT
OF HYPE BEHIND
HIM CAN SEIZE
THE REINS.

THE WORLD
IS NOT SUCH
A SHALLOW
PLACE...



THIS ROOM
WILL BLOW
SKY-HIGH
SOON.

FOCUS ON
YOUR OWN
PREDICA-
MENT.

DON'T
WORRY
ABOUT
ME.

GOOD-
BYE...

...VERGO
THE
PIRATE.



ONLY ONE
MAN COULD
HAVE DONE
THIS!!

STRUCTURE
R, 1ST
FLOOR



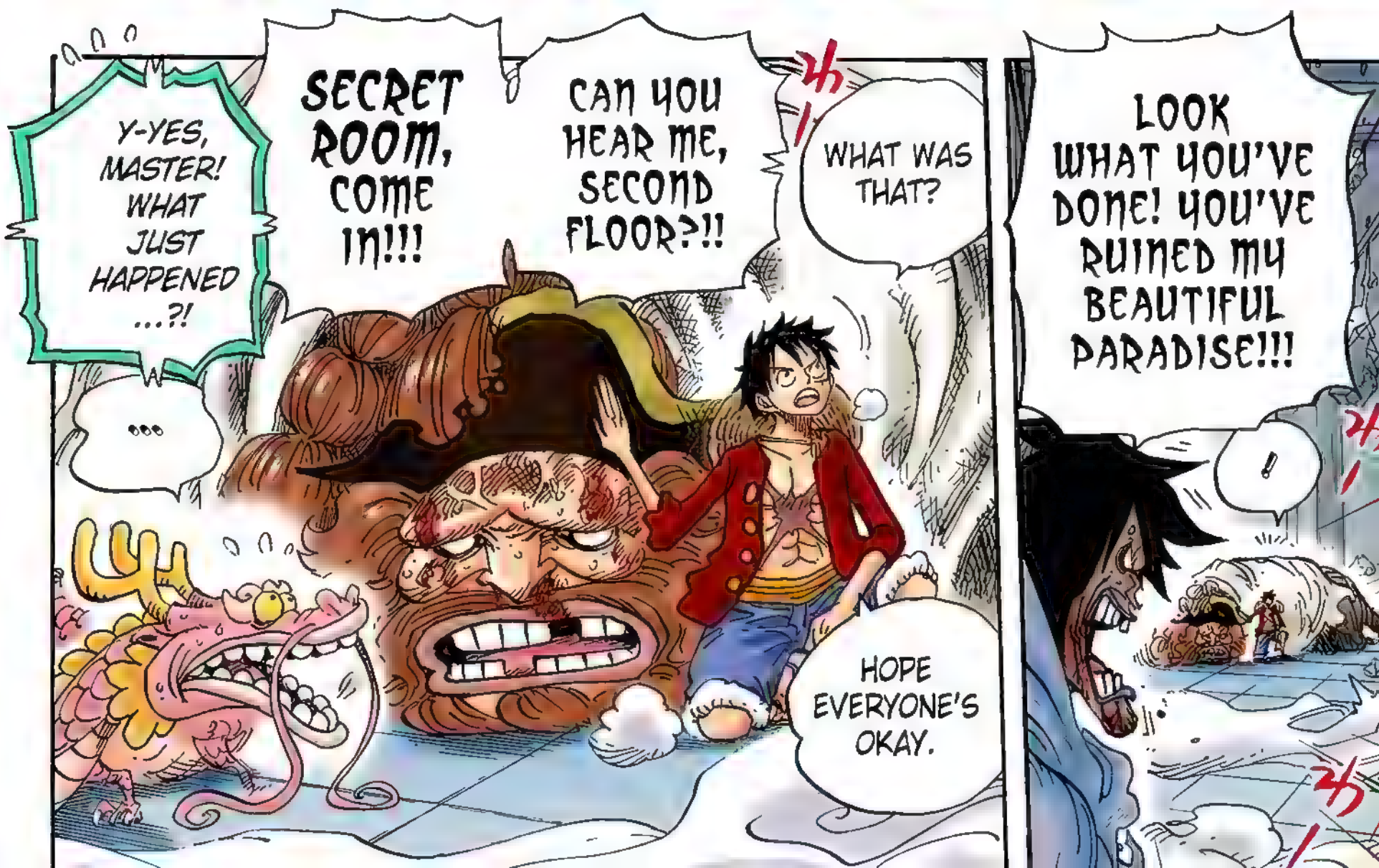
MASTERRR
!!

SOME OF
OUR GUYS
ARE TRAPPED
UNDER THE
RUBBLE!!

MASTER!!
WHAT'S
GOING
ON?!

PTU... WHAT
IS VERGO
DOING?!

LAW!!



Y-YES,
MASTER!
WHAT
JUST
HAPPENED
...?!

SECRET
ROOM,
COME
IN!!!

CAN YOU
HEAR ME,
SECOND
FLOOR?!!

WHAT WAS
THAT?

LOOK
WHAT YOU'VE
DONE! YOU'VE
RUINED MY
BEAUTIFUL
PARADISE!!!

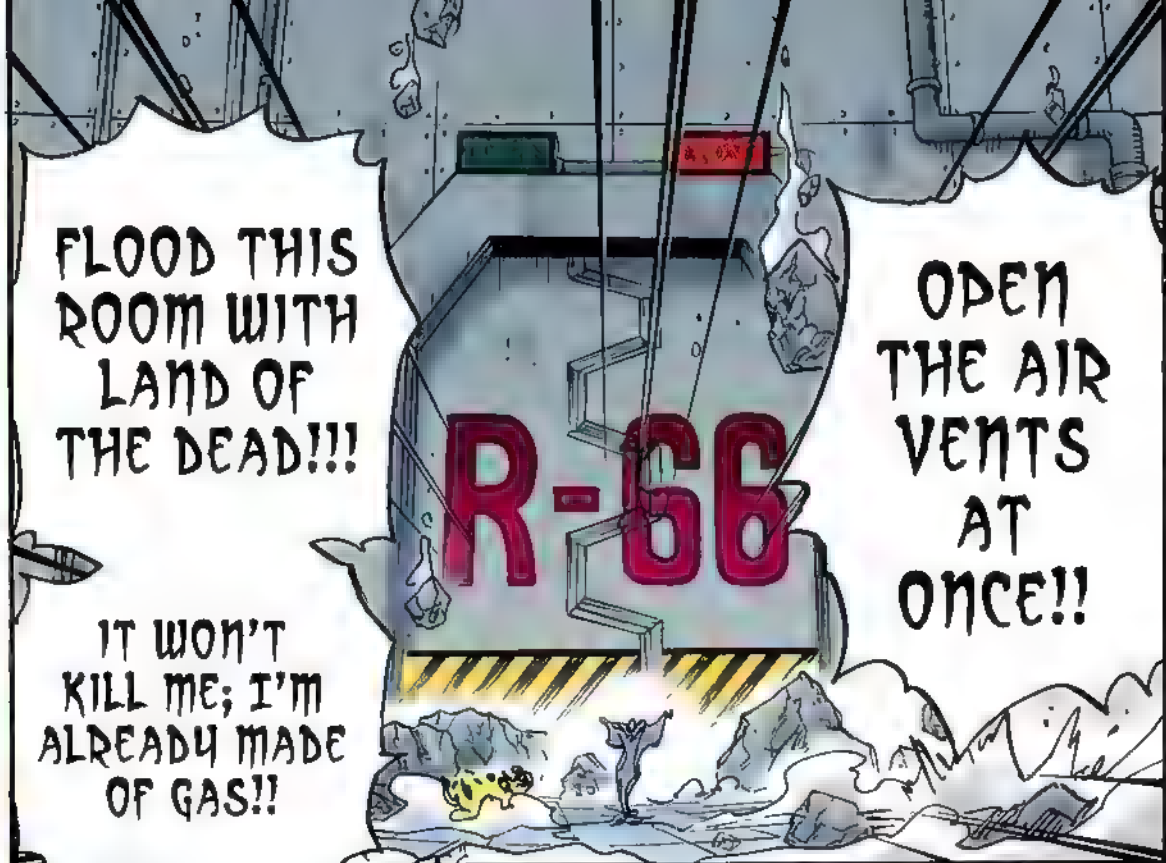
HOPE
EVERYONE'S
OKAY.



RIGHT NOW!!

UNDERSTOOD!!
WE'LL GIVE YOU A
BIT OF TIME TO
EVACUATE THE
OTHER GUARDS
BEFORE--

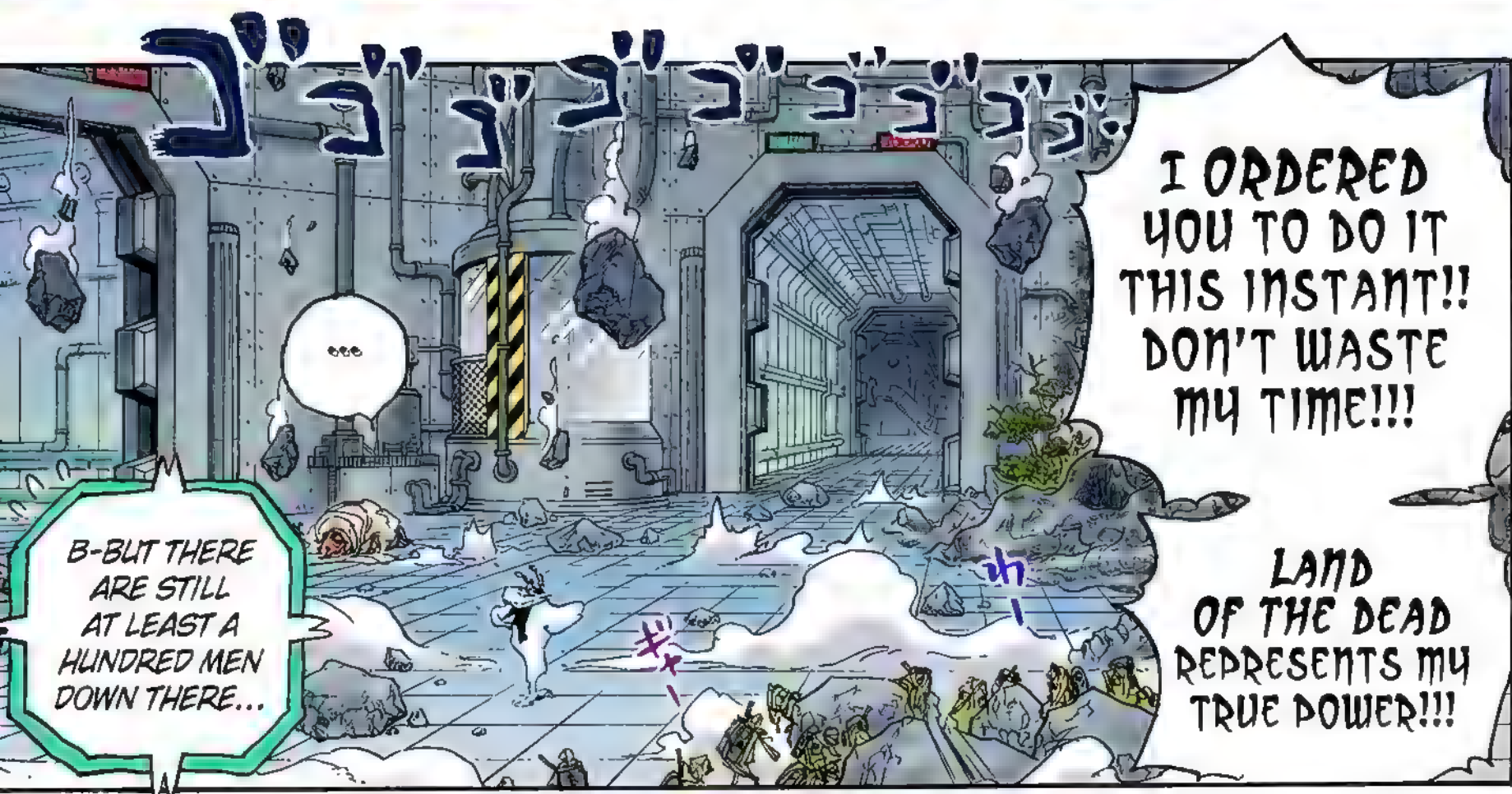
!?



**FLOOD THIS
ROOM WITH
LAND OF
THE DEAD!!!**

IT WON'T
KILL ME; I'M
ALREADY MADE
OF GAS!!

**OPEN
THE AIR
VENTS
AT
ONCE!!**



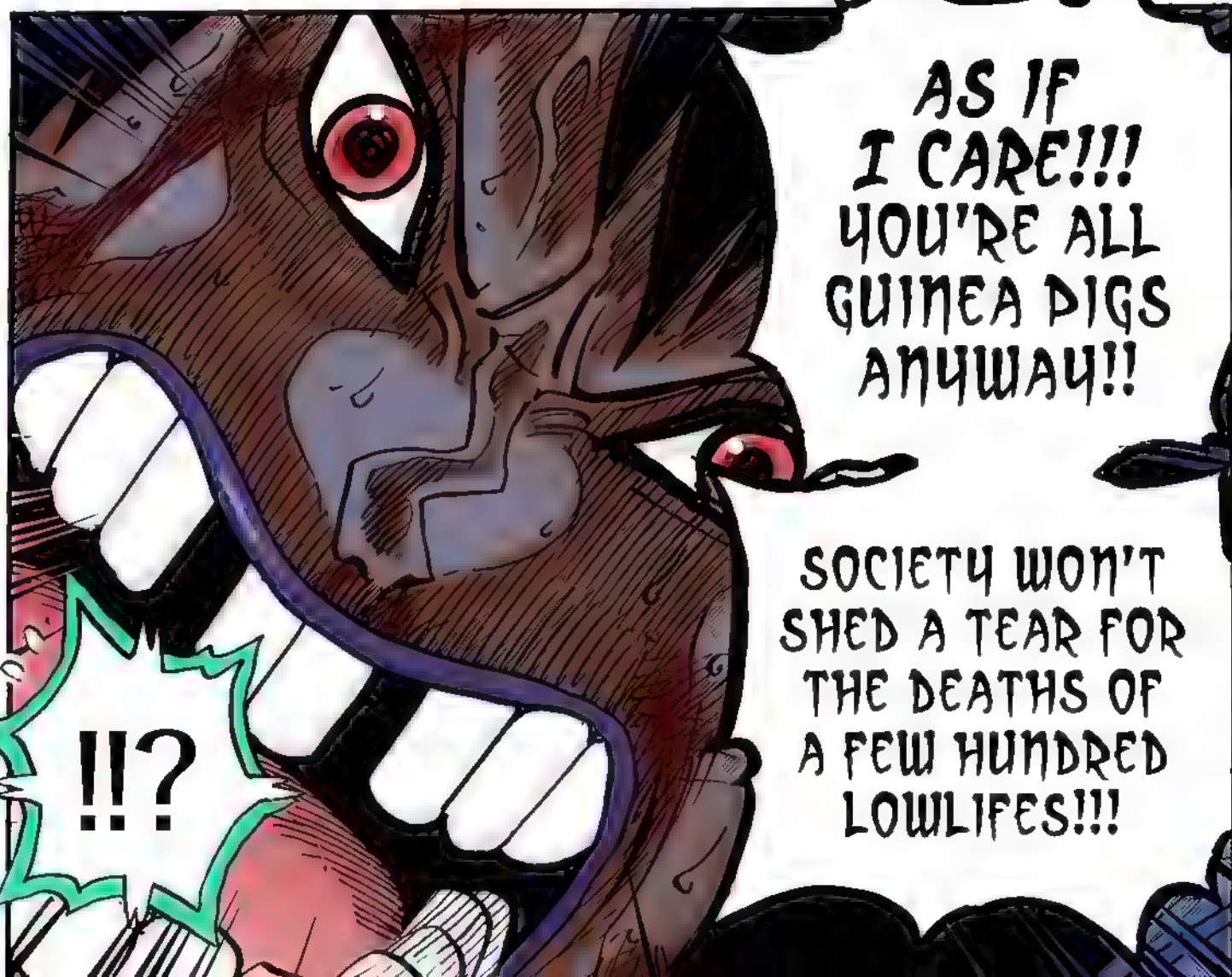
**I ORDERED
YOU TO DO IT
THIS INSTANT!!
DON'T WASTE
MY TIME!!!**

**LAND
OF THE DEAD
REPRESENTS MY
TRUE POWER!!!**

B-BUT THERE
ARE STILL
AT LEAST A
HUNDRED MEN
DOWN THERE...



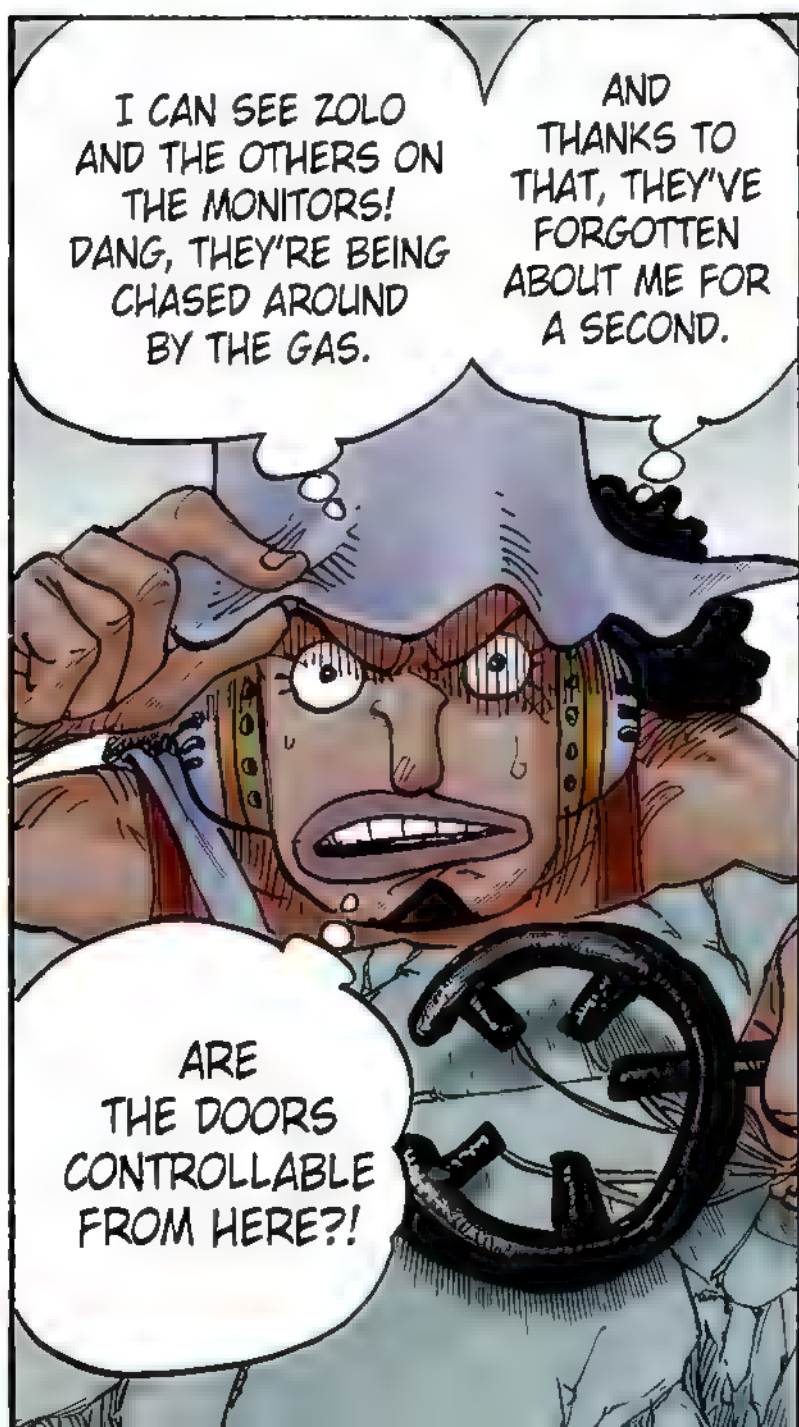
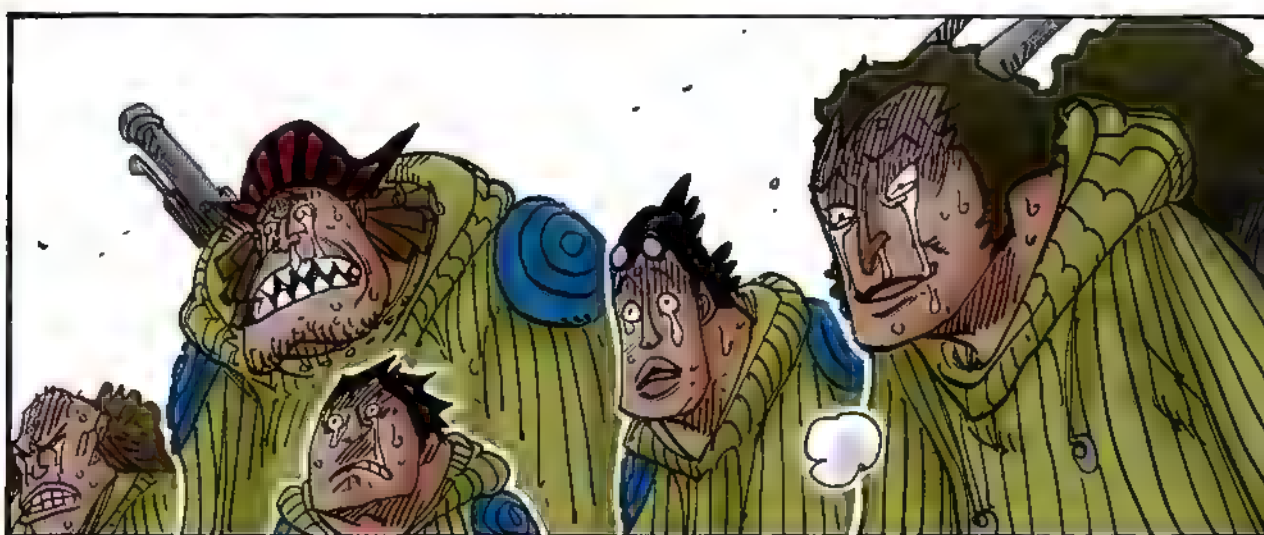
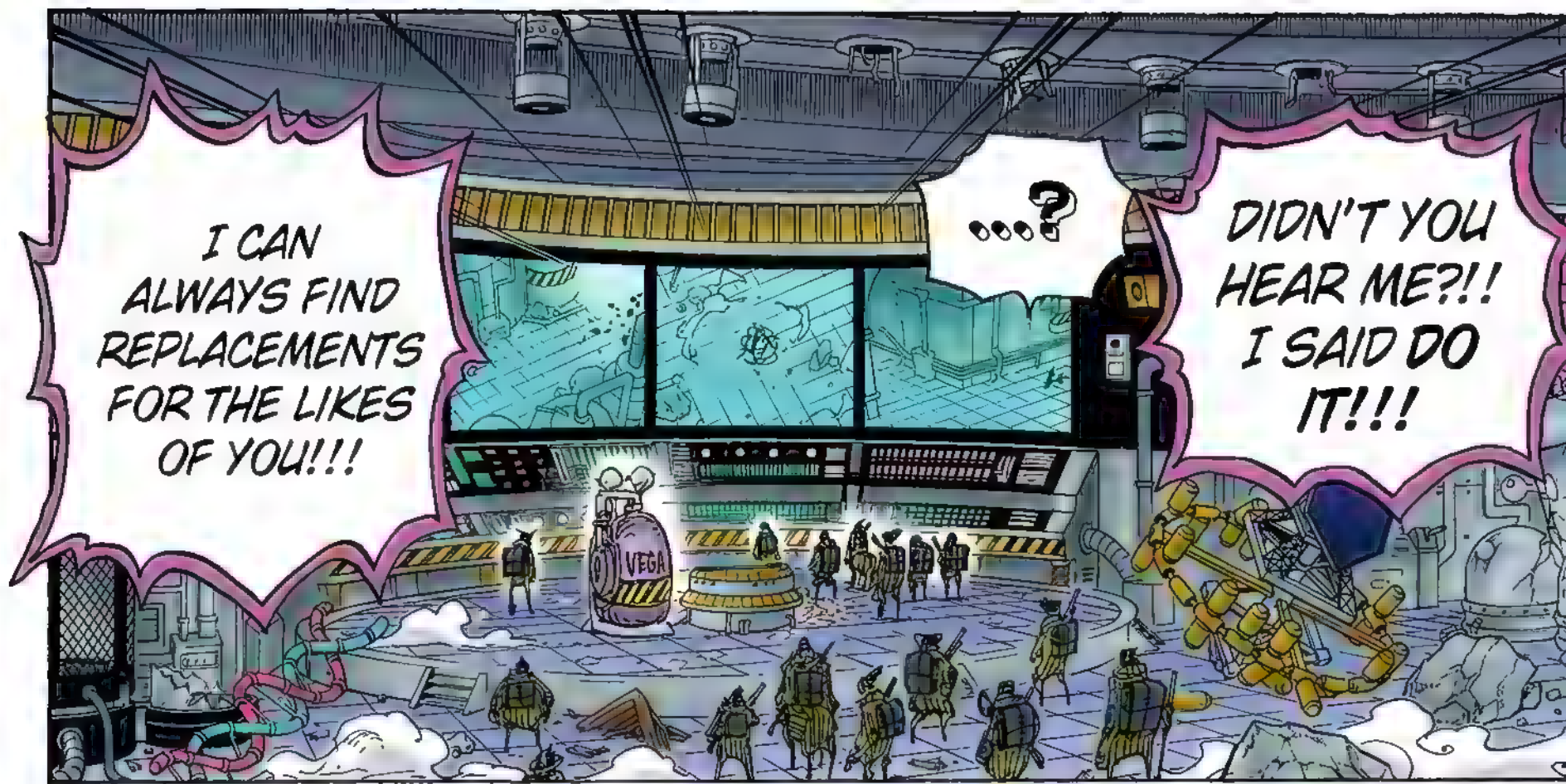
...!!
RRRGH!!!



**AS IF
I CARE!!!
YOU'RE ALL
GUINEA PIGS
ANYWAY!!**

**SOCIETY WON'T
SHED A TEAR FOR
THE DEATHS OF
A FEW HUNDRED
LOWLIFES!!!**

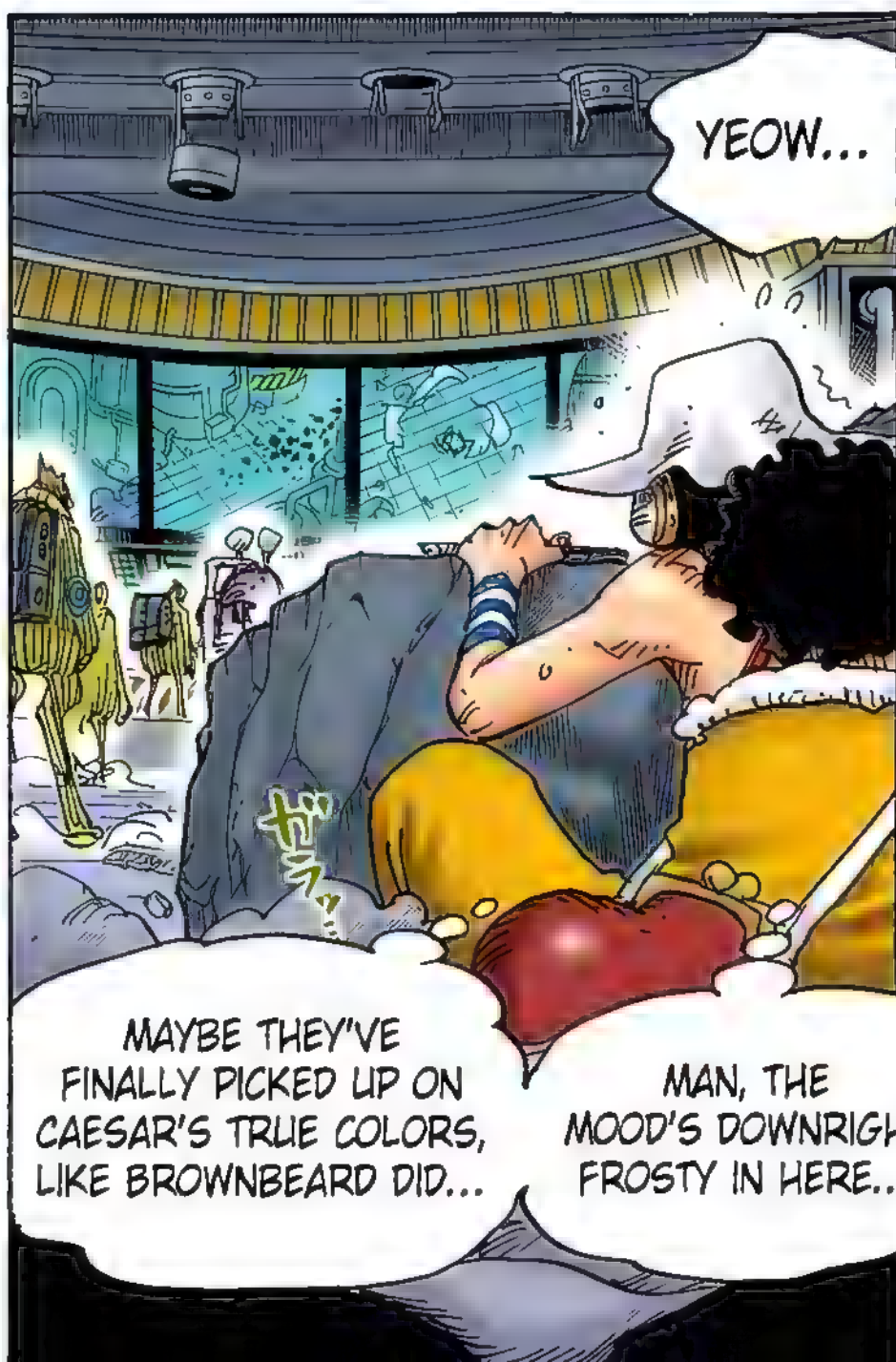
!!?



I CAN SEE ZOLO AND THE OTHERS ON THE MONITORS! DANG, THEY'RE BEING CHASED AROUND BY THE GAS.

AND THANKS TO THAT, THEY'VE FORGOTTEN ABOUT ME FOR A SECOND.

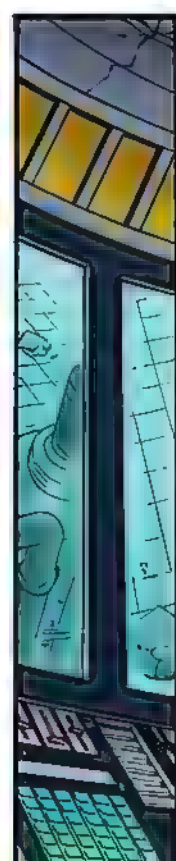
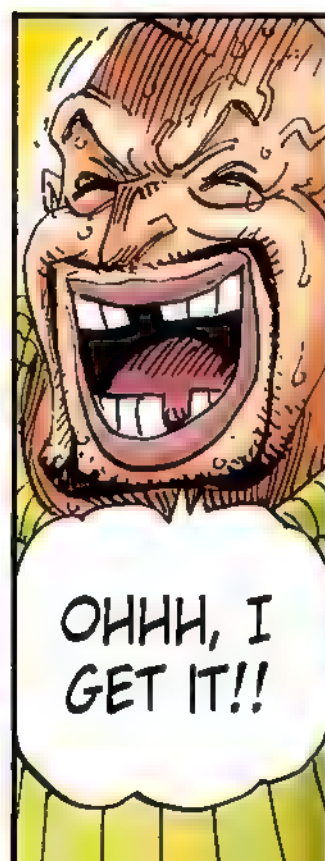
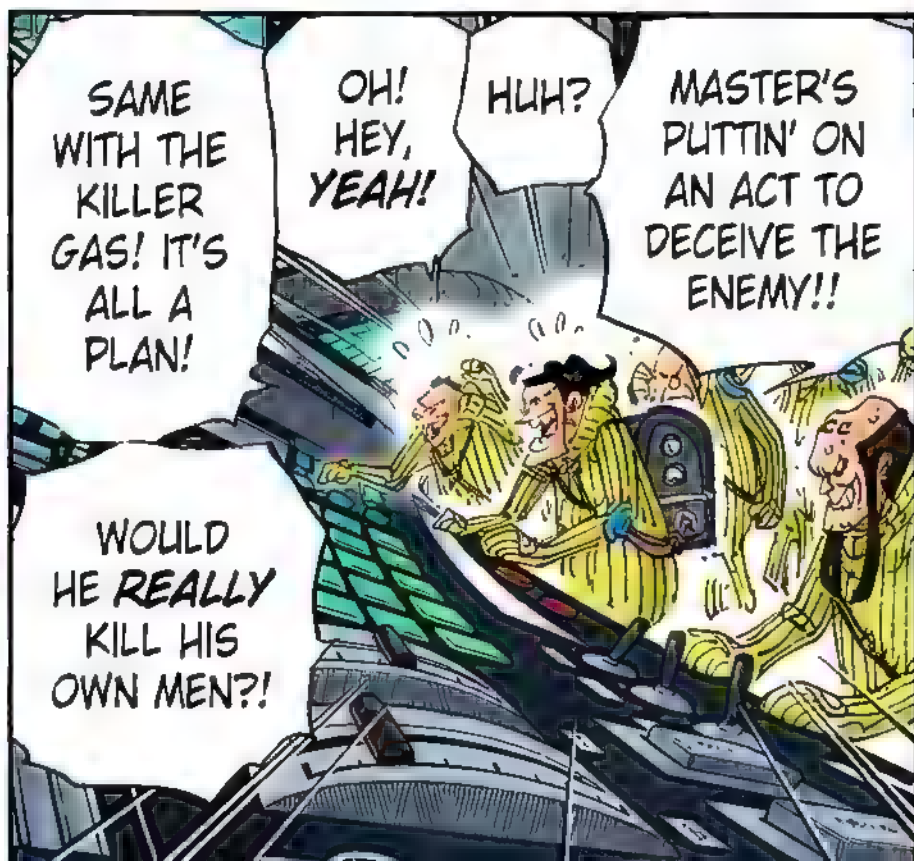
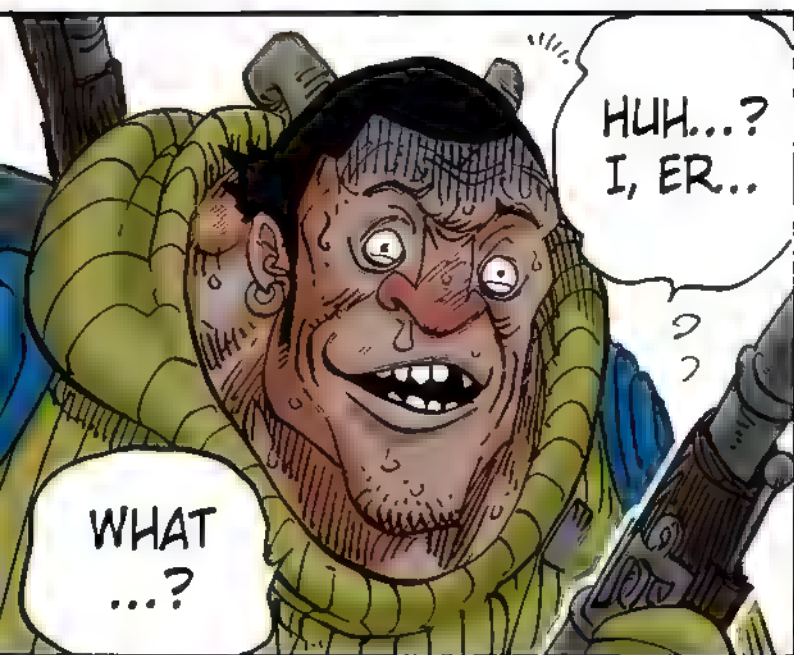
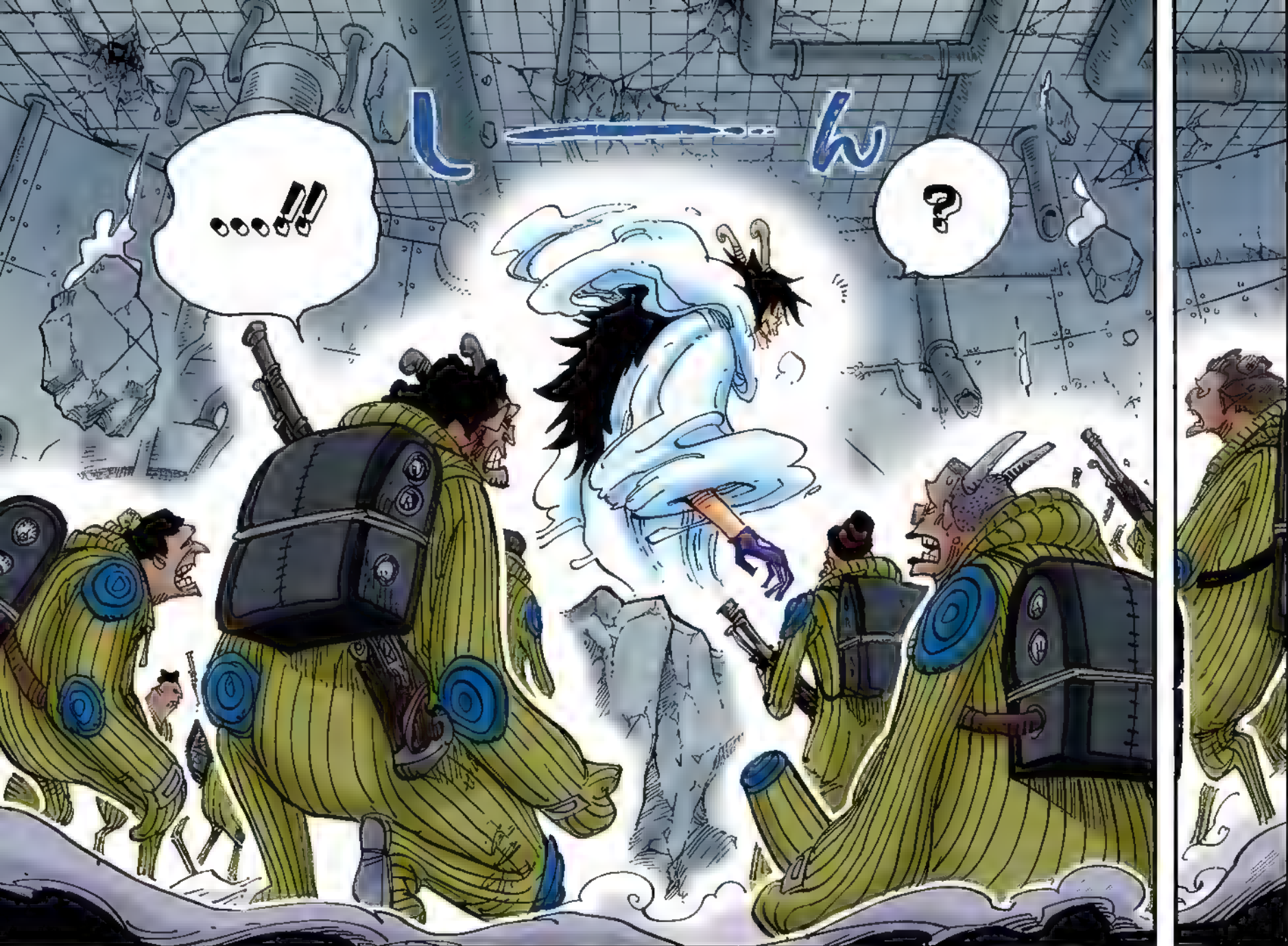
ARE THE DOORS CONTROLLABLE FROM HERE?!



YEOW...

MAYBE THEY'VE FINALLY PICKED UP ON CAESAR'S TRUE COLORS, LIKE BROWNBEARD DID...

MAN, THE MOOD'S DOWNRIGHT FROSTY IN HERE...





THANKS
TO THE PUBLIC
DEMONSTRATION, TWO
NATIONS--PEACEFUL
ONES, MIND YOU--
HAVE ALREADY LEADT
AT THE CHANCE TO
USE LAND OF
THE DEAD!!

URP!
THAT'S
THE
STUFF...

SHU
HO HO
HO HO
HO HO
HO!!!

THIS
IS MY
POWER...
THE
POWER
OF
SCIENCE
!!!

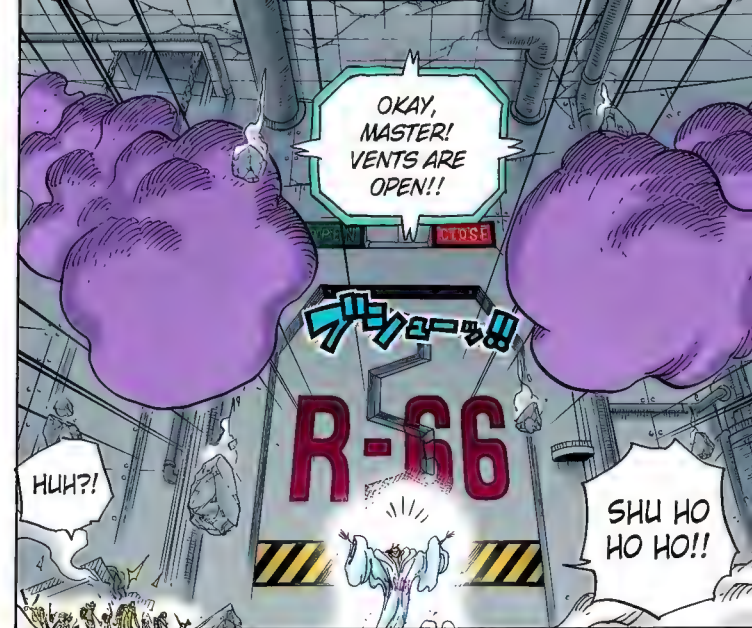


I WILL FILL
THE WORLD WITH
WEAPONS AND
BEGIN MY REIGN
AS KING OF THE
LAND OF THE
DEAD!!!

SHU HO
HO HO!!
BEHOLD!!!

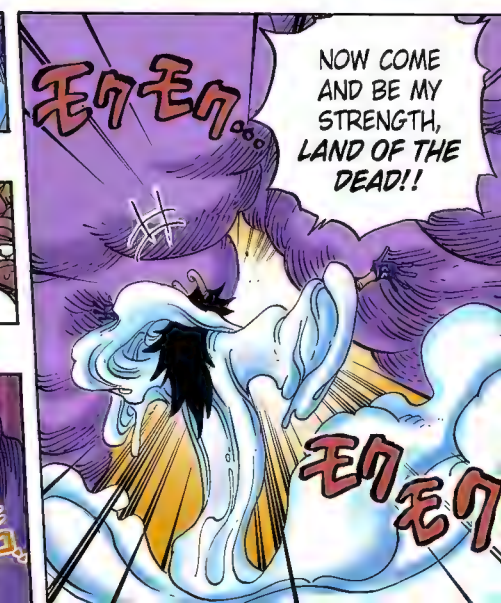
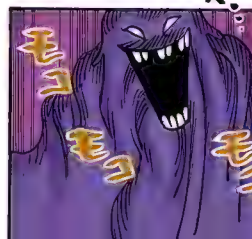
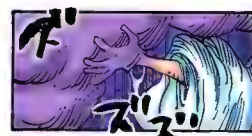


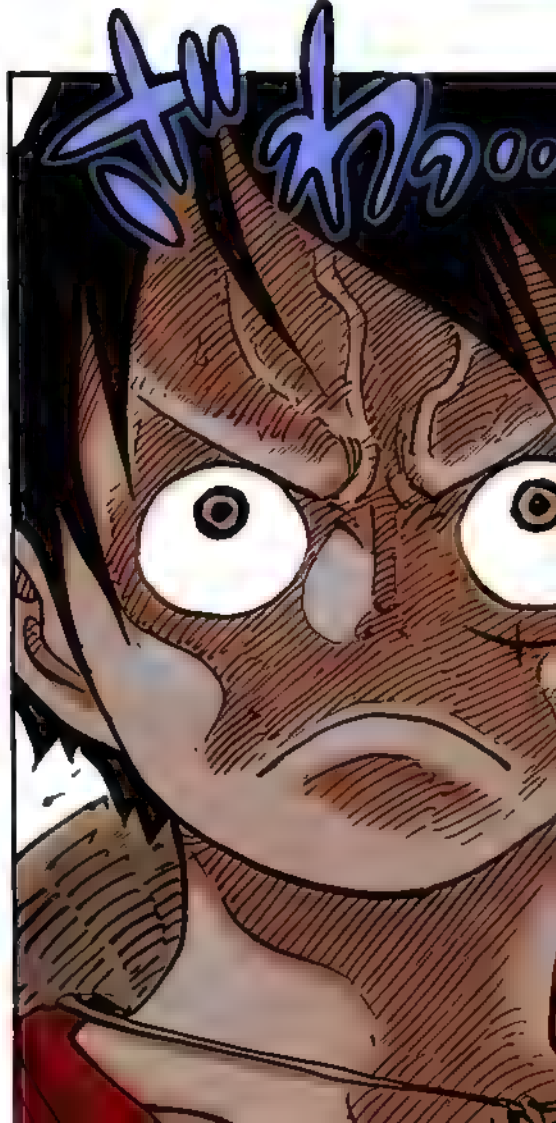
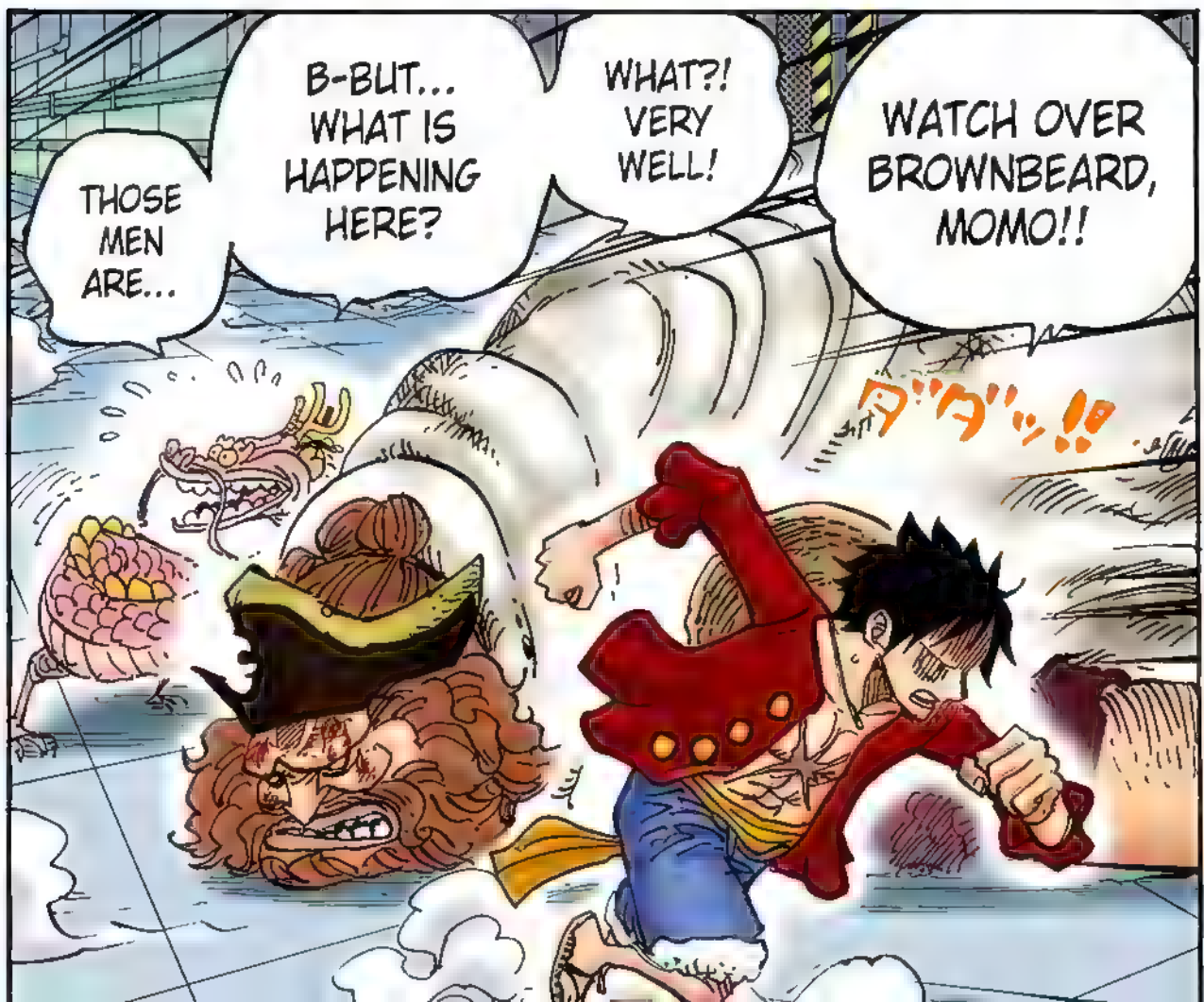
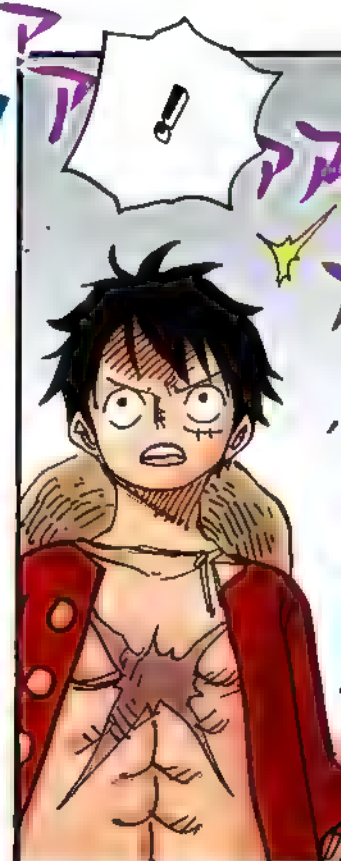
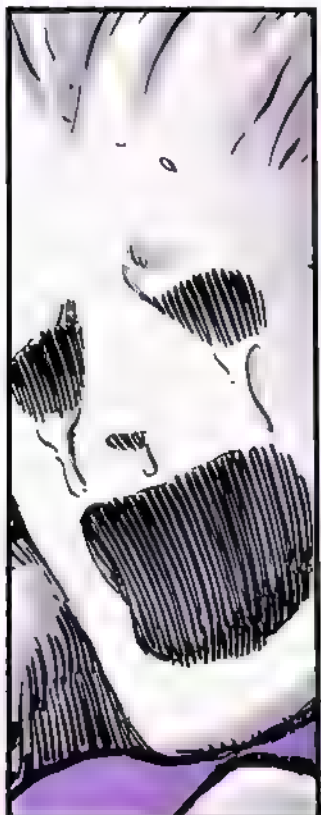
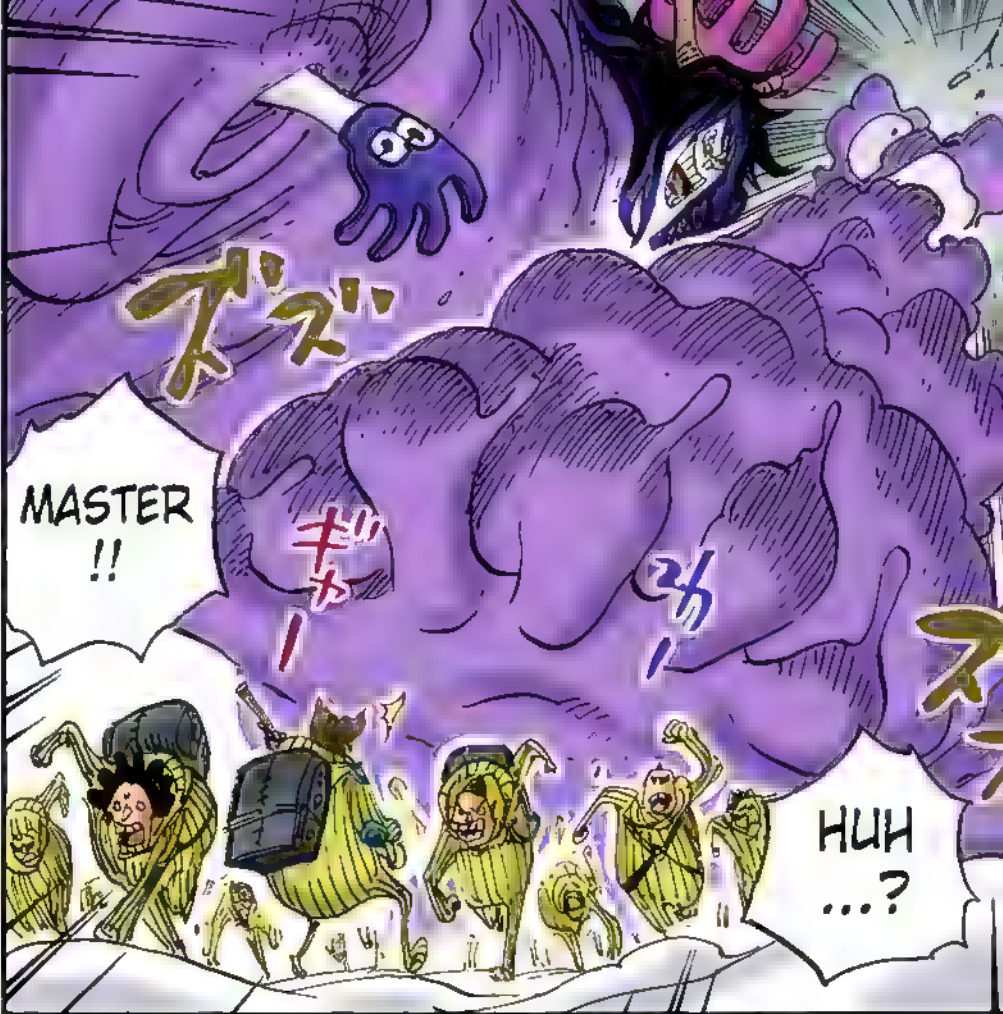
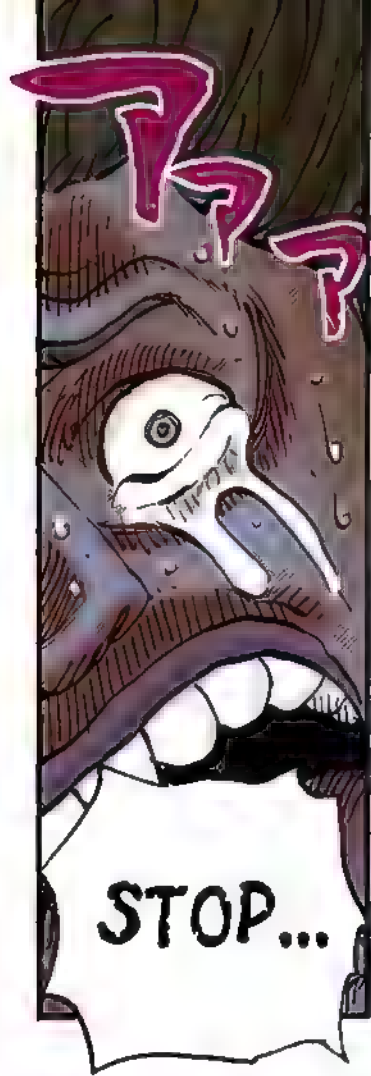
WHEN
HUMANKIND
TRULY SEEKS TO
PROTECT ITSELF,
IT DESIRES THE
MEANS TO KILL
ITS ENEMIES!!
THEY ALL NEED
ME IN THE
END!!!

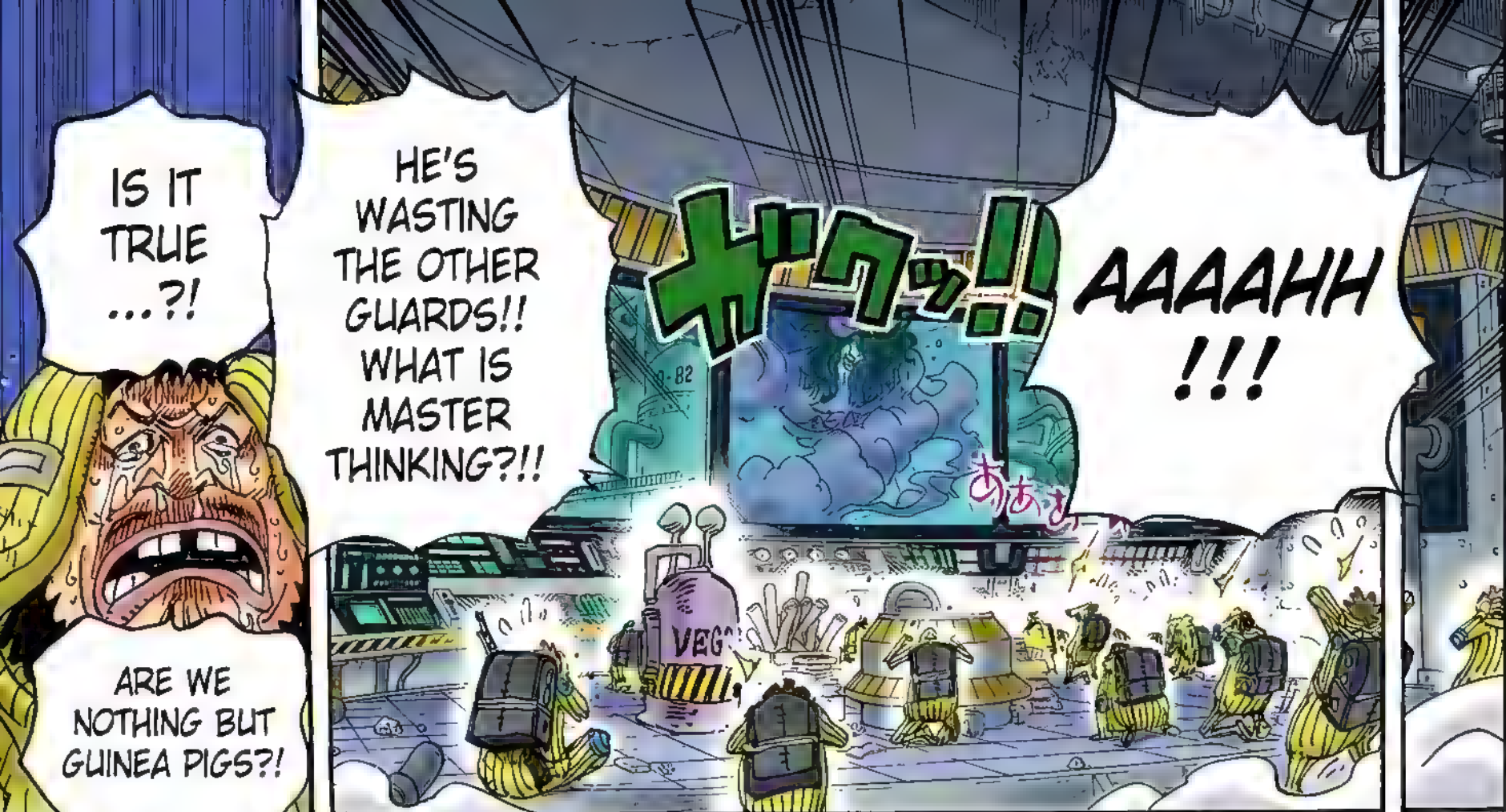


THAT'S
RIGHT, SCUM!
YOUR JOB IS
TO FOLLOW
ORDERS, NOT
USE YOUR
HEADS!!

AAAAH!!
THE KILLER
GAS IS
INSIDE!!







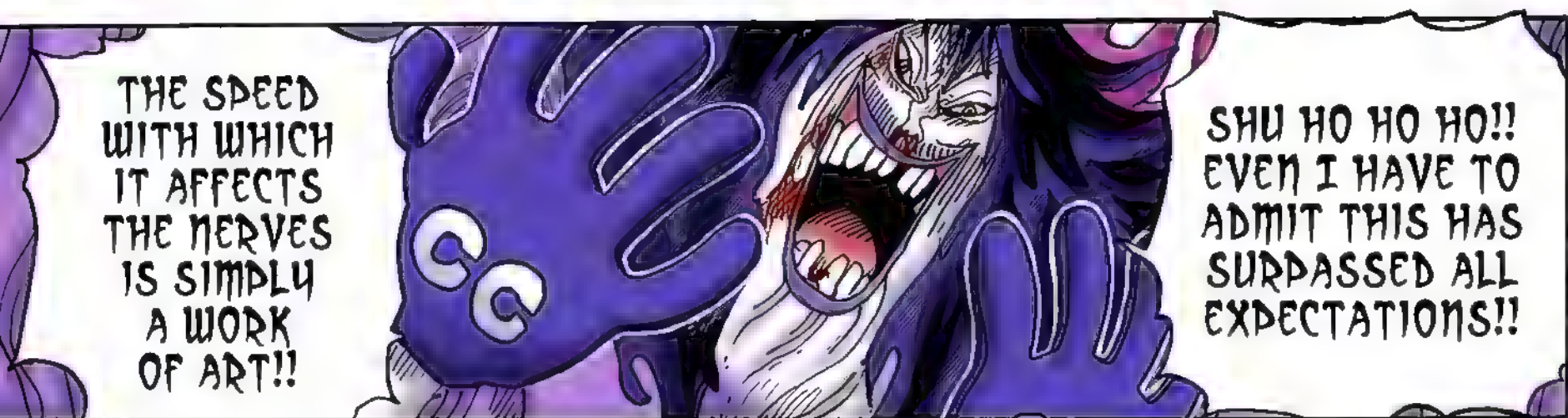
IS IT
TRUE
...?!

HE'S
WASTING
THE OTHER
GUARDS!!
WHAT IS
MASTER
THINKING?!!

ガッ!!

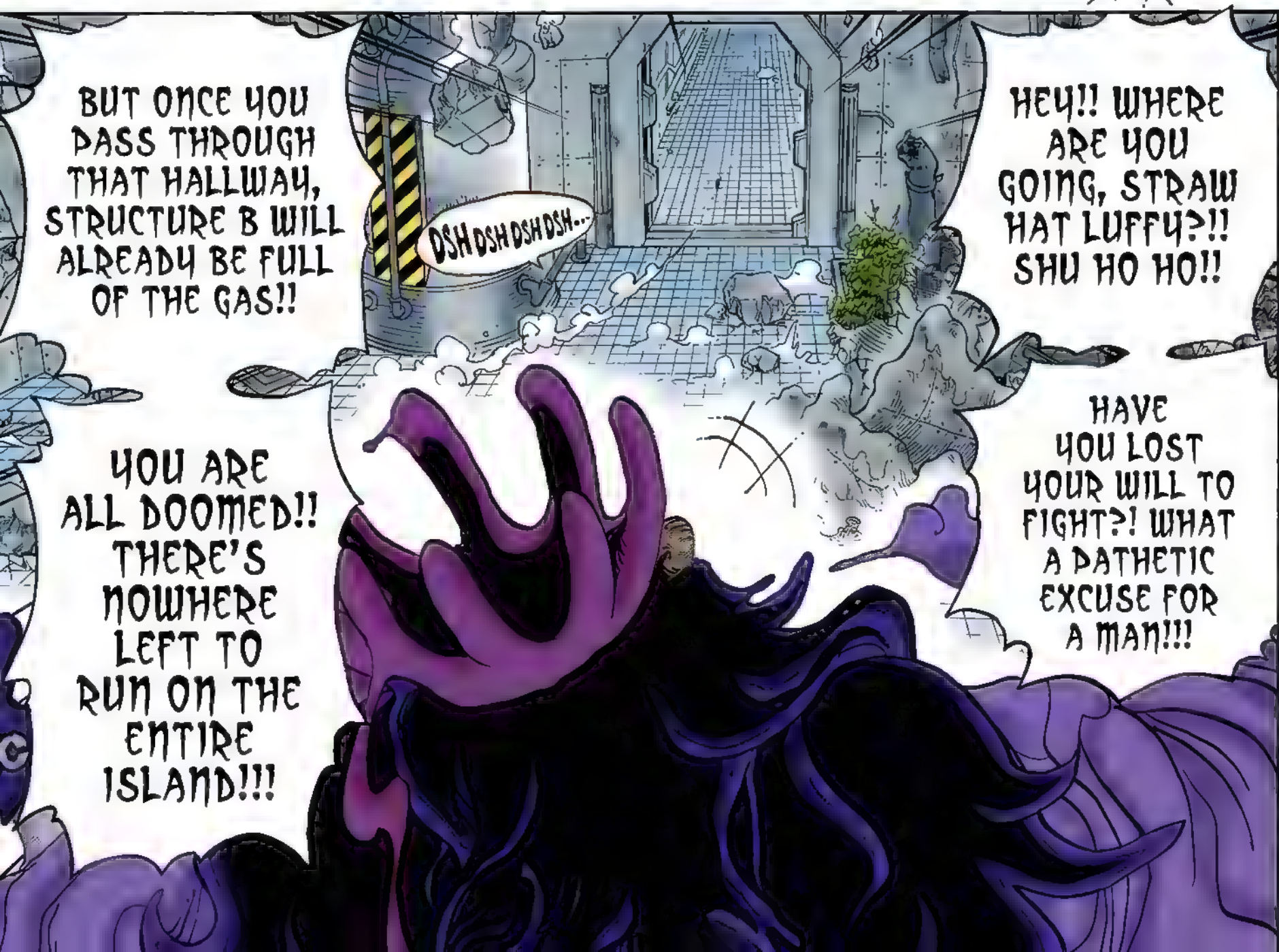
AAAAHH
!!!

ARE WE
NOTHING BUT
GUINEA PIGS?!



THE SPEED
WITH WHICH
IT AFFECTS
THE NERVES
IS SIMPLY
A WORK
OF ART!!

SHU HO HO HO!!
EVEN I HAVE TO
ADMIT THIS HAS
SURPASSED ALL
EXPECTATIONS!!



BUT ONCE YOU
PASS THROUGH
THAT HALLWAY,
STRUCTURE B WILL
ALREADY BE FULL
OF THE GAS!!

DSH DSH DSH DSH...

HEY!! WHERE
ARE YOU
GOING, STRAW
HAT LUFFY?!!
SHU HO HO!!

YOU ARE
ALL DOOMED!!
THERE'S
NOWHERE
LEFT TO
RUN ON THE
ENTIRE
ISLAND!!!

HAVE
YOU LOST
YOUR WILL TO
FIGHT?! WHAT
A PATHETIC
EXCUSE FOR
A MAN!!!



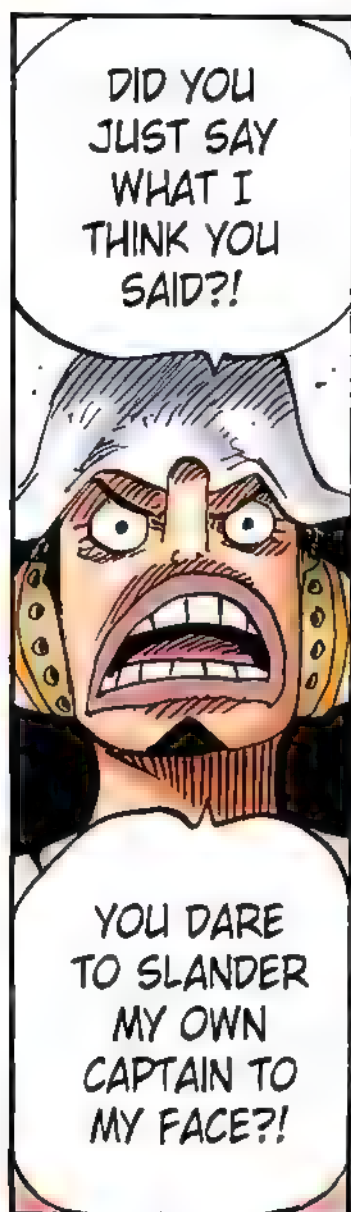
HEY, I FORGOT ABOUT HIM! HE'S WITH STRAW HAT!!



I WANT TO PROTECT MY FRIENDS FROM THE GAS!!!

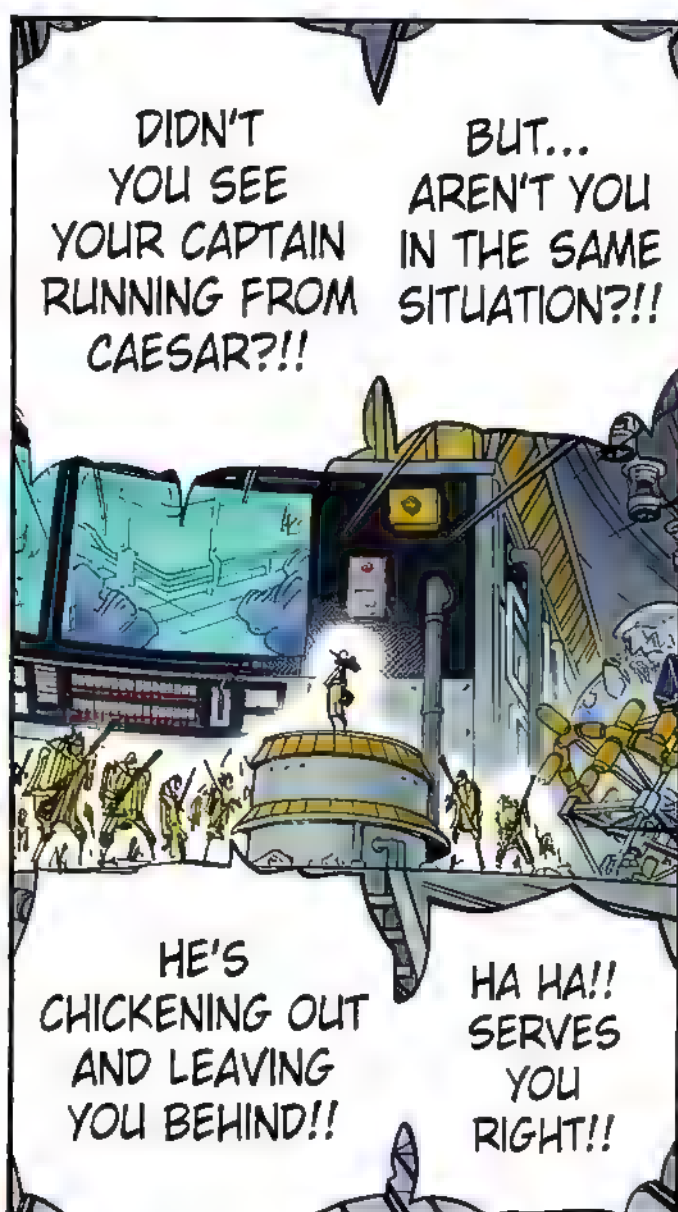


I HATE TO BOTHER YOU IN A TIME OF GRIEF, BUT CAN YOU GIVE ME ACCESS TO THOSE CONTROLS?!



DID YOU JUST SAY WHAT I THINK YOU SAID?!

YOU DARE TO SLANDER MY OWN CAPTAIN TO MY FACE?!



DIDN'T YOU SEE YOUR CAPTAIN RUNNING FROM CAESAR?!!

BUT... AREN'T YOU IN THE SAME SITUATION?!!

HE'S CHICKENING OUT AND LEAVING YOU BEHIND!!

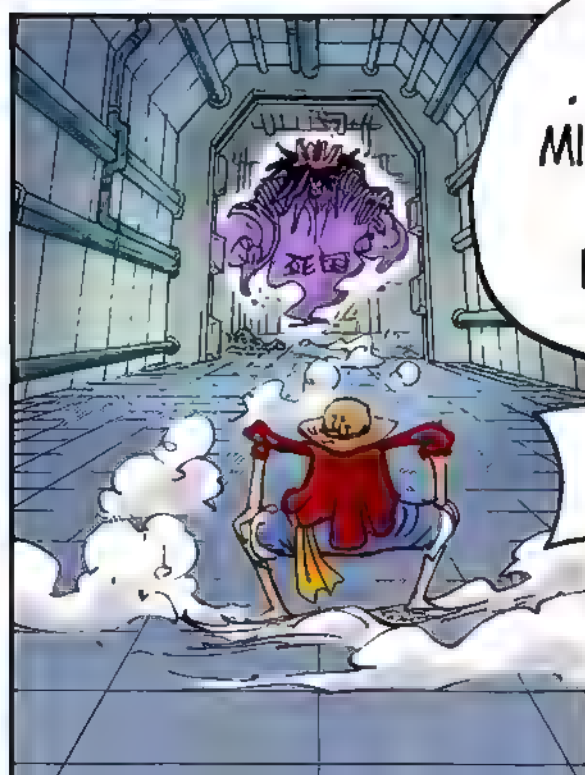
HA HA!! SERVES YOU RIGHT!!



I ADMIT IT, WE'VE ALL BEEN BETRAYED!!

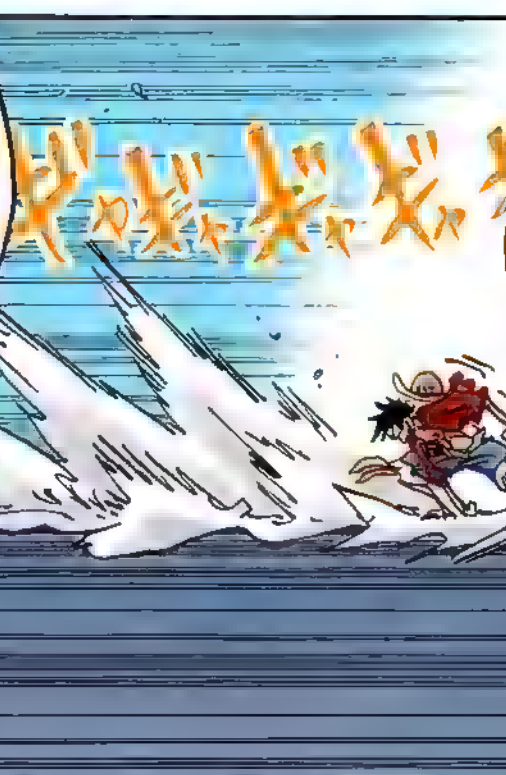
SO YOU SAW THAT WHOLE TURN OF EVENTS?! FINE...

BUT KNOWING THAT HE'S OUR ENEMY DOESN'T CHANGE ANYTHING... THERE'S NO ESCAPE!!

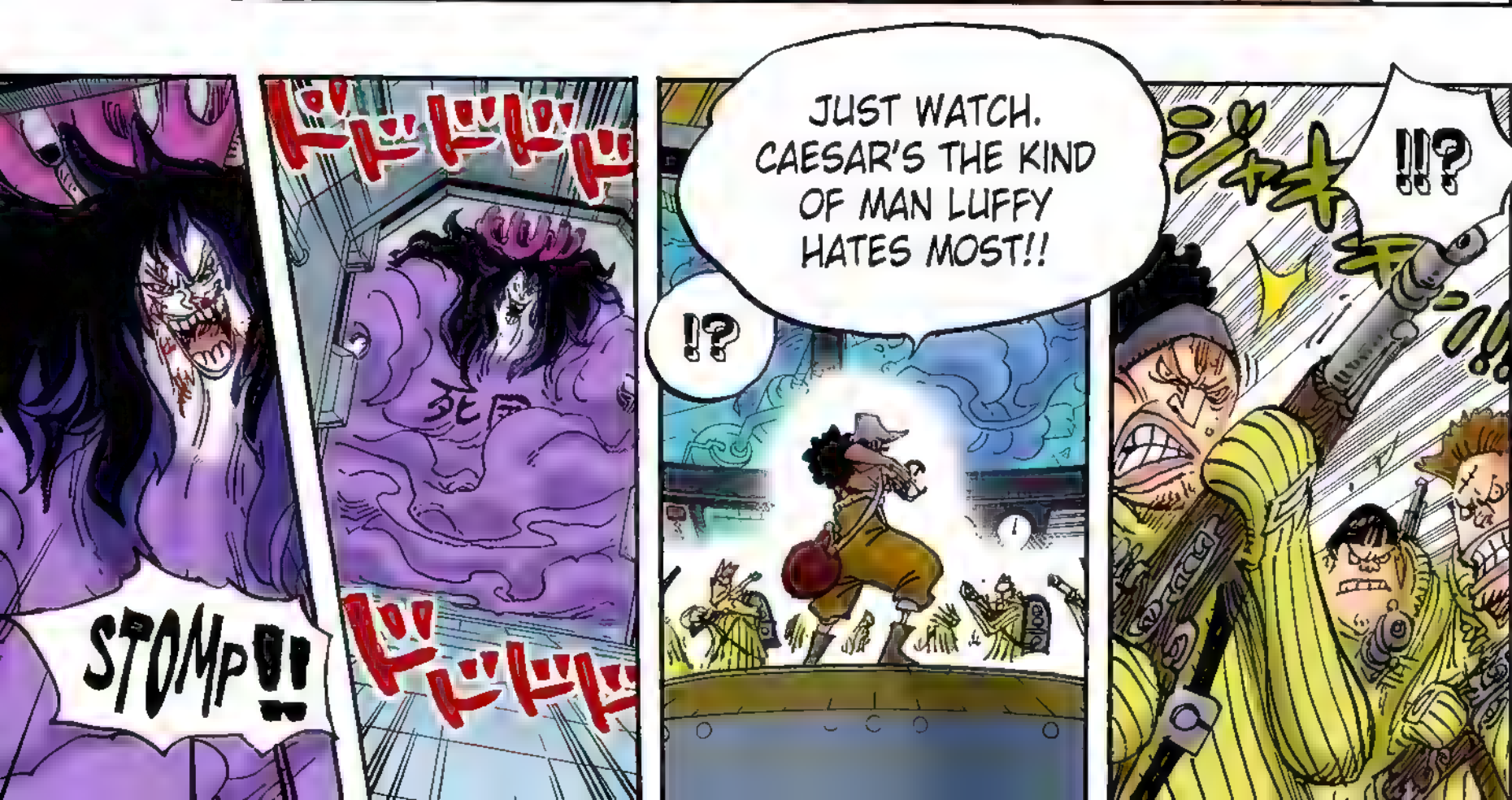
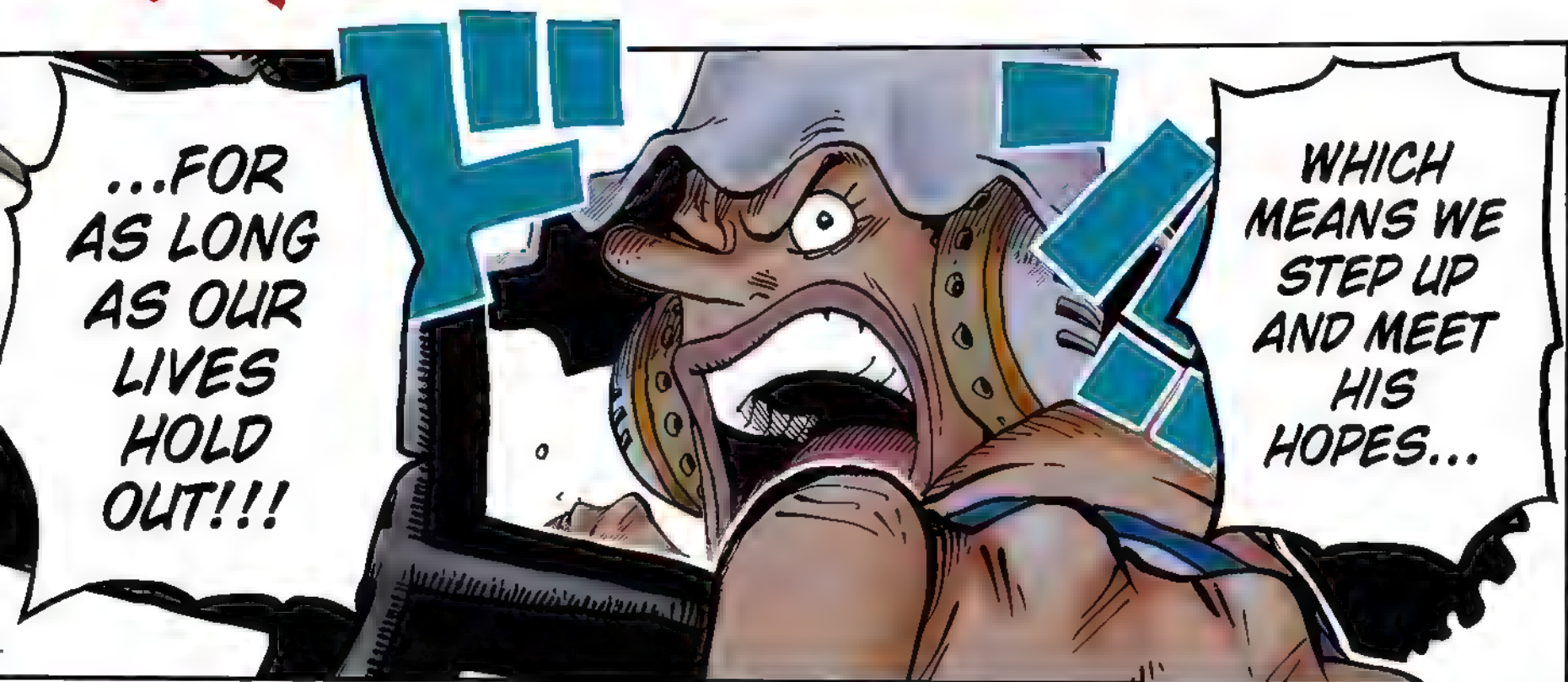
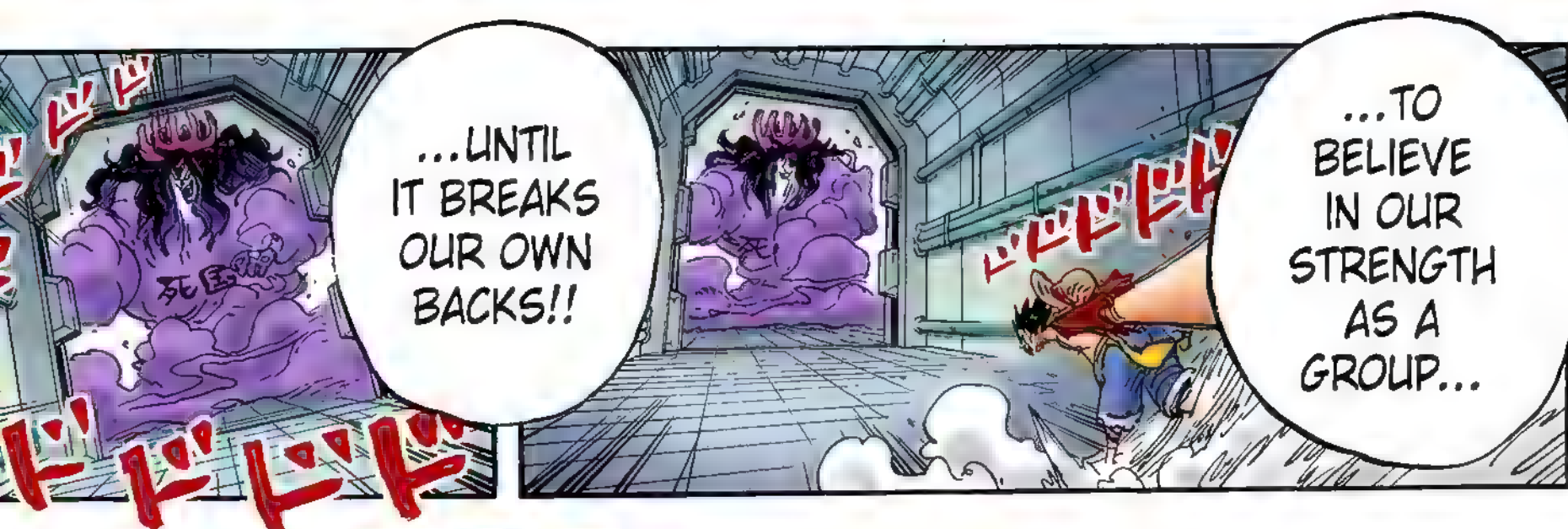
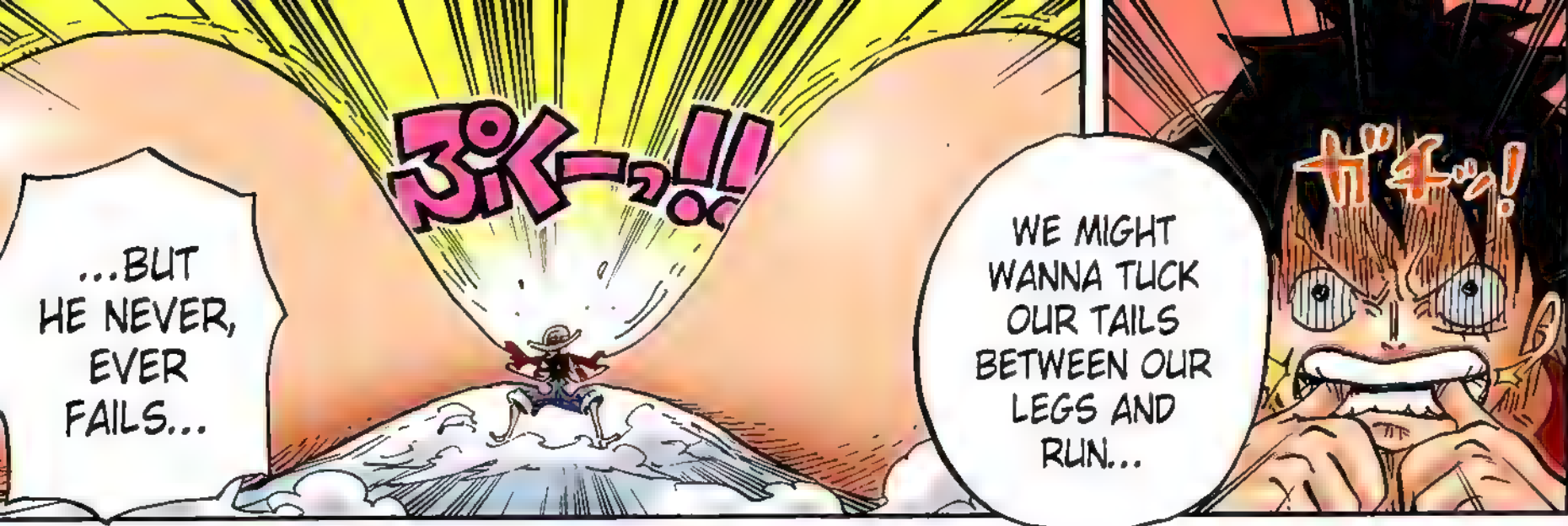


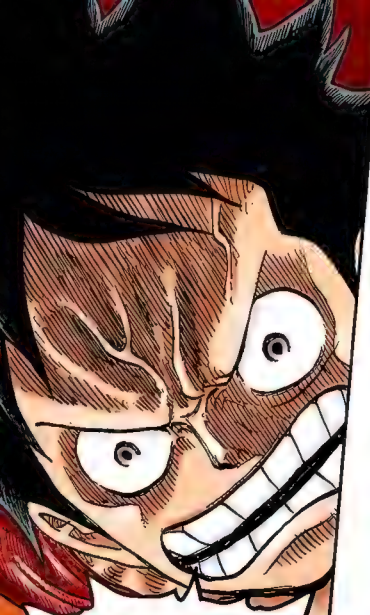
...THINGS MIGHT HAVE BEEN EASIER!!

!?



SURE, IF HE WAS THE TYPE TO BETRAY US...





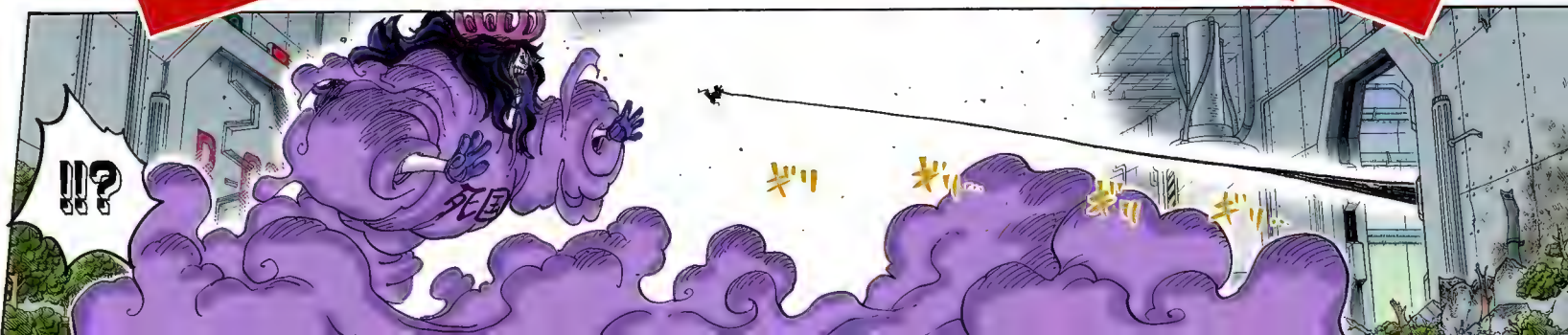
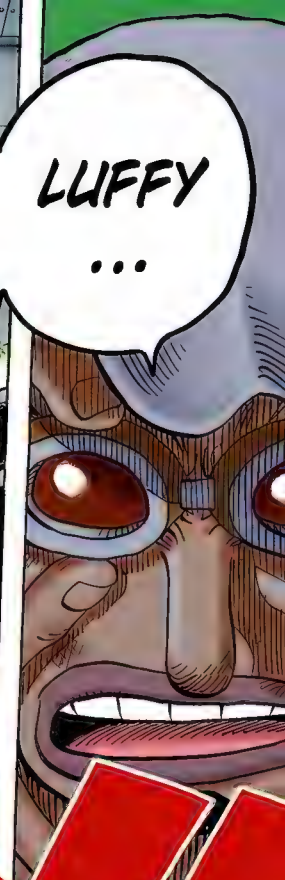
I DON'T
EVER WANT
TO SEE YOU
AGAIN!!!!



...WILL
NEVER
FORGIVE
CAESAR FOR
THIS!!!!

LUFFY

...

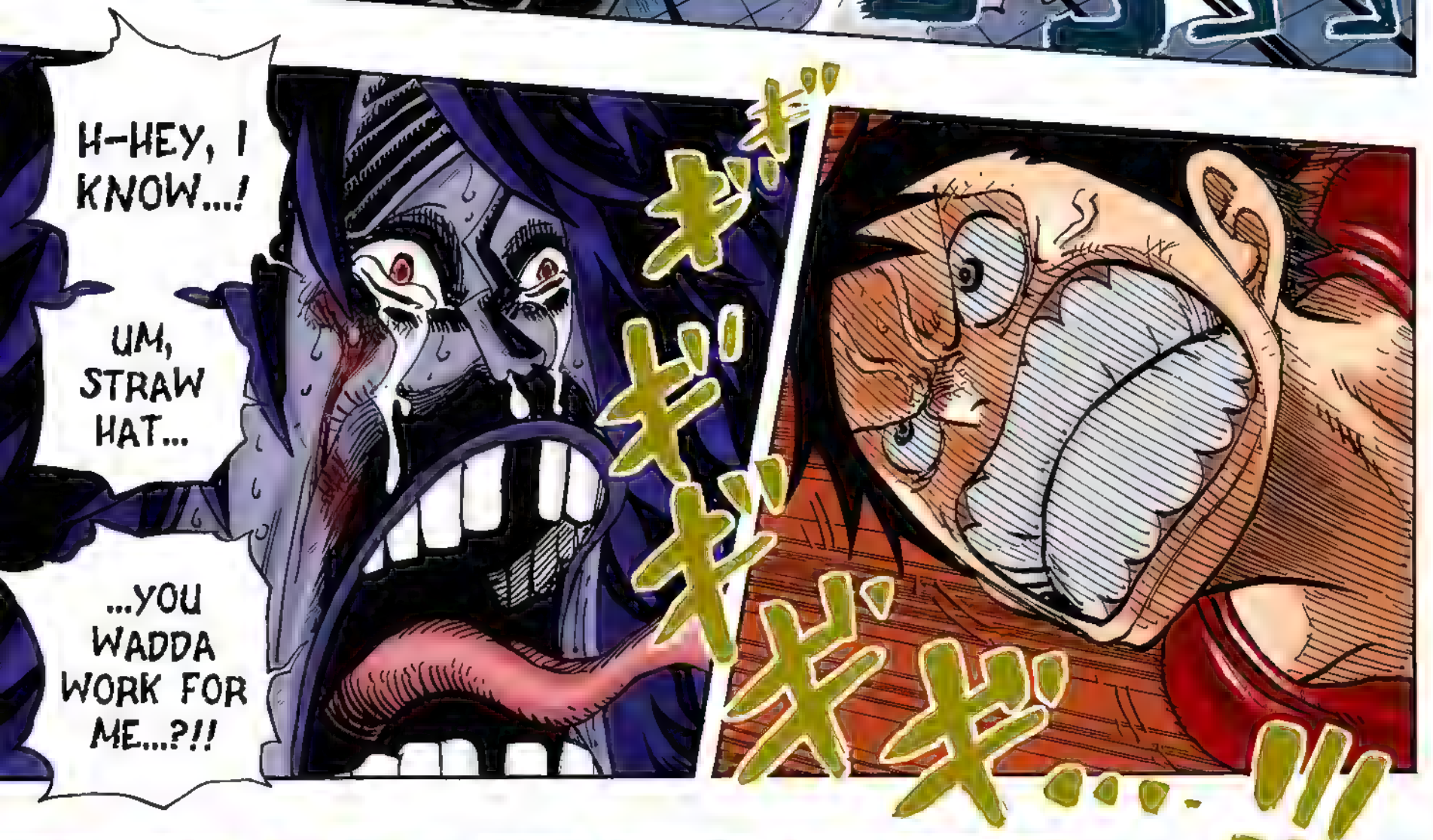
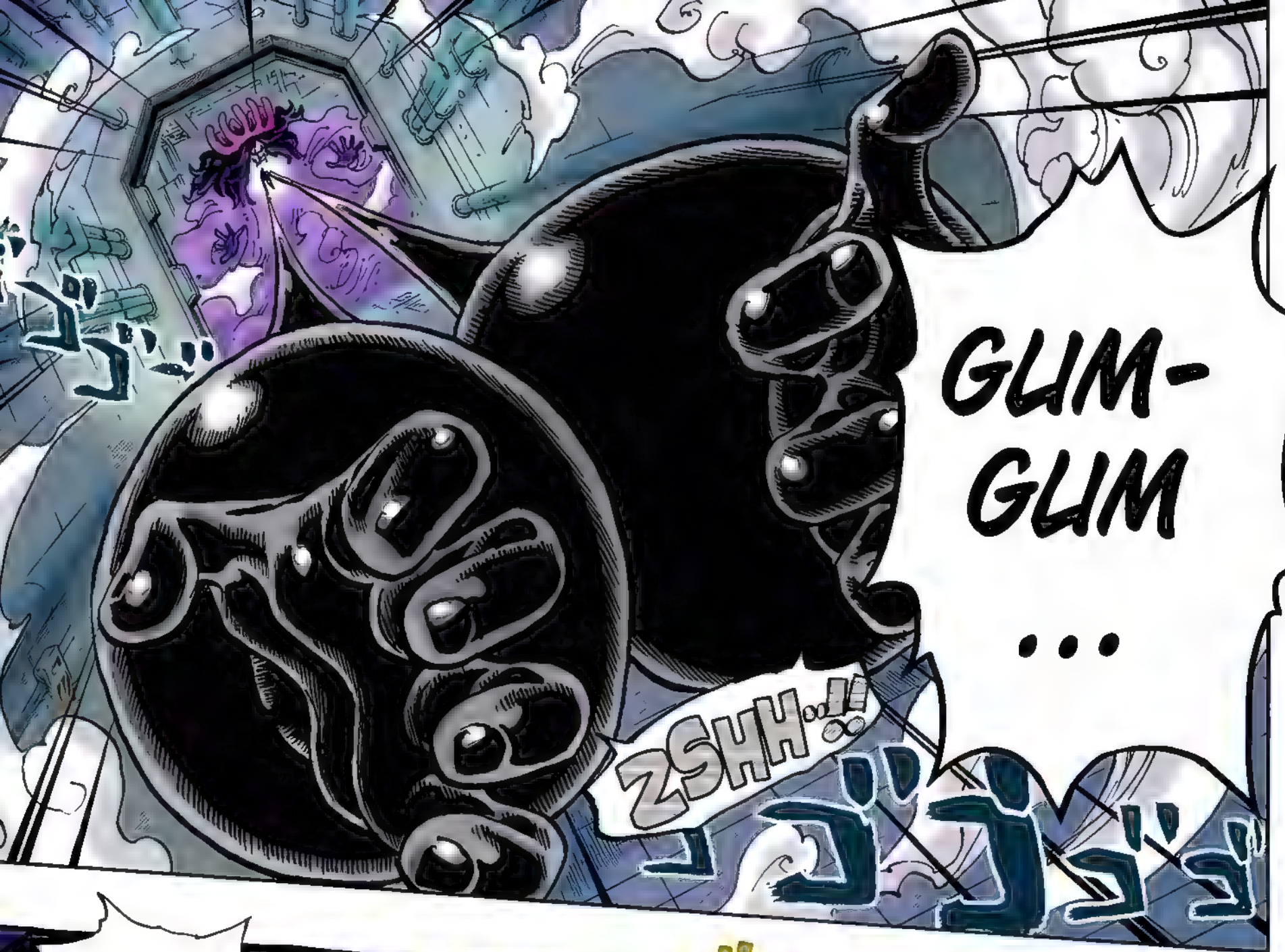


!!?

キラキラキラキラ



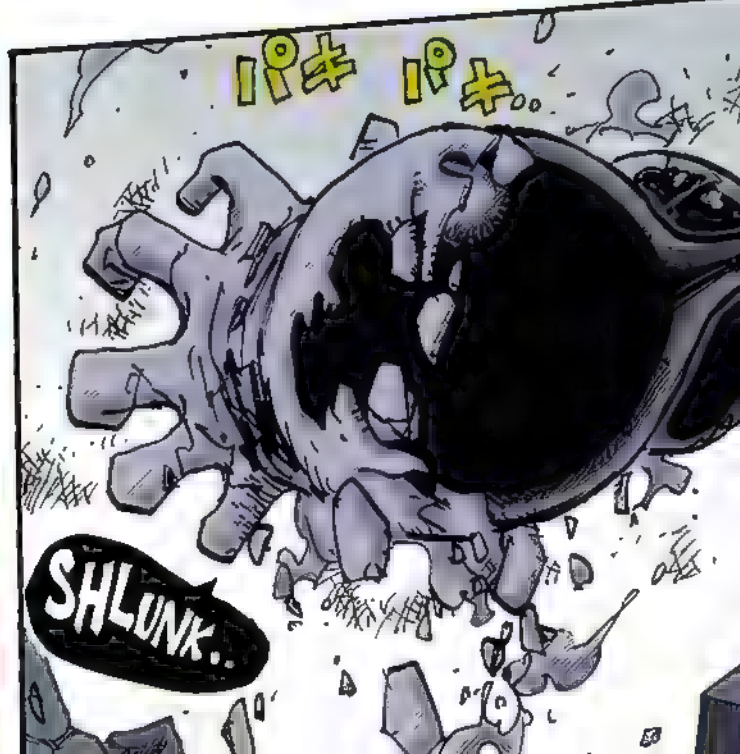
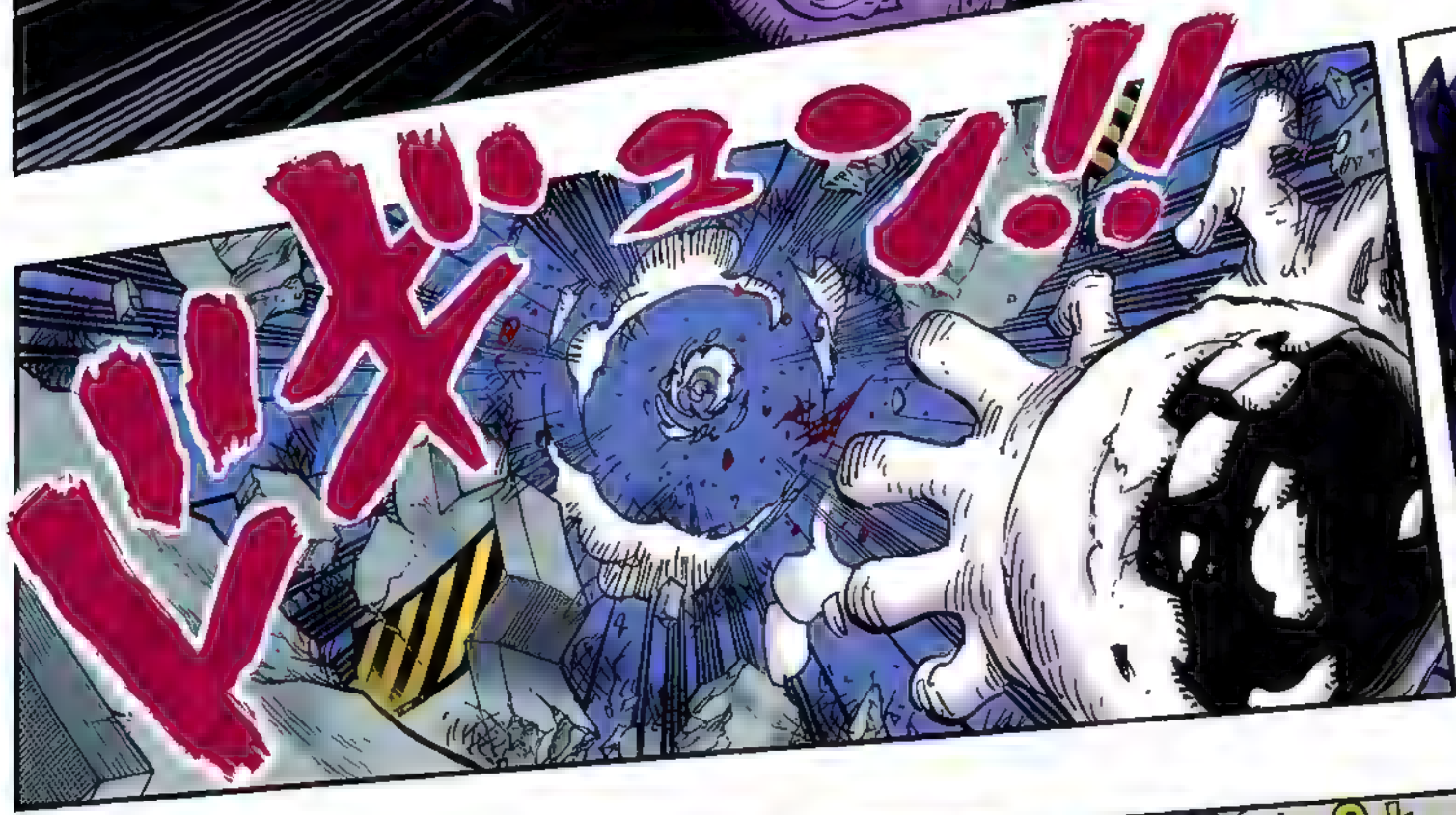
ONE PIECE^{vol. 70}

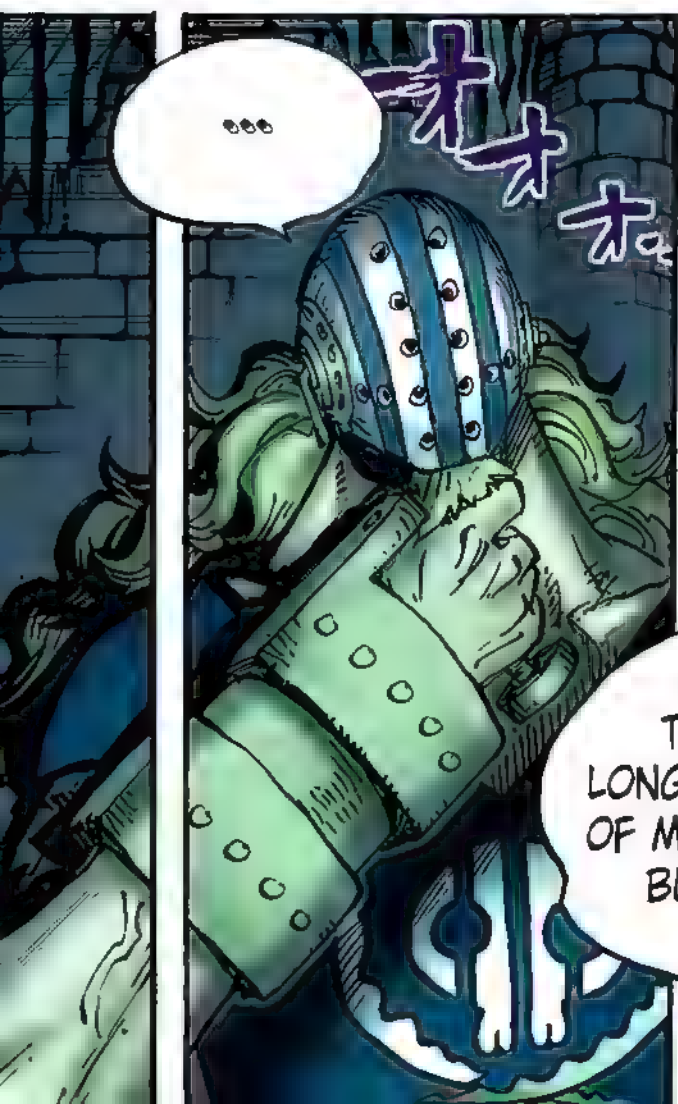
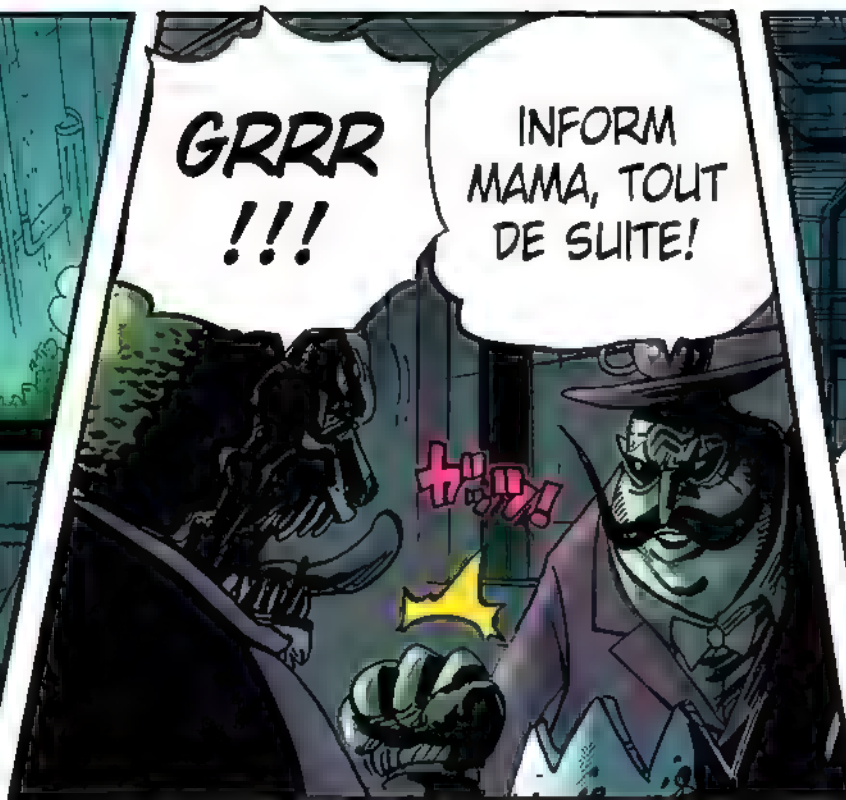
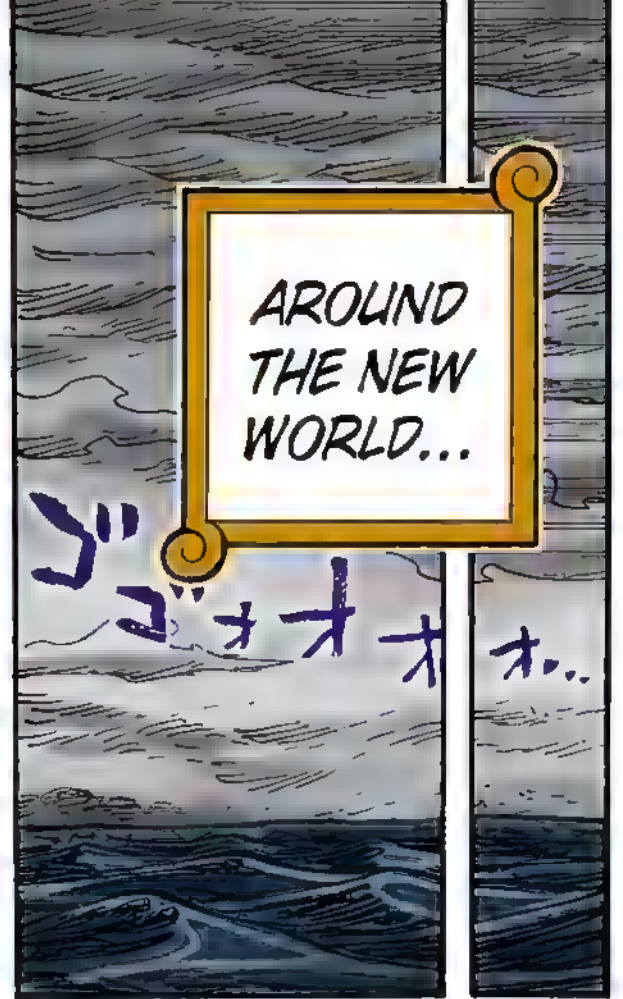
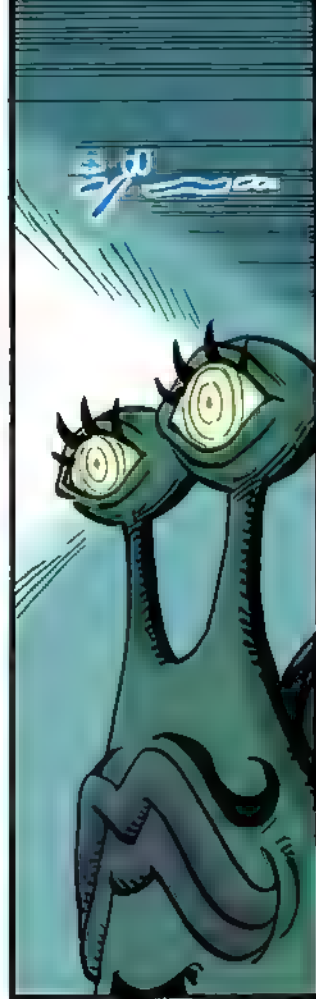
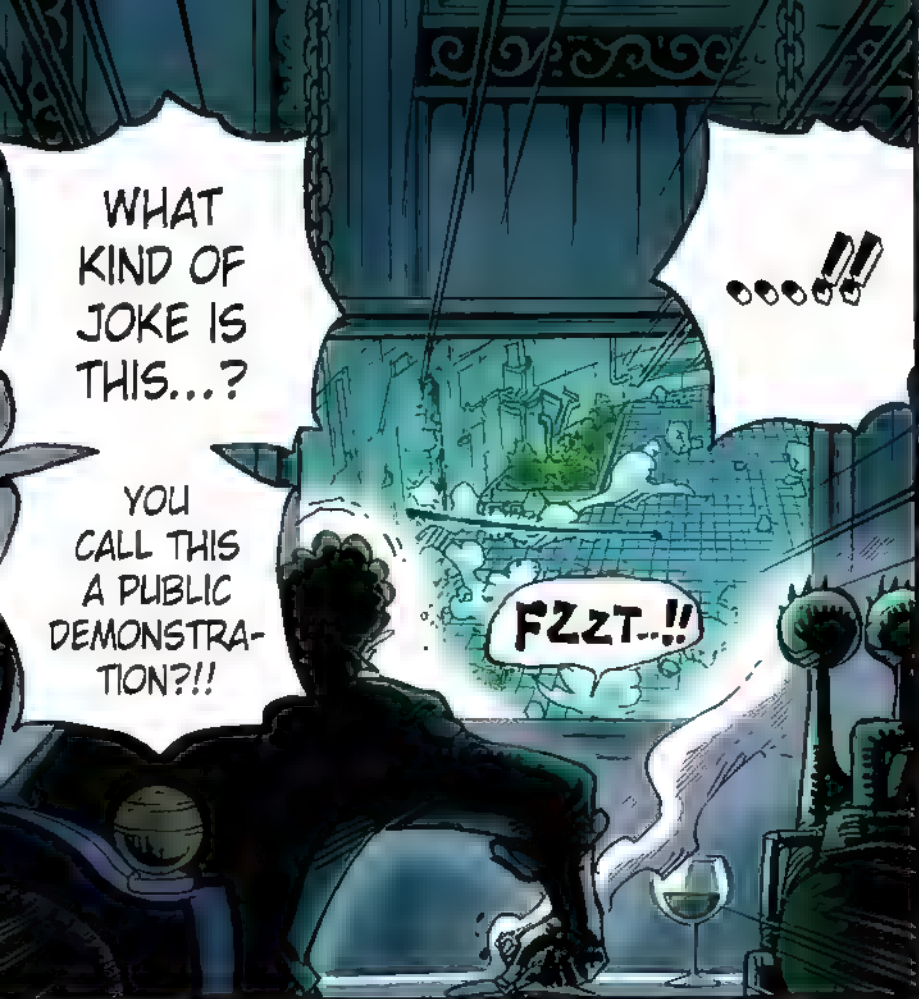


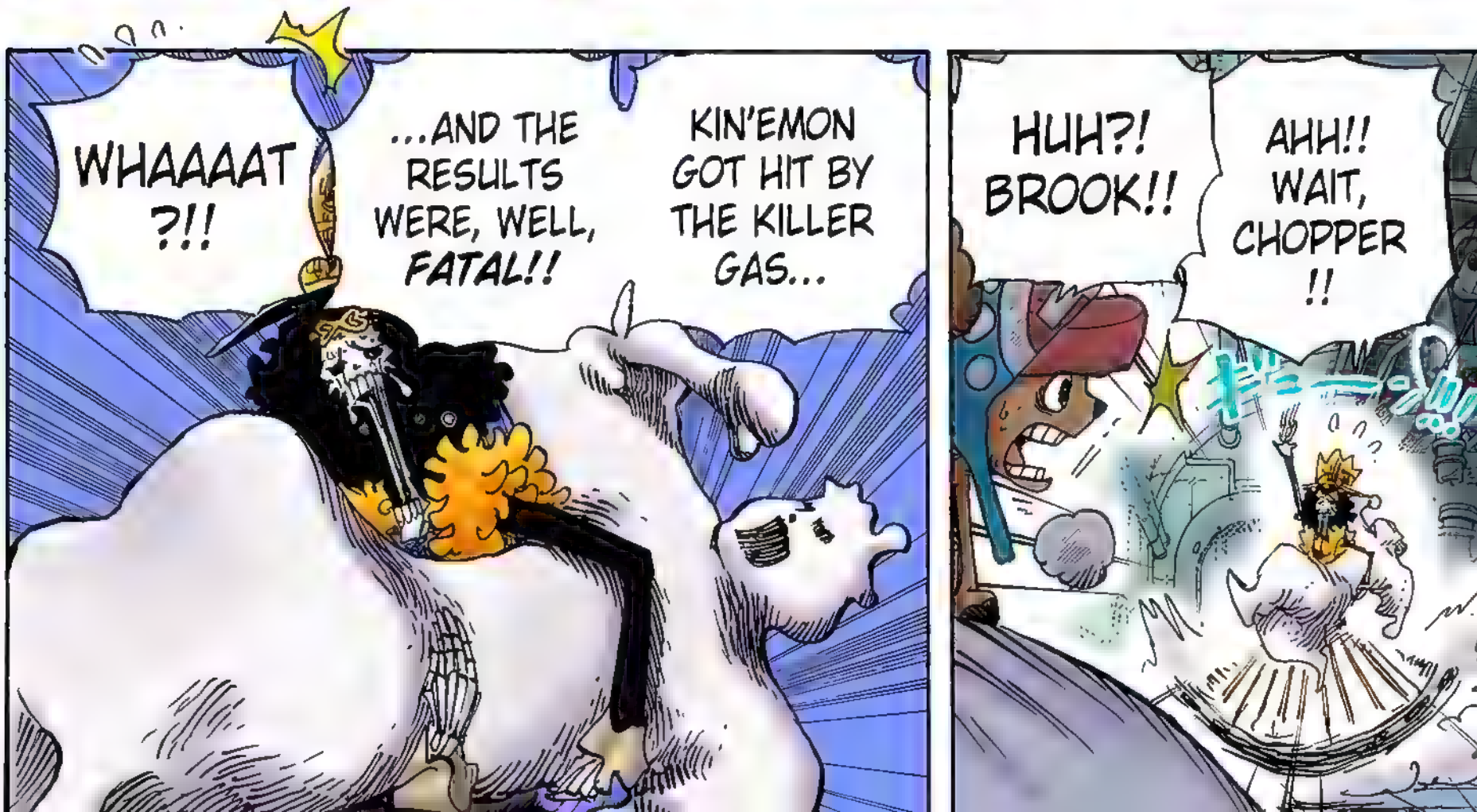
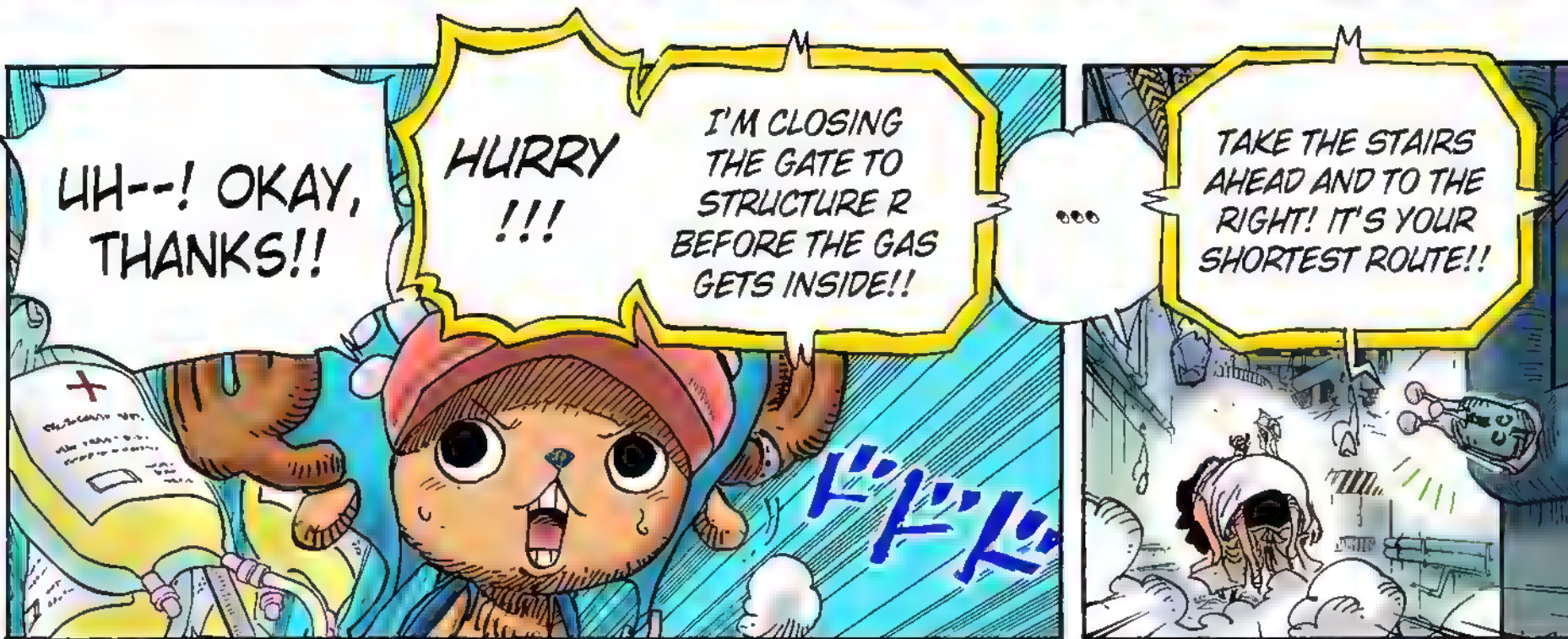


...
GRIZZLY
MAGNUM
!!!!

IGBLPGH
!!!









YES,
REALLY!
IT'S A
SECRET,
THOUGH.

WHAT?!!
HE TURNED
INTO A
LITTLE
DRAGON?!



EEEK!
HIS FACE IS
SCARY!

...KIN'EMON
WAS SEARCHING
FOR HIS LOST
SON, AND...

WHILE WE
WERE FREEING MORE
CHILDREN FROM AN
EXAMINATION ROOM
BACK THERE...

**RUN AWAY,
CHILDREN!!**

**TO
STRUCTURE
R!!**



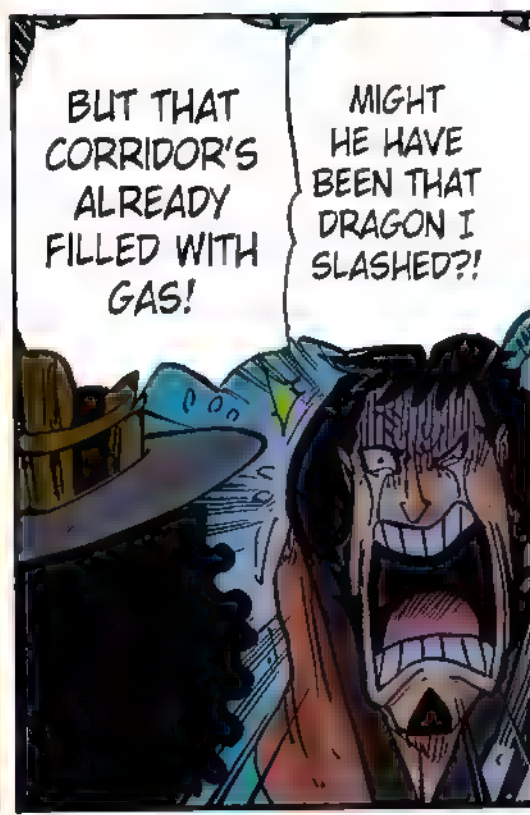
**TALK
ABOUT
RECKLESS
!!!**

...AND
**THIS IS WHAT
HAPPENED!!!**



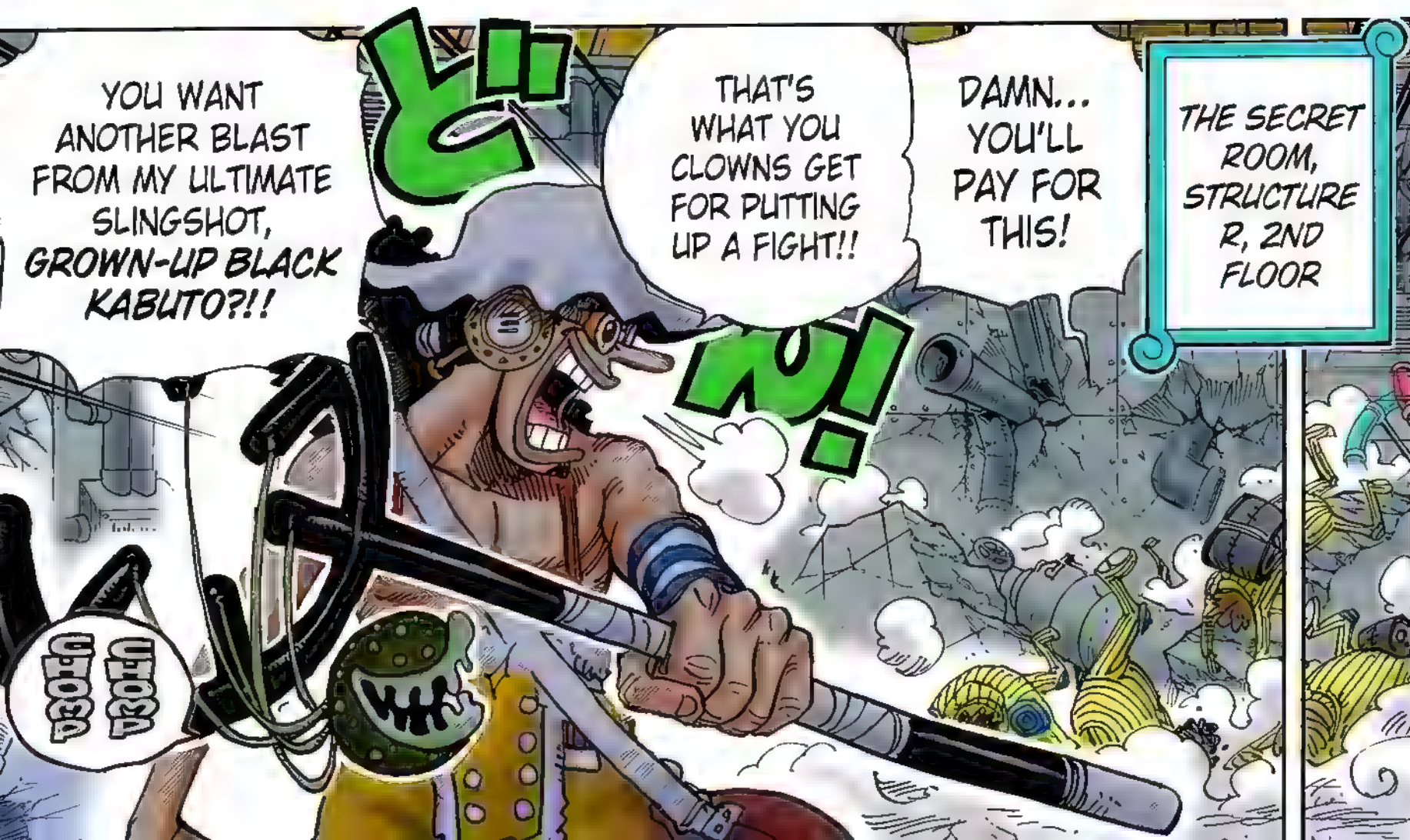
**COME GAS
OR FLAMES, I
WILL BOLDLY
STRIDE
THROUGH!!!**

**THERE IS
NOTHING THAT
CANNOT BE
OVERCOME
THROUGH
SHEER
WILL!!**



**BUT THAT
CORRIDOR'S
ALREADY
FILLED WITH
GAS!**

**MIGHT
HE HAVE
BEEN THAT
DRAGON I
SLASHED?!**

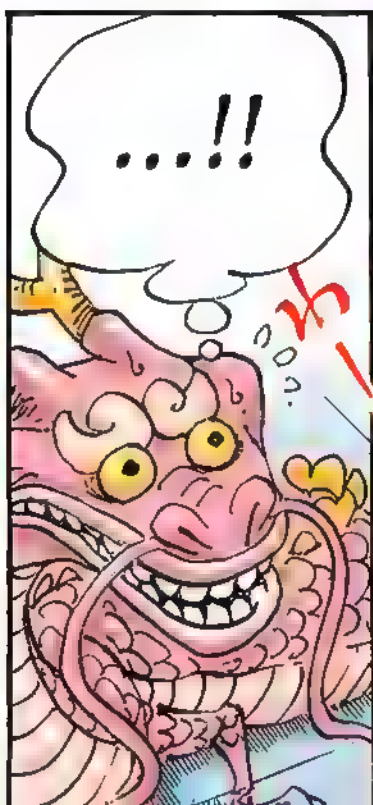
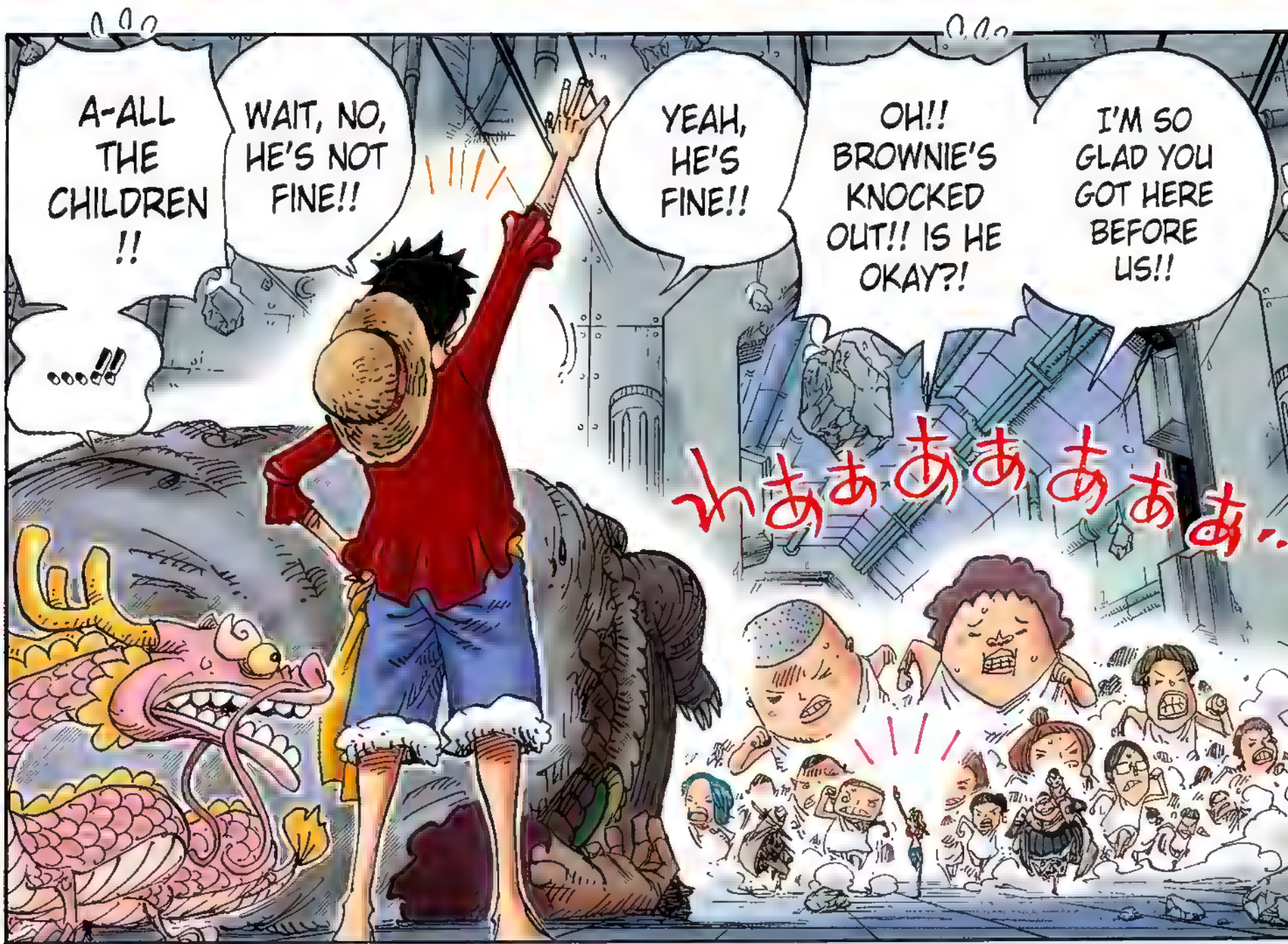
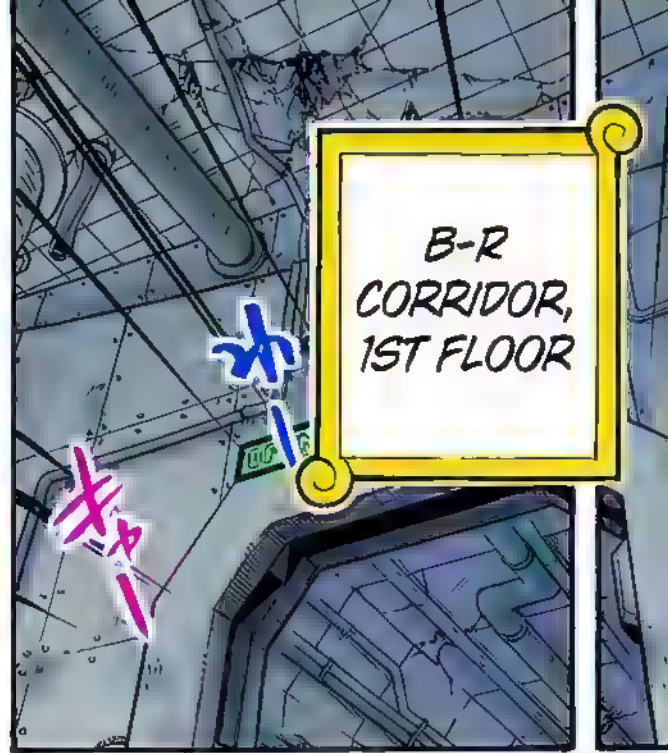
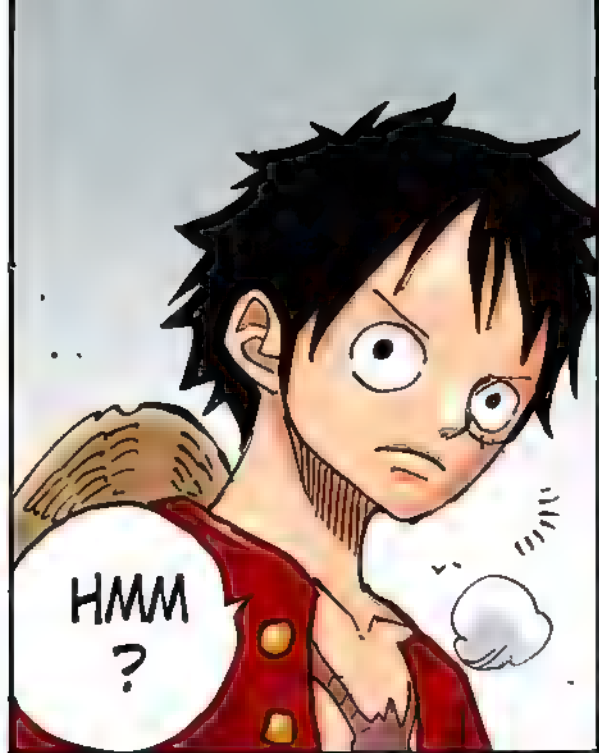


**YOU WANT
ANOTHER BLAST
FROM MY ULTIMATE
SLINGSHOT,
GROWN-UP BLACK
KABUTO?!!**

**THAT'S
WHAT YOU
CLOWNS GET
FOR PUTTING
UP A FIGHT!!**

**DAMN...
YOU'LL
PAY FOR
THIS!**

**THE SECRET
ROOM,
STRUCTURE
R, 2ND
FLOOR**





I THINK THEY'RE SEEING TO THAT POOR GIRL!

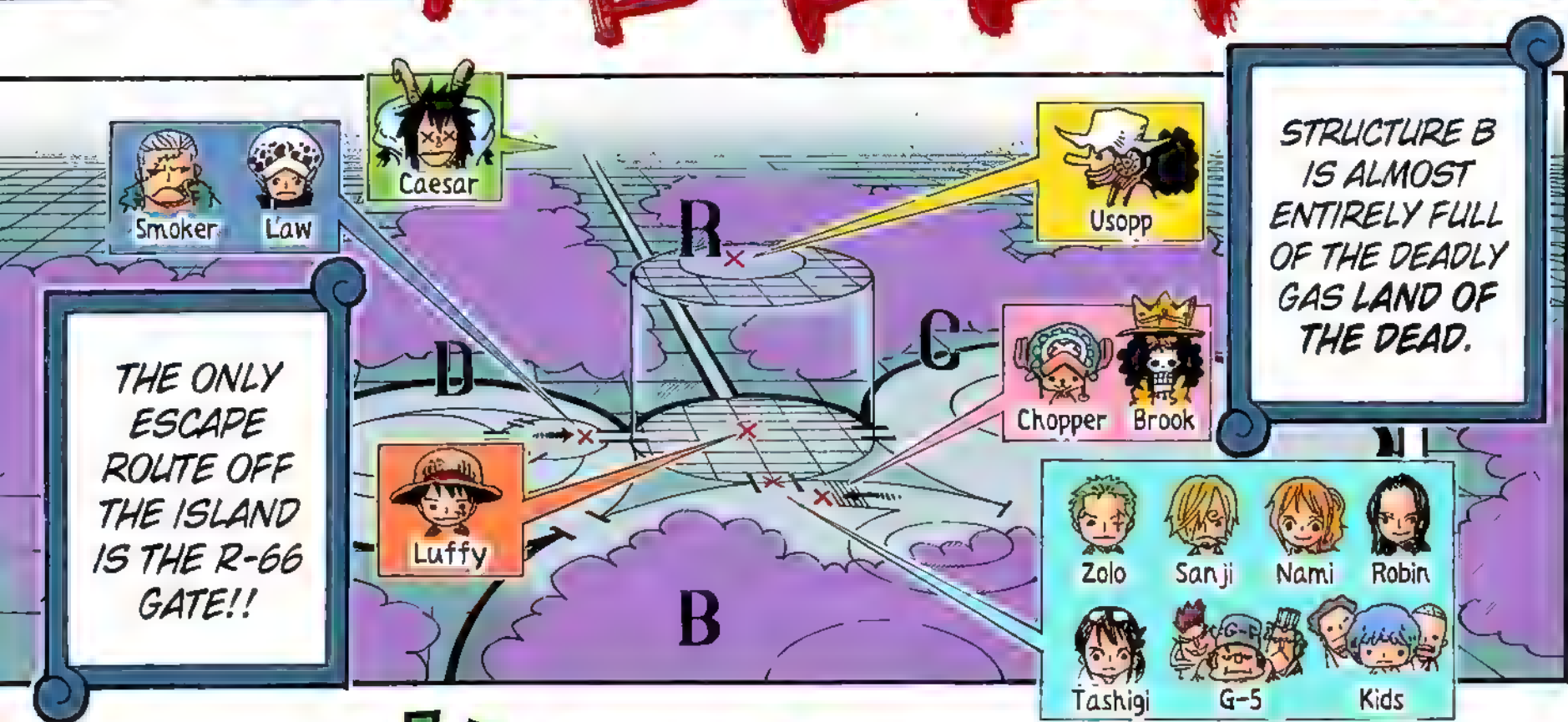
WHAT ABOUT CHOPPER'S TEAM?!

わあああああ

HURRY!! KEEP GOING UNTIL YOU REACH NAMI'S GROUP!!!

I HOPE THEY CATCH UP IN TIME!!

ドドドドド



THE ONLY ESCAPE ROUTE OFF THE ISLAND IS THE R-66 GATE!!

STRUCTURE B IS ALMOST ENTIRELY FULL OF THE DEADLY GAS LAND OF THE DEAD.

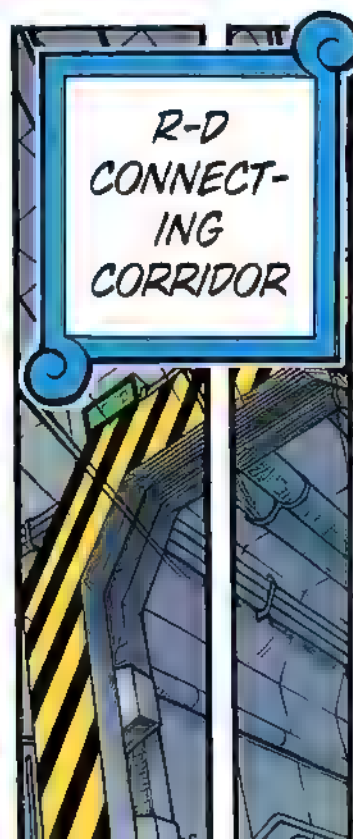


IT'S THE CART THEY USE TO HAUL S.A.D.! WE CAN FIT THE ENTIRE GROUP ON IT.

THIS ESCAPE ATTEMPT WON'T HAVE A MOMENT TO SPARE!!!



IS THIS THING REALLY NECESSARY?!



R-D CONNECTING CORRIDOR

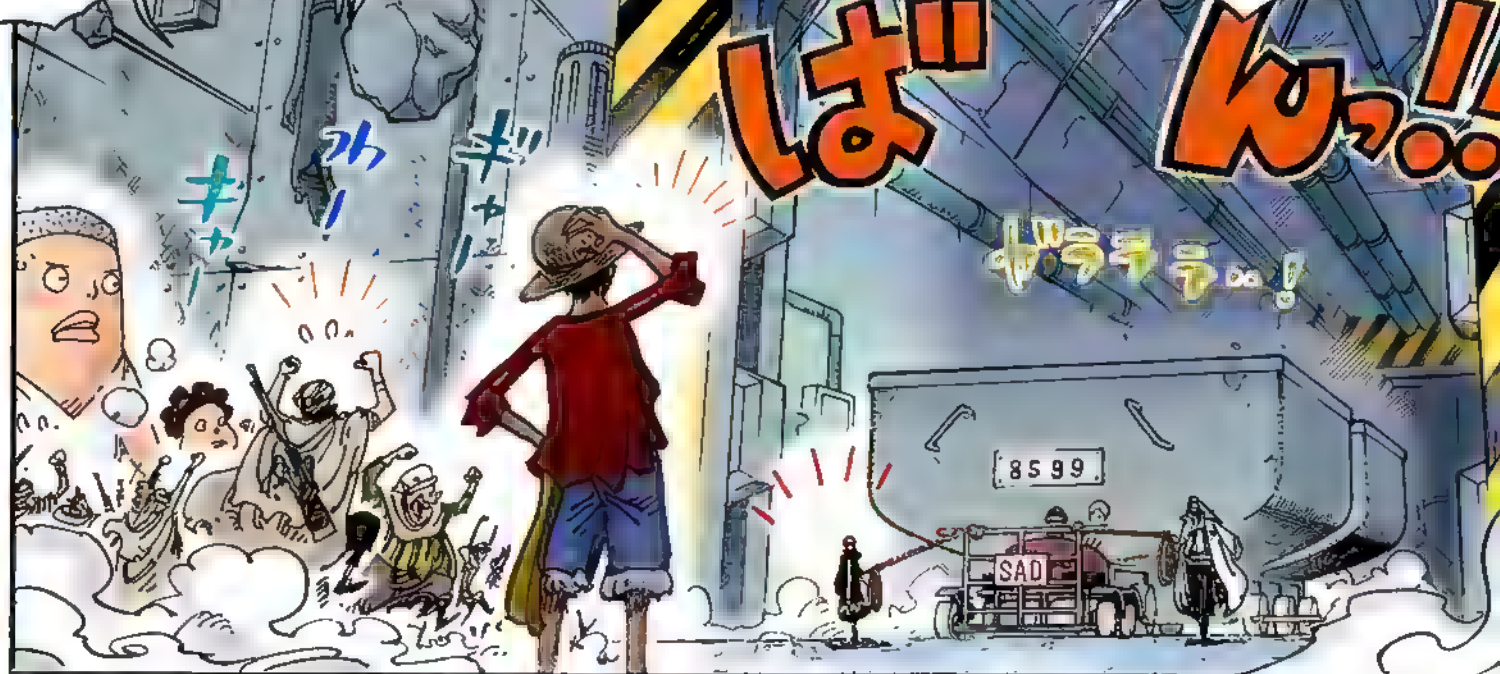
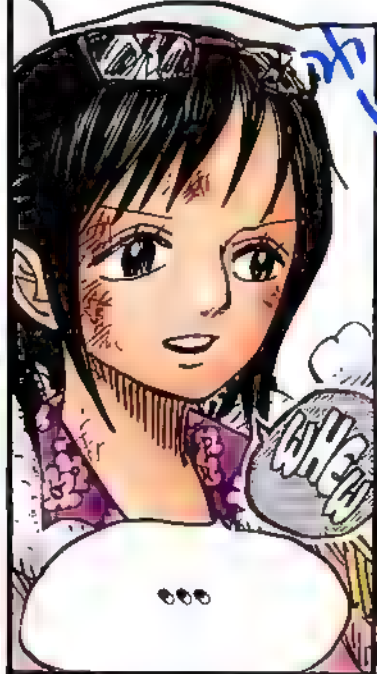
WE'RE SO GLAD
YOU'RE ALL RIGHT!!
W-WE GOT A LOTTA
STUFF TO TELL YA!!
ALL KINDS'A STUFF!!!

AAAAH!
SMOKEY
!!

THERE
YOU ARE.

TRAFFY!!
SMOKEY!!

STRAW
HAT!!!



I SMASHED HIM
THROUGH IT AND
THEY BOTH FLEW OFF
SOMEWHERE.

WHAT THE--?!
THE AGREEMENT
WAS TO
KIDNAP HIM!!!

OH... YOU
KNOW THE
DOOR THAT
WAS THERE?

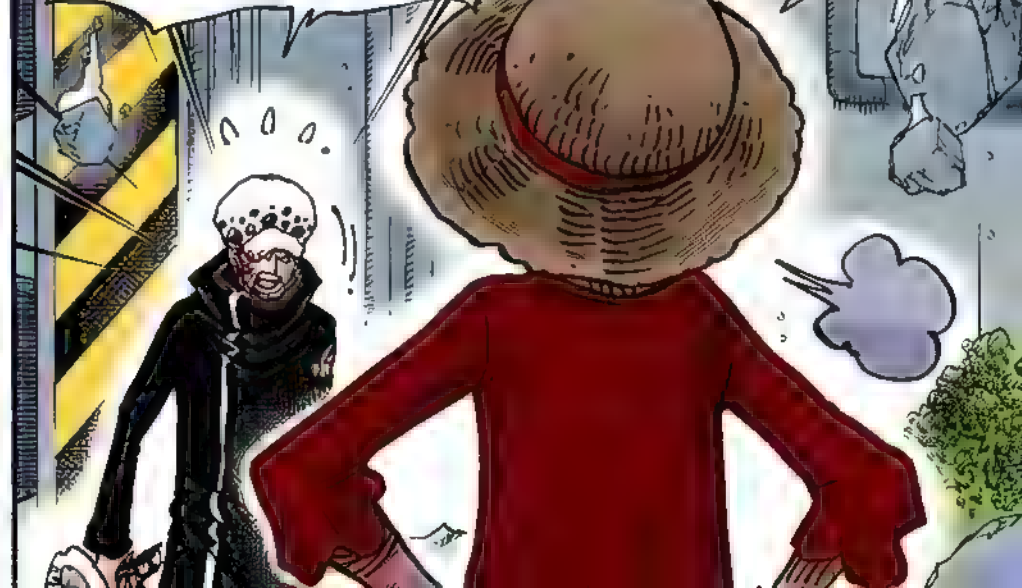
WHERE'S
CAESAR?!

YOU CAN'T JUST
CHANGE THE PLAN ON
A WHIM!! I SHOULD
NEVER HAVE TRUSTED
YOU!! WE HAVE TO
GO AFTER HIM!!!

WHO
CARES
ABOUT HIM
ANYWAY?!

THAT'S NOT
THE POINT! THE
PLAN CALLS FOR
IT!! WHAT IF HE
GETS AWAY?!!

BUT I DON'T
EVEN *WANT*
TO CAPTURE
THAT JERK
ANYMORE!!



WHEN I
GET BACK, I'M
FINISHING HIM
OFF ONCE AND
FOR ALL!!

ONCE
THIS JOB IS
OVER, IT'S TIME
FOR A CLEAN
BREAK.

A SHORT TIME
AGO, IN THE
SKY NEAR PUNK
HAZARD...

...ALONG
WITH HIS
ENTIRE
TOWN!!!

SOME-
ONE'S
GOTTA DO
YOU IN!!!

JOKER,
YOU
SCUM-
BAG!!!

YOU BLEW
UP MY
FIANCÉ...

DON QUIXOTE
PIRATES
SERVANT/ASSASSIN
BABY 5
(ARMS-ARMS FRUIT,
HER ENTIRE BODY IS
MADE OF WEAPONS)

EIGHT TIMES
I'VE SWORN MY
LOVE AND FUTURE
TO A MAN!! EIGHT
TOWNS!!! WHAT
DOES HE HAVE
AGAINST MY
HAPPINESS?!!

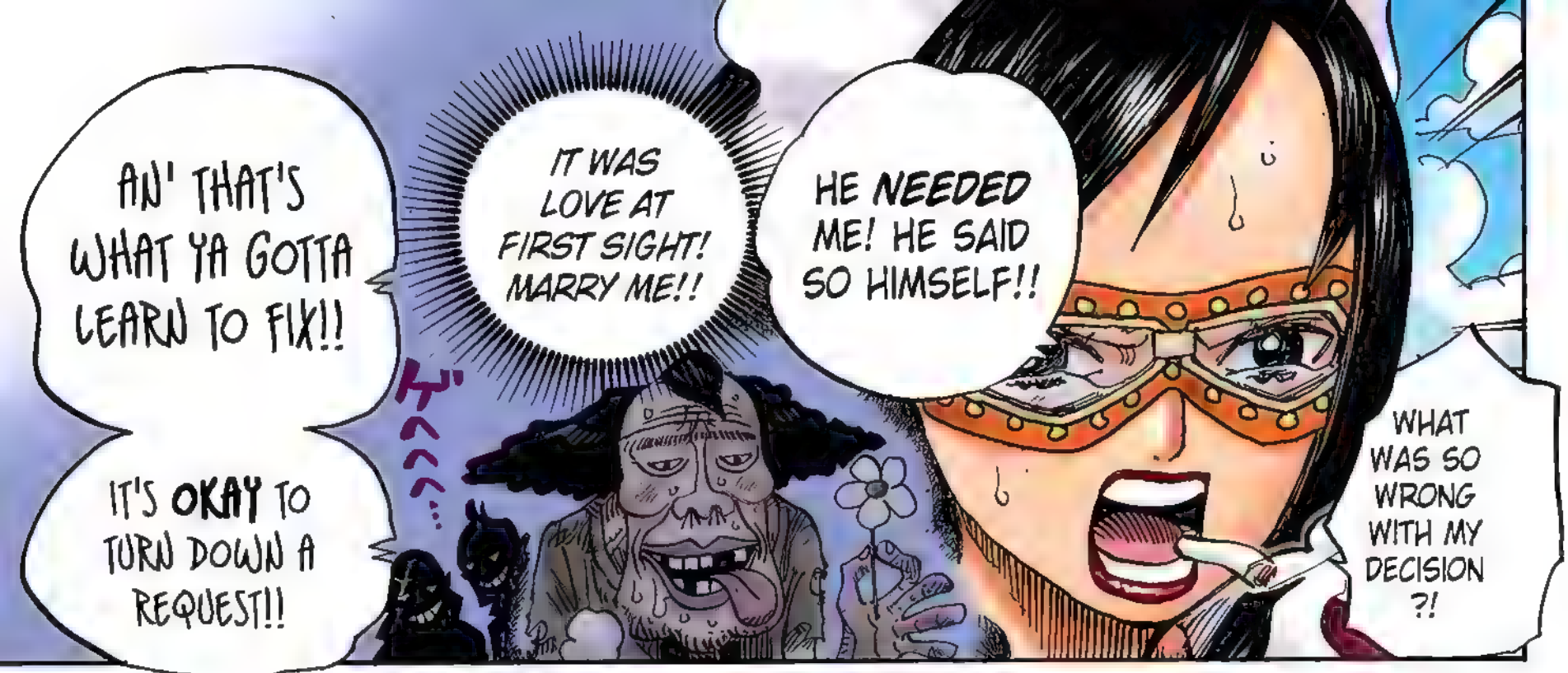
I'M PUTTING
MY FOOT
DOWN! EIGHT
TIMES IS
ENOUGH!!!

HNEE!! THAT'S
JUST THE MASTER'S
FORM OF LOVE!! HE
THINKS OF YA LIKE A
LITTLE SISTER!!

AND AIN'T YOU
NEVER THOUGHT
OF TURNIN' A
GUY DOWN?!!

DON QUIXOTE PIRATES
FIGHTER
BUFFALO
(SPIN-SPIN FRUIT,
HIS BODY REVOLVES)

HIM BLOWIN' UP
A TOWN IS JUST A
SIGN OF HOW MUCH
HE **CARES!!**



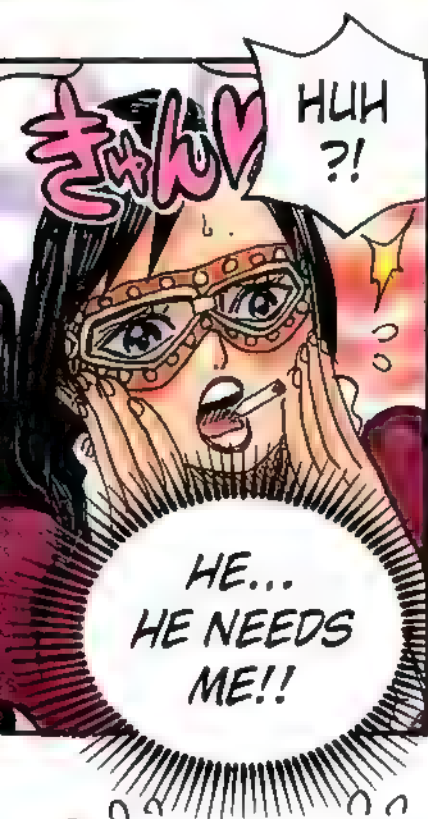
AN' THAT'S
WHAT YA GOTTA
LEARN TO FIX!!

IT WAS
LOVE AT
FIRST SIGHT!
MARRY ME!!

HE NEEDED
ME! HE SAID
SO HIMSELF!!

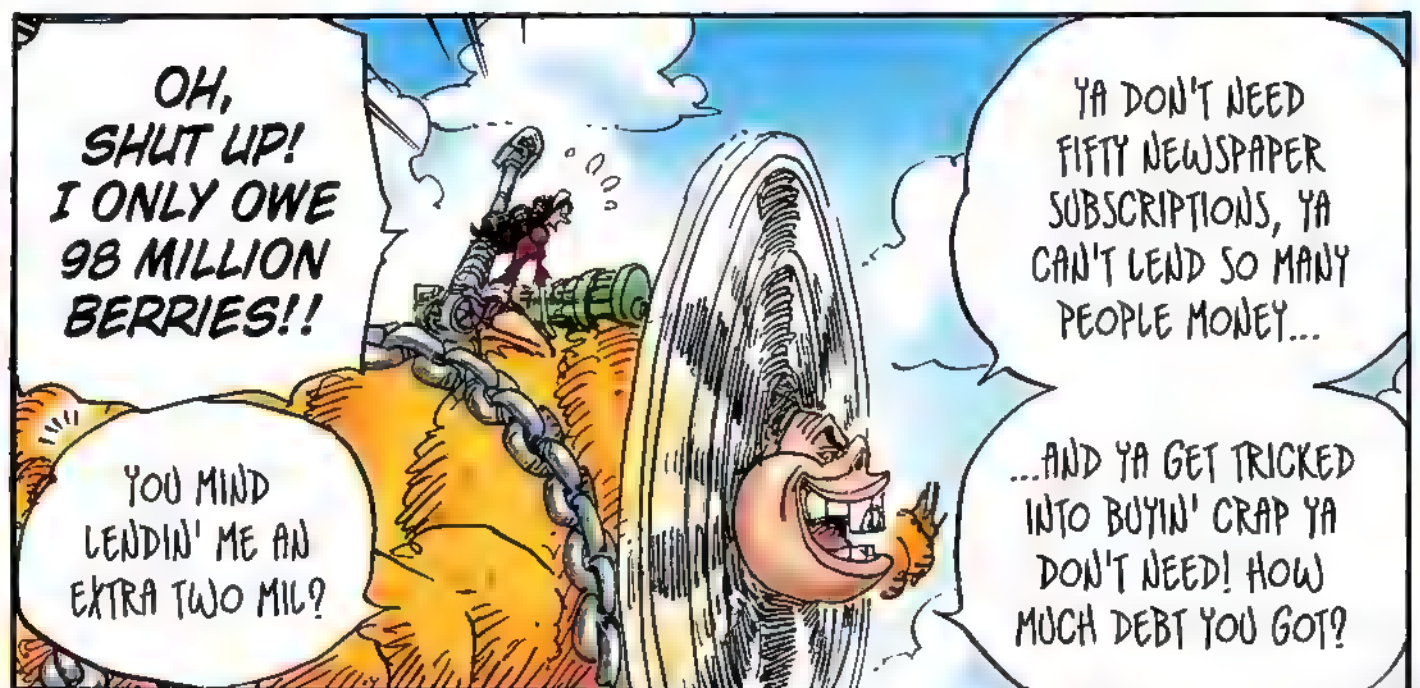
IT'S **OKAY** TO
TURN DOWN A
REQUEST!!

WHAT
WAS SO
WRONG
WITH MY
DECISION
?!



きゅん♡
HUH
?!

HE...
HE NEEDS
ME!!

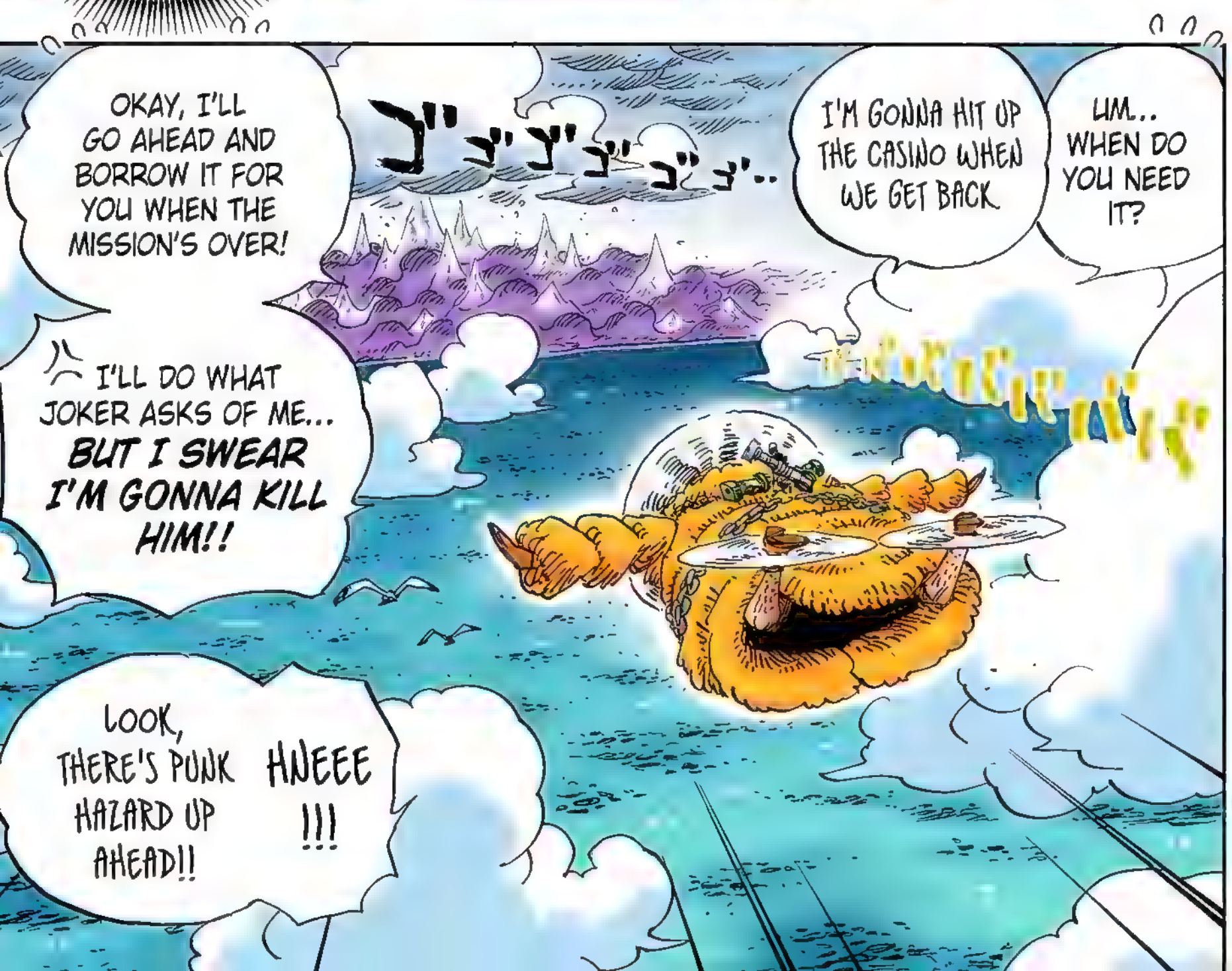


OH,
SHUT UP!
I ONLY OWE
98 MILLION
BERRIES!!

YOU MIND
LENDIN' ME AN
EXTRA TWO MIL?

YA DON'T NEED
FIFTY NEWSPAPER
SUBSCRIPTIONS, YA
CAN'T LEND SO MANY
PEOPLE MONEY...

...AND YA GET TRICKED
INTO BUYIN' CRAP YA
DON'T NEED! HOW
MUCH DEBT YOU GOT?



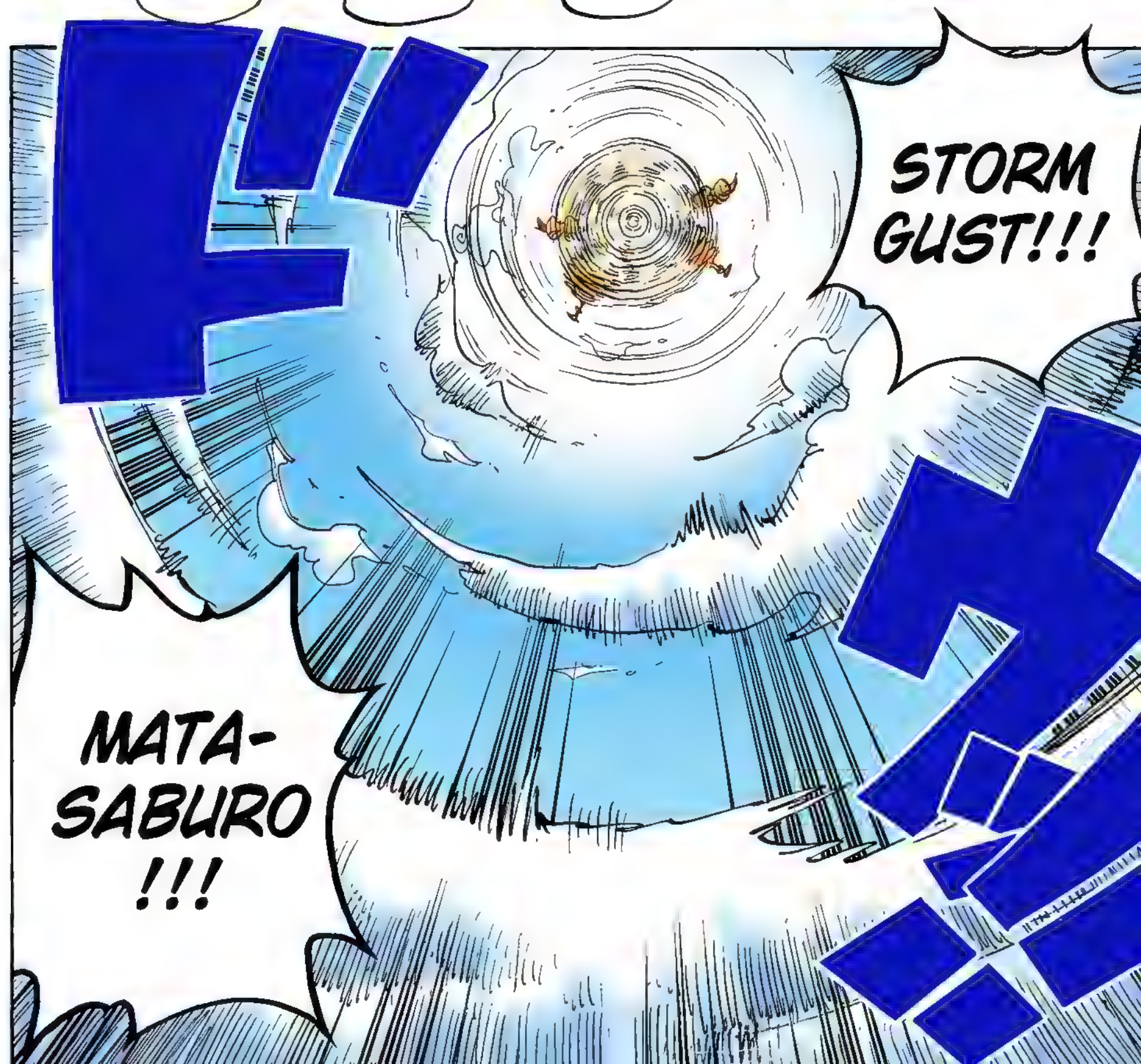
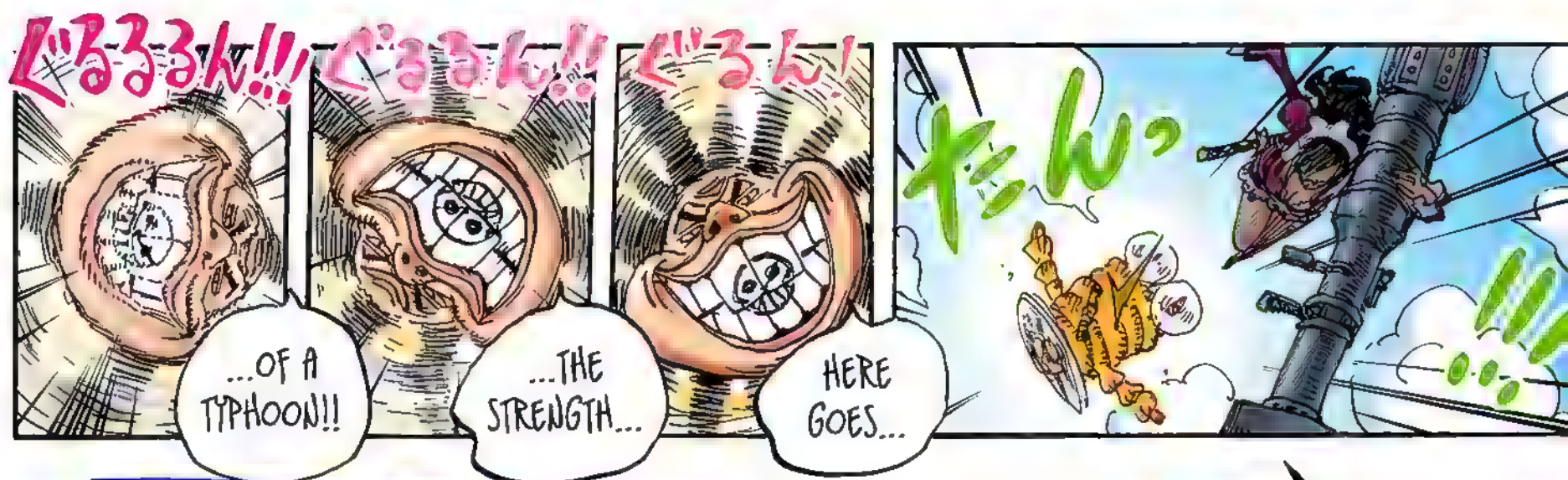
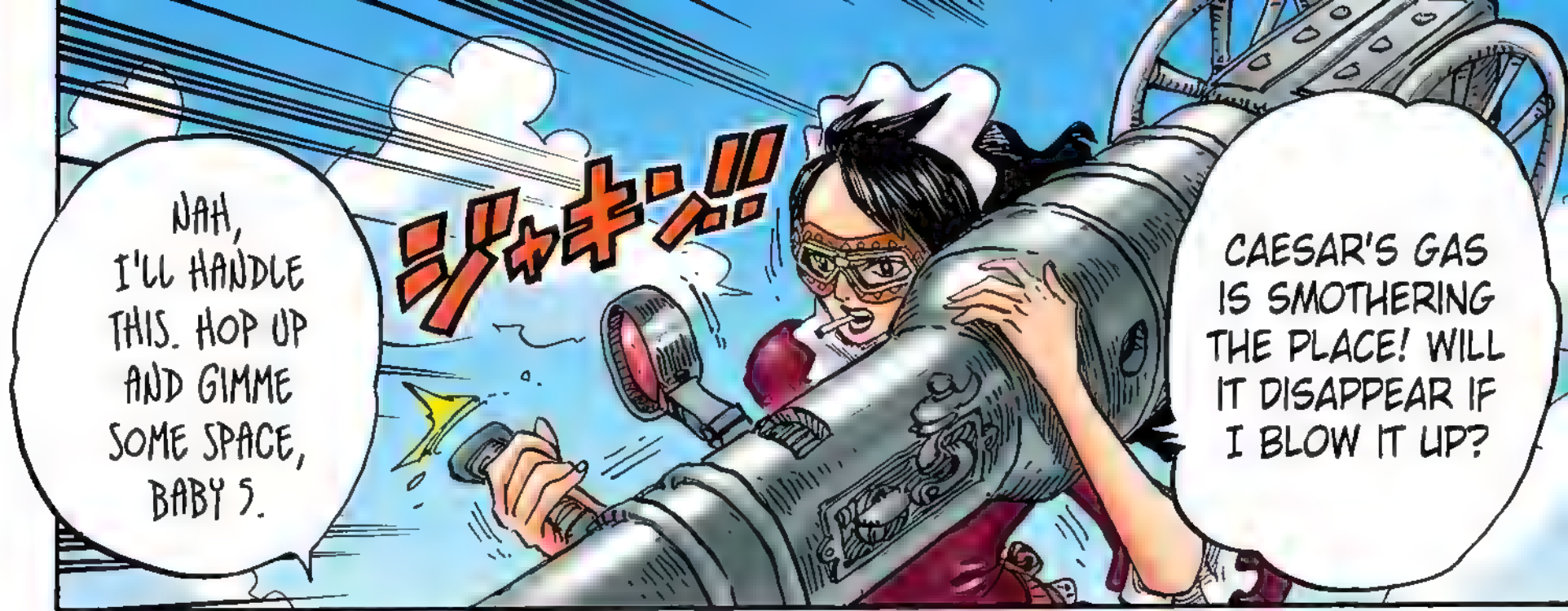
OKAY, I'LL
GO AHEAD AND
BORROW IT FOR
YOU WHEN THE
MISSION'S OVER!

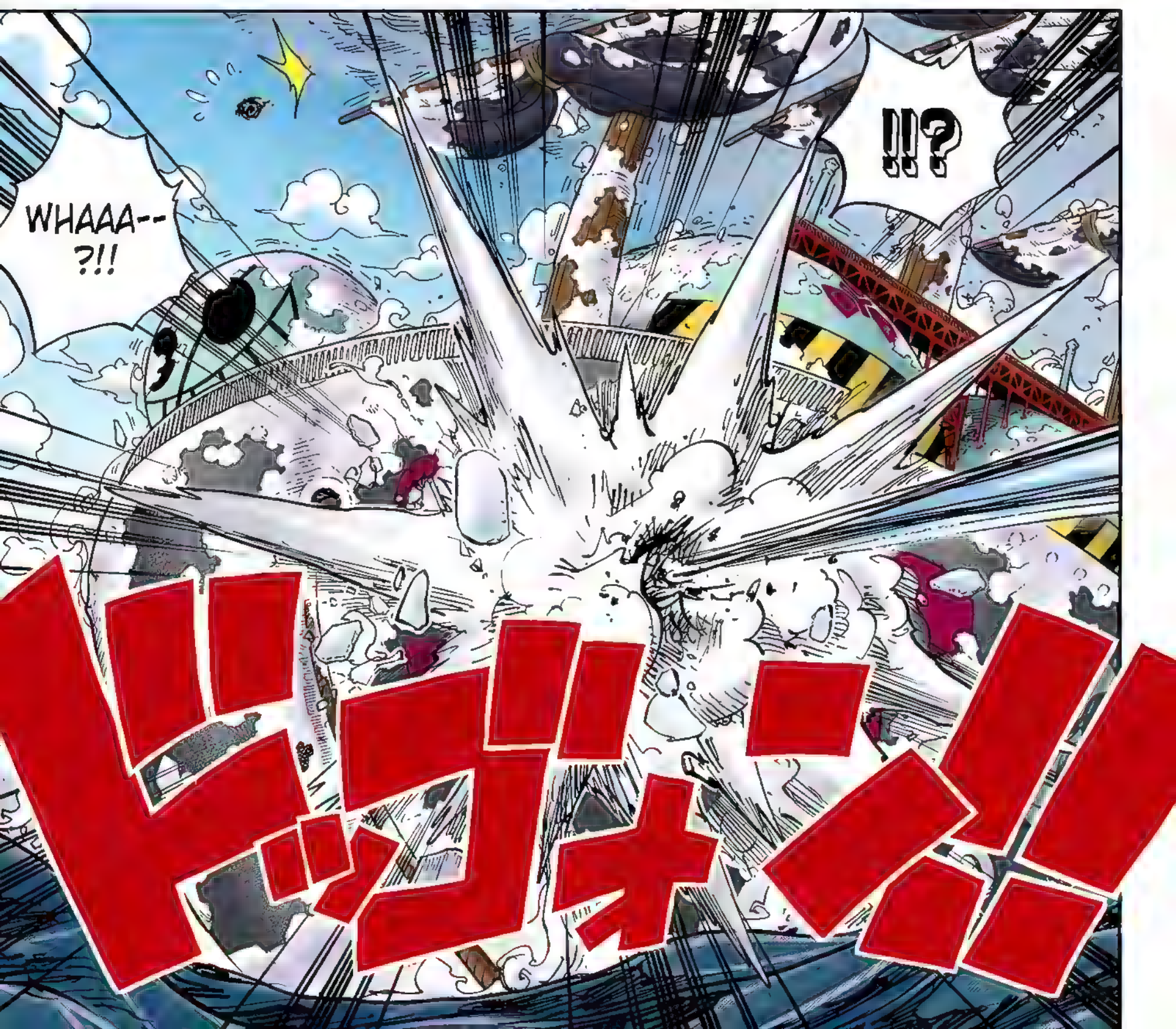
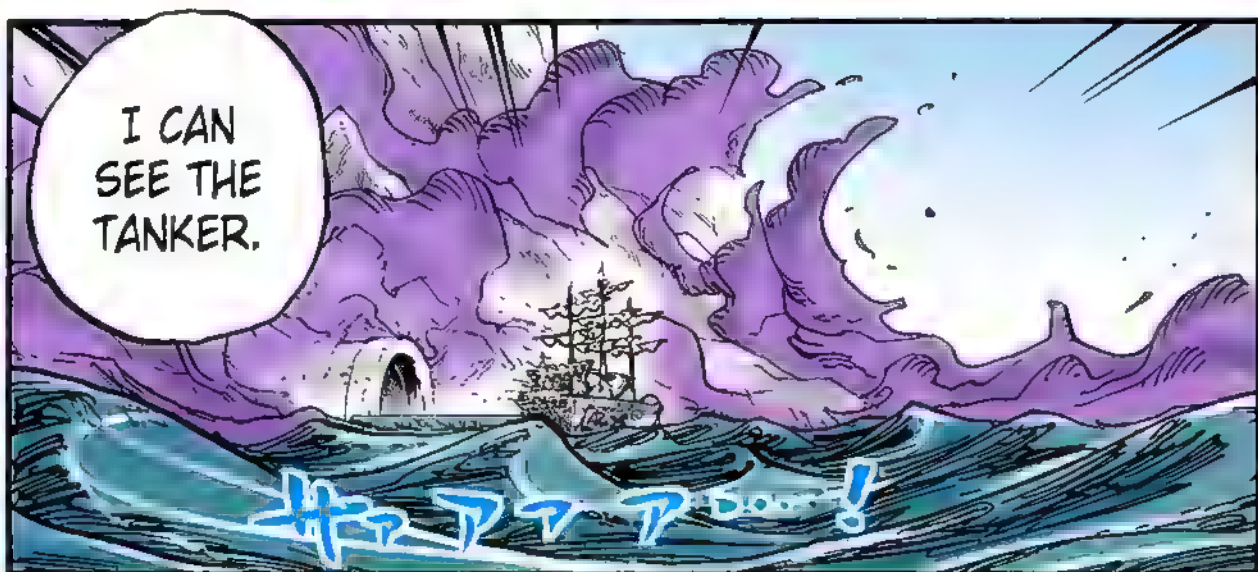
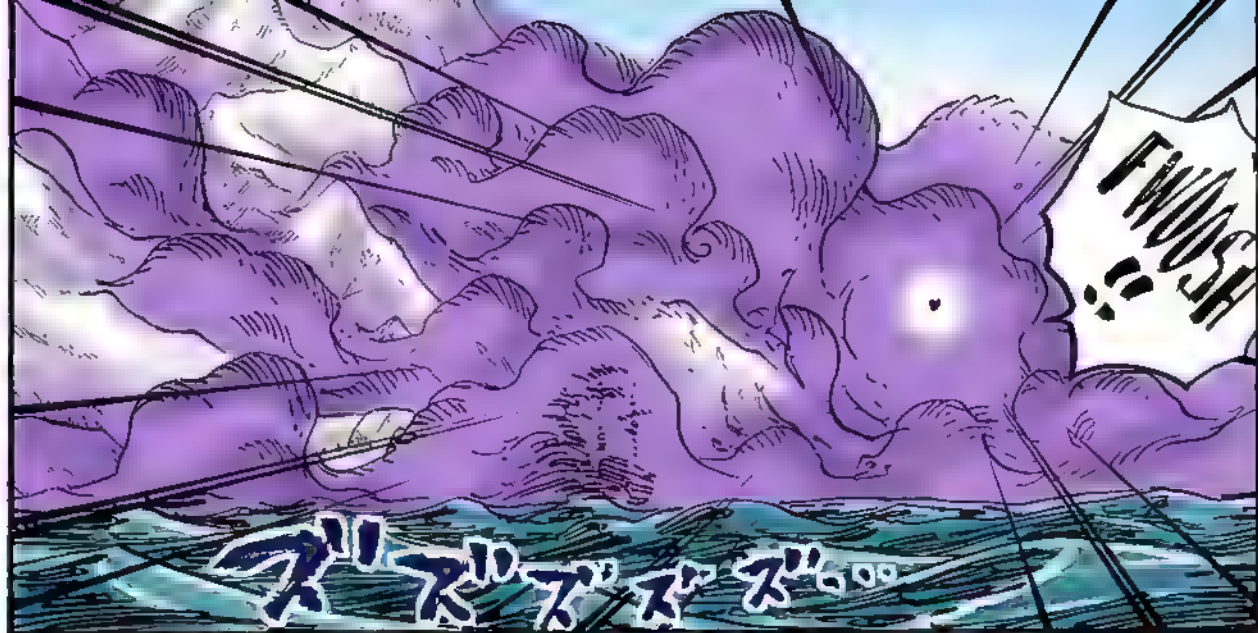
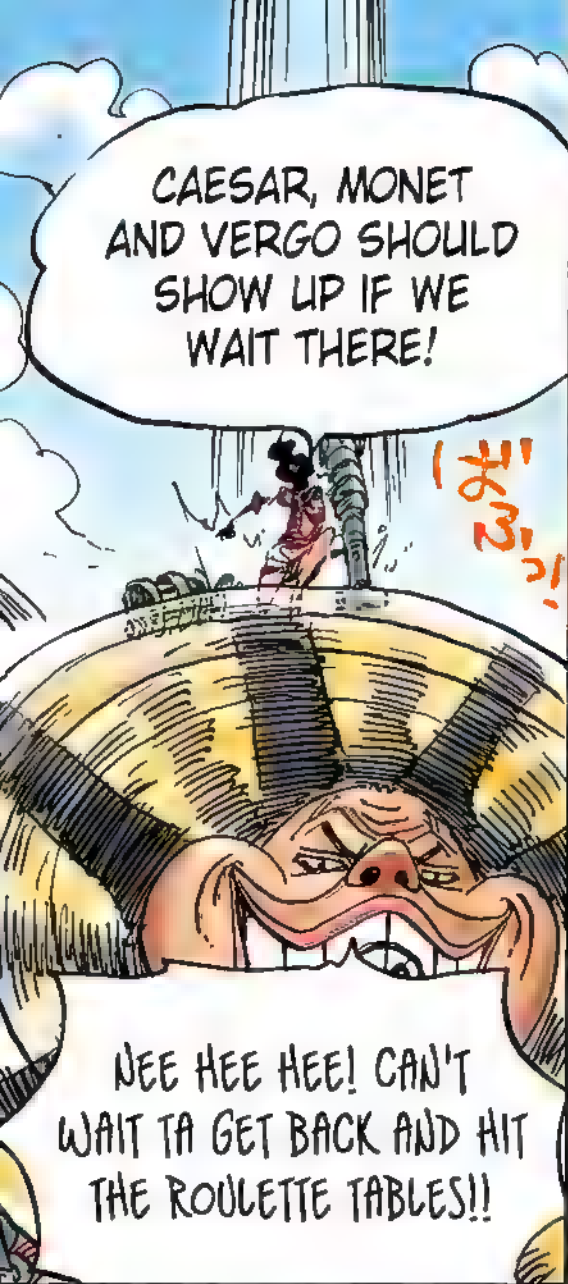
I'LL DO WHAT
JOKER ASKS OF ME...
**BUT I SWEAR
I'M GONNA KILL
HIM!!**

LOOK,
THERE'S PUNK
HAZARD UP
AHEAD!!
HNEEE
!!!

I'M GONNA HIT UP
THE CASINO WHEN
WE GET BACK

LIM...
WHEN DO
YOU NEED
IT?



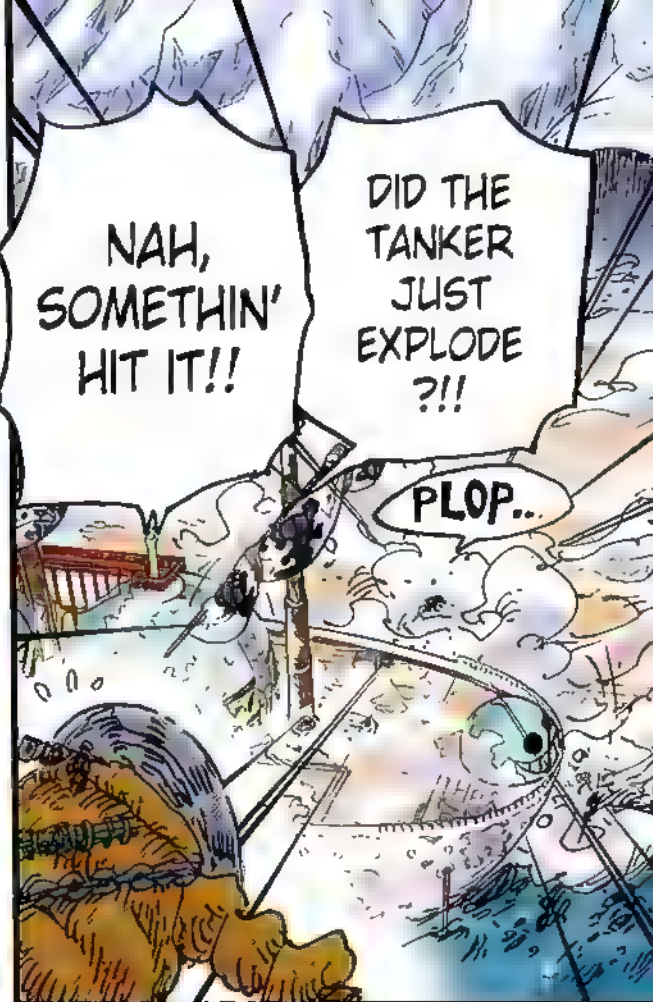




CAESAR
CLOWN
?!!

WHA... IT'S A
PERSON
!!

はーん!!



NAH,
SOMETHIN'
HIT IT!!

DID THE
TANKER
JUST
EXPLODE
?!!

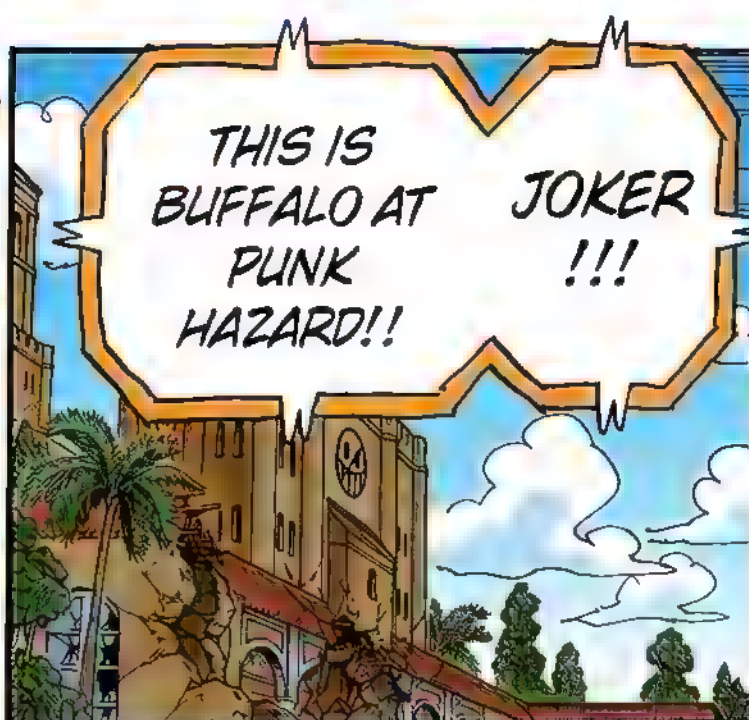
PLOP..



...MASTER
CAESAR JUST
GOT WALLOPED
OFF THE ENTIRE
ISLAND!!!

FOR SOME
REASON, IT
LOOKS
LIKE...

!?

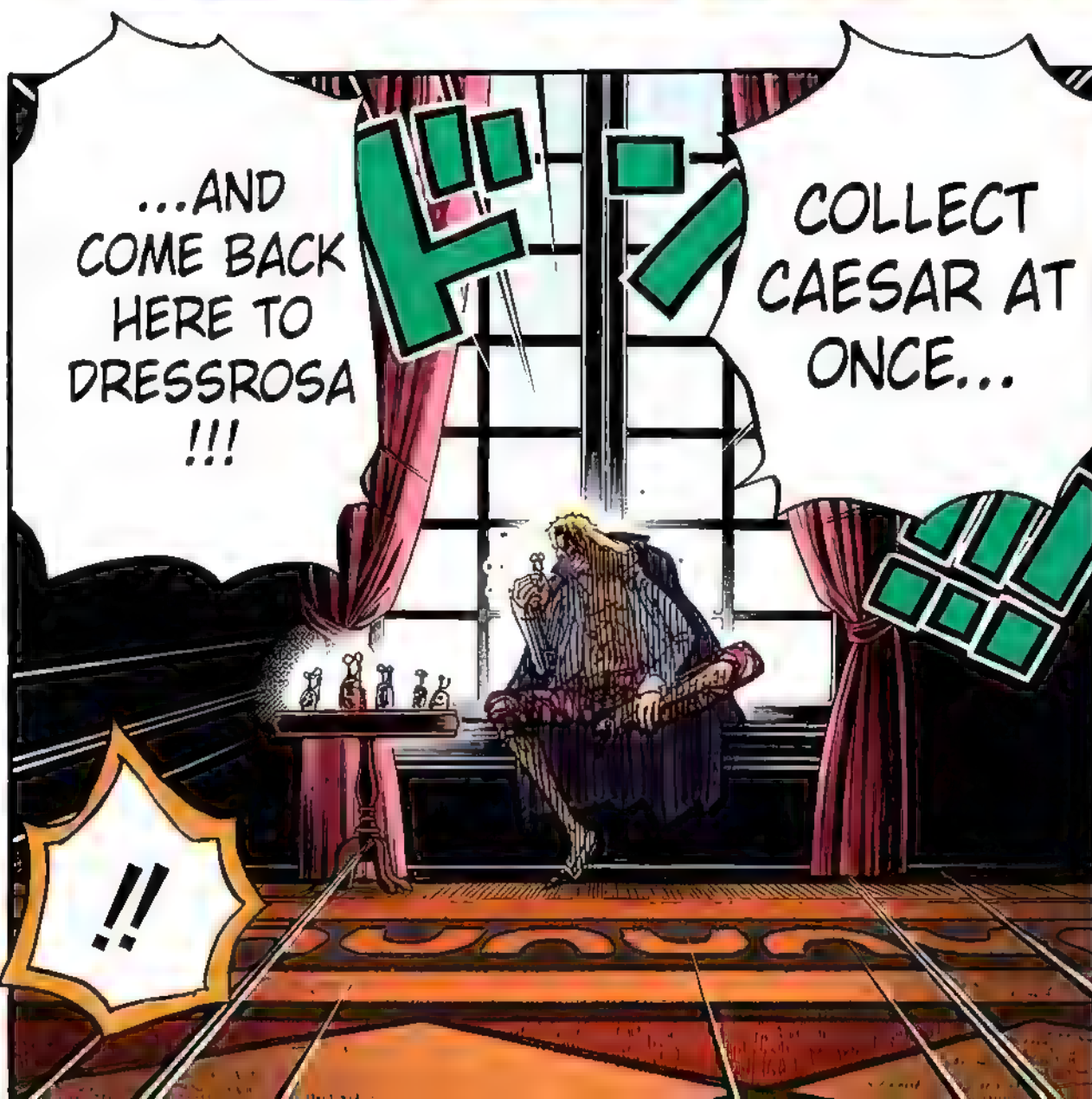


THIS IS
BUFFALO AT
PUNK
HAZARD!!

JOKER
!!!

DRESS-
ROSA

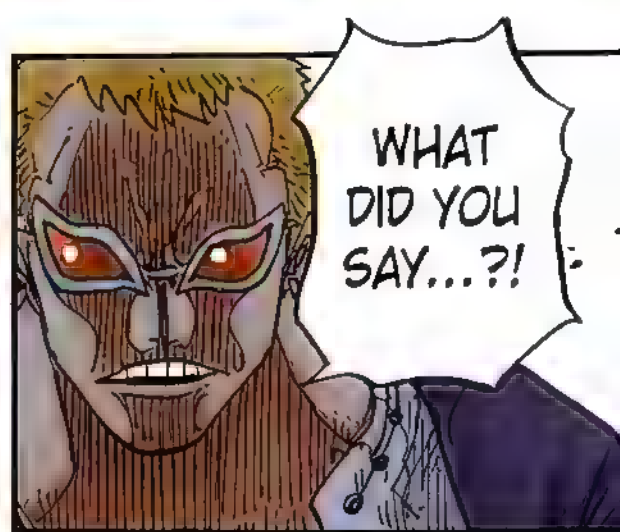
RRRR!



...AND
COME BACK
HERE TO
DRESSROSA
!!!

COLLECT
CAESAR AT
ONCE...

!!



WHAT
DID YOU
SAY...?!



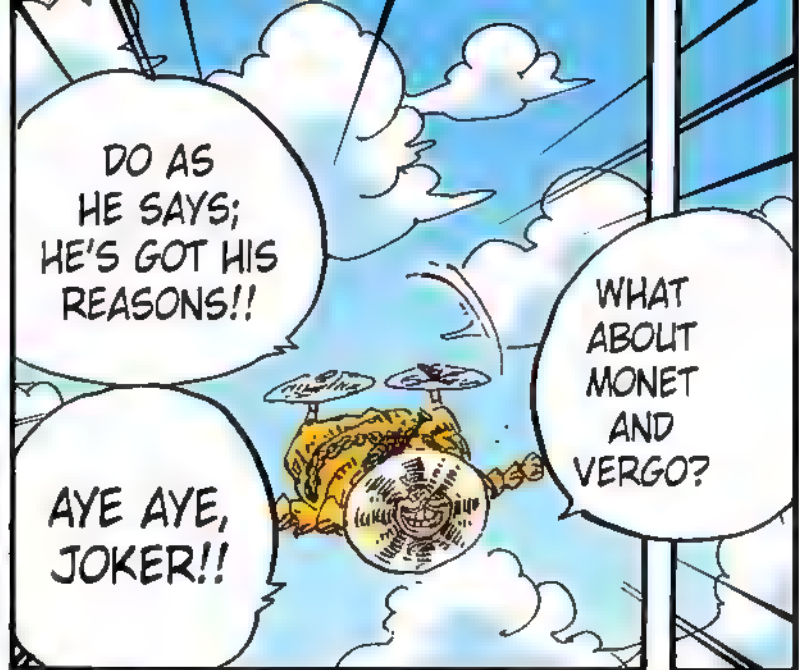
...!!



HEAVEN'S ON MY SIDE, KIDS!! WITH CEASAR STILL UNDER MY CONTROL, I CAN ALWAYS MAKE MORE S.A.D.!!

HEE
HEE HEE
HEE!

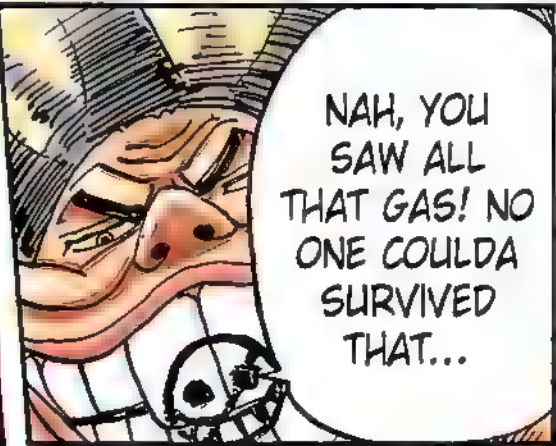
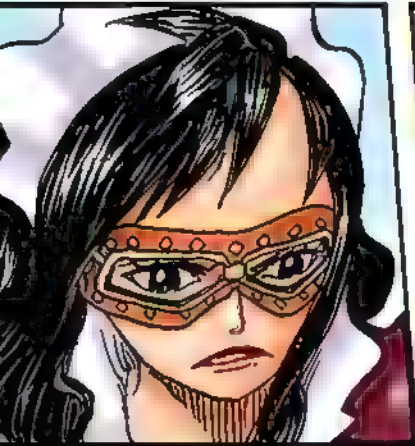
THE FOOLS
!!!



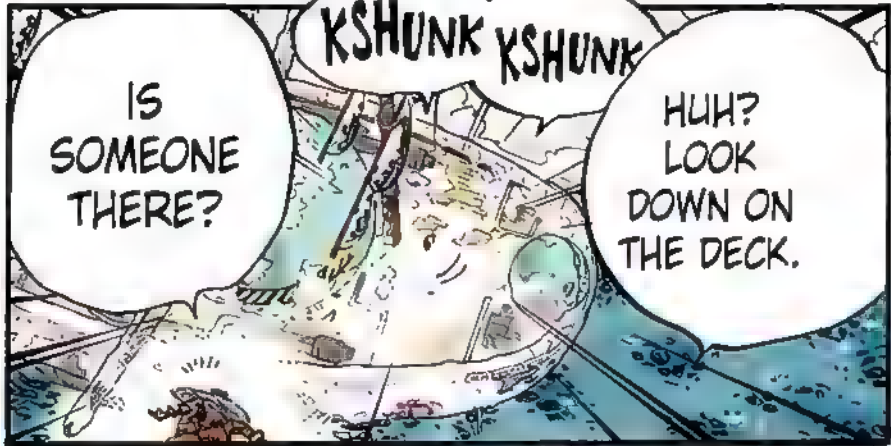
DO AS HE SAYS;
HE'S GOT HIS REASONS!!

AYE AYE,
JOKER!!

WHAT ABOUT MONET AND VERGO?



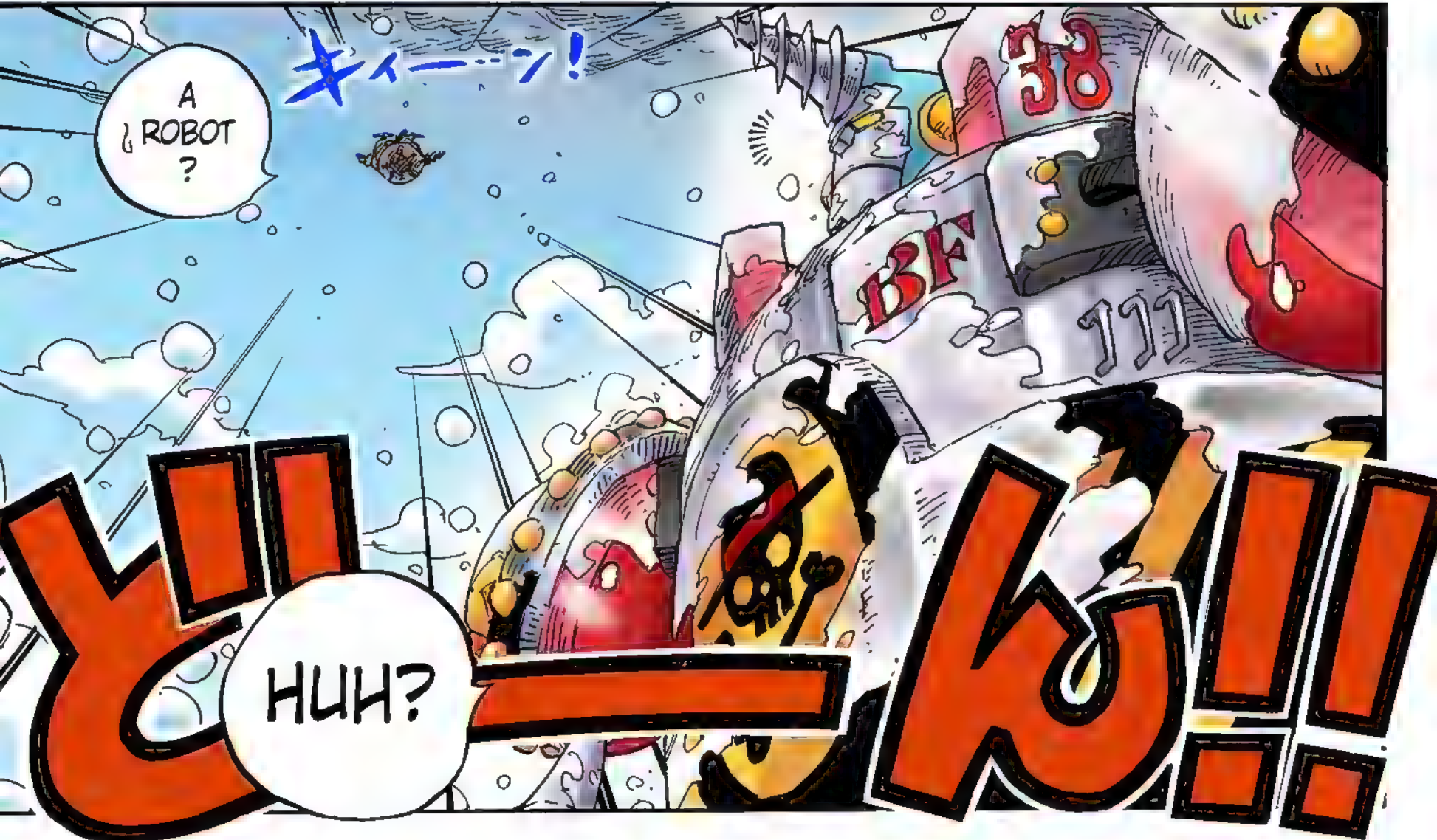
NAH, YOU SAW ALL THAT GAS! NO ONE COULDA SURVIVED THAT...



IS SOMEONE THERE?

KSHUNK KSHUNK

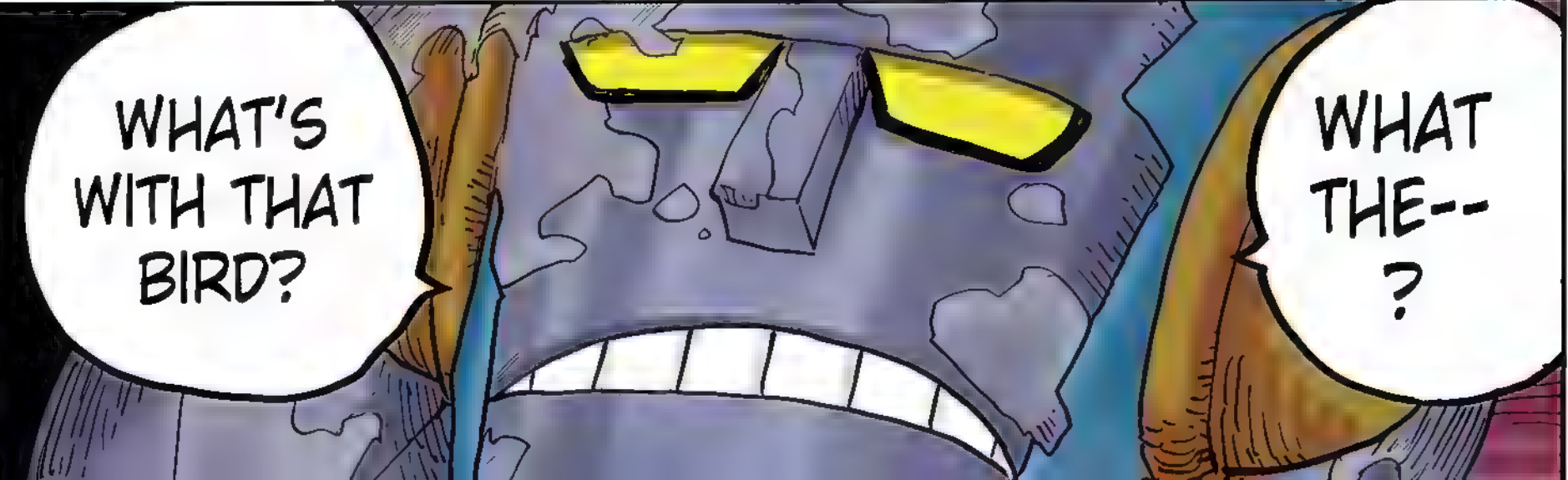
HUH?
LOOK DOWN ON THE DECK.



A
ROBOT?

キーン!

HUH?



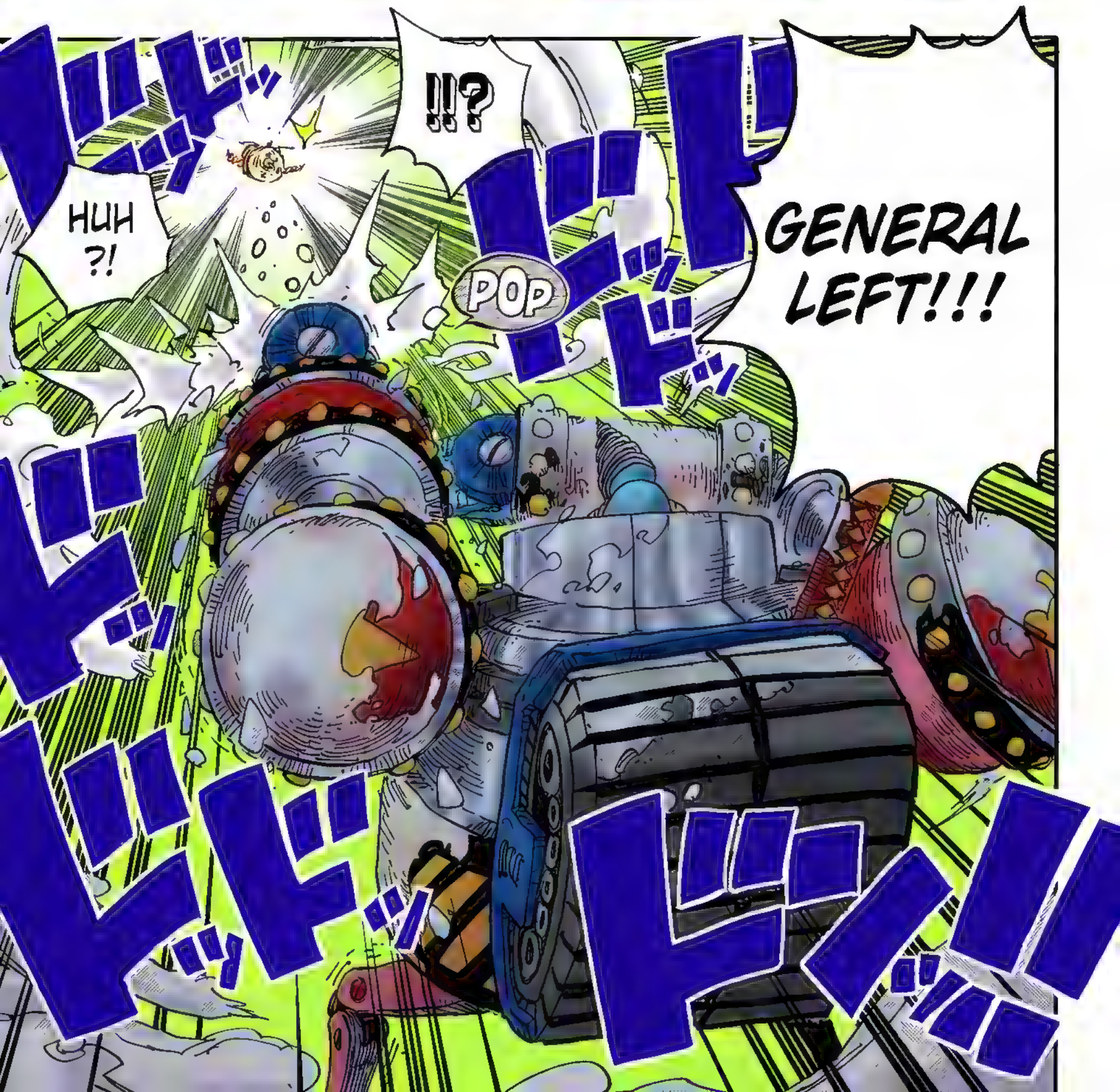
WHAT'S WITH THAT BIRD?

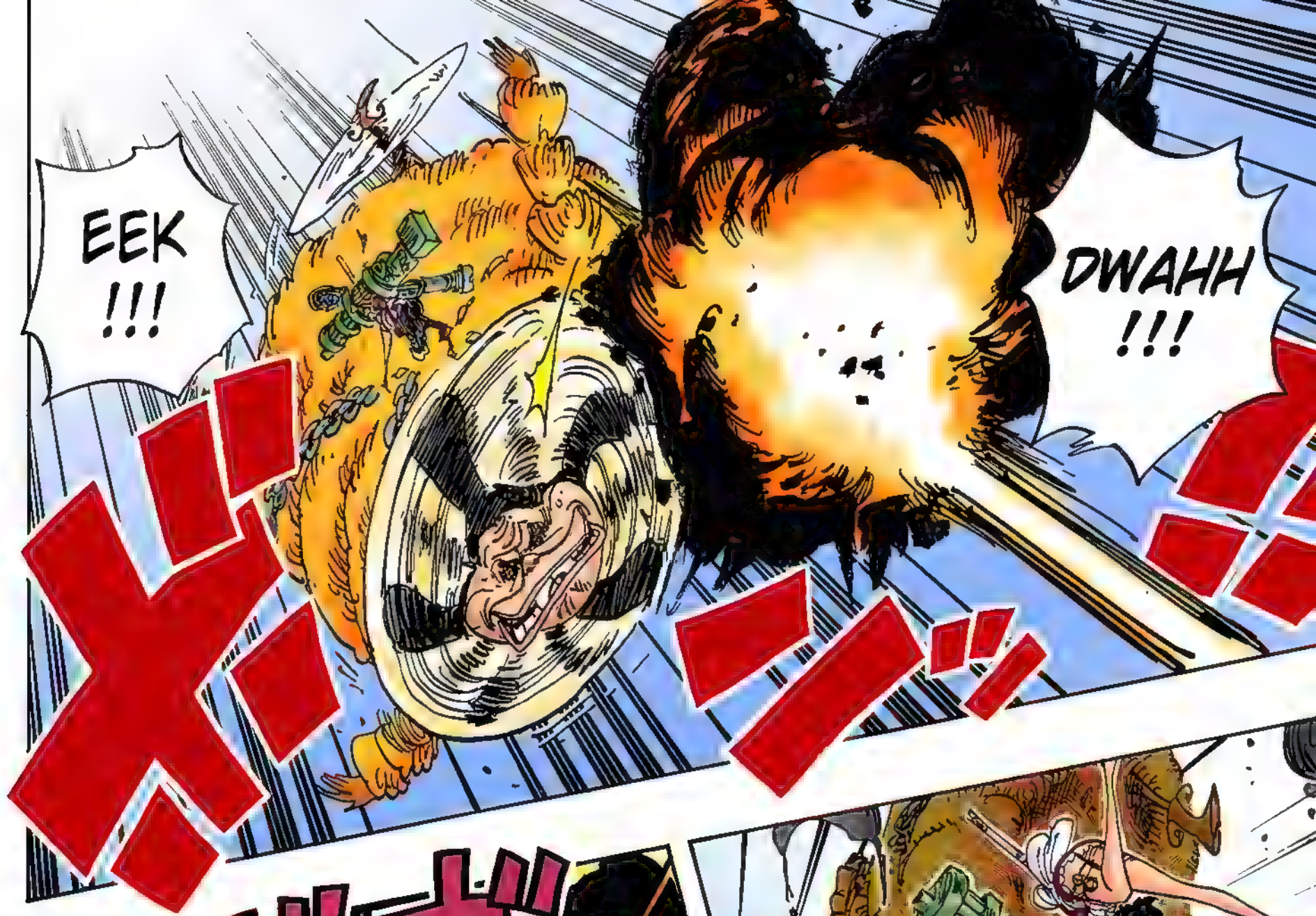
WHAT THE--?

Chapter 693: DIE FOR ME



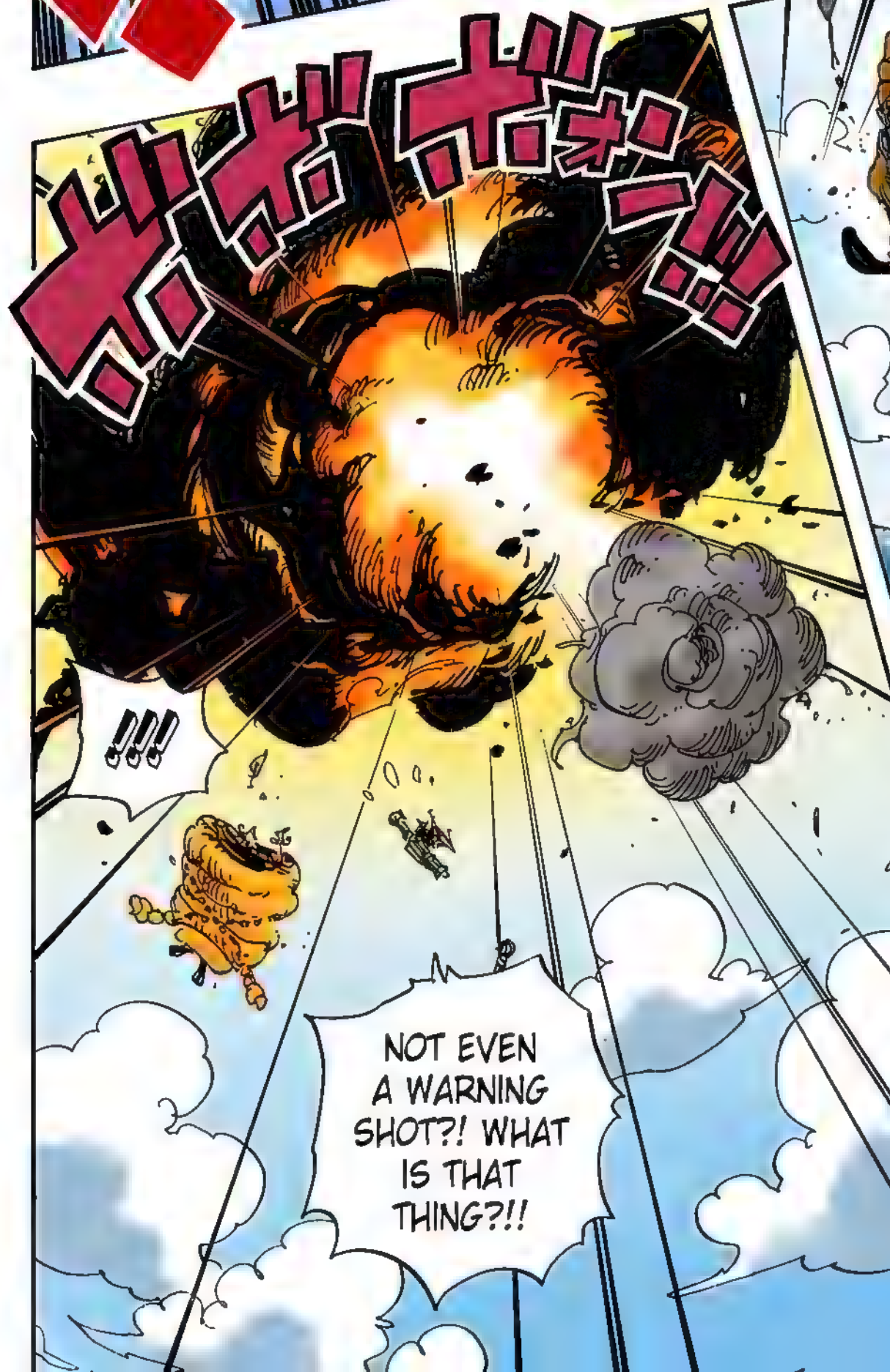
ONE PIECE^{vol. 70}



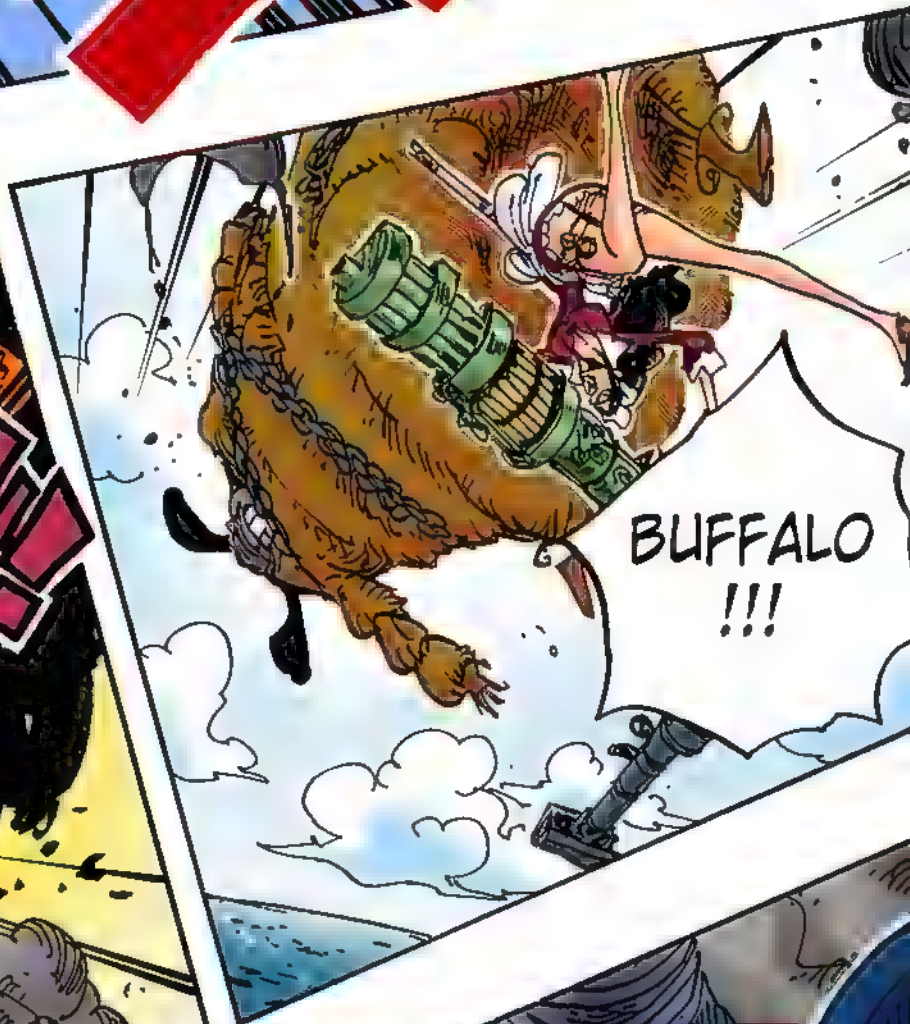


EEK
!!!

DWAHH
!!!



NOT EVEN
A WARNING
SHOT?! WHAT
IS THAT
THING?!!



BUFFALO
!!!

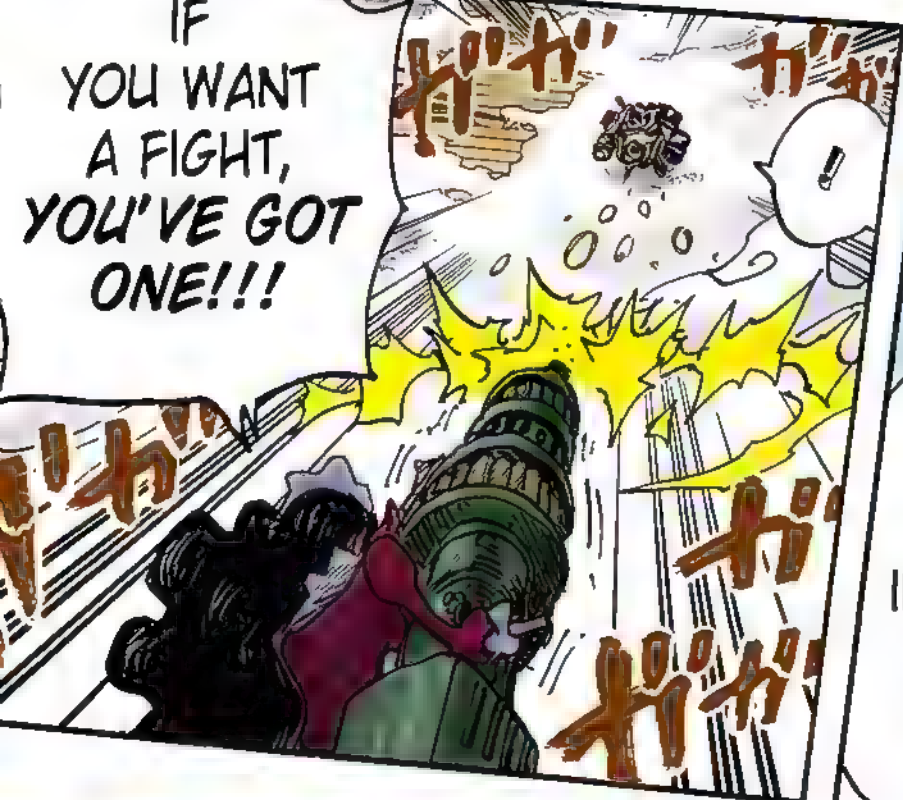


WHAT'S THAT
GUY DOIN'?!!



WELL,
WHATEVER
YOU ARE...

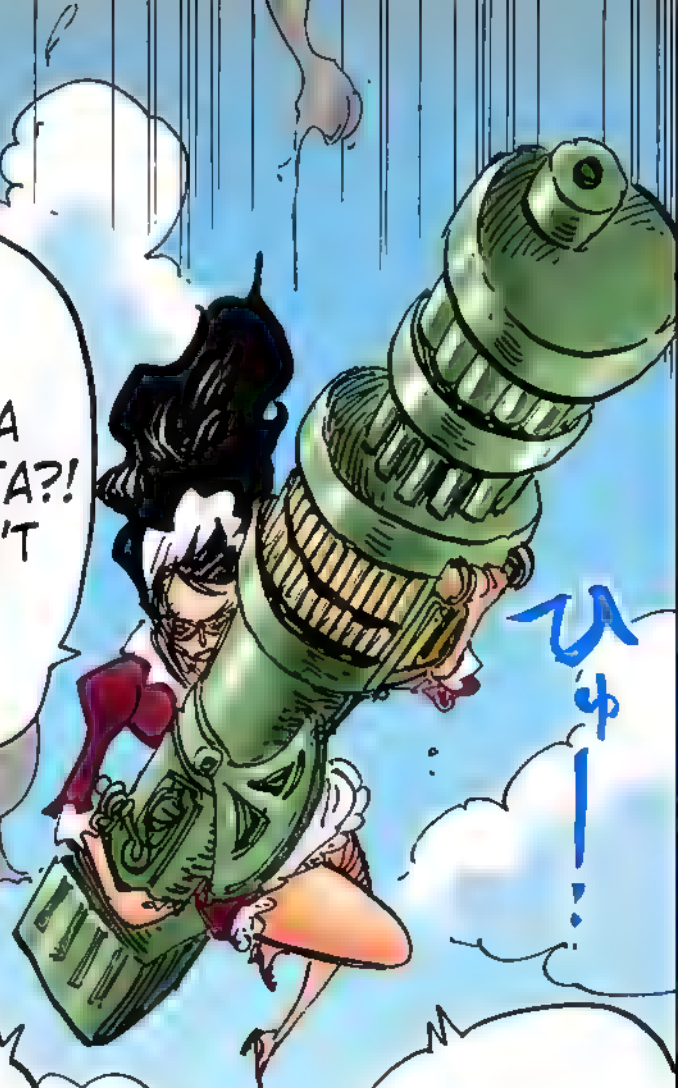
IF
YOU WANT
A FIGHT,
YOU'VE GOT
ONE!!!

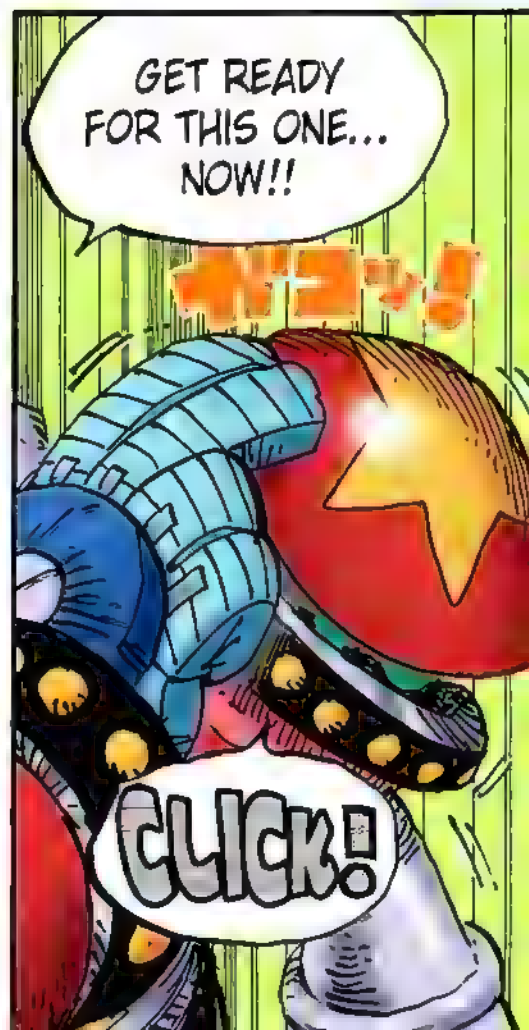
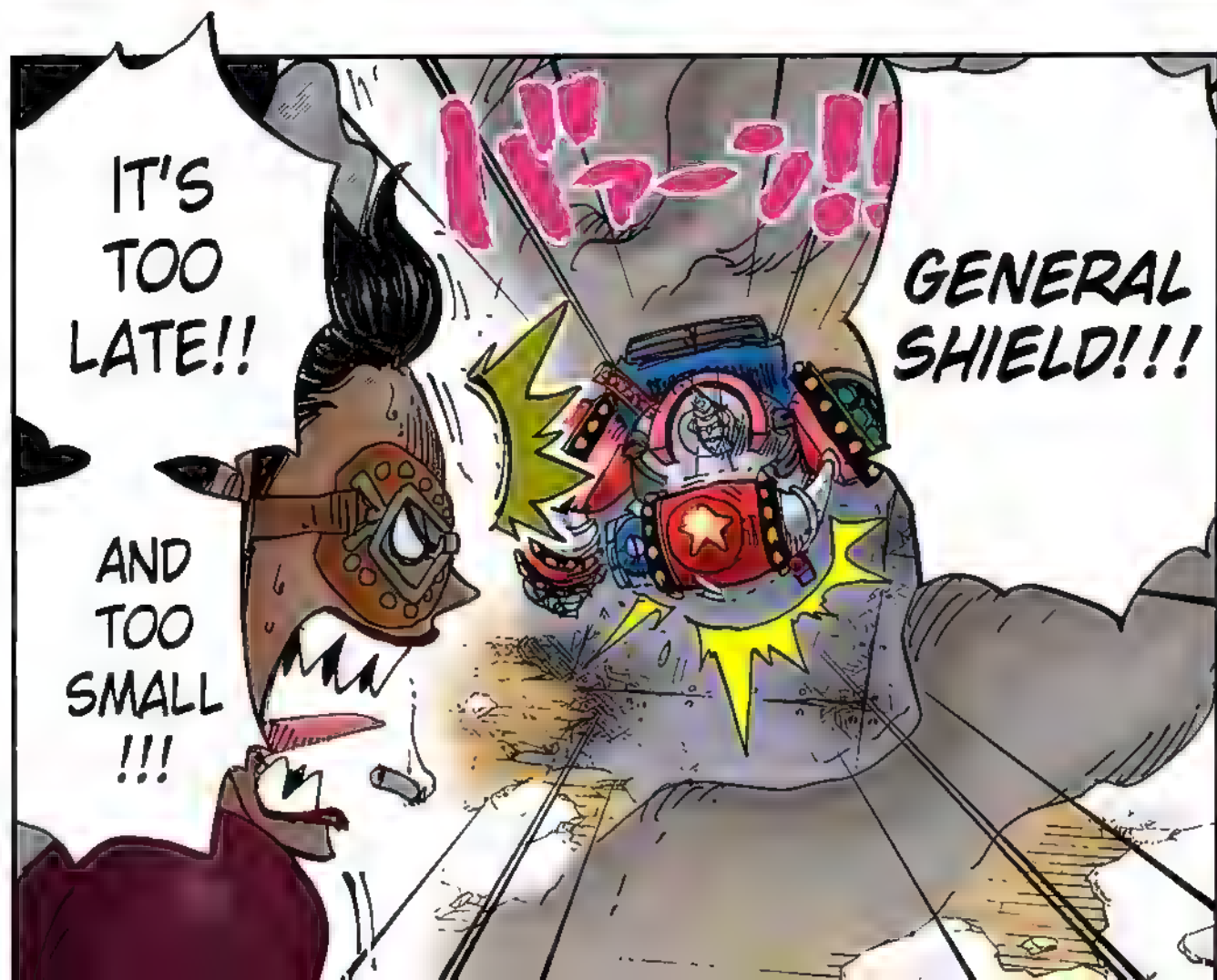
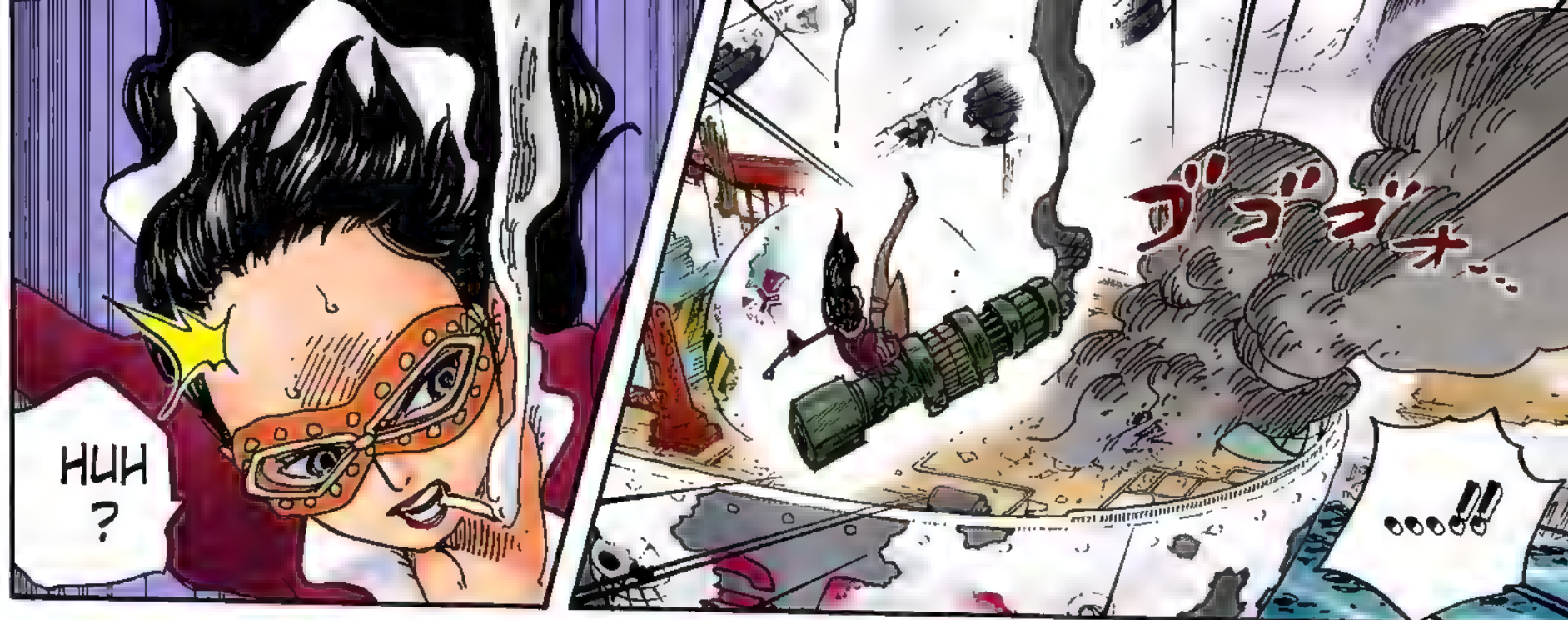


IS IT A
PACIFISTA?!
IT CAN'T
BE!!

CAESAR
HAS NO
INTEREST IN
HUMAN
WEAPONS!

I
ALREADY
KNOW ALL
OF THE
STRAW
HATS!!



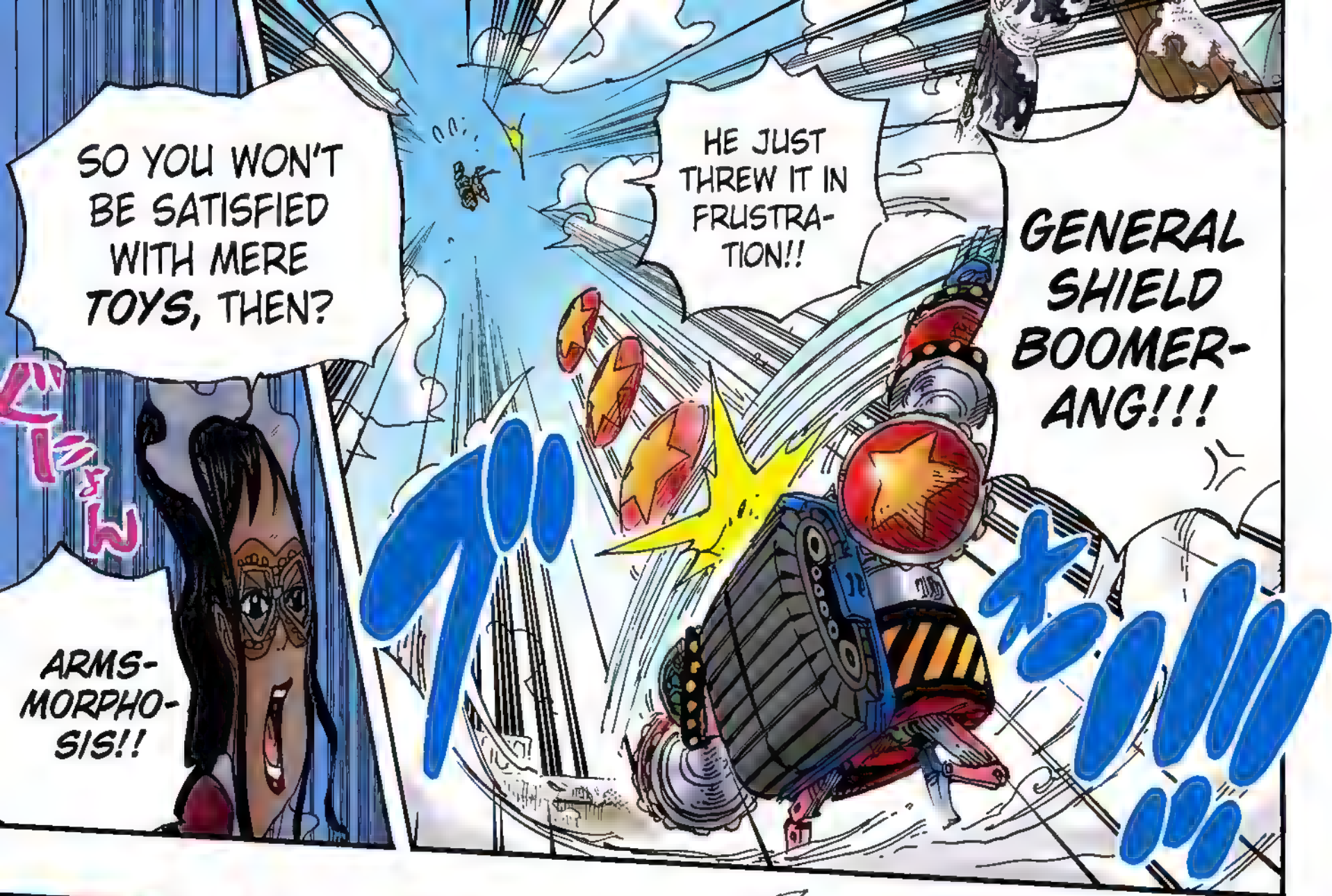


SO YOU WON'T
BE SATISFIED
WITH MERE
TOYS, THEN?

HE JUST
THREW IT IN
FRUSTRA-
TION!!

GENERAL
SHIELD
BOOMER-
ANG!!!

ARMS-
MORPHO-
SIS!!



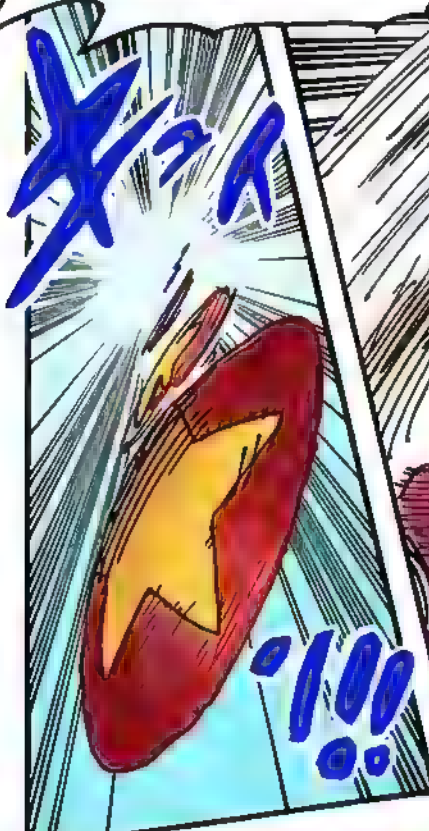
ESPADA
GIRL!!



うるん...うるん...

DAS-YAN
DAS-YAN
DAS-YAN
DAS-YAN!!

DAS-YAN,
DAS-YAN
...

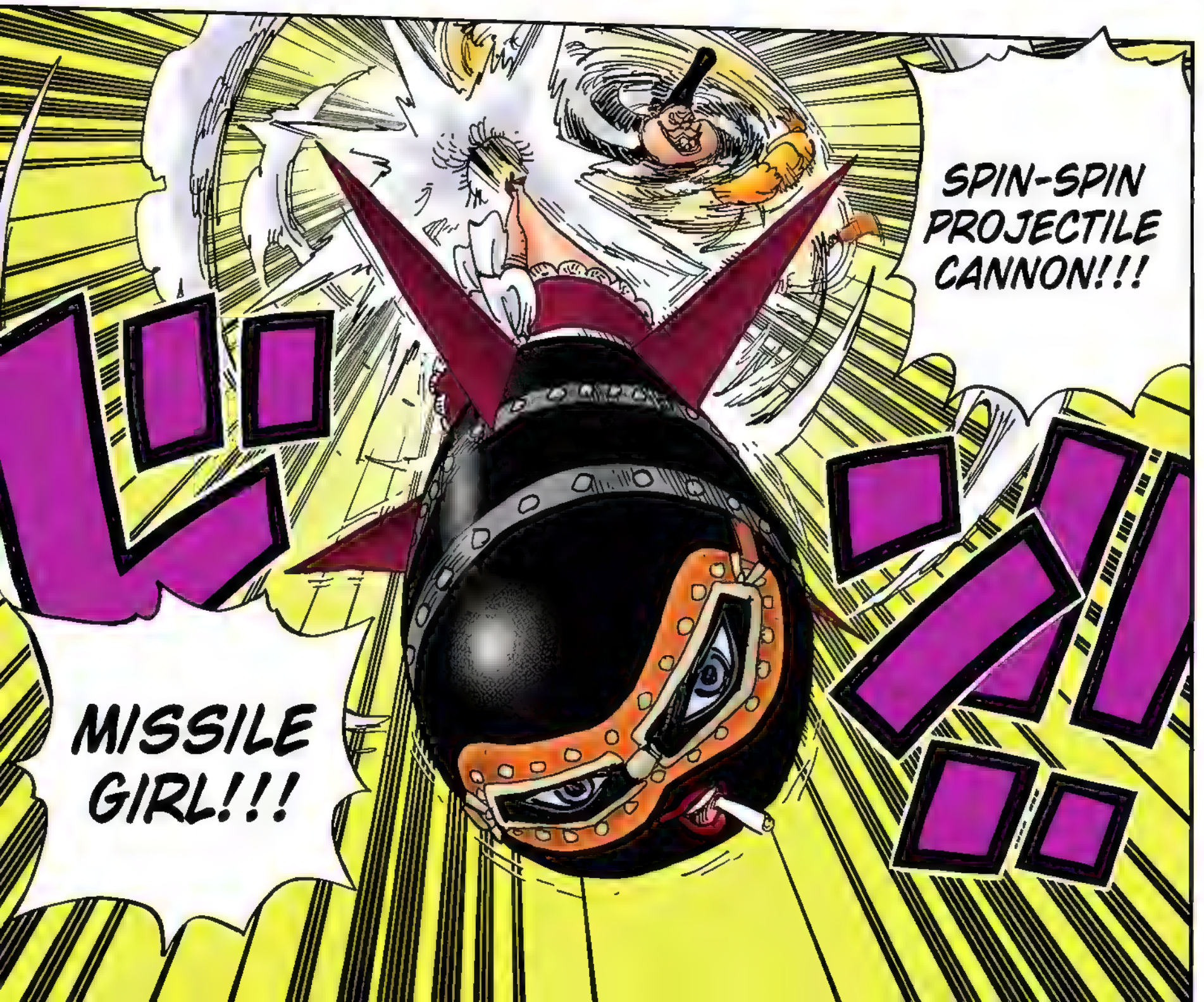
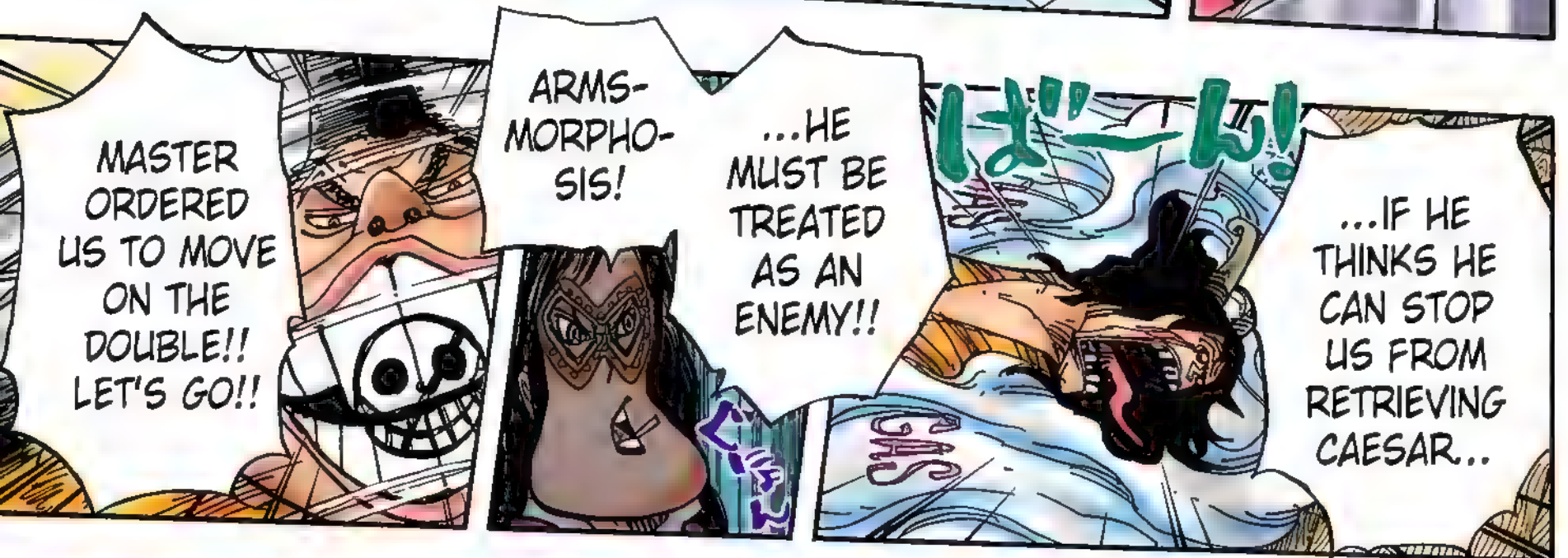


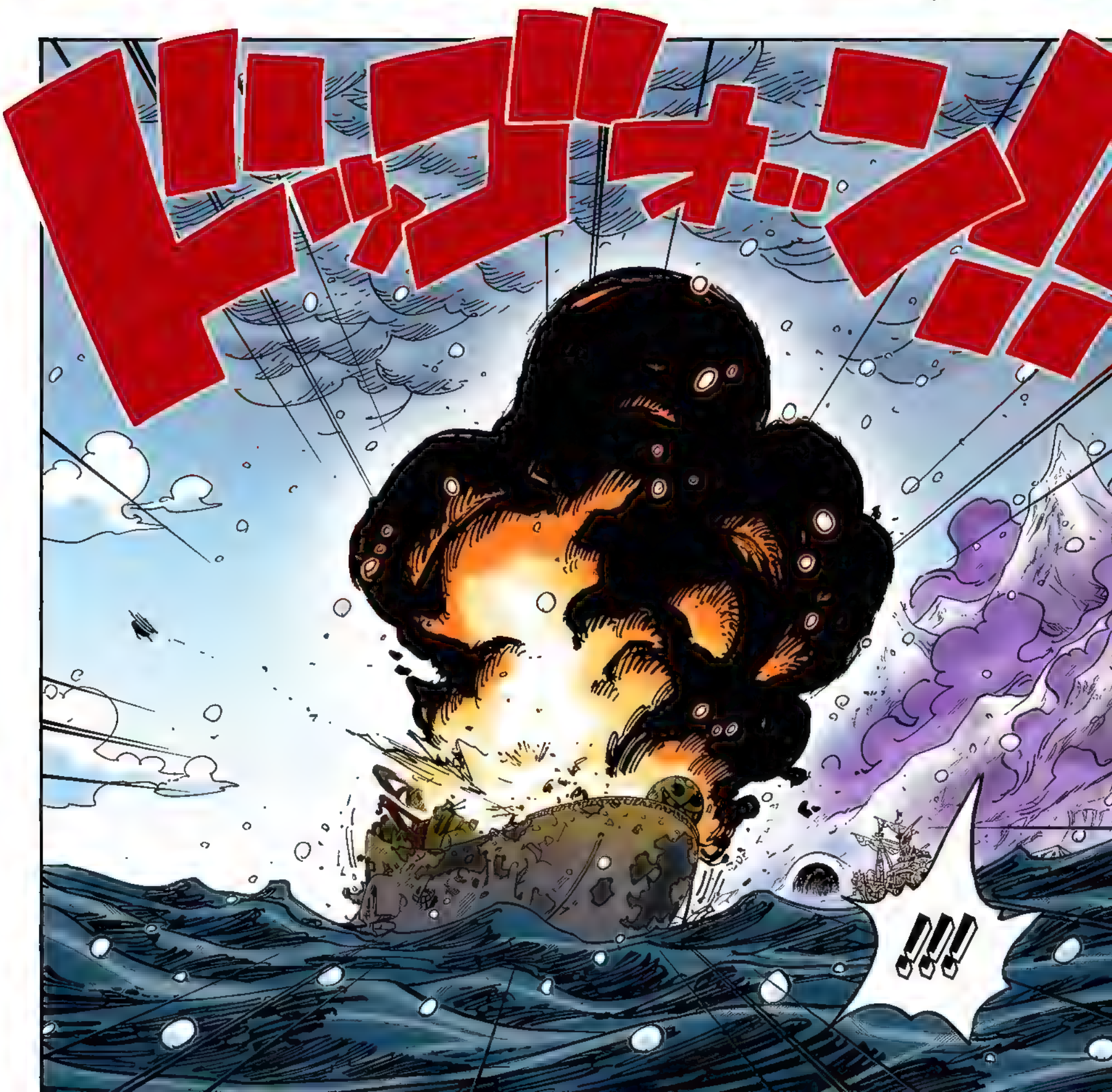
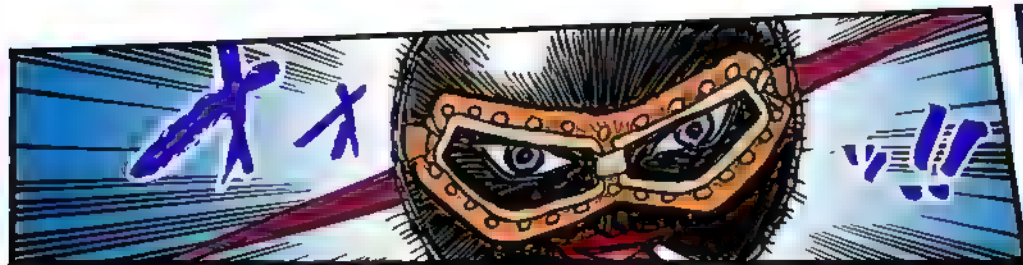
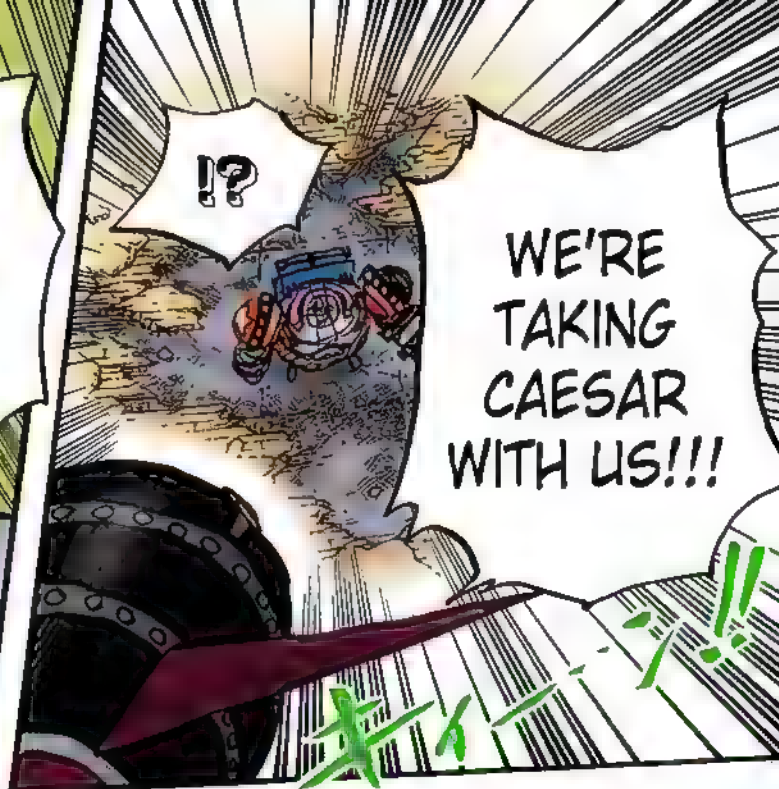
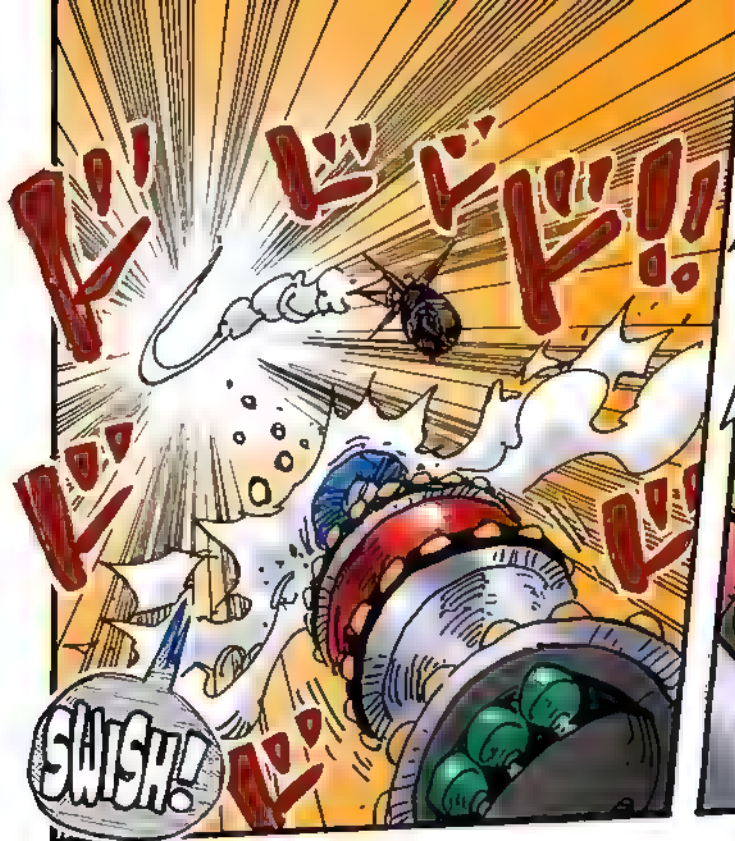
Star-shaped sound effects in blue and white, indicating impact or movement.

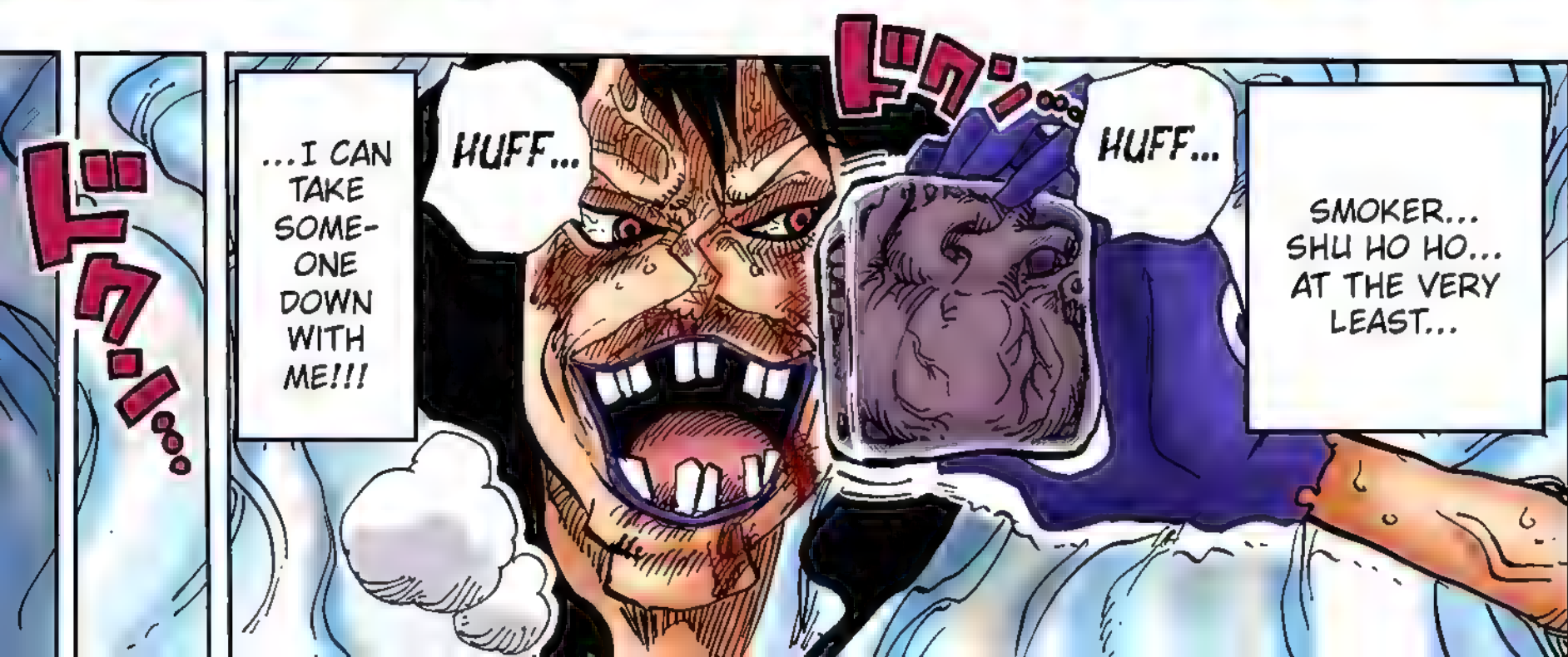
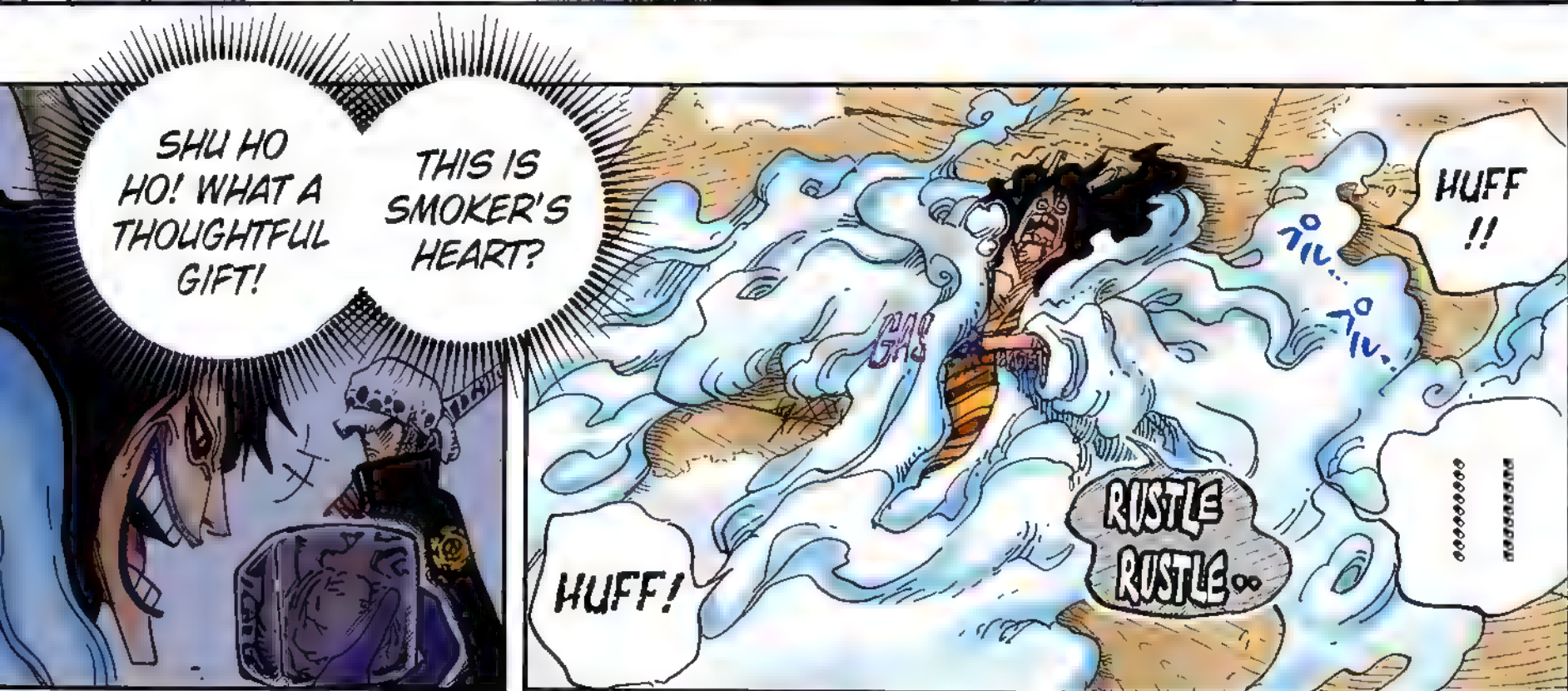
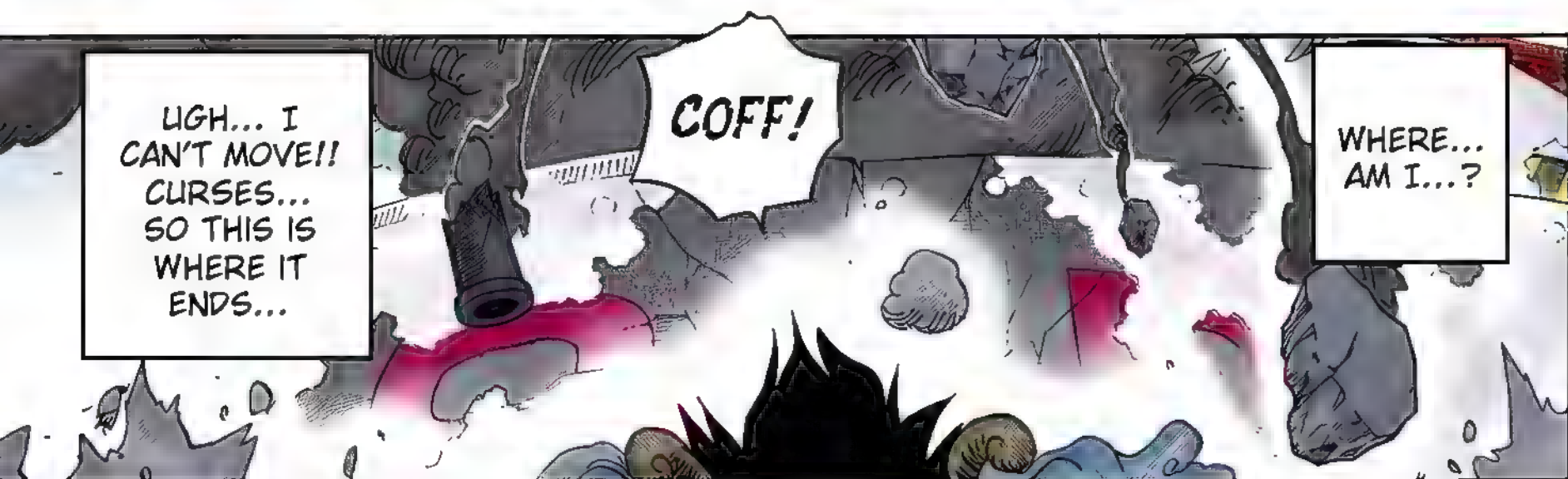
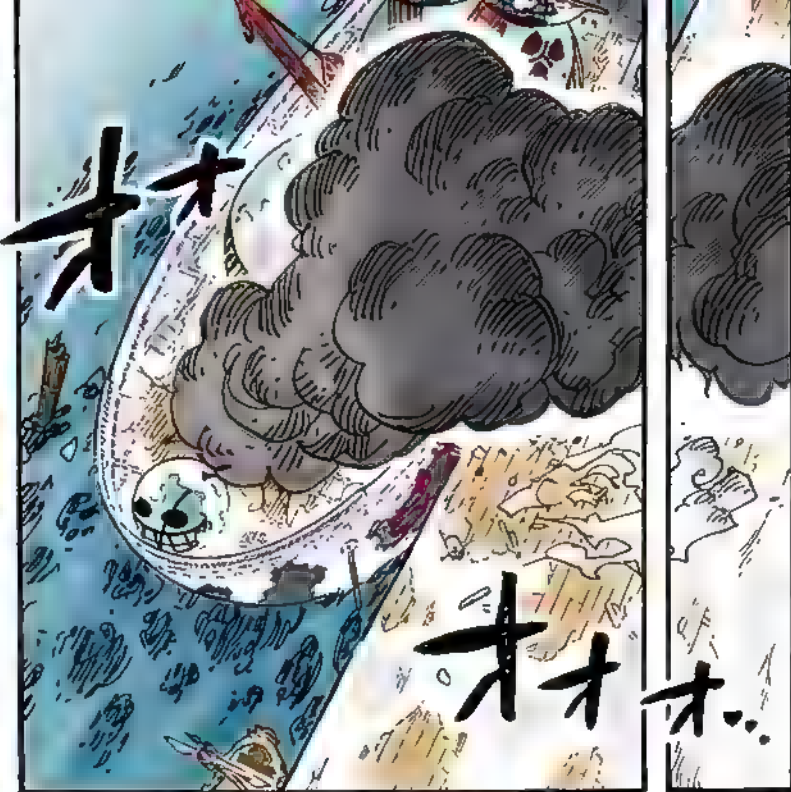
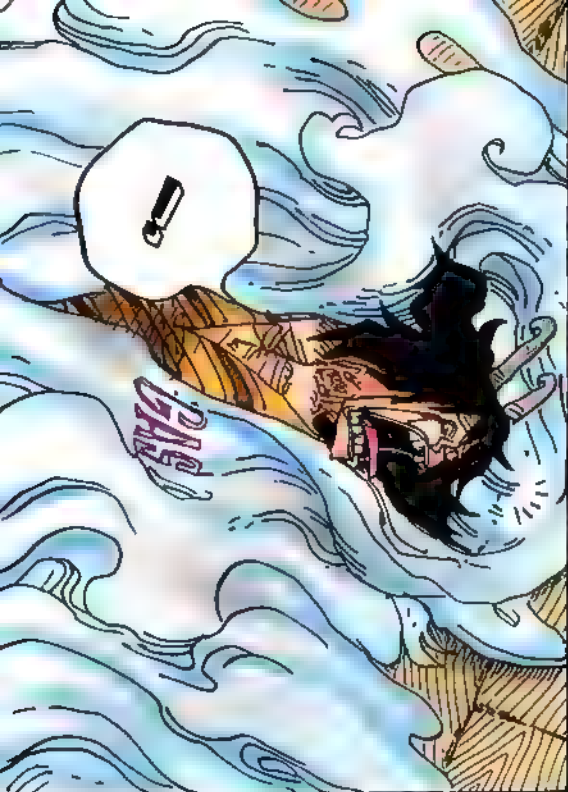


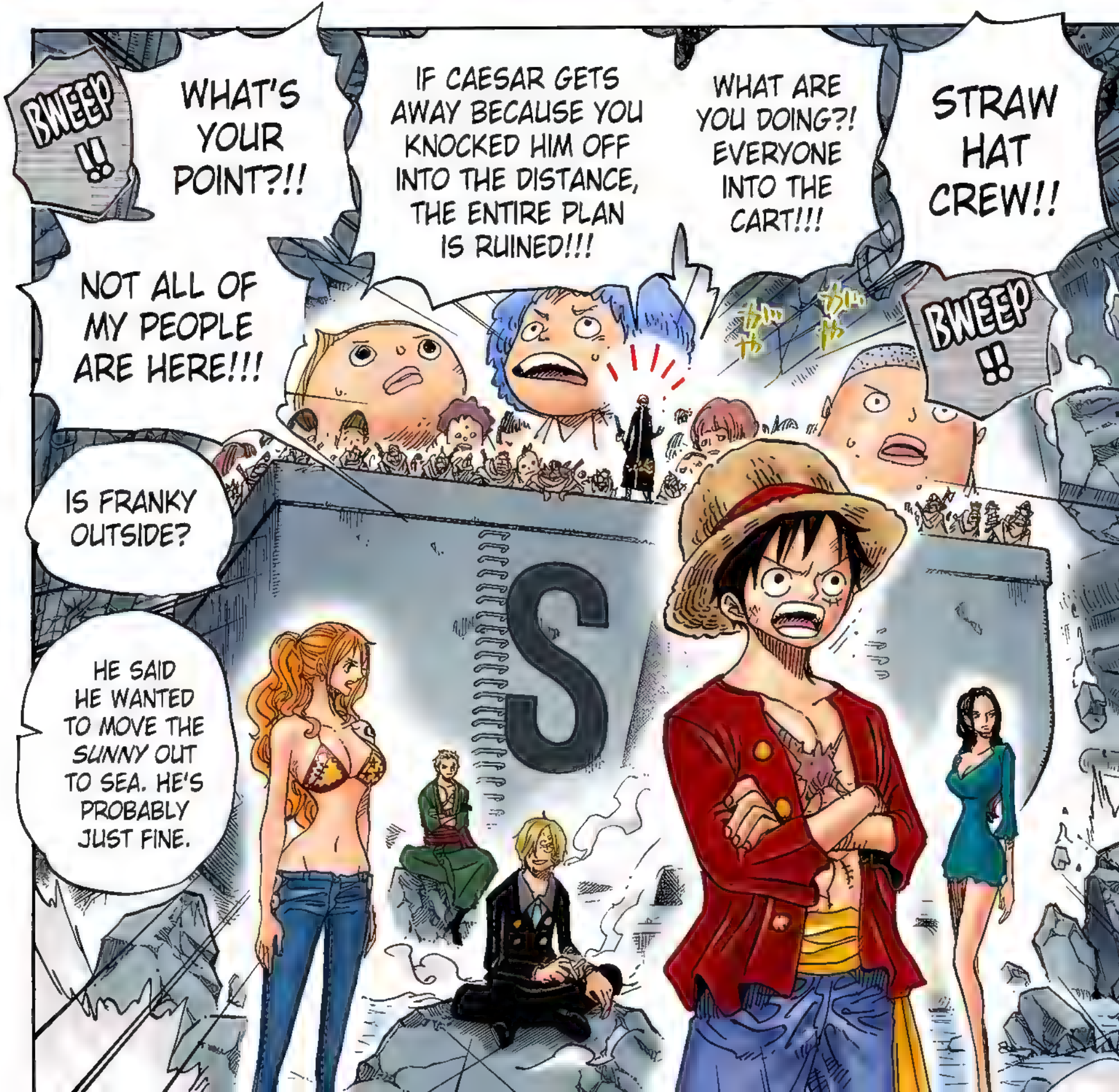
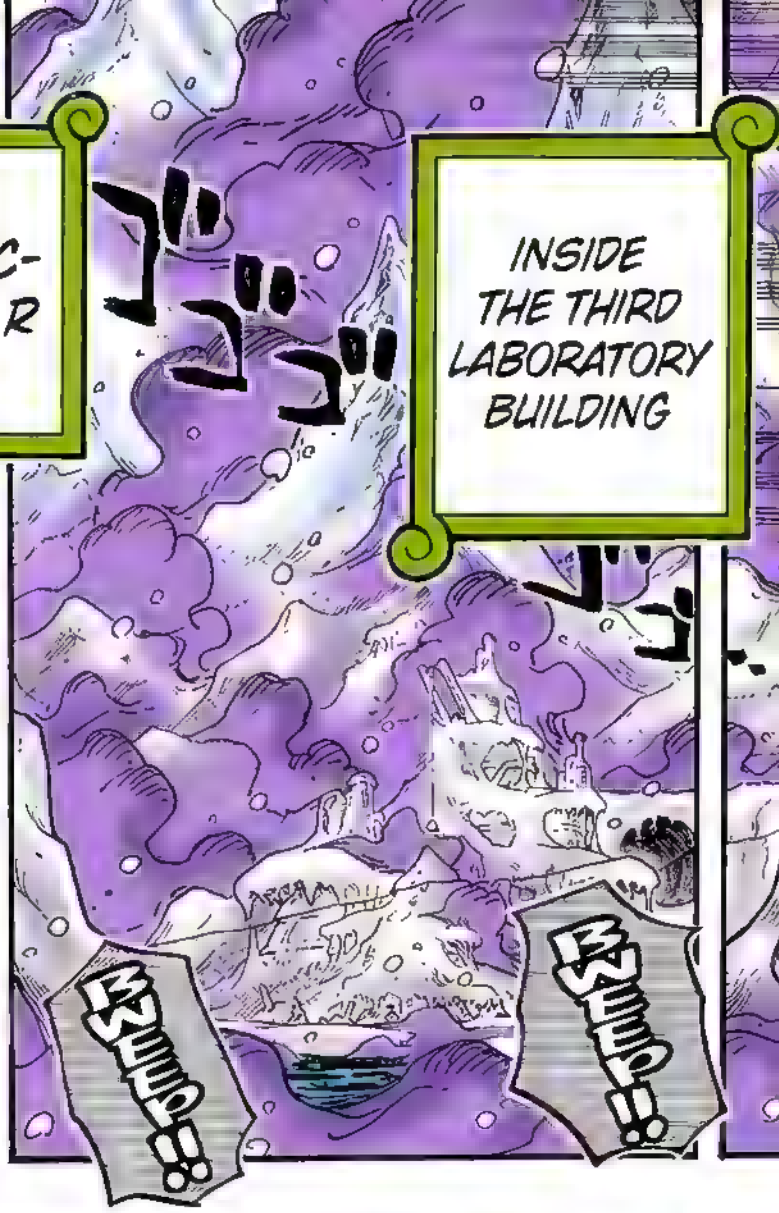
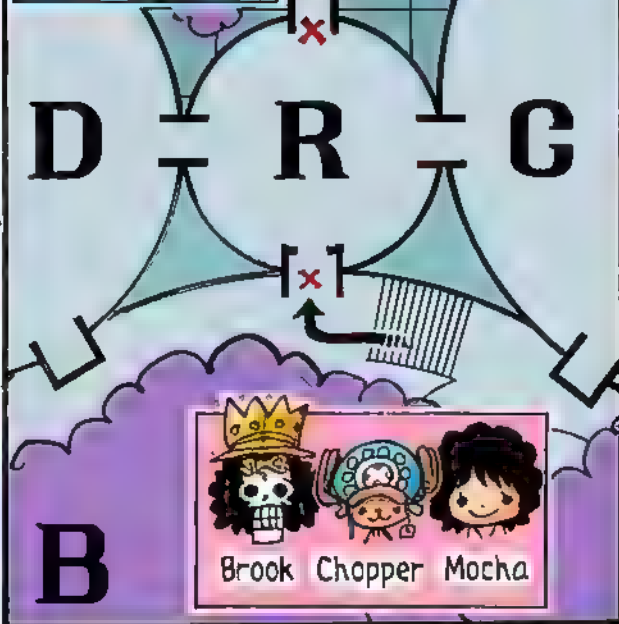
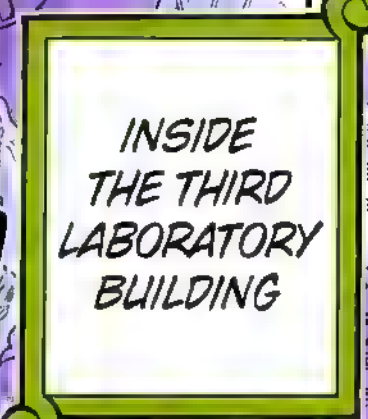
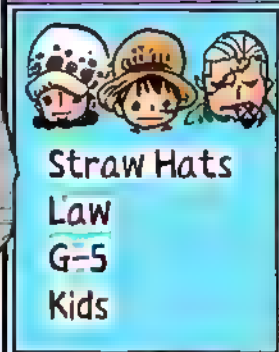
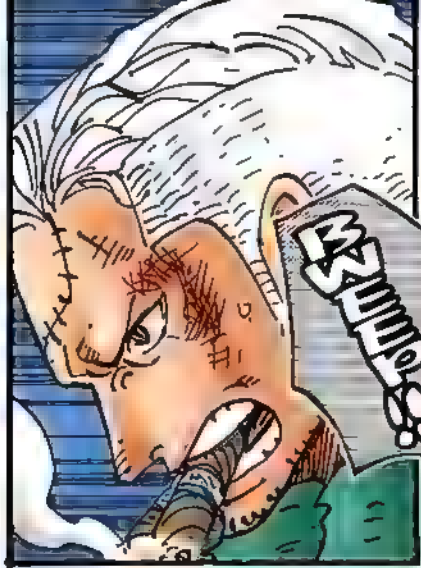
!!?

HNEEE
!!!









BWEEP!!

WHAT'S YOUR POINT?!!

IF CAESAR GETS AWAY BECAUSE YOU KNOCKED HIM OFF INTO THE DISTANCE, THE ENTIRE PLAN IS RUINED!!!

WHAT ARE YOU DOING?! EVERYONE INTO THE CART!!!

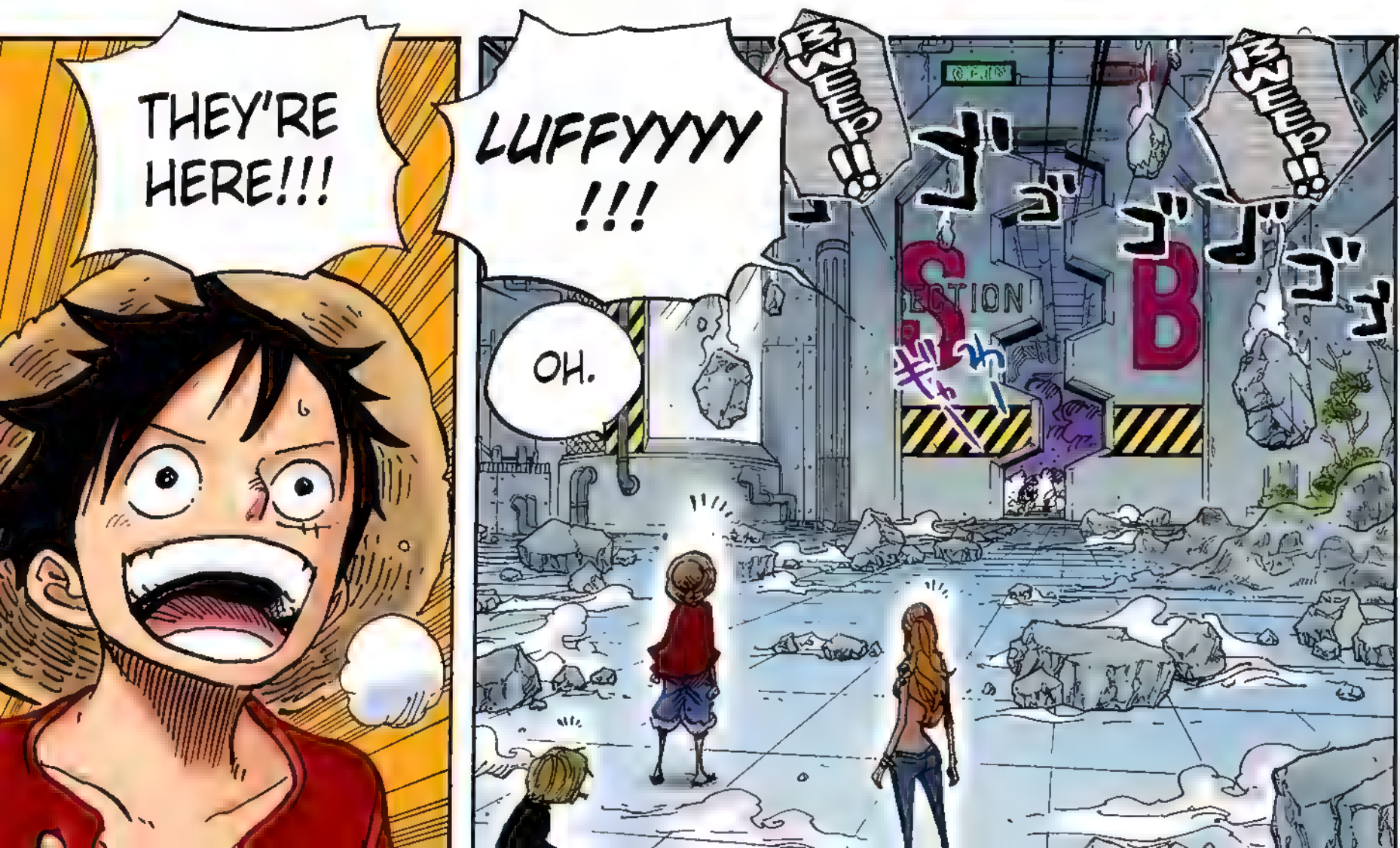
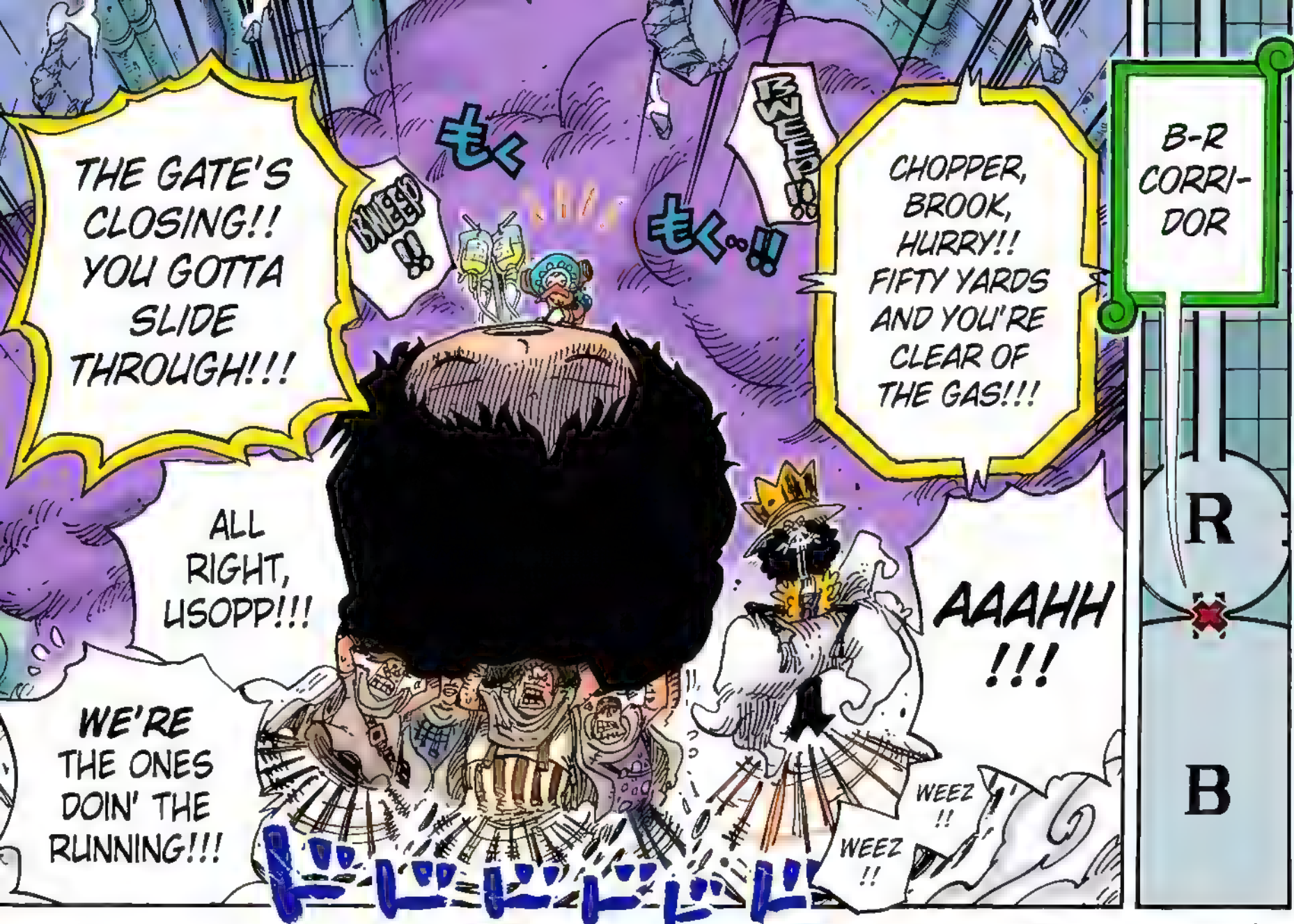
STRAW HAT CREW!!

BWEEP!!

NOT ALL OF MY PEOPLE ARE HERE!!!

IS FRANKY OUTSIDE?

HE SAID HE WANTED TO MOVE THE SLINNY OUT TO SEA. HE'S PROBABLY JUST FINE.



WE'RE BACK
TOGETHER!!
EVERYBODY
ON BOARD!!

WE
MADE
IT!!!

ドコォン

DWAAAH
!!!

WEEZ!

WE WERE
THE ONES
DOIN' THE
RUNNING!!!

WEEZ!

THIS PLACE IS
FALLIN' APART!!!

RAHHH
!!!

とーん

HURRY UP!!
TIME TO GET
OUTTA HERE,
GUYS!!!

ONTO
THE
CART!!!

あああああ

K-
KIN'EMON
?!!



UH...I DON'T THINK WE CAN DO ANYTHING FOR HIM...

WHAT?!!

はーん!!

WHAT SHALL WE DO WITH KIN'EMON?! WHAT SHALL WE DO?!!

WHAT?!!

UH...I DON'T THINK WE CAN DO ANYTHING FOR HIM...

WHAT?!

はーん!!

WHAT SHALL WE DO WITH KIN'EMON?! WHAT SHALL WE DO?!!

CAN YOU...
 READ ME...?

JOKER
 ...

RRRR!!

CAN YOU...
 READ ME...?

JOKER
 ...

RRRR!!

CAN YOU...
 READ ME...?

JOKER
 ...

RRRR!!

CAESAR TOO...
BUT IT LOOKS
LIKE BABY 5 AND
BUFFALO WILL
GET HIM BACK.

...!!

THEY GOT
VERGO!!

MONET!
I'M GLAD
YOU'RE
ALIVE...

I
MISREAD THE
SITUATION...
I'VE DONE A
TERRIBLE
THING TO
YOU ALL...

ハ
ア
...

CAESAR TOO...
BUT IT LOOKS
LIKE BABY 5 AND
BUFFALO WILL
GET HIM BACK.

...!!

THEY GOT
VERGO!!

MONET!
I'M GLAD
YOU'RE
ALIVE...

I
MISREAD THE
SITUATION...
I'VE DONE A
TERRIBLE
THING TO
YOU ALL...

ハァ...

CAESAR TOO...
BUT IT LOOKS
LIKE BABY 5 AND
BUFFALO WILL
GET HIM BACK.

...!!

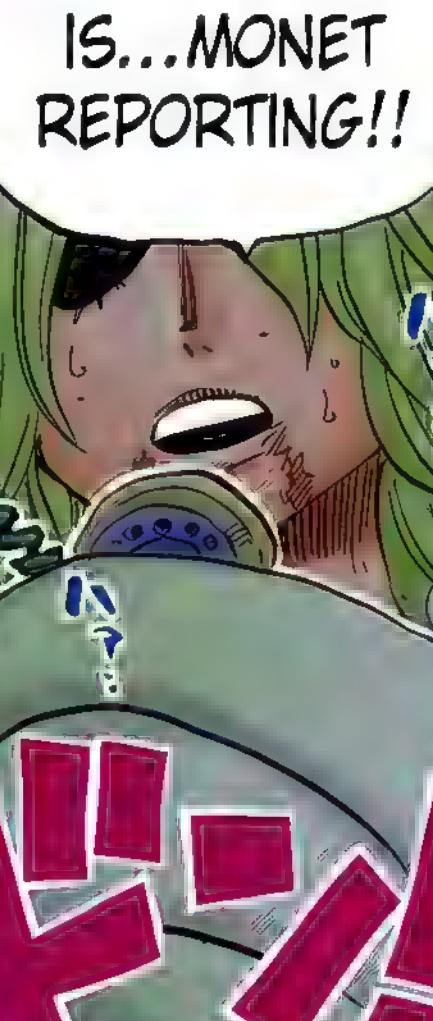
THEY GOT
VERGO!!

MONET!
I'M GLAD
YOU'RE
ALIVE...

I
MISREAD THE
SITUATION...
I'VE DONE A
TERRIBLE
THING TO
YOU ALL...

ハァ...

THIS
IS...MONET
REPORTING!!

A close-up of Monet's face as she reports into a microphone. She has green hair and is wearing a green jacket. Her mouth is open in a shout, and her eyes are wide. A large speech bubble contains the text "THIS IS...MONET REPORTING!!". There are sound effect characters "ハッ" (Ha) near the microphone and "ハッ" (Ha) near her mouth. Large red stylized characters "ハッ" (Ha) are at the bottom of the panel.

CAESAR TOO...
BUT IT LOOKS
LIKE BABY 5 AND
BUFFALO WILL
GET HIM BACK.

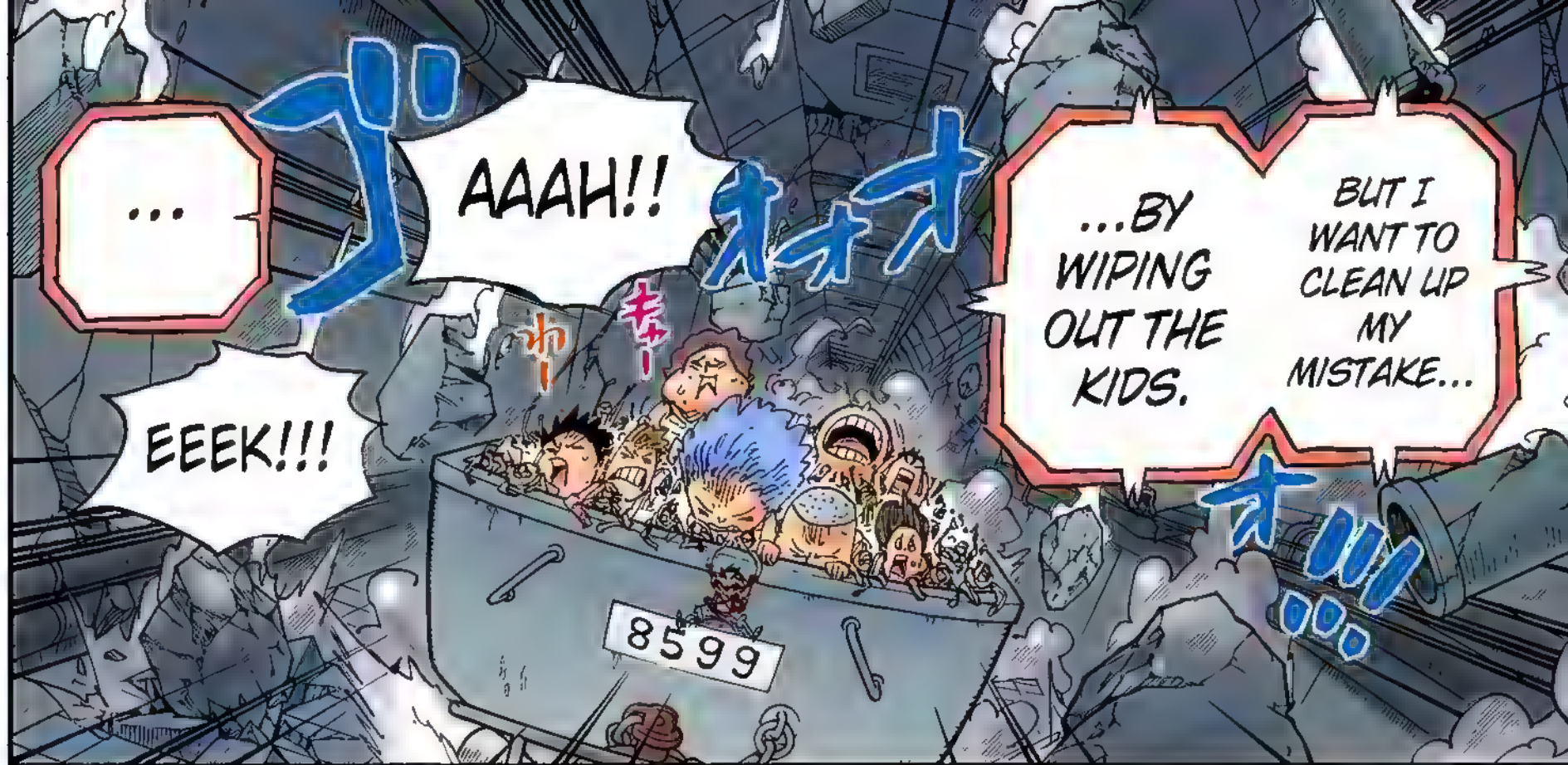
...!!

THEY GOT
VERGO!!

MONET!
I'M GLAD
YOU'RE
ALIVE...

I
MISREAD THE
SITUATION...
I'VE DONE A
TERRIBLE
THING TO
YOU ALL...

ハァ...



...

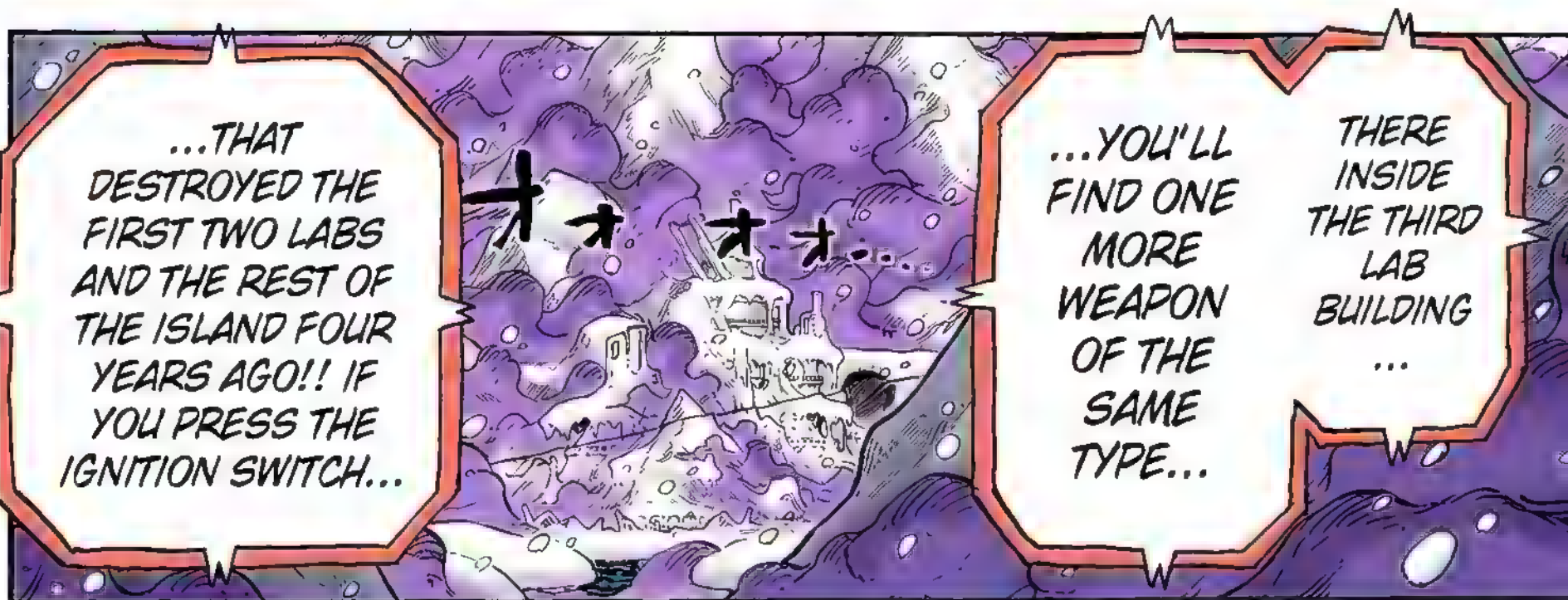
AAAHH!!

...BY
WIPING
OUT THE
KIDS.

BUT I
WANT TO
CLEAN UP
MY
MISTAKE...

EEEEK!!!

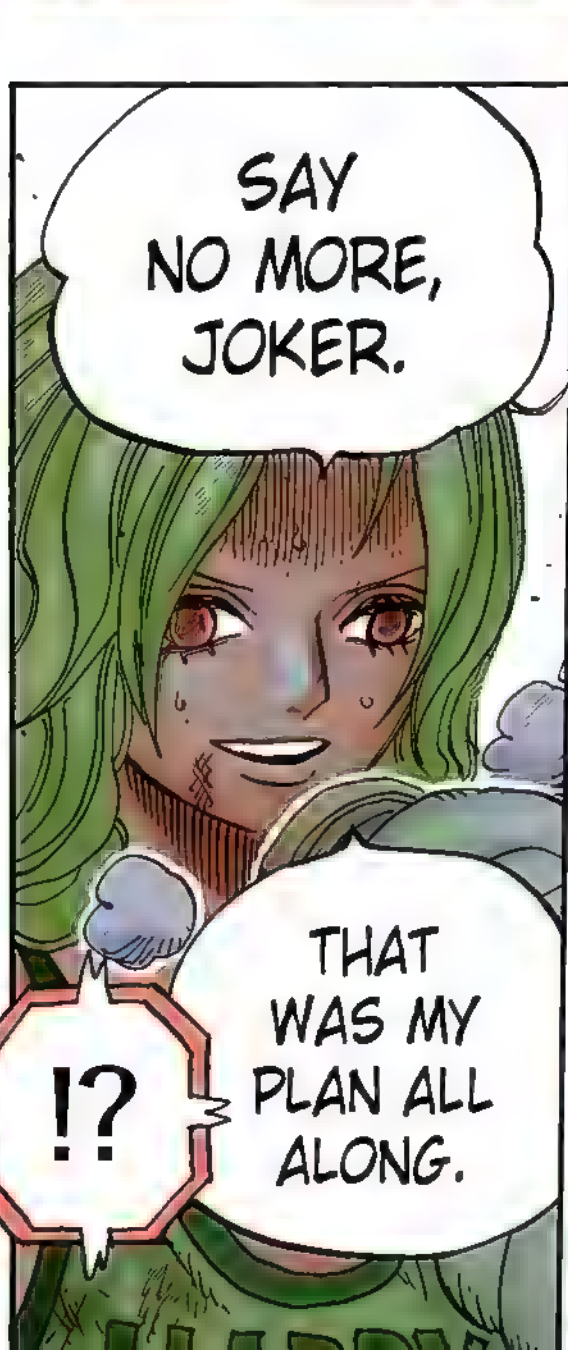
8599



...THAT
DESTROYED THE
FIRST TWO LABS
AND THE REST OF
THE ISLAND FOUR
YEARS AGO!! IF
YOU PRESS THE
IGNITION SWITCH...

...YOU'LL
FIND ONE
MORE
WEAPON
OF THE
SAME
TYPE...

THERE
INSIDE
THE THIRD
LAB
BUILDING
...



SAY
NO MORE,
JOKER.

THAT
WAS MY
PLAN ALL
ALONG.

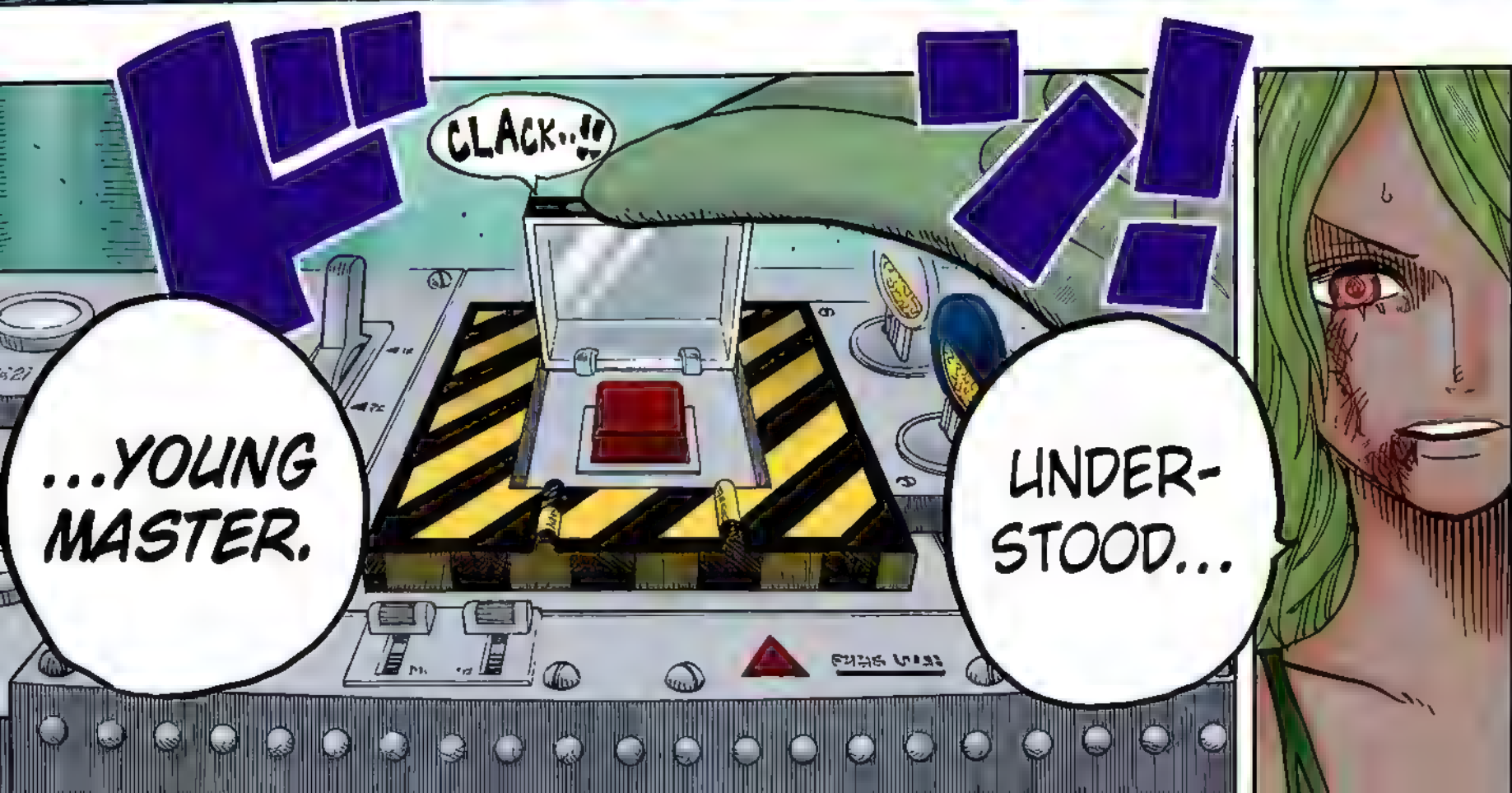
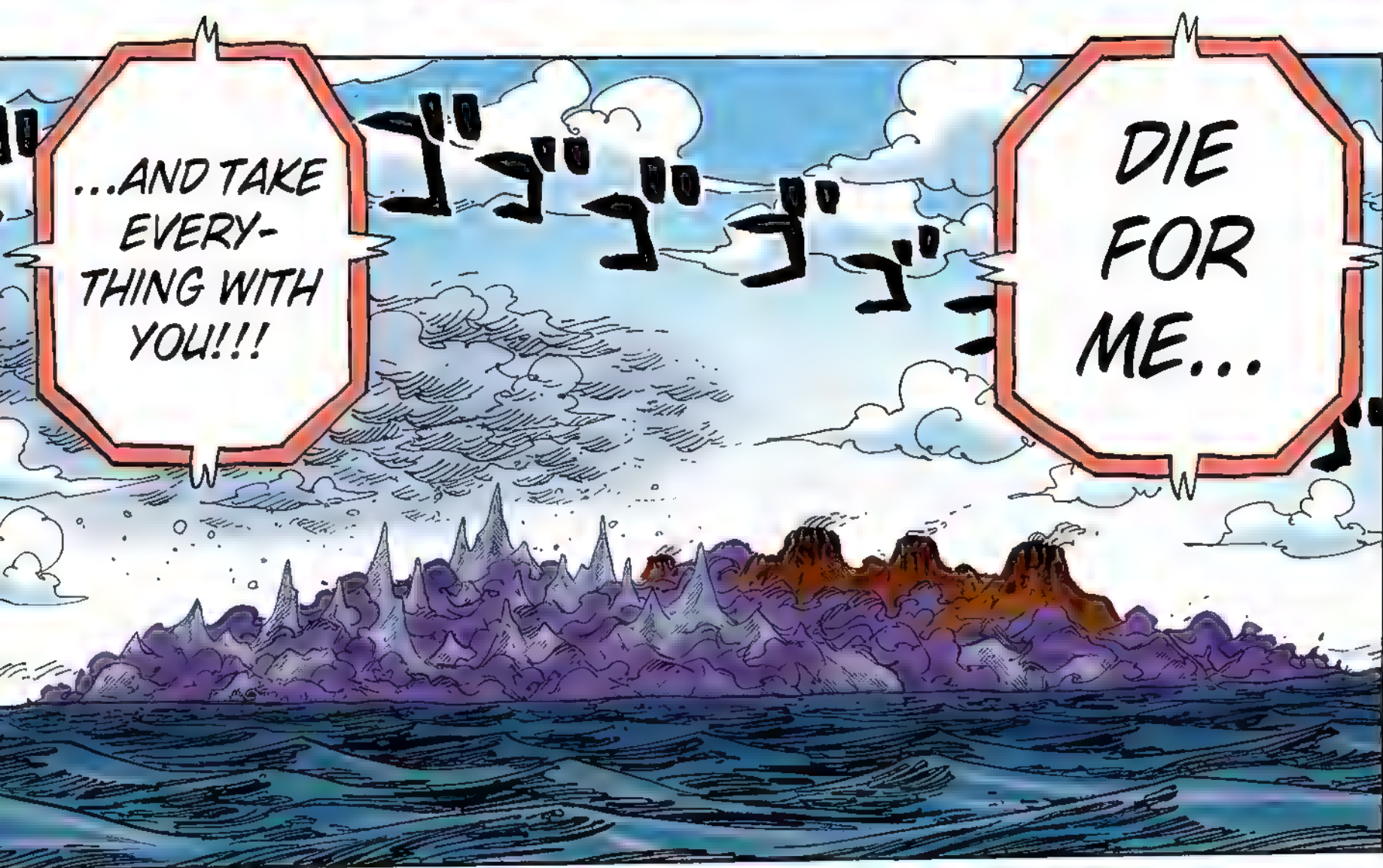
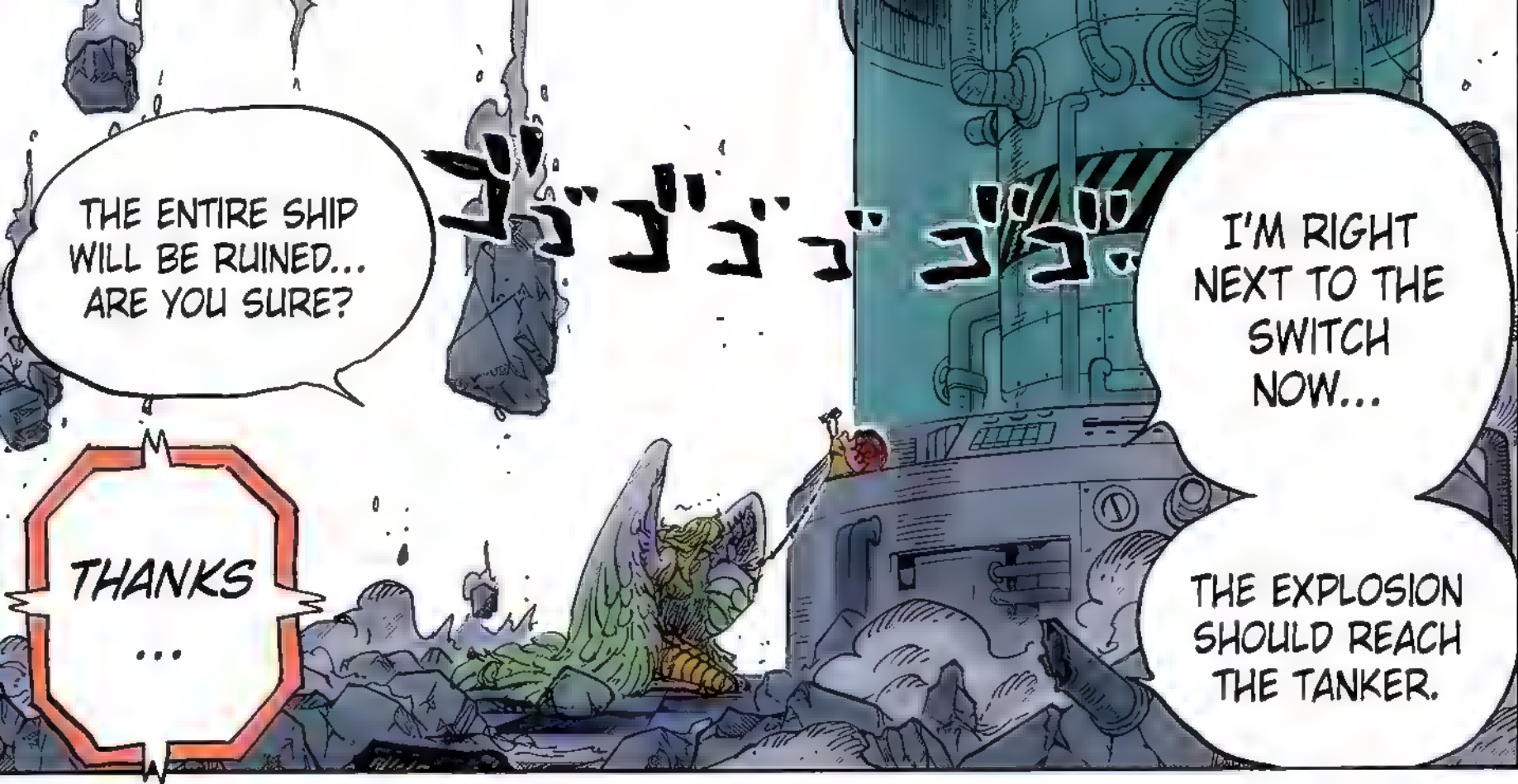
!?

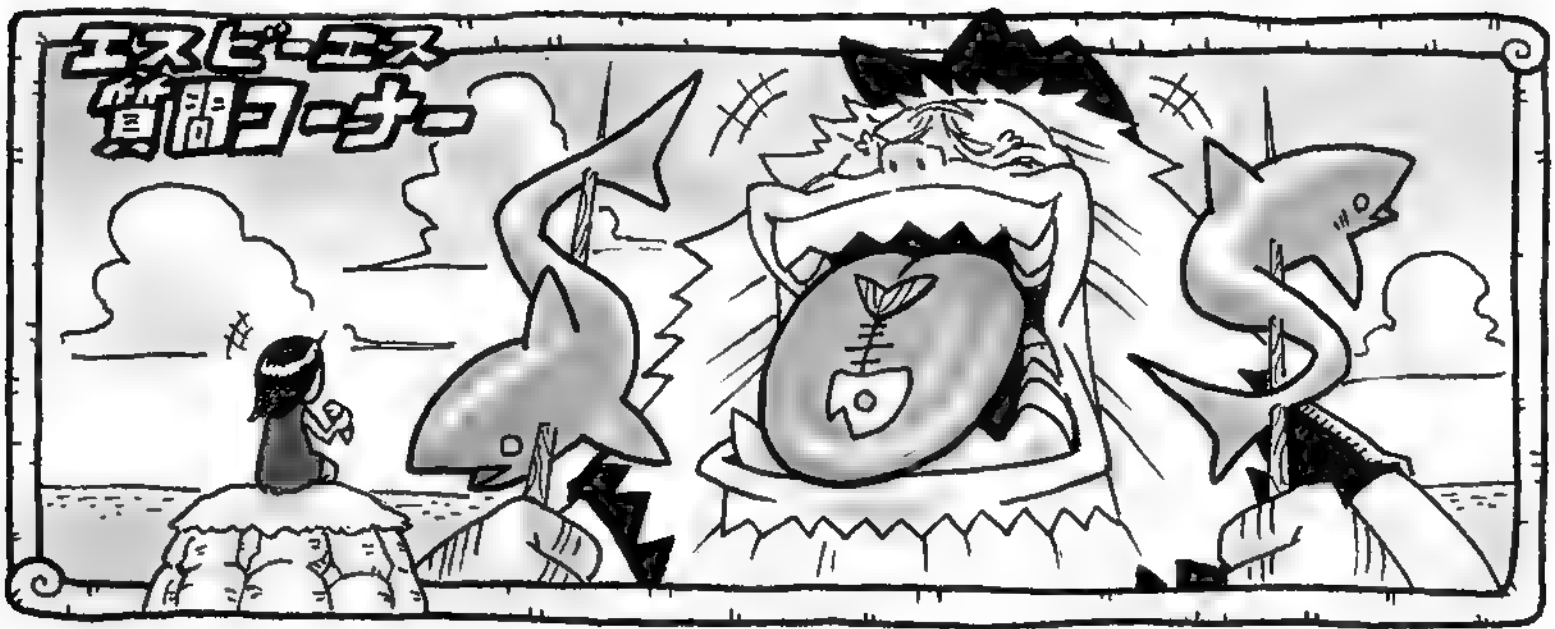


YOU CAN
FIND THE
SWITCH
IN...



...CAESAR WILL
BE THE ONLY
ONE CAPABLE OF
SURVIVING THE
POISON GAS...





(Hippo Iron, Saitama)

Q: Who's going to slip in the first "Start the SBS!!" this volume? I can't wait to find out...
Oh! It's me.

--Nomi

A: You just said it!! ♪ That's my face on the right!!

Q: Take this, Odacchi!
Land of Nothing!
--I'm the Master

A: Urk!! I...I can't...!!
Hrg...can't...Breathe...!! I...can Breathe?
Okay, next question.

Q: Um...I have a problem. My *One Piece*-loving friend keeps telling me that I look just like Koby. What should I do about this? (cries)

You have to take responsibility!! ♪ (angry)

--Yuminami Kobayashi Pigeon

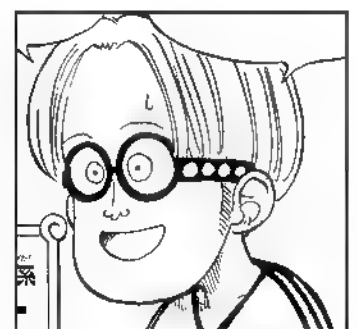
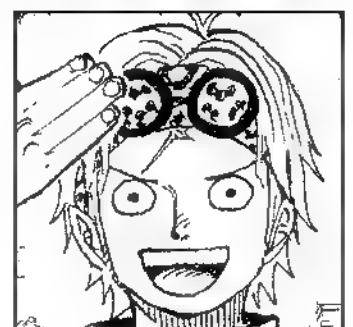
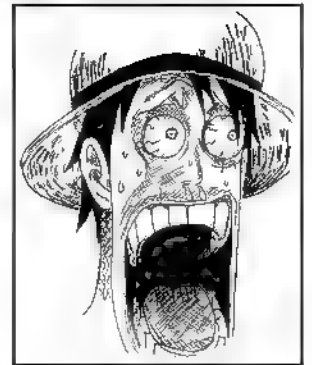
A: What?! ♪ Wow, you're really angry! ♪ What's so bad about that? Koby's gotten so much cooler lately! I just... can't take responsibility for this. I mean, who's saying this to you?

Q: Odacchi!! Hey, Odacchi! One of my friends totally looks like Koby!!! But he's really angry at you because of it, so watch out!!! Anyway, here's my question. ♪ In Chapter 653...

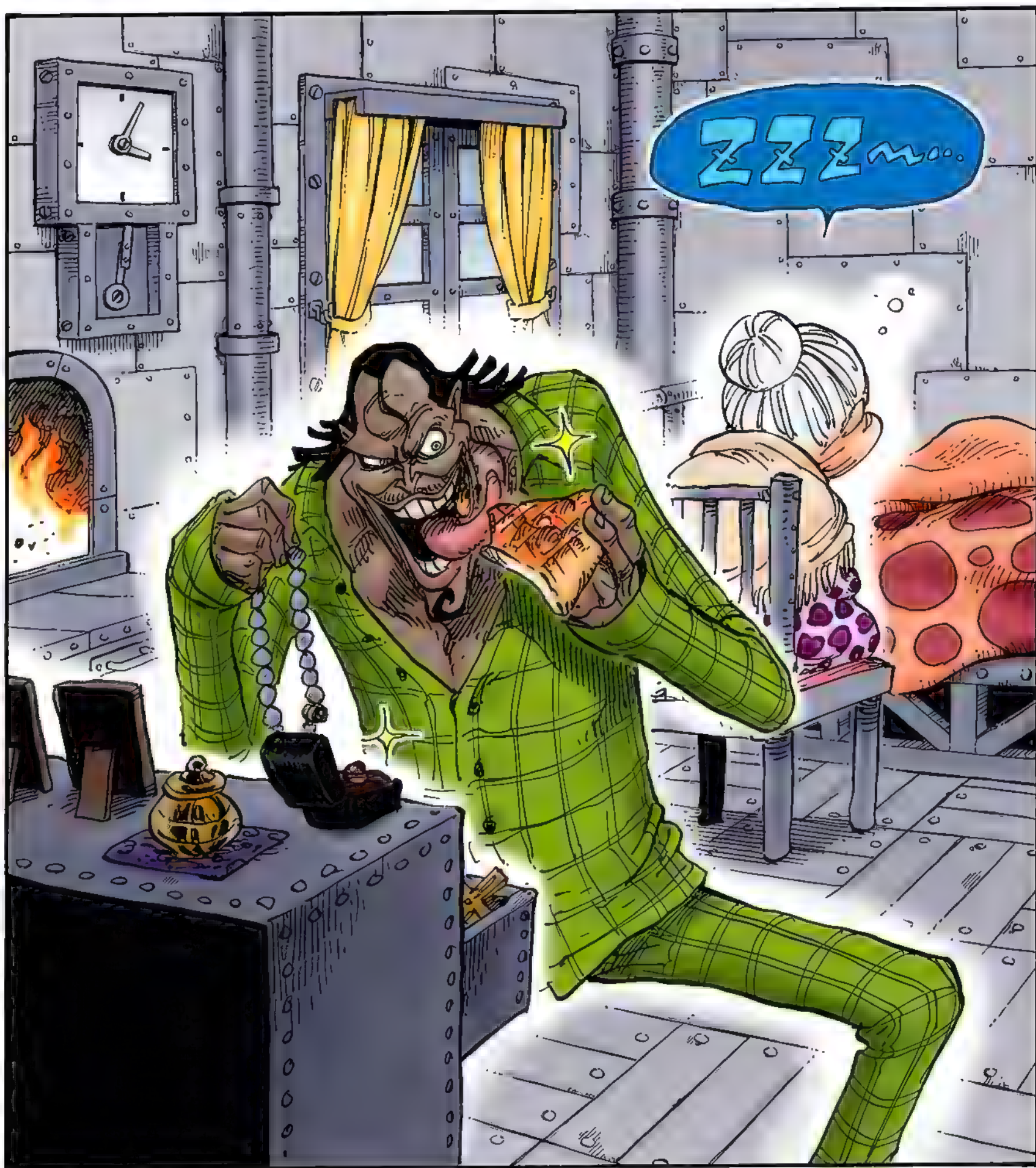
--Yuminami Kobayashi Cat

A: Wait a second!! It's you!! ♪

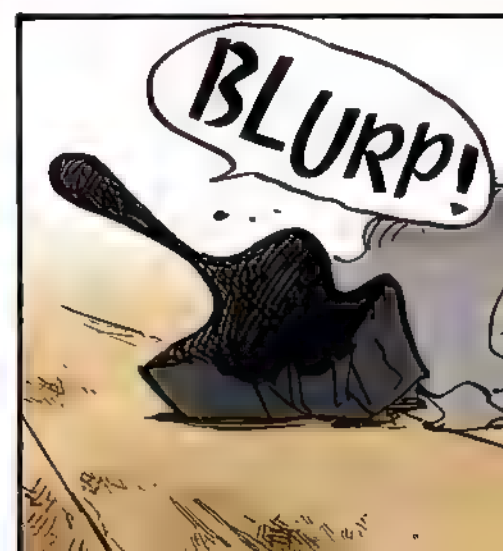
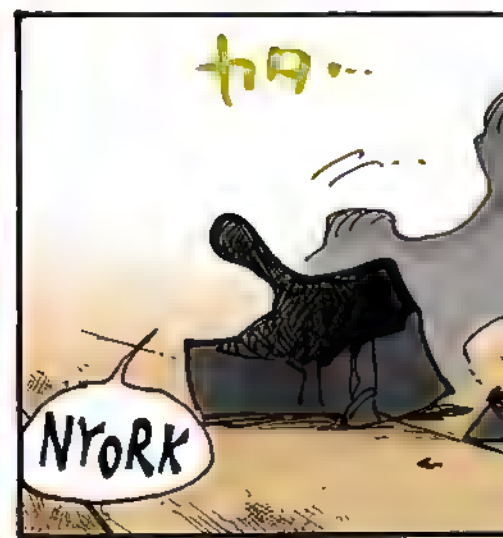
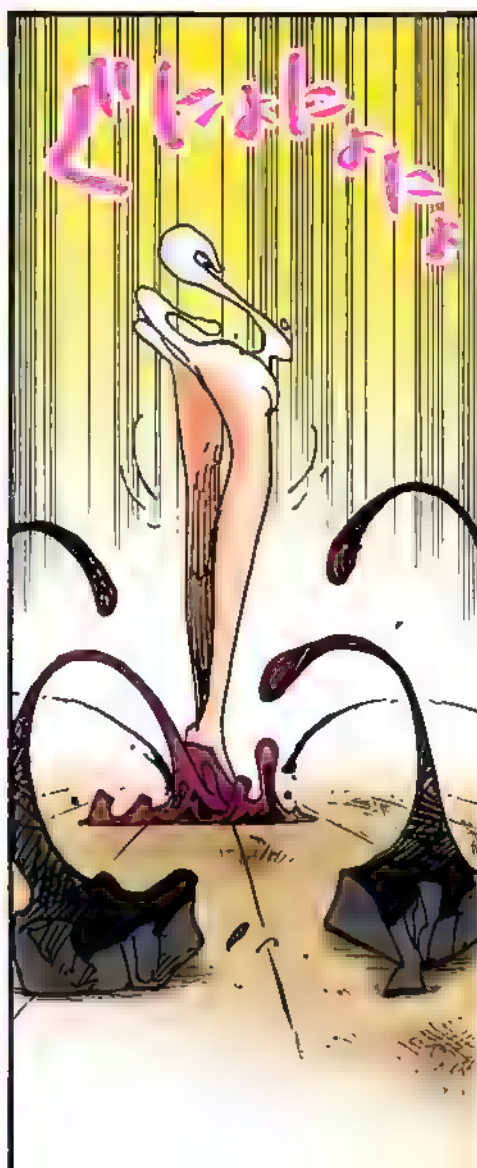
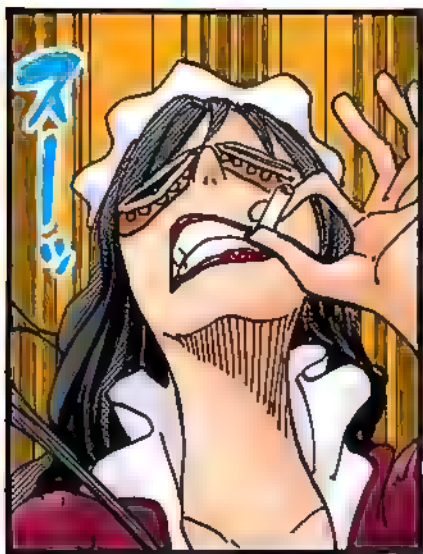
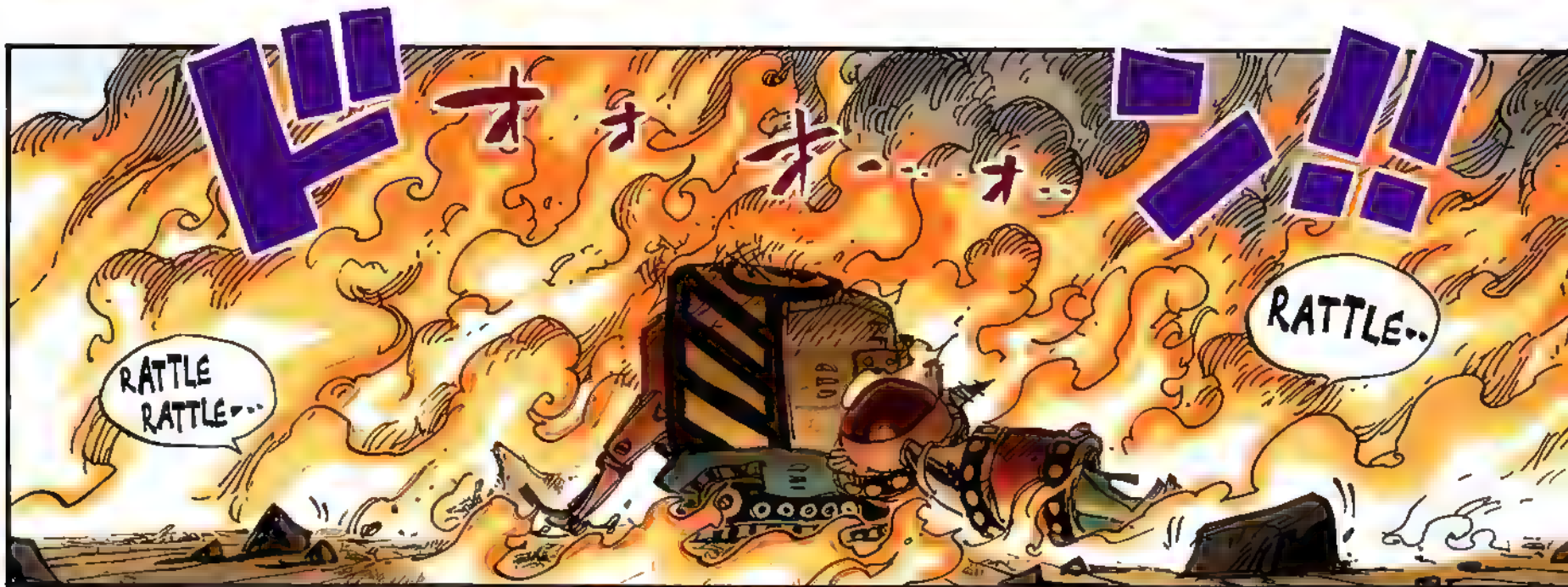
I was totally getting chewed out because you keep teasing the kid in the previous letter!! What's the big idea?! And looking at your pen names...you two seem to get along just fine!



Chapter 694: **THE MOST** **DANGEROUS MAN**



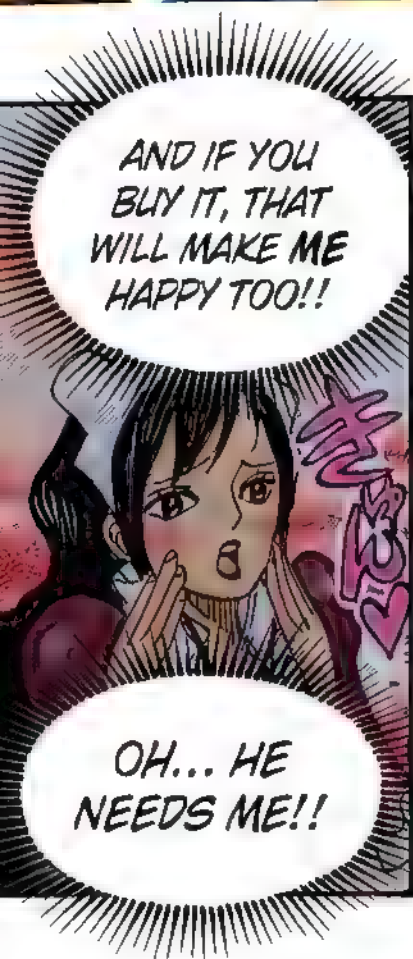
CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 16: "HELPIN'
HIMSELF TO THE OLD HAG'S MEAT PIE AND CHEAP JEWELRY"





...
**BURNING
PASSION
?!!**

DID
YOU LIKE
MISSILE
GIRL'S...



AND IF YOU
BUY IT, THAT
WILL MAKE ME
HAPPY TOO!!

OH... HE
NEEDS ME!!



DID
SOMEONE
TRICK YA
INTO BUYING
THIS?!!

THAT
ONE HAS
SPECIAL
MAGICAL
POWERS.

DID YOU
PICK THAT
UP FOR ME,
BUFFALO?
THANKS.

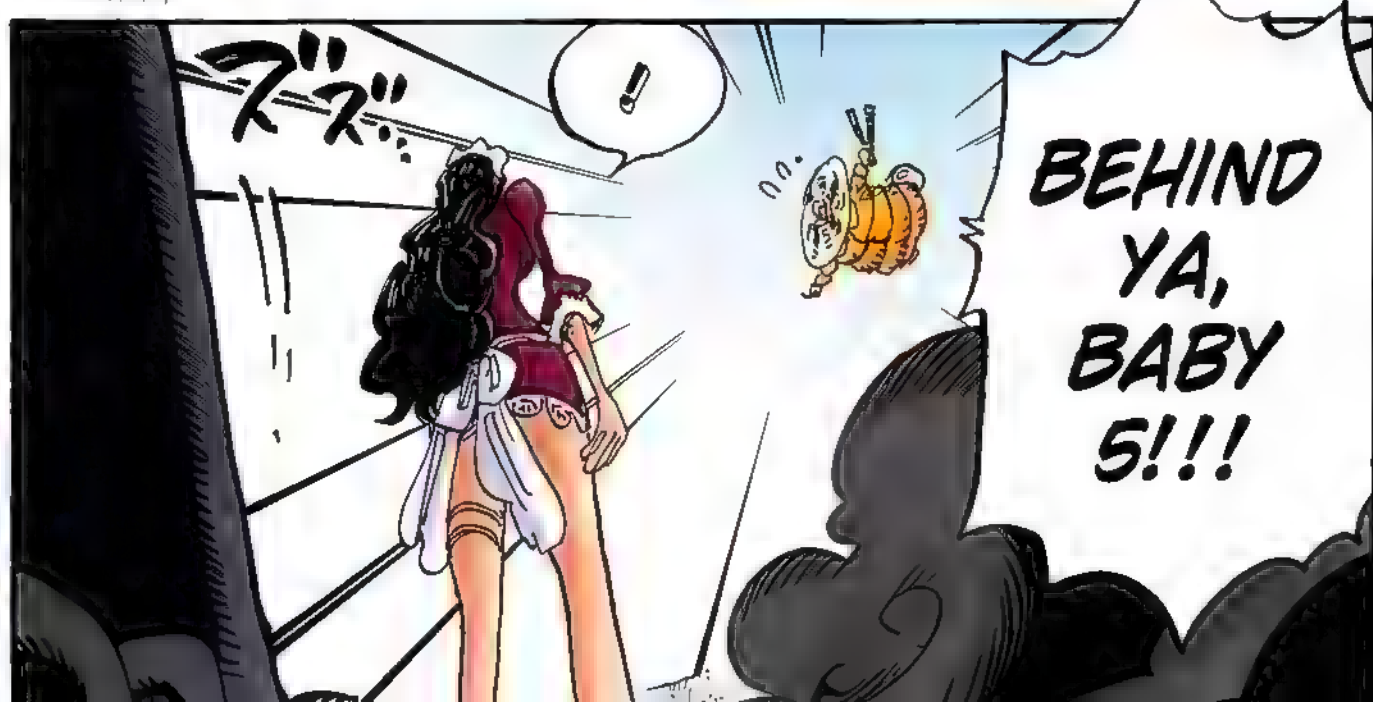
YOU CAN
TURN INTA
ALL THE
WEAPONS
YA NEED!!

BABY 5,
YOU STILL
WANT THIS
WEAPON?

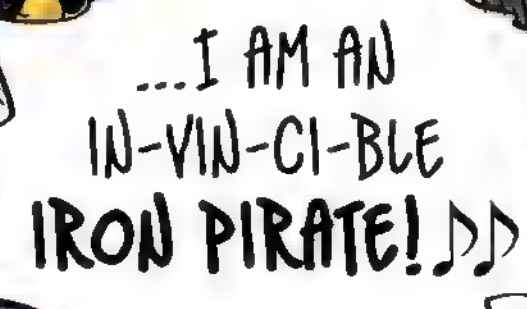
WHOEVER
OWNS THIS
WEAPON
LEADS A
CHARMED
LIFE!

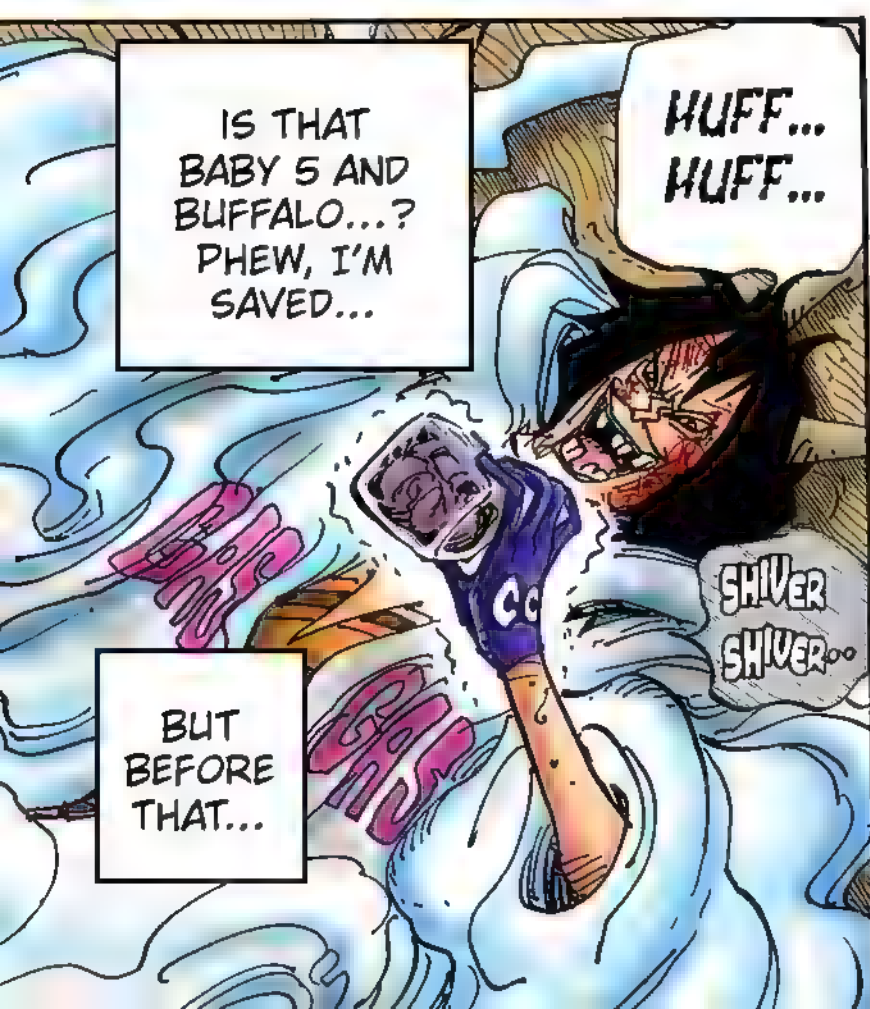
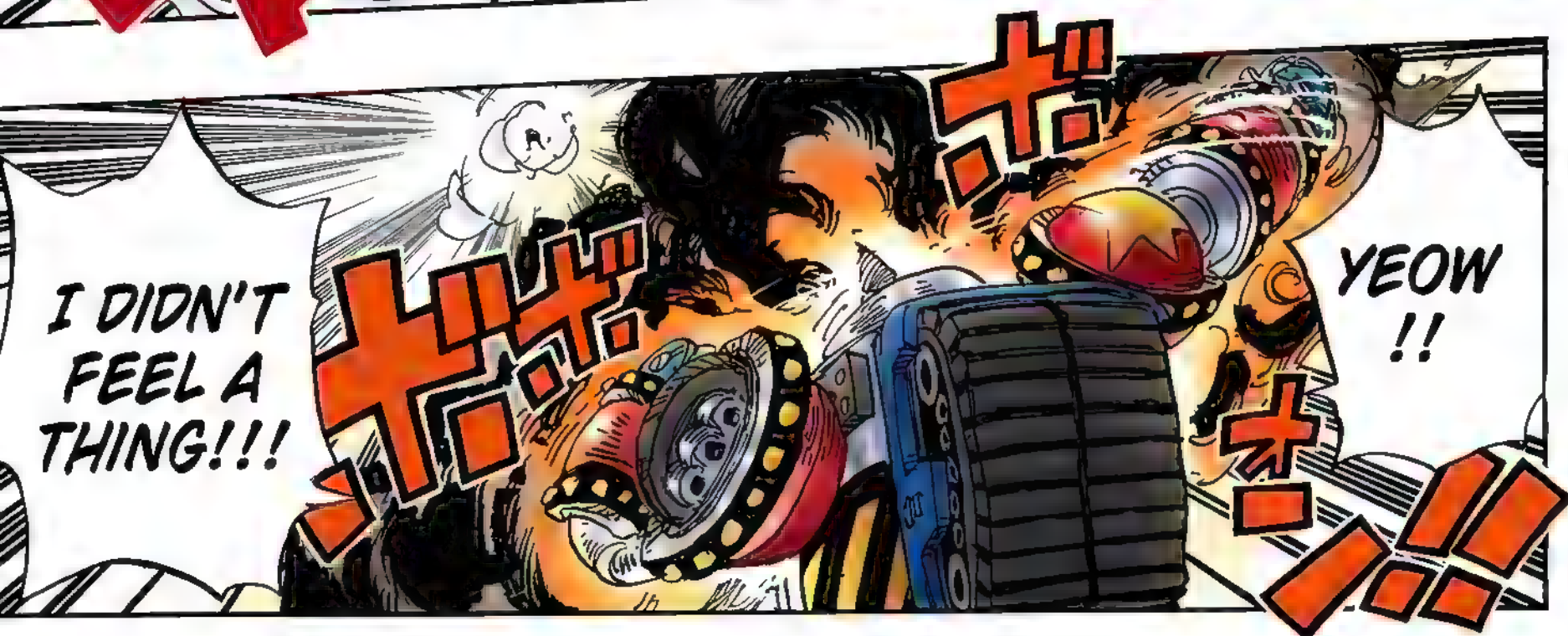
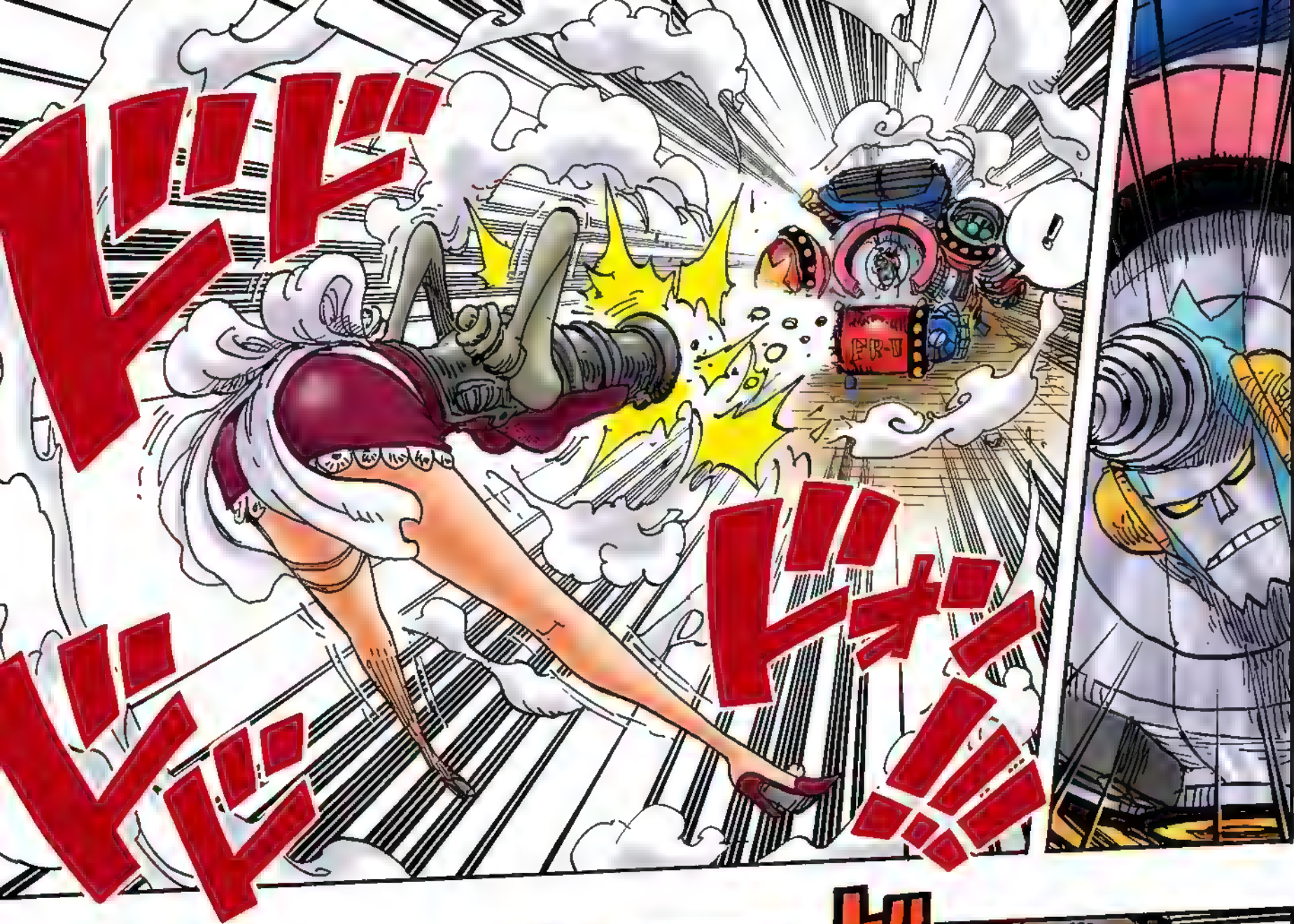


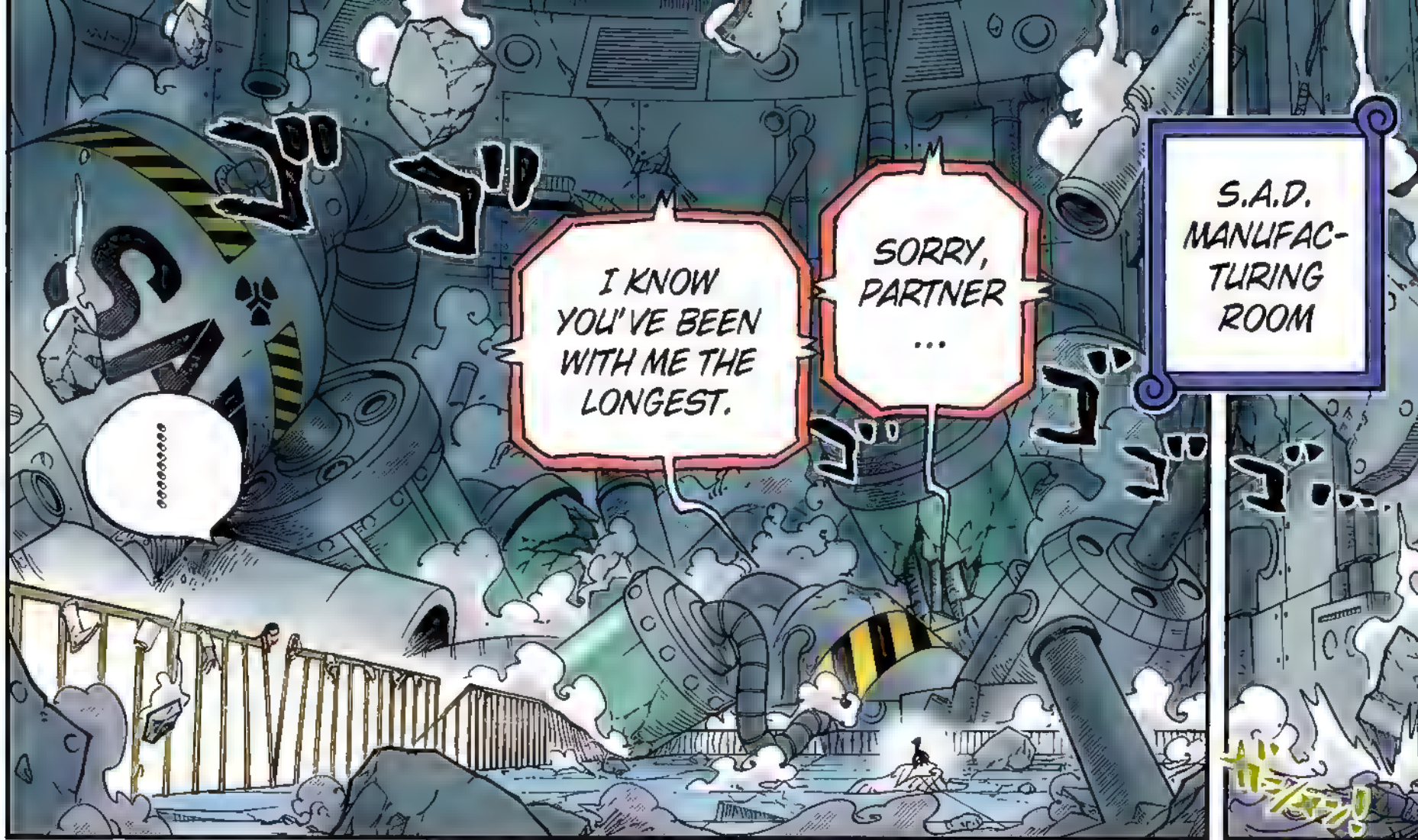
I DUNNO
WHO YOU PEOPLE
ARE, BUT...



**BEHIND
YA,
BABY
5!!!**



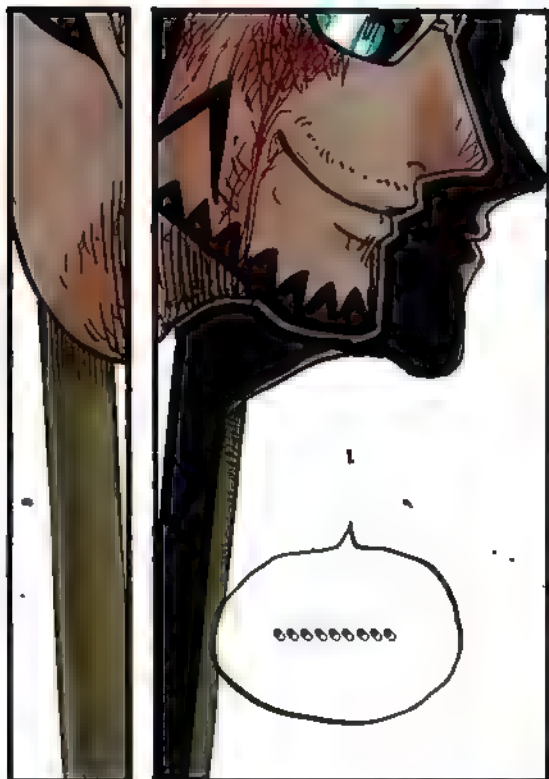




I KNOW
YOU'VE BEEN
WITH ME THE
LONGEST.

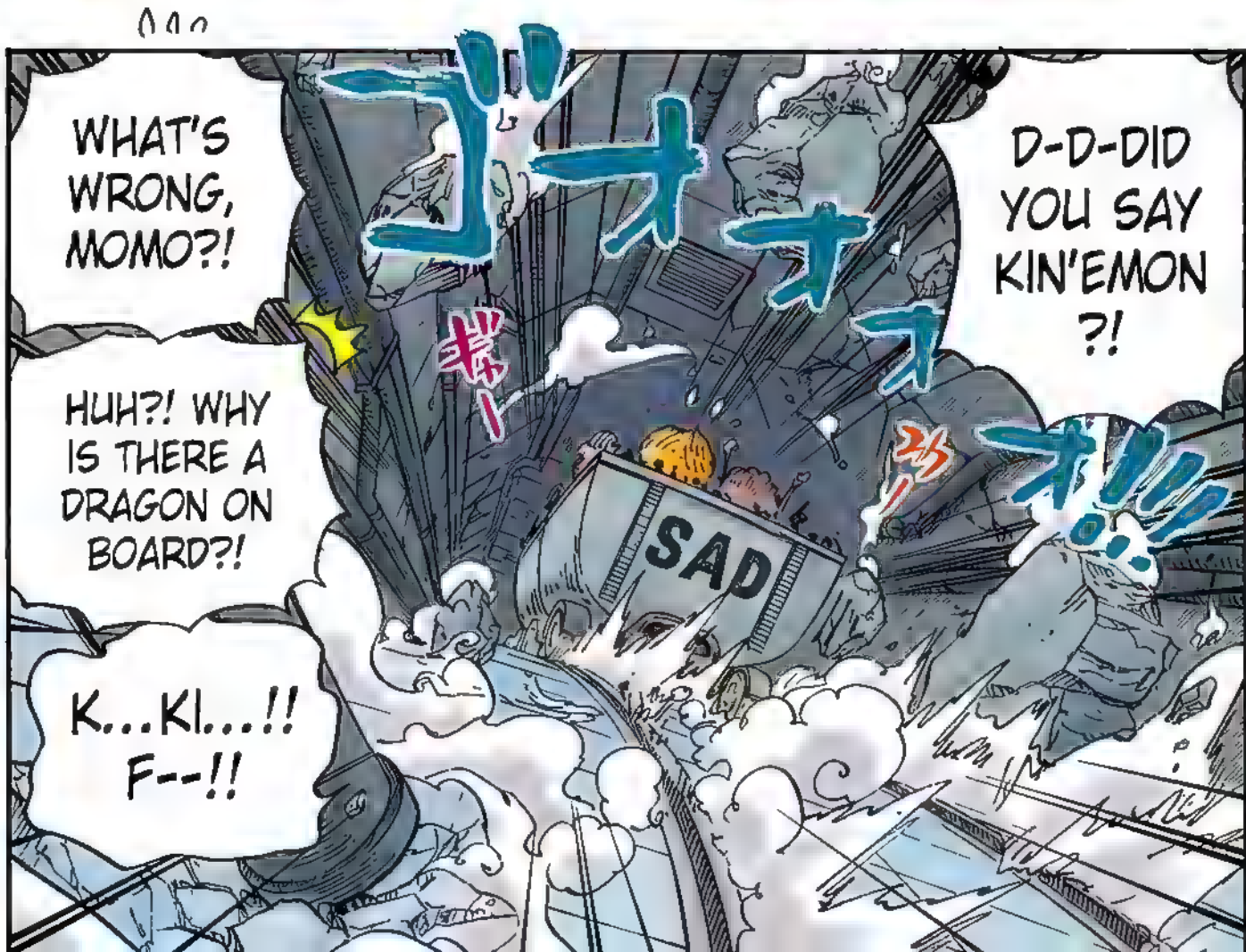
SORRY,
PARTNER
...

S.A.D.
MANUFACTURING
ROOM



...TO THIS
DAY.

THANKS FOR
EVERYTHING
YOU'VE
DONE...

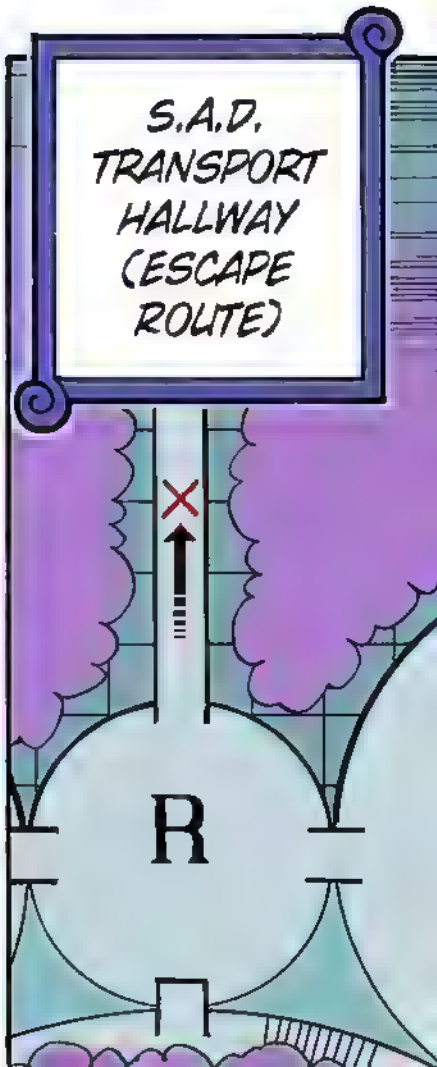


WHAT'S
WRONG,
MOMO?!

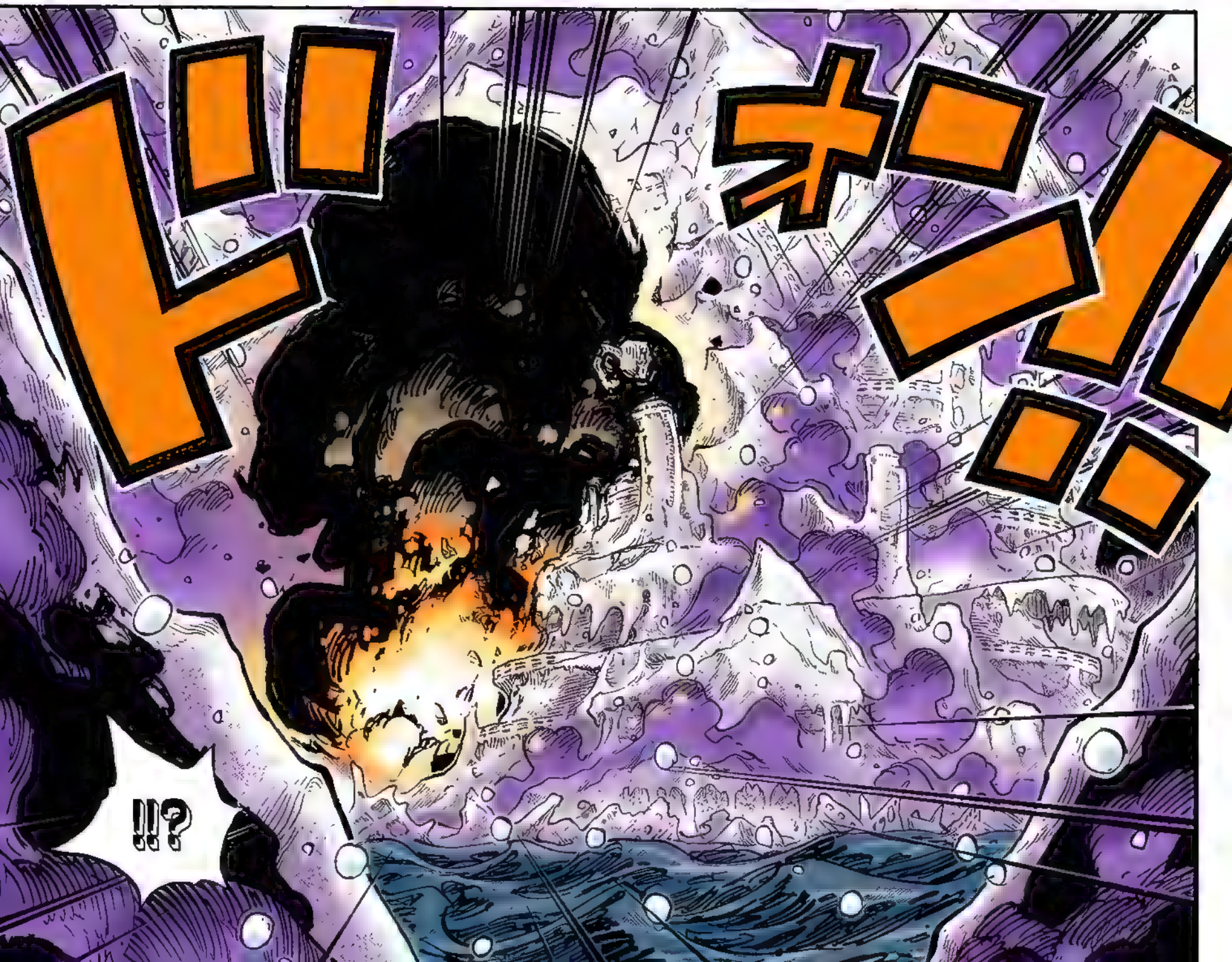
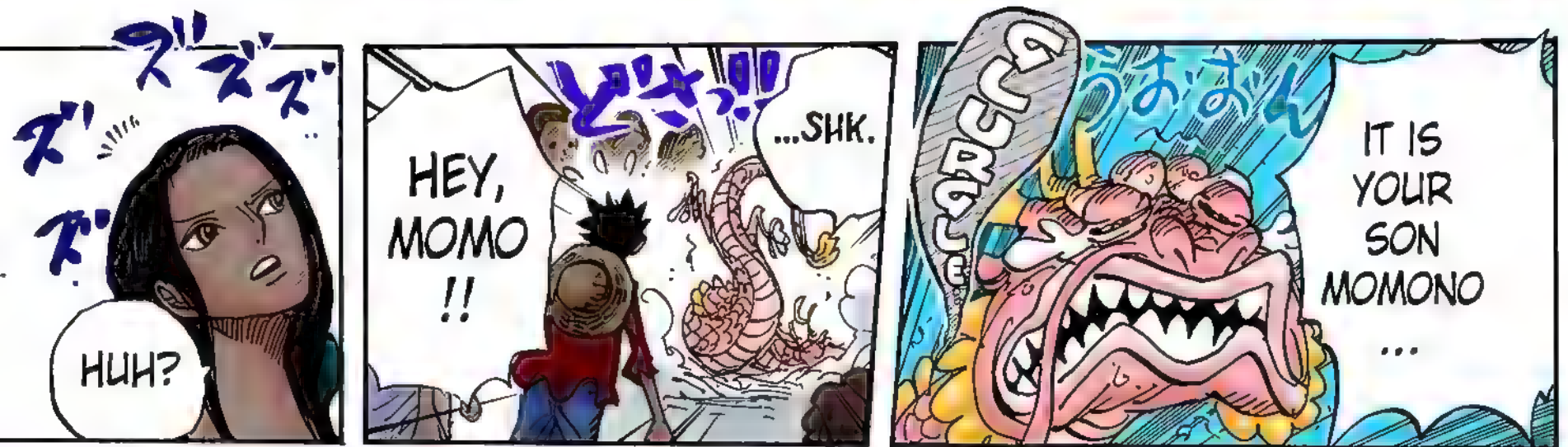
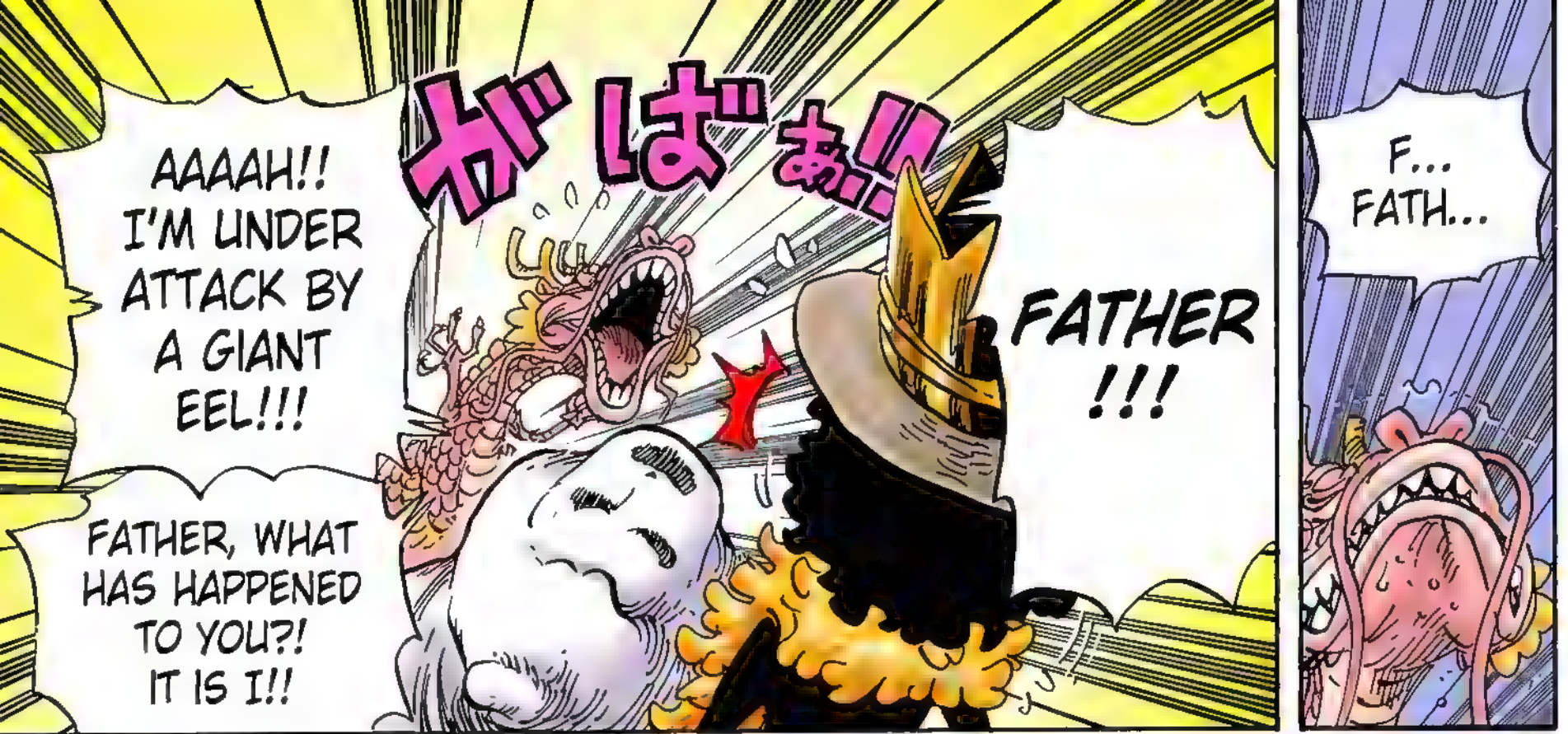
HUH?! WHY
IS THERE A
DRAGON ON
BOARD?!

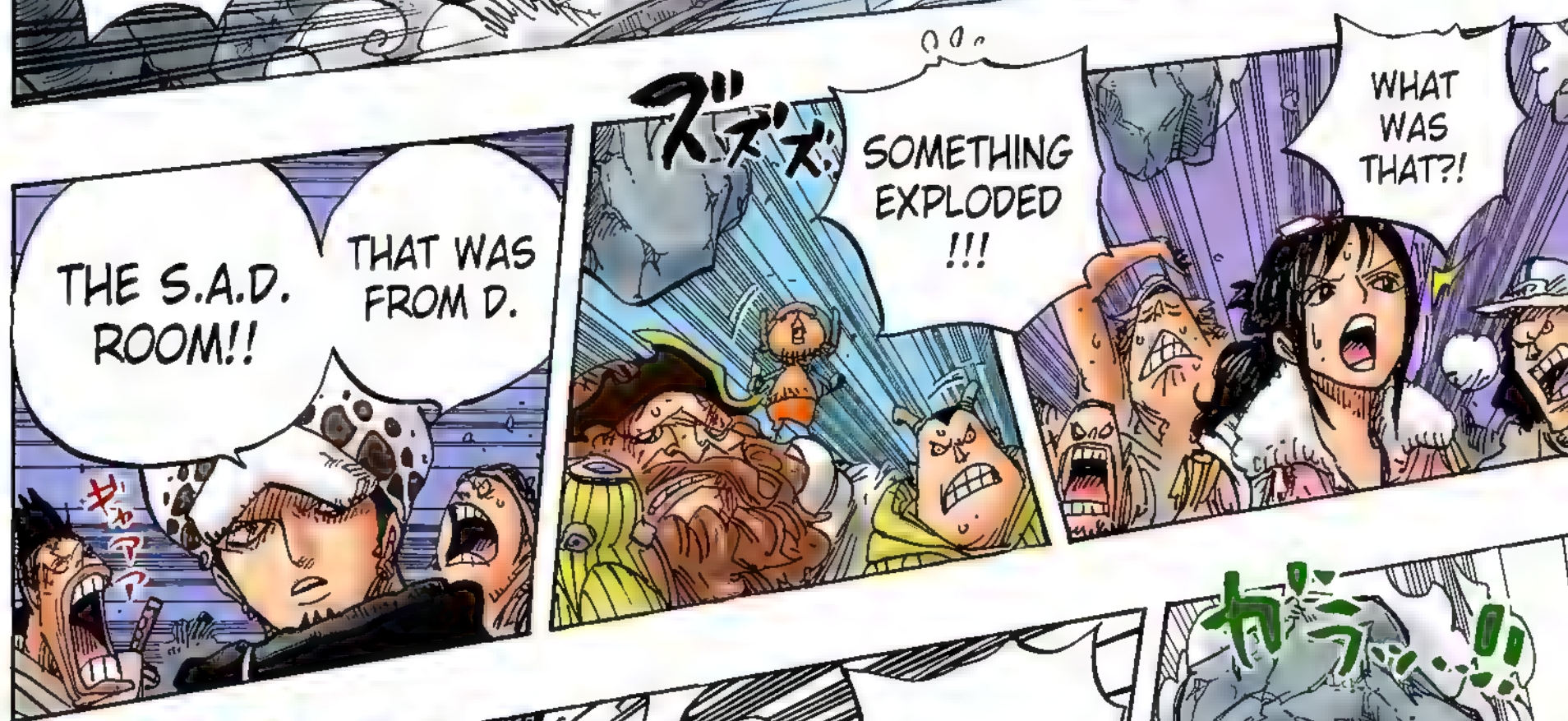
K...Kl...!!
F--!!

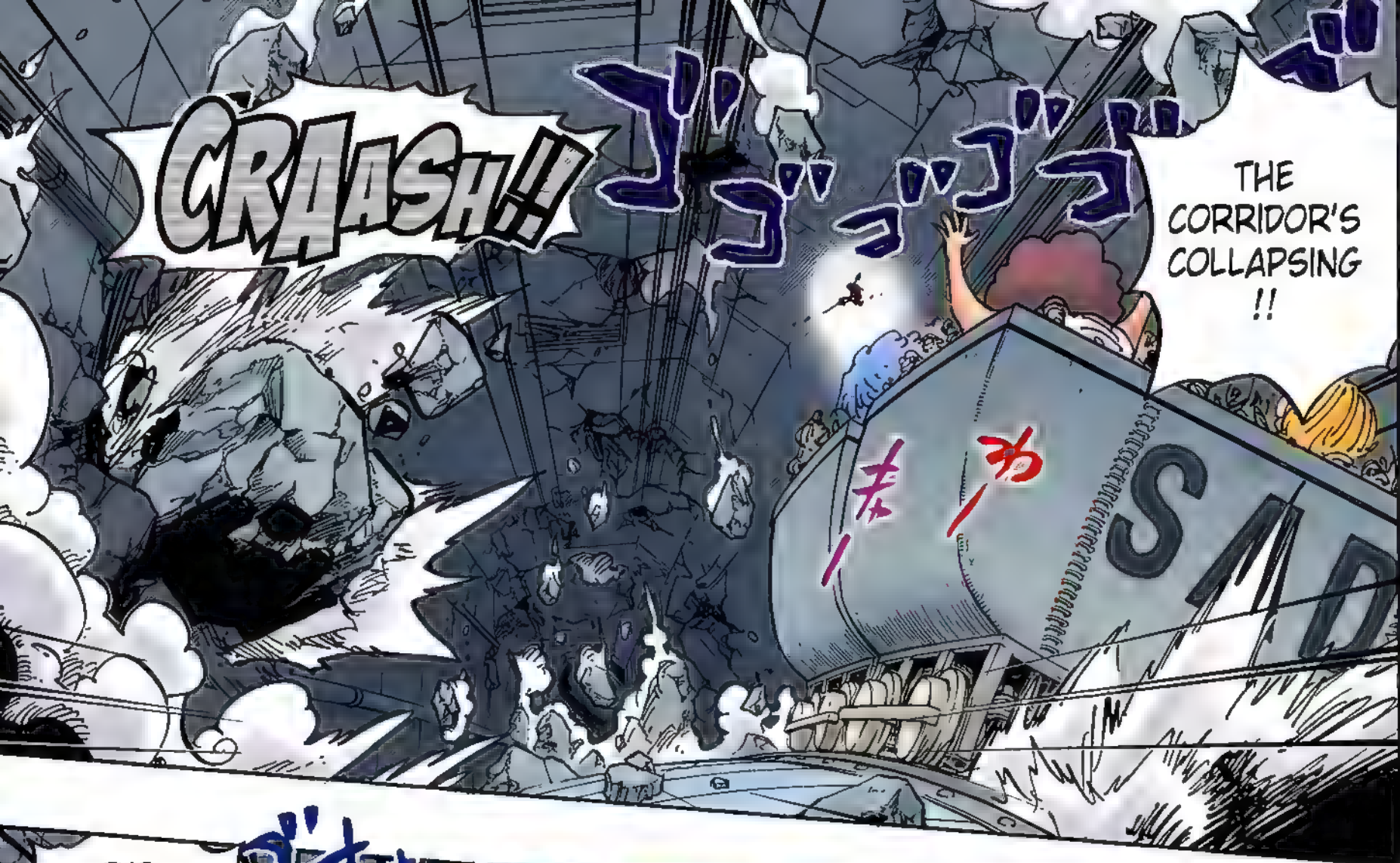
D-D-DID
YOU SAY
KIN'EMON
?!



S.A.D.
TRANSPORT
HALLWAY
(ESCAPE
ROUTE)







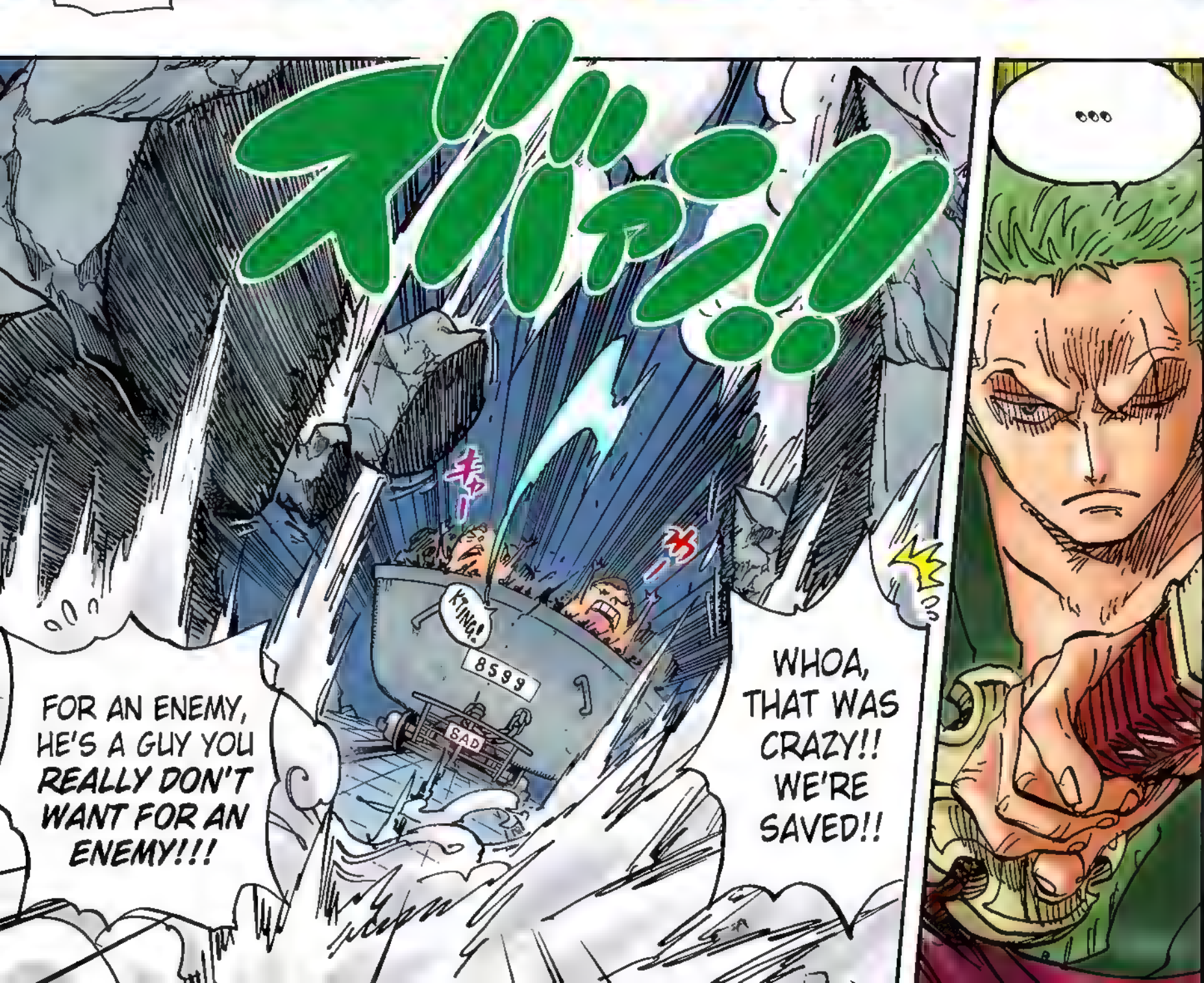
THE
RUBBLE'S
TRAPPED
US IN!!

WE'RE
GONNA
CRASH!!

NOW'S
NOT THE
TIME FOR
IDLE
NARRA-
TION!!

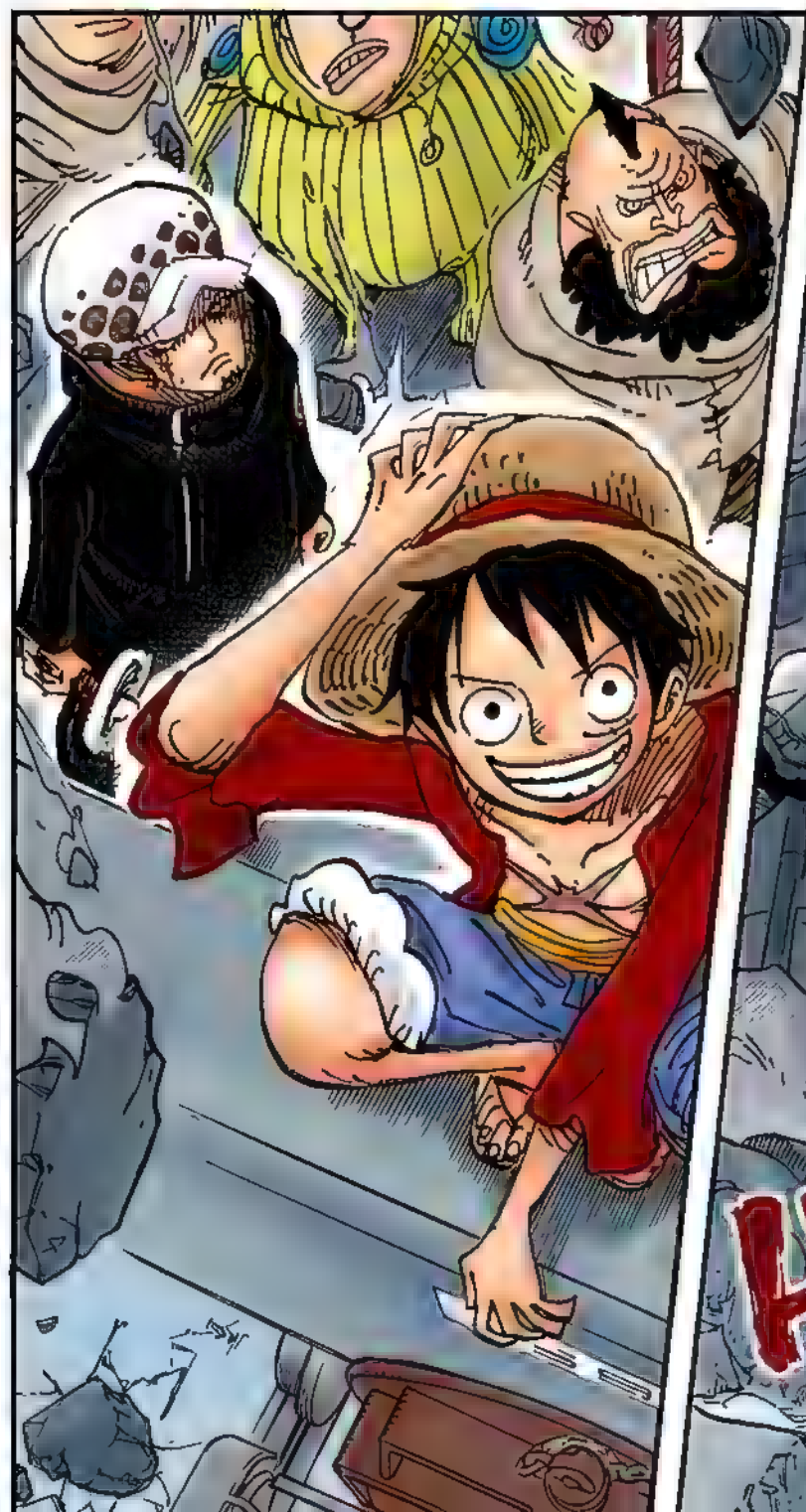
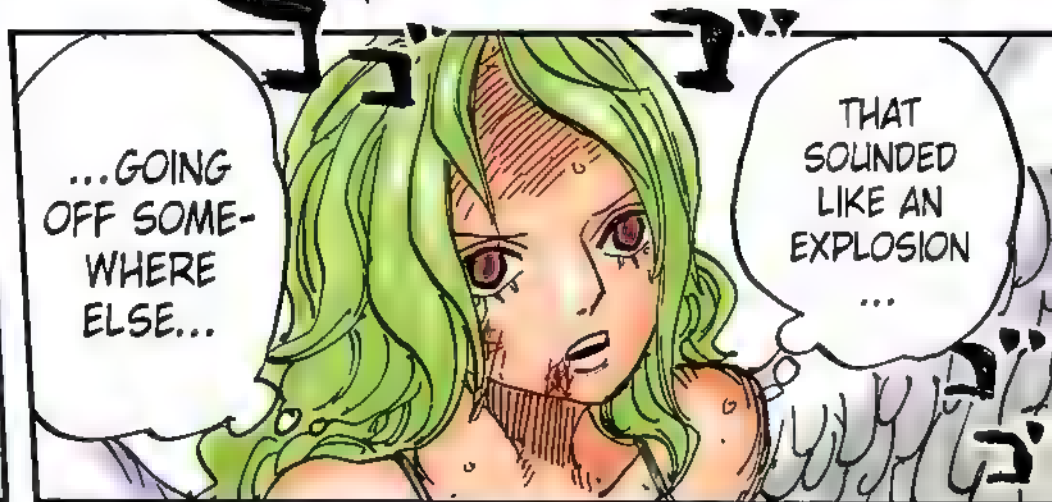
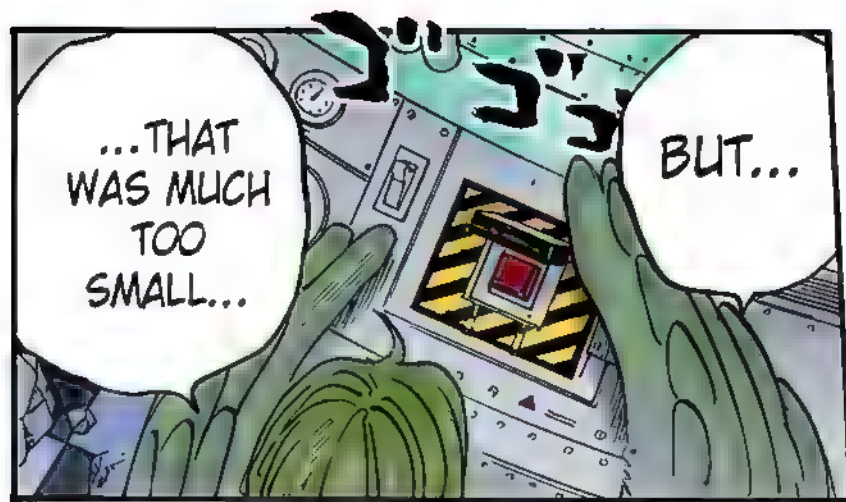
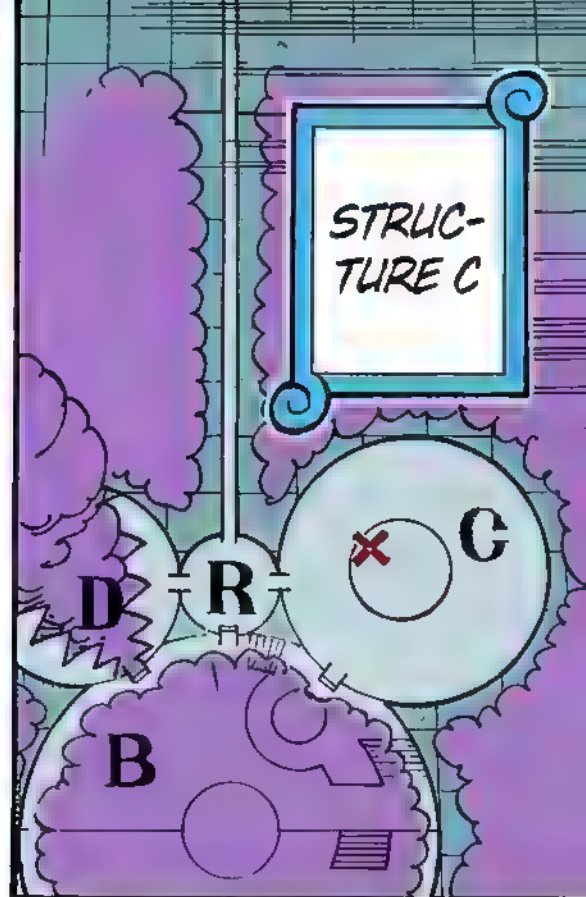
IF THERE'S
A COLLAPSE,
WE'LL BE
BURIED
ALIVE.

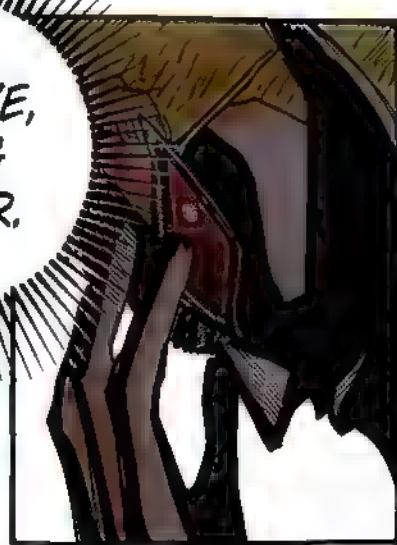
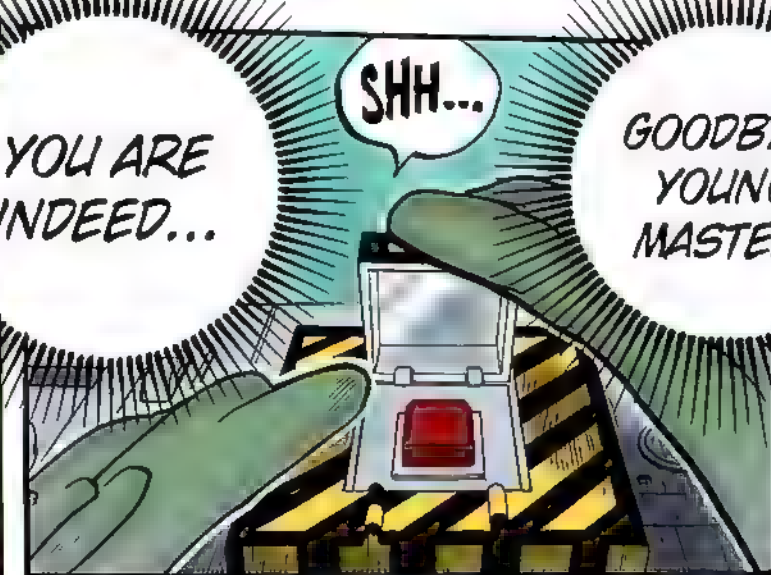
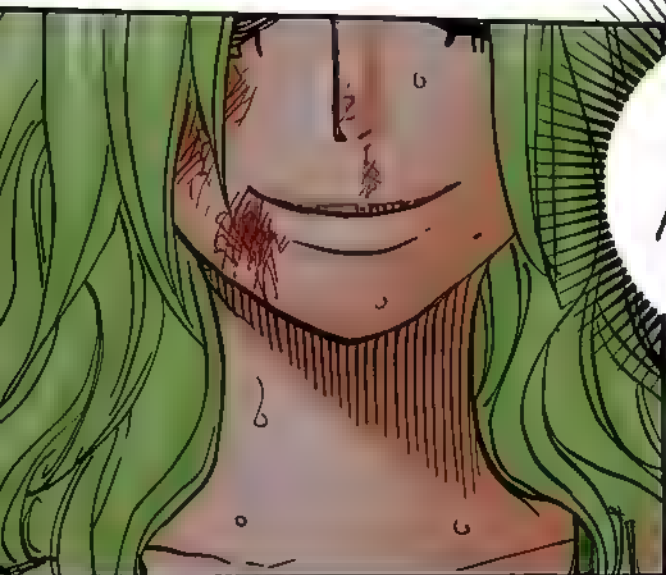
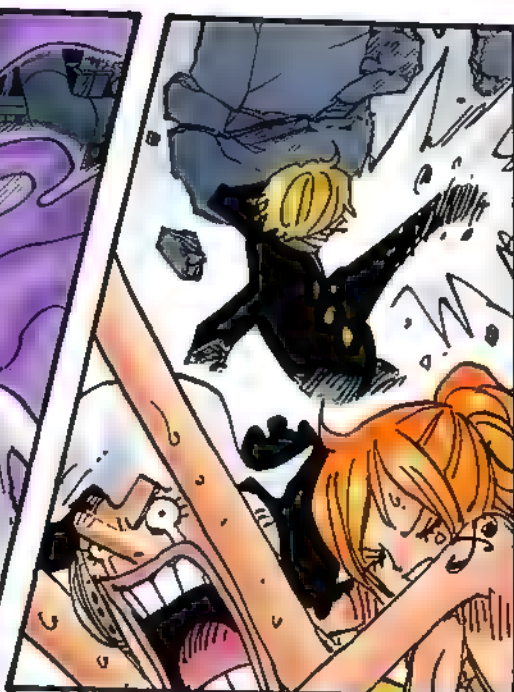
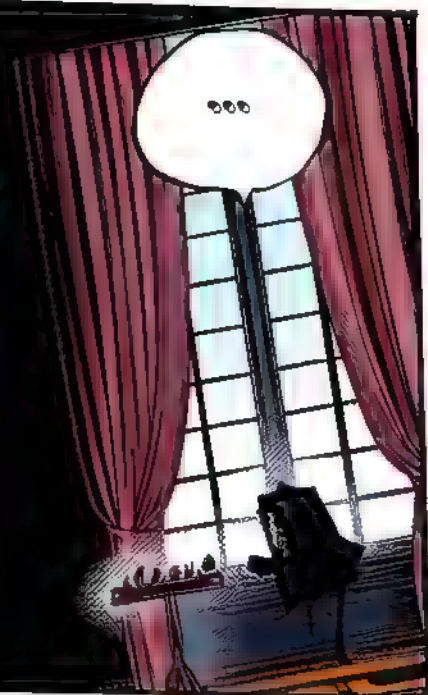
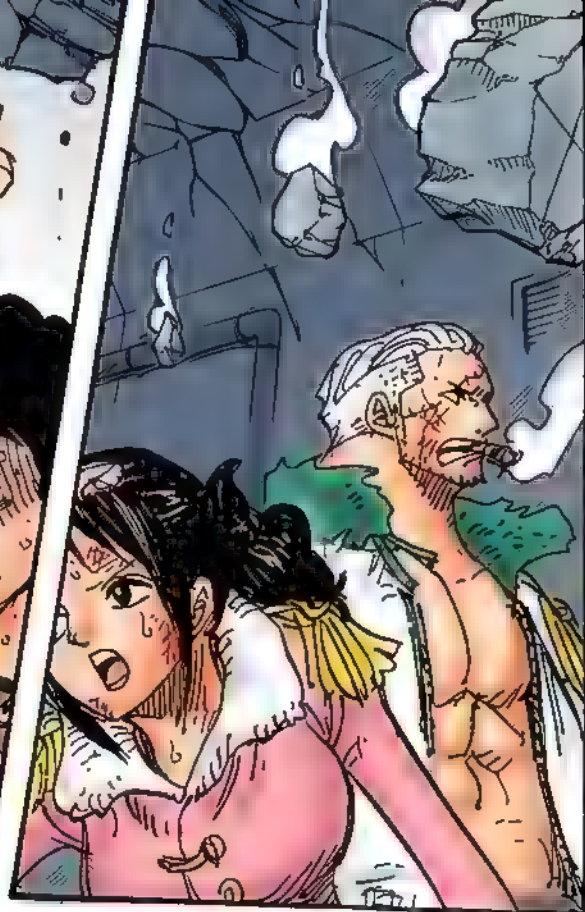
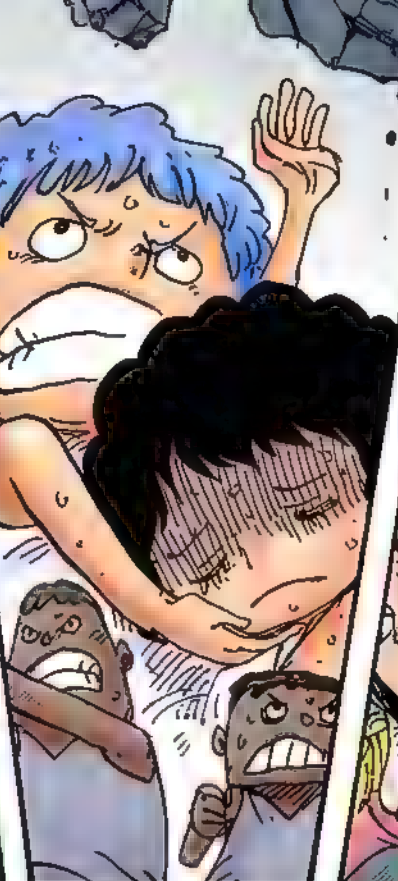
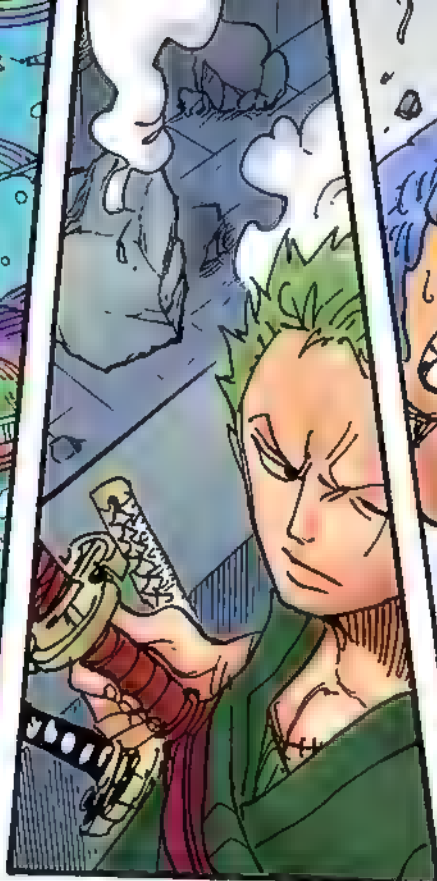
THIS TUNNEL
IS CARVED
RIGHT
THROUGH THE
MOUNTAIN.



FOR AN ENEMY,
HE'S A GUY YOU
REALLY DON'T
WANT FOR AN
ENEMY!!!

WHOA,
THAT WAS
CRAZY!!
WE'RE
SAVED!!





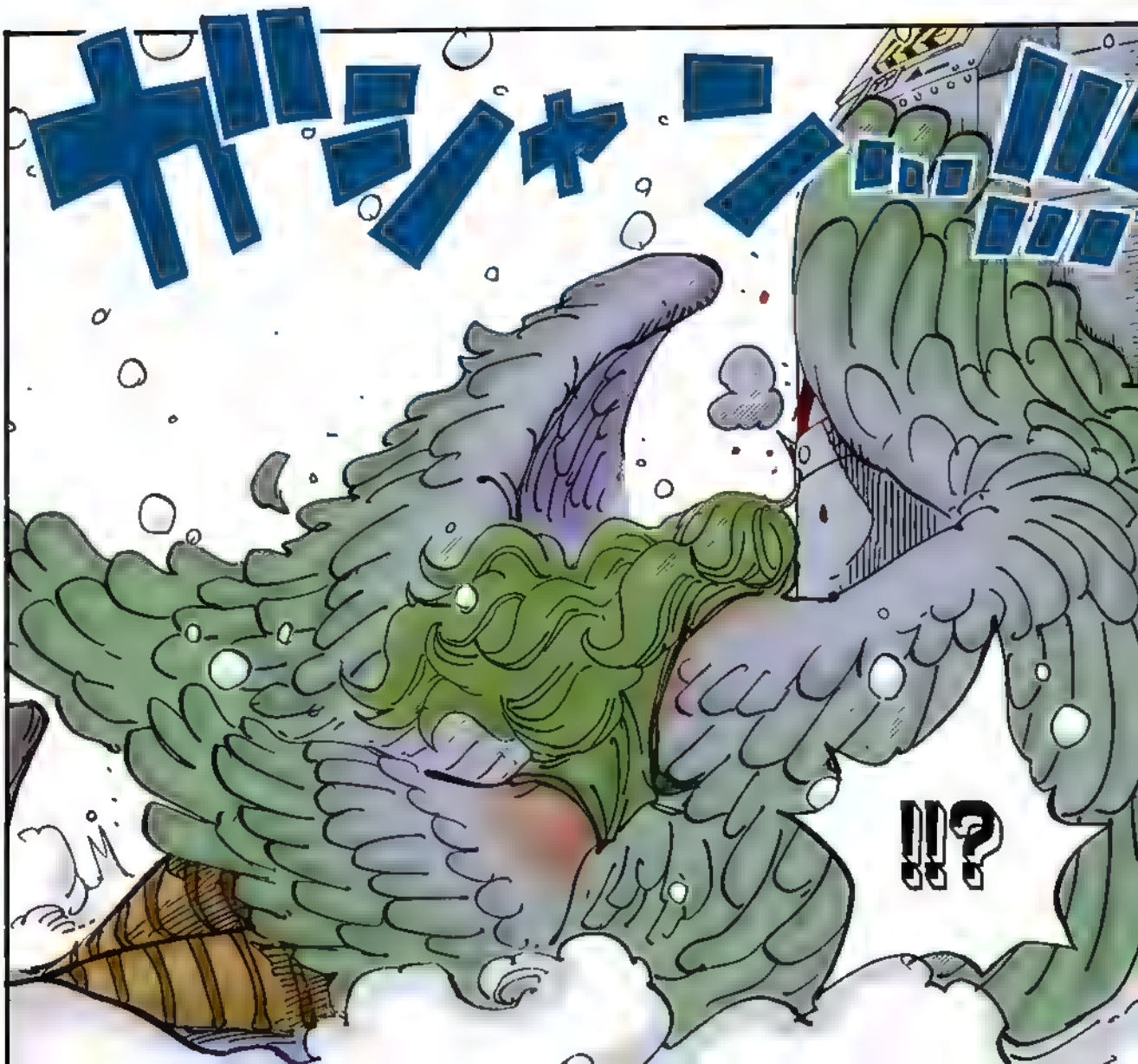
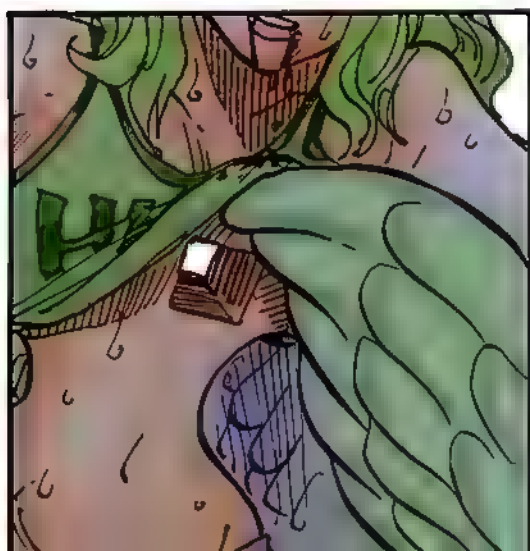
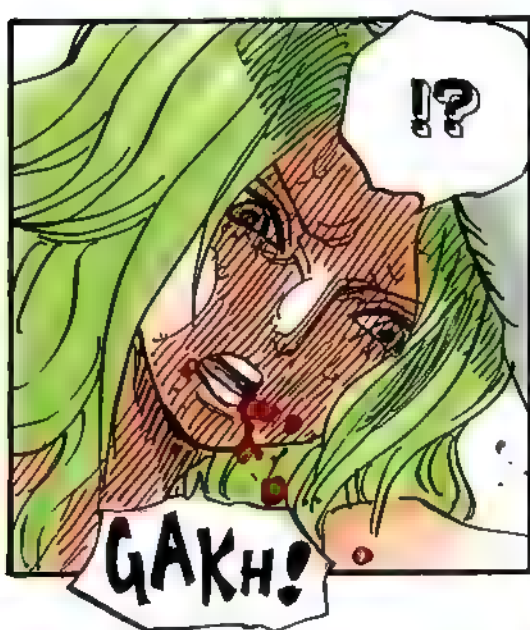
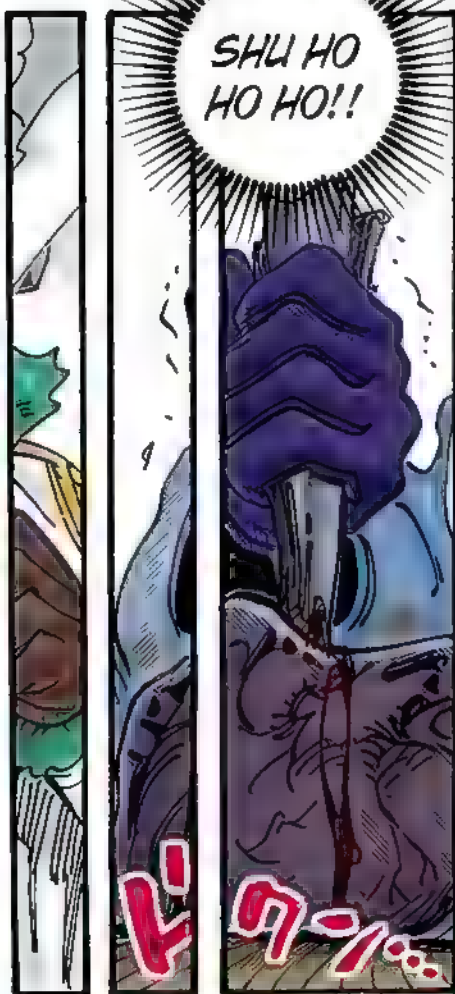
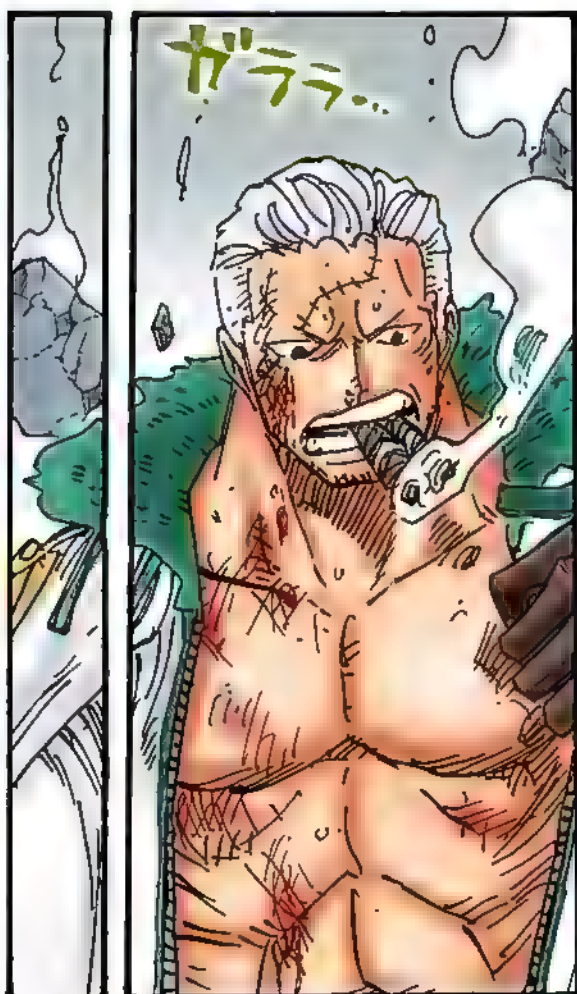
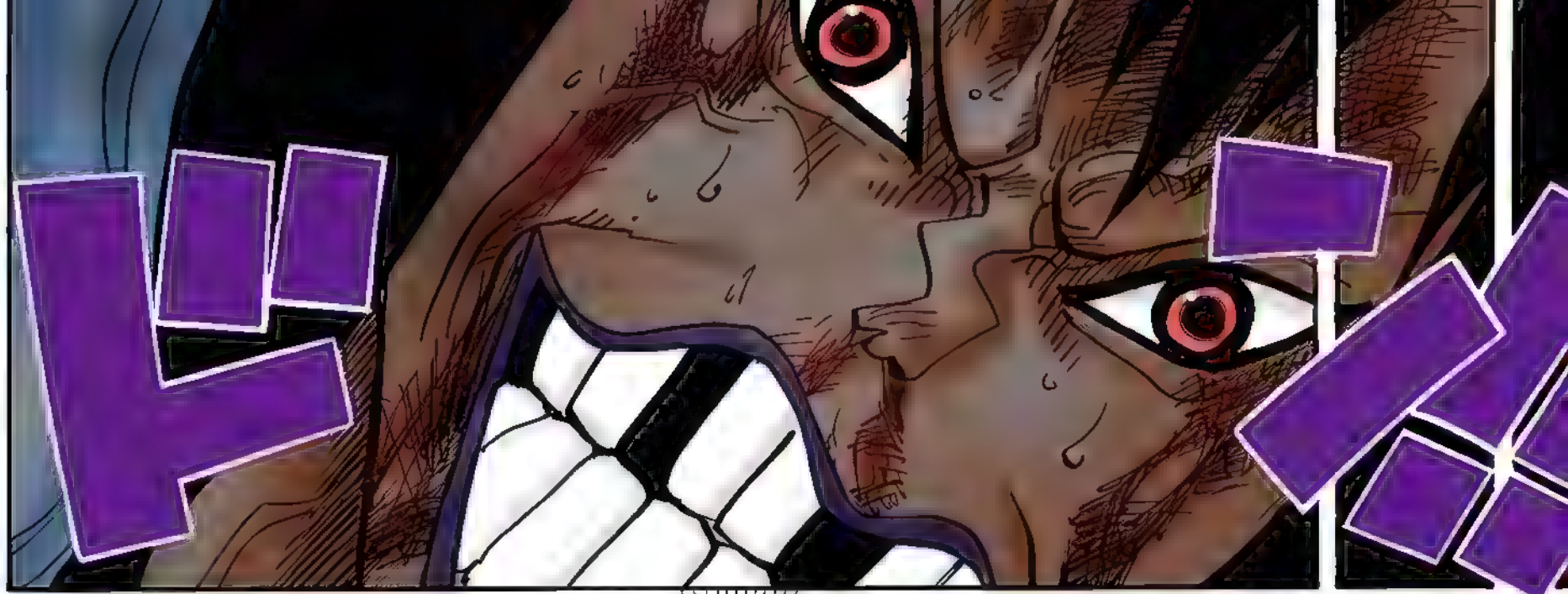
YOU ARE
INDEED...

SHH...

GOODBYE,
YOUNG
MASTER.

...KING
OF THE
PIRATES!!!

...THE MAN
WHO SHALL
BE...



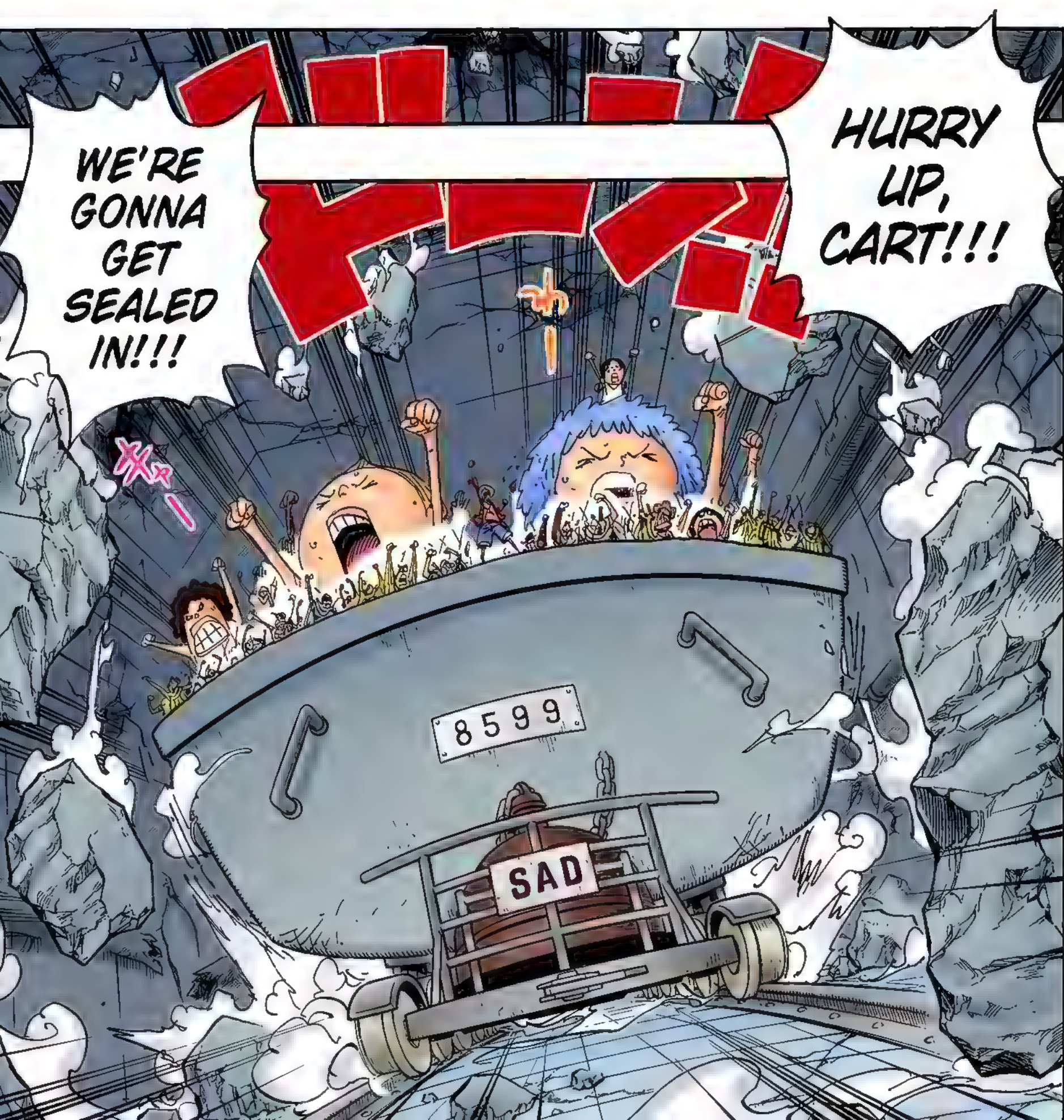
WHAT
HAP-
PENED
...?

MONET,
TALK TO
ME!!!

THWUMP...!!

MONET
...

ずる...!!



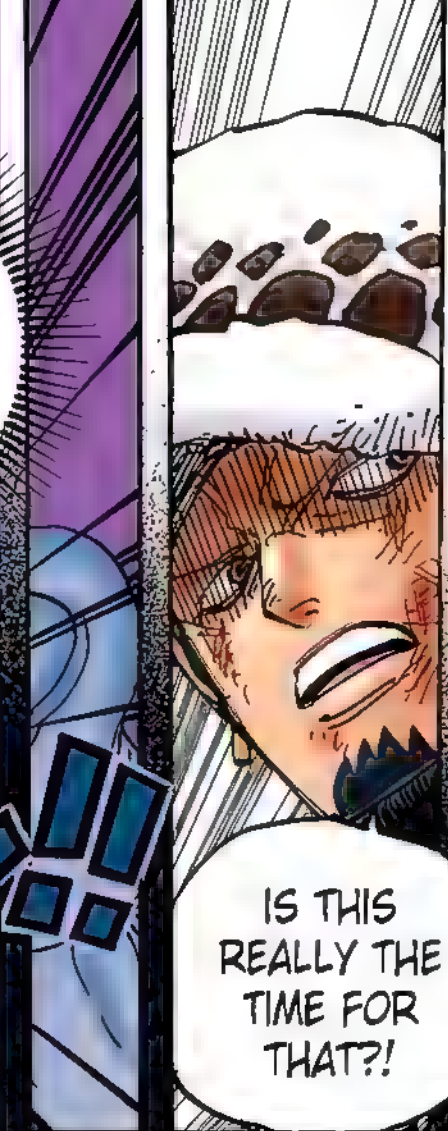
WE'RE
GONNA
GET
SEALED
IN!!!

HURRY
UP,
CART!!!

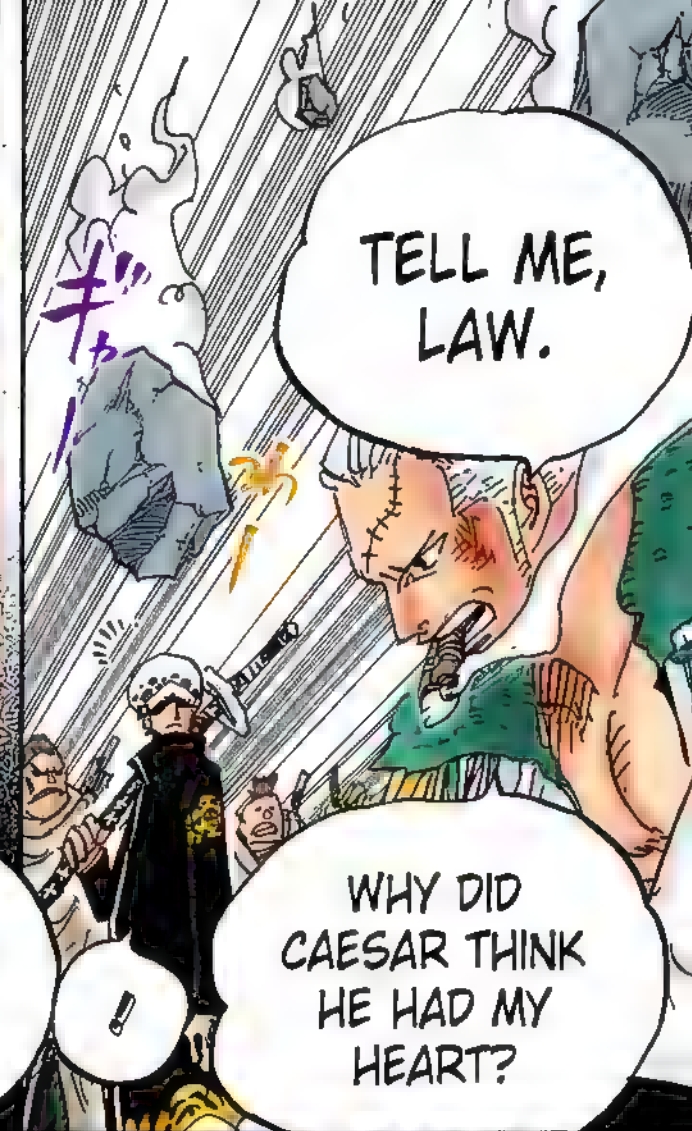


IN
RETURN, I
WILL LEAVE
MONET'S
WITH YOU!!

YOU
WILL GIVE
ME YOUR
HEART!!



IS THIS
REALLY THE
TIME FOR
THAT?!

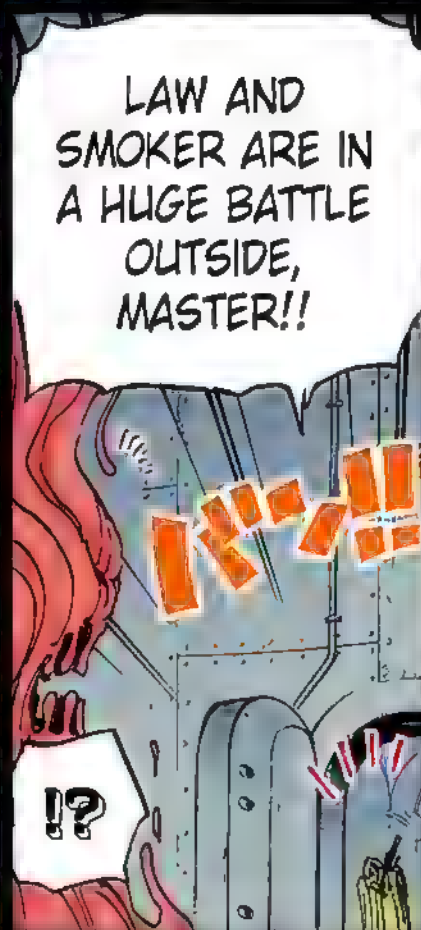


TELL ME,
LAW.

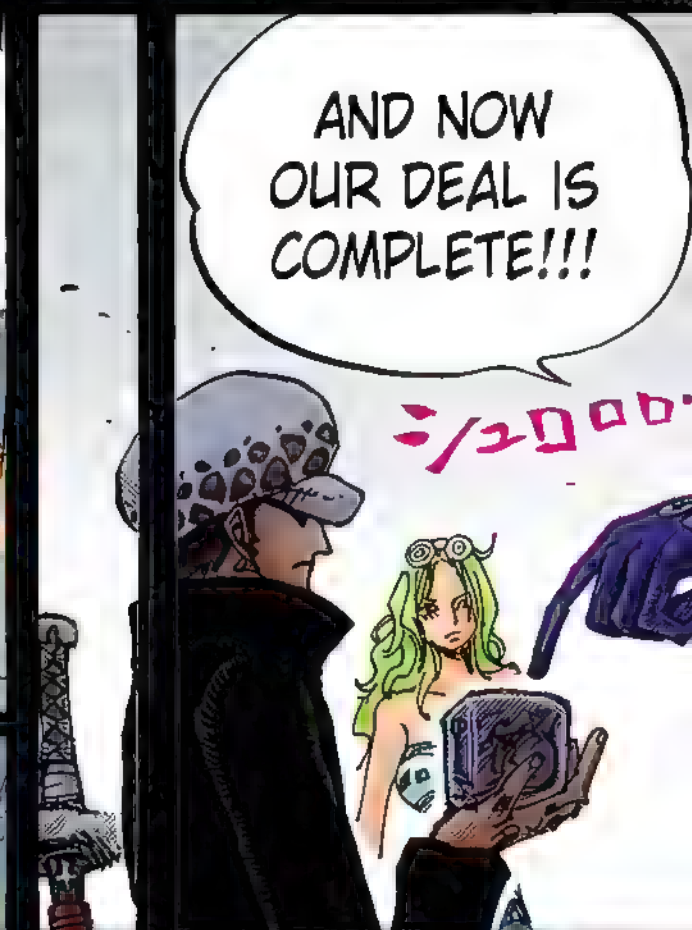
WHY DID
CAESAR THINK
HE HAD MY
HEART?



LAW AND
SMOKER ARE IN
A HUGE BATTLE
OUTSIDE,
MASTER!!



!?

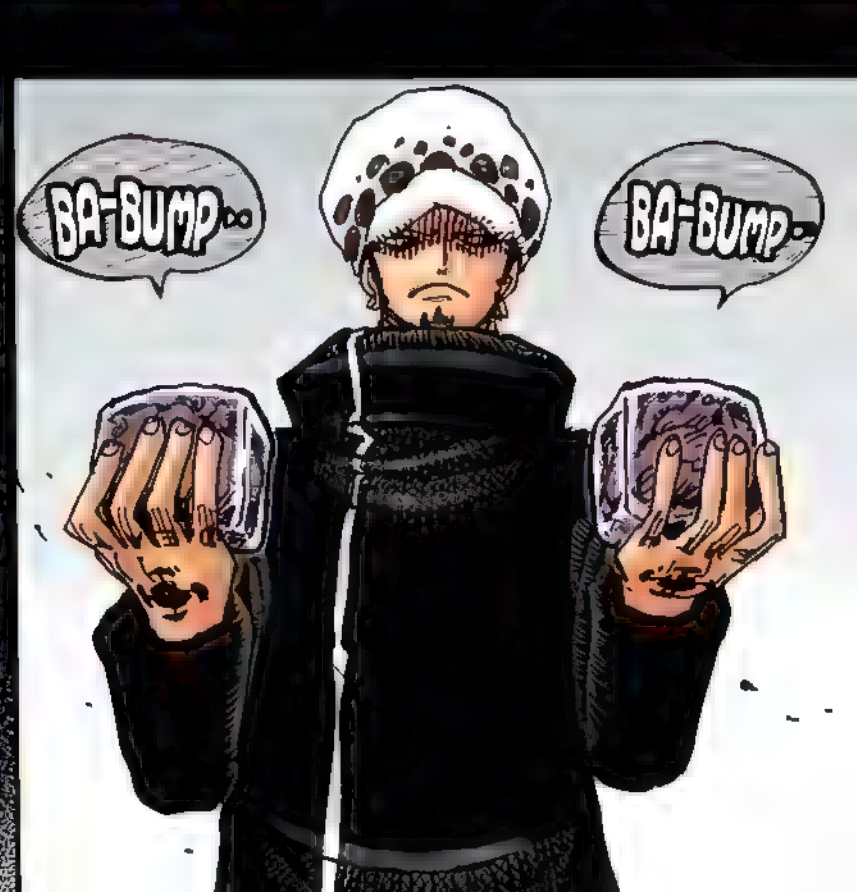


AND NOW
OUR DEAL IS
COMPLETE!!!



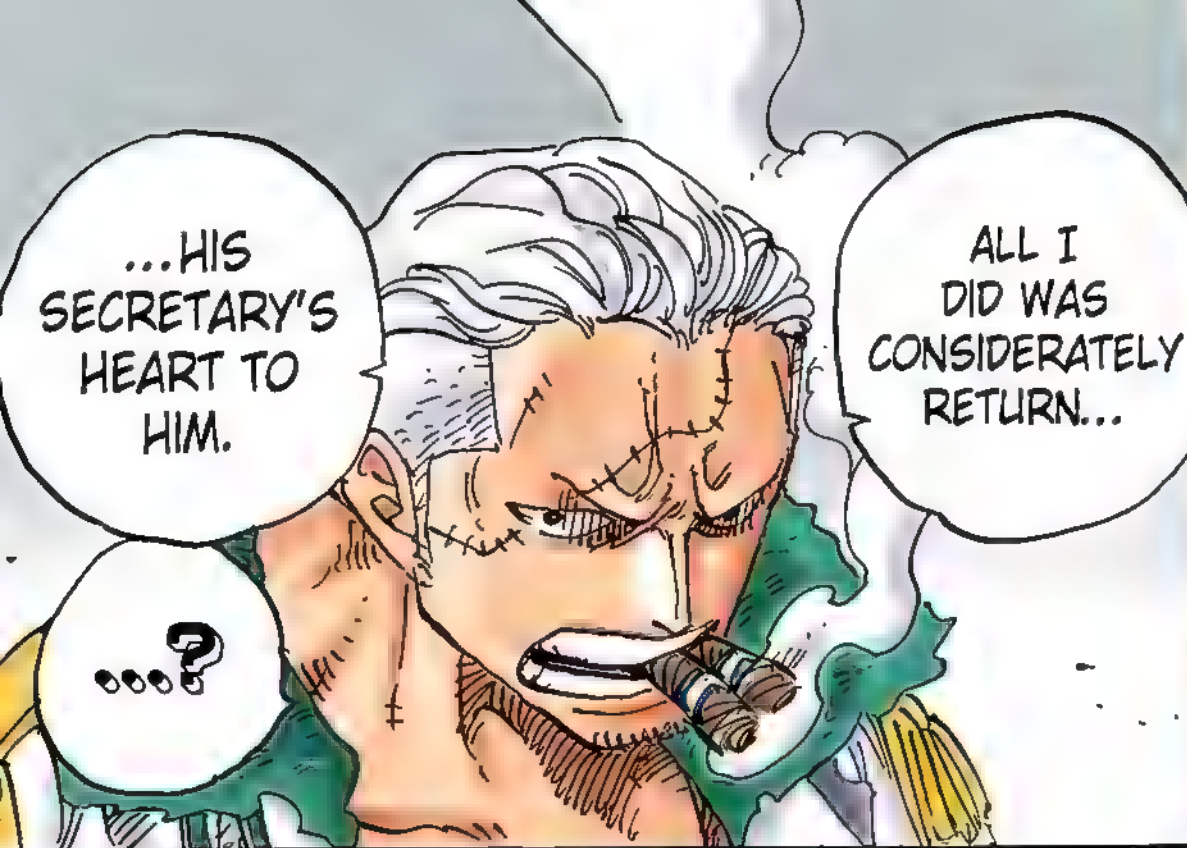
SHU HO HO!
SMOKER'S
HEART, EH?

AHH, WHAT A
THOUGHTFUL
PRESENT.



BA-BUMP

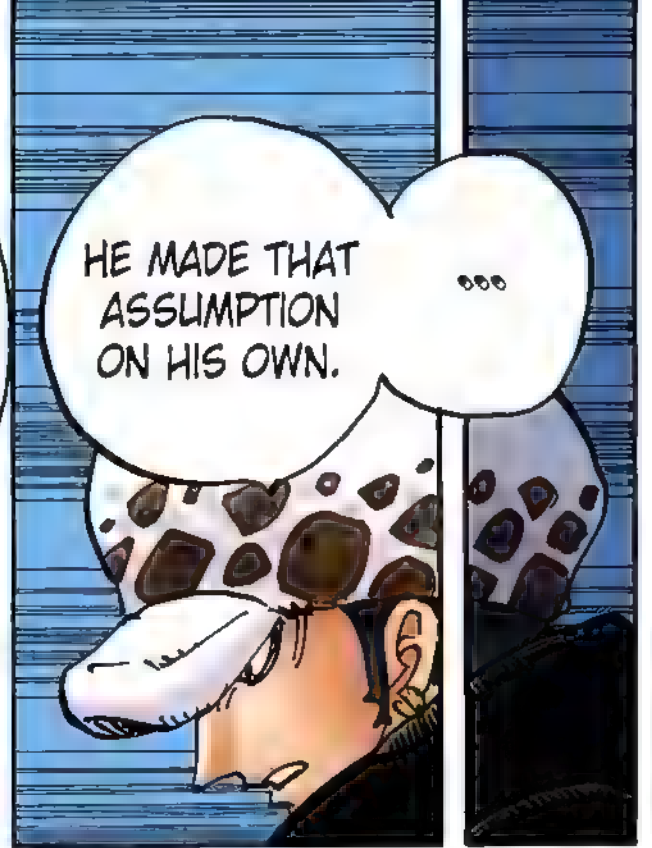
BA-BUMP



...HIS
SECRETARY'S
HEART TO
HIM.

ALL I
DID WAS
CONSIDERATELY
RETURN...

...?

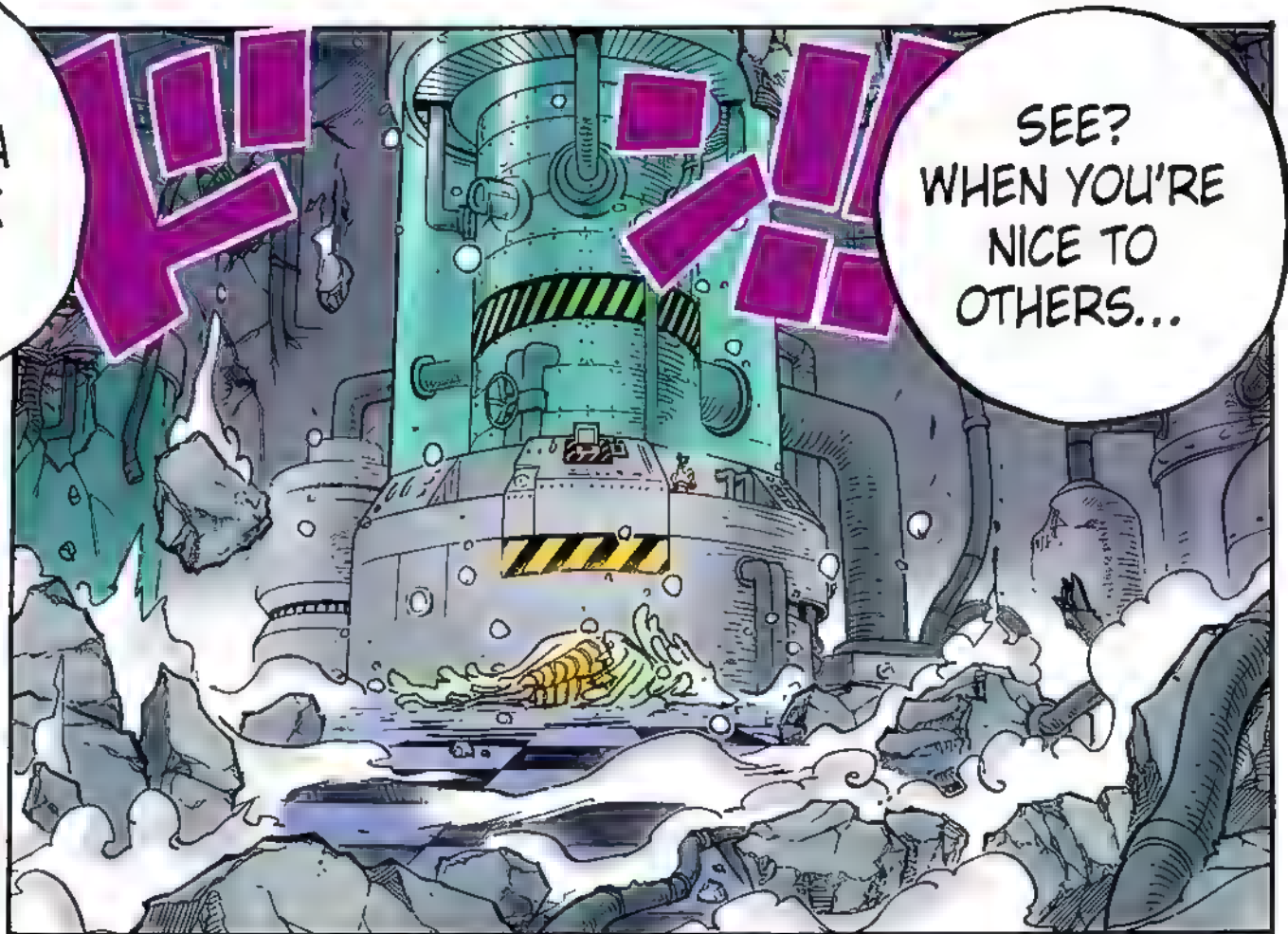


HE MADE THAT
ASSUMPTION
ON HIS OWN.

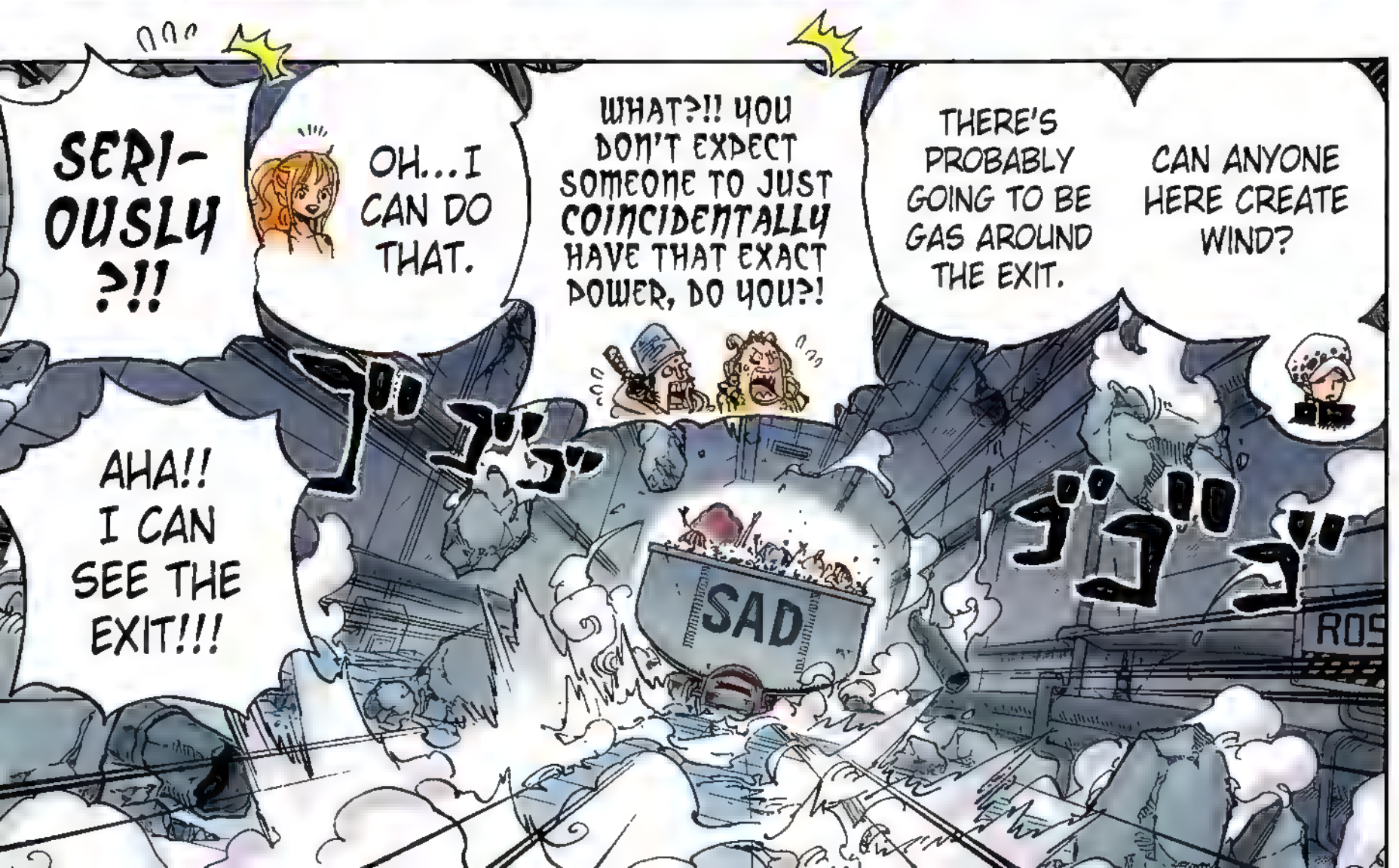
...



...THAT
GOOD KARMA
COMES BACK
AROUND.



SEE?
WHEN YOU'RE
NICE TO
OTHERS...



SERI-
OUSLY
?!!

OH...I
CAN DO
THAT.

WHAT?!! YOU
DON'T EXPECT
SOMEONE TO JUST
COINCIDENTALLY
HAVE THAT EXACT
POWER, DO YOU?!

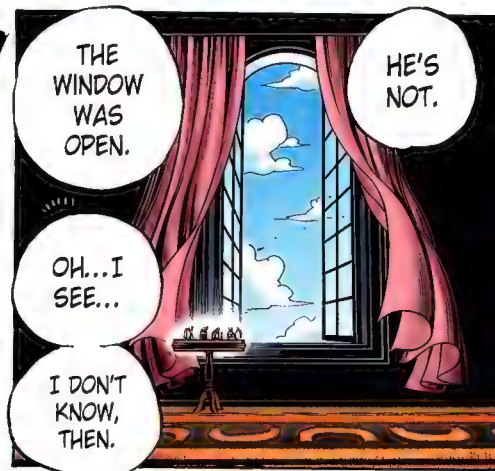
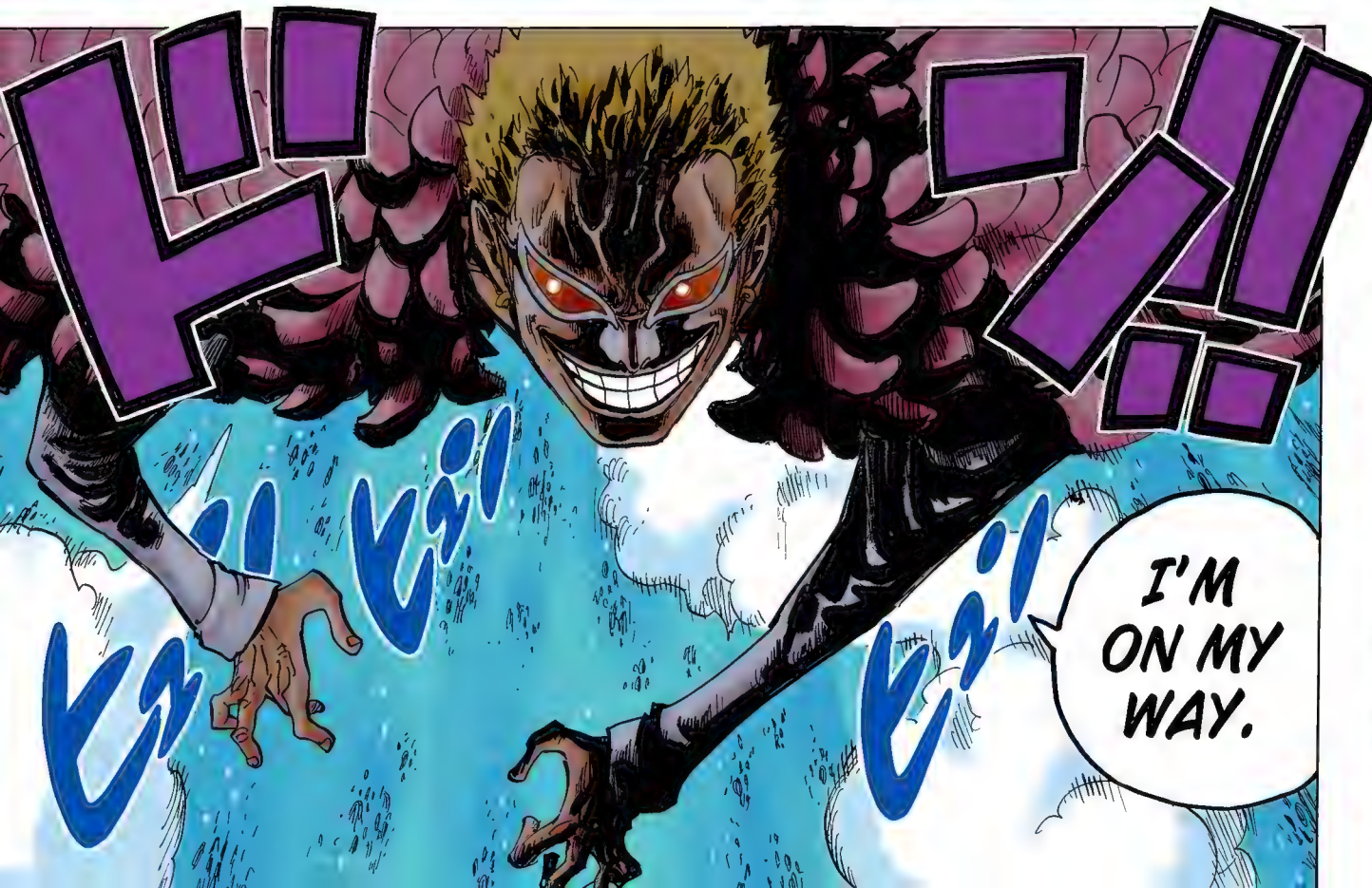
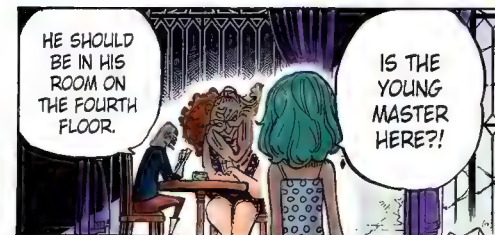
THERE'S
PROBABLY
GOING TO BE
GAS AROUND
THE EXIT.

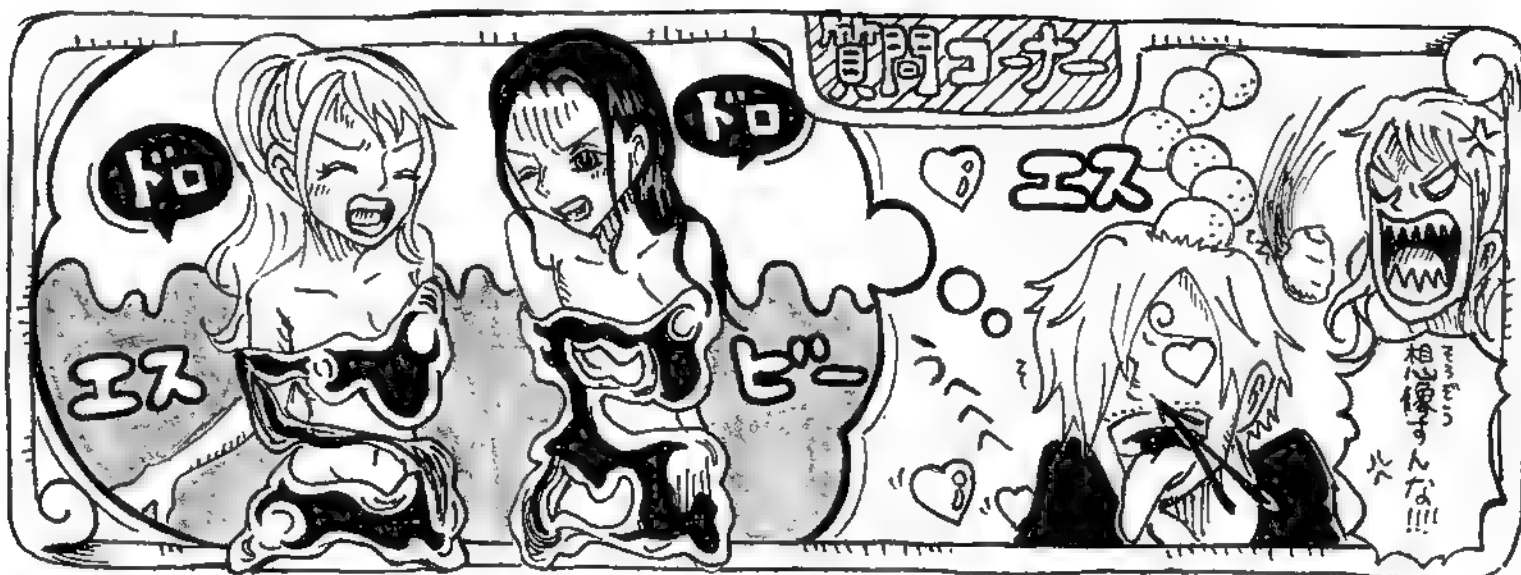
CAN ANYONE
HERE CREATE
WIND?

AHA!!
I CAN
SEE THE
EXIT!!!

SAD

ROS





(Potofu, Tokyo)

A: Well, since I didn't answer the last question from the previous section, let's start with that.

Q: In Chapter 653, when Shirahoshi and the crew promised to go on a walk in a real forest the next time they met, why did Zolo and Franky not do the pinky promise?!

--Yuminami Kobayashi Cat

A: Hmm. Seems like many people were bothered by this. There's no real deep meaning to this, but based on the path the story traveled and the individual characters' actions, it seemed like maybe those two in particular hadn't had much interaction with Shirahoshi, so why would they feel the need to hold out their pinkies? Of course, given that their captain and crewmates made that promise, I'm sure Zolo and Franky felt just like the rest of them. Don't worry.



Q: In Chapter 692, there's a scene where Nami and Luffy reunite. You can see a stocky-looking sailor who appears to be carrying Tashigi on his shoulder. That's her, right?! Why is she riding him? She told Zolo, "Let me down when we find my men." Is Zolo really that worried about her health? Heehee.

--Someta

A: Well spotted. Yes, that is Tashigi. But that wasn't on Zolo's orders. I think Tashigi being embarrassed by Zolo was simply that she didn't want her subordinates to see her being helped by a pirate. But being carried by her own men is different. I suppose she might be embarrassed in a different way, though. I don't really know how young women think.



Chapter 695:

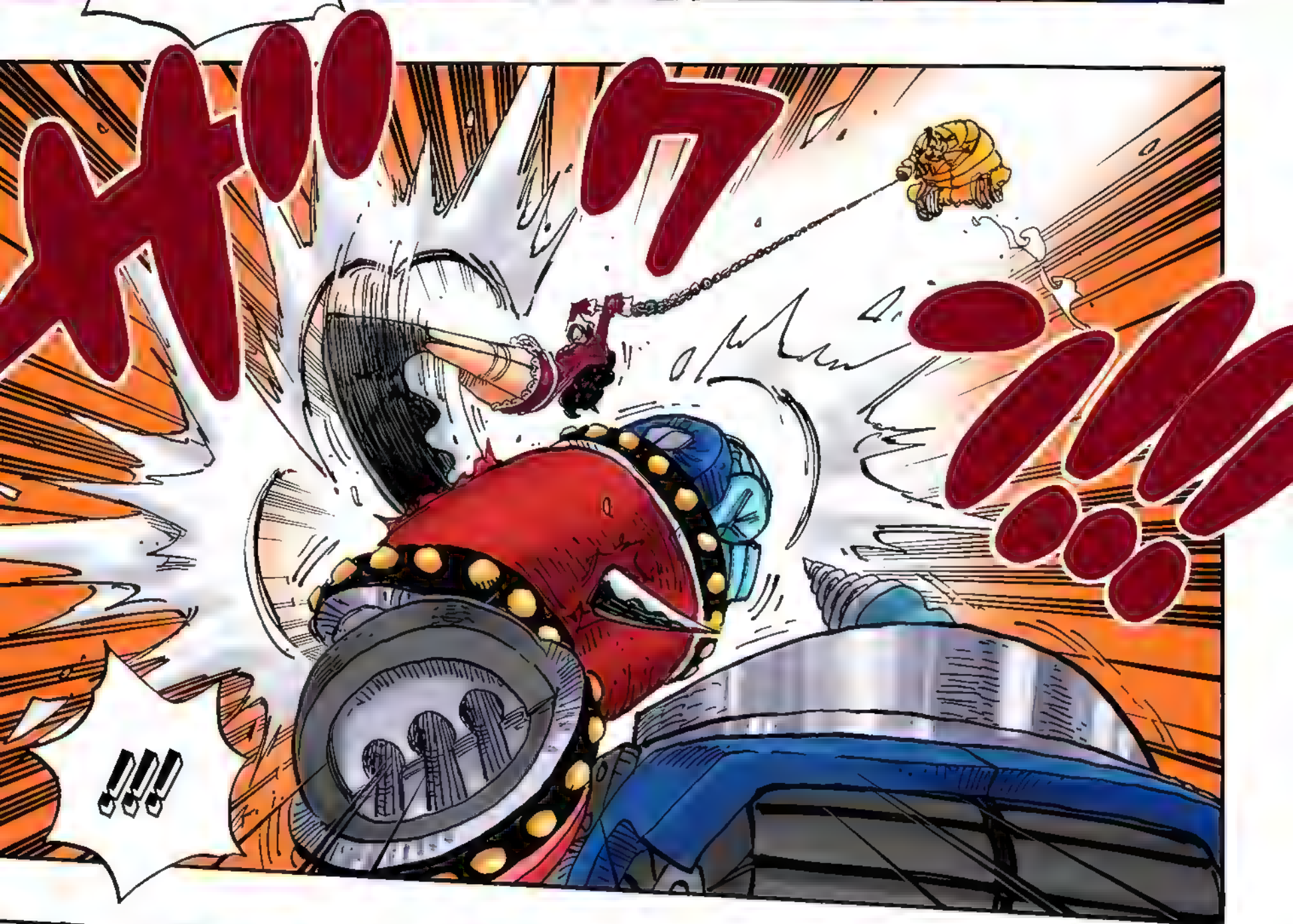
LEAVE IT TO US!!!



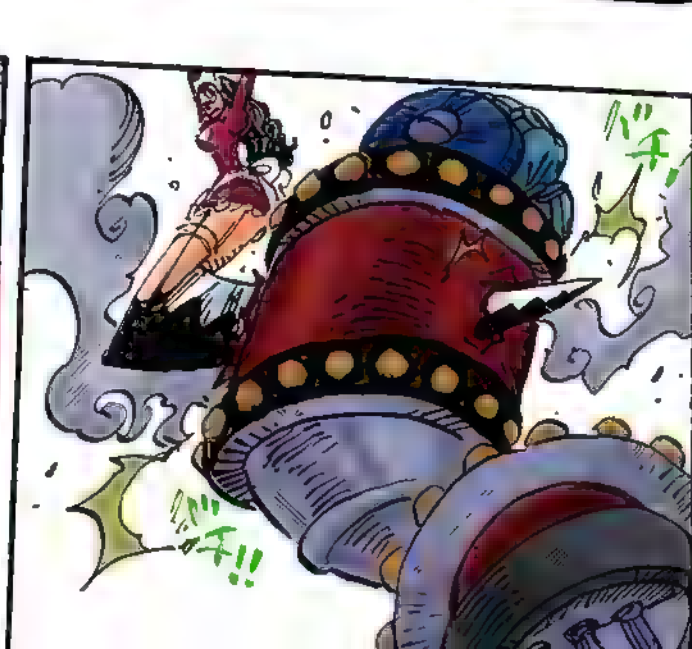
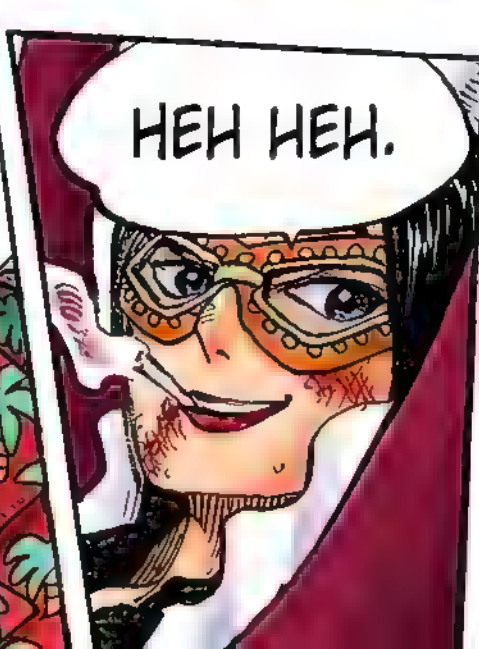
CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 17: "CARIBOU GETS A MEAT PIE FOR THE ROAD—THE PORT IS THAT WAY"

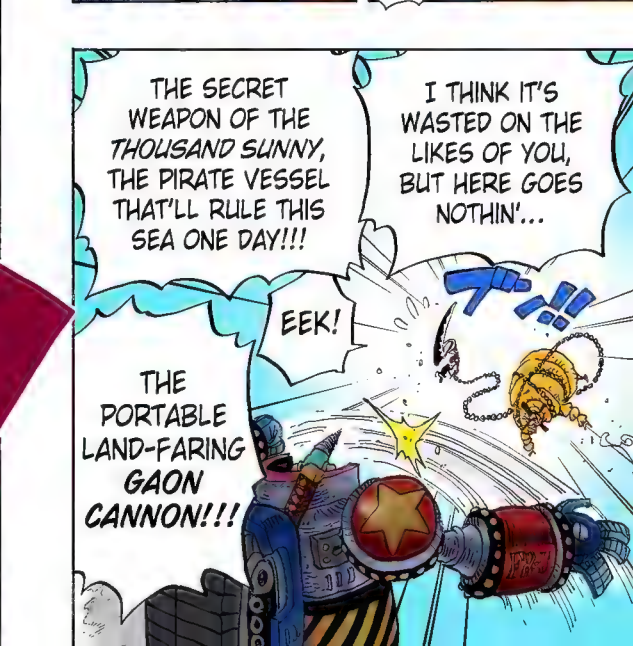
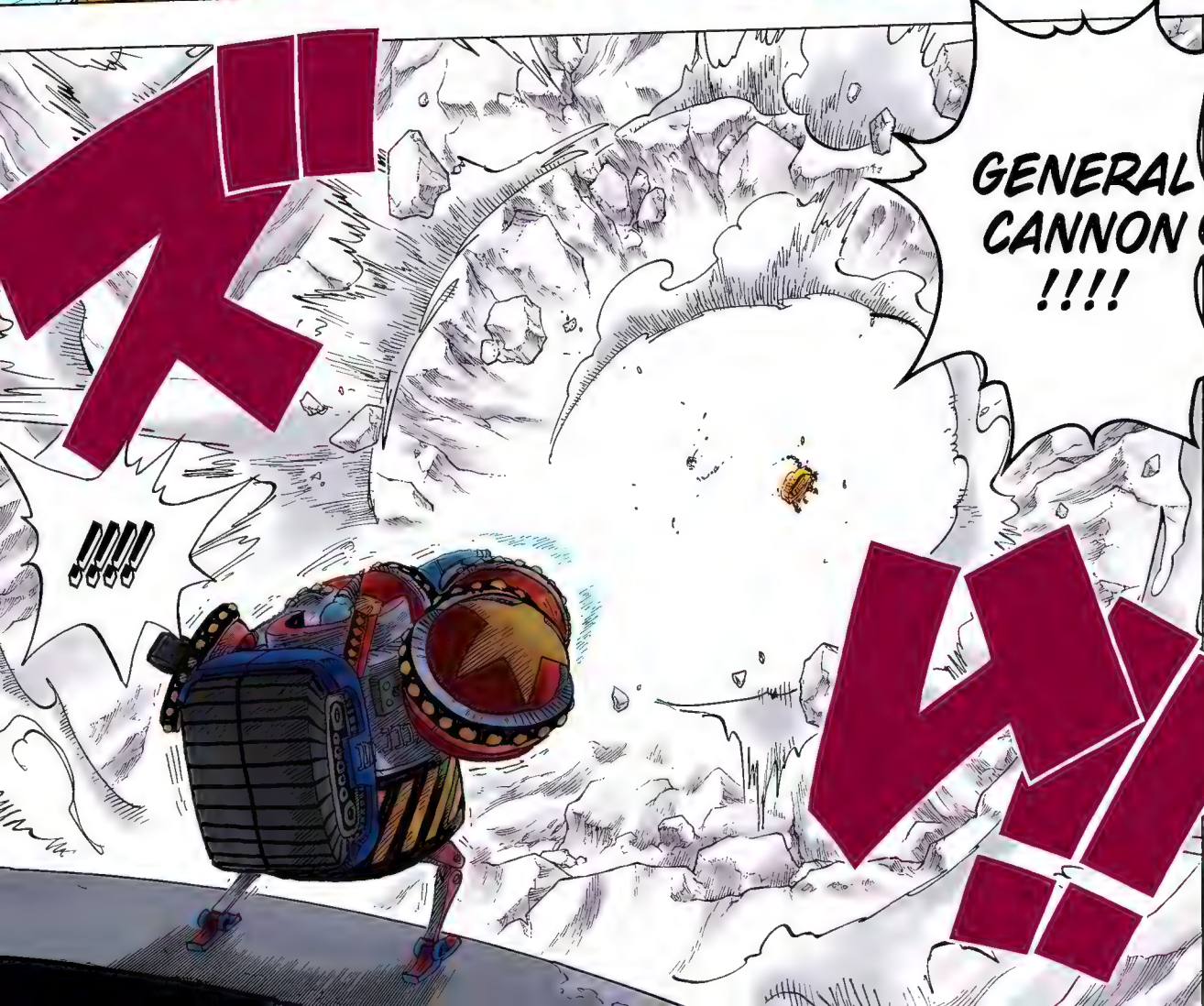
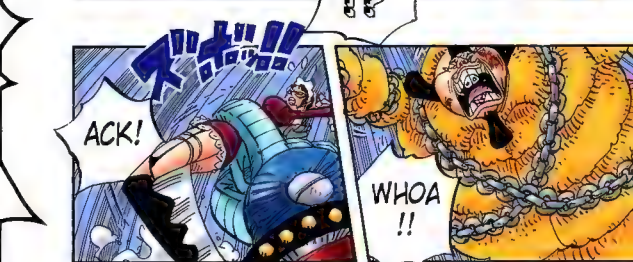
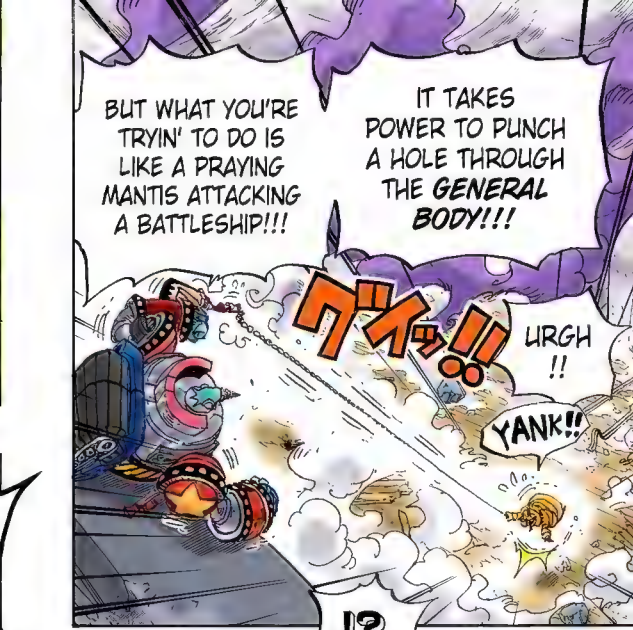
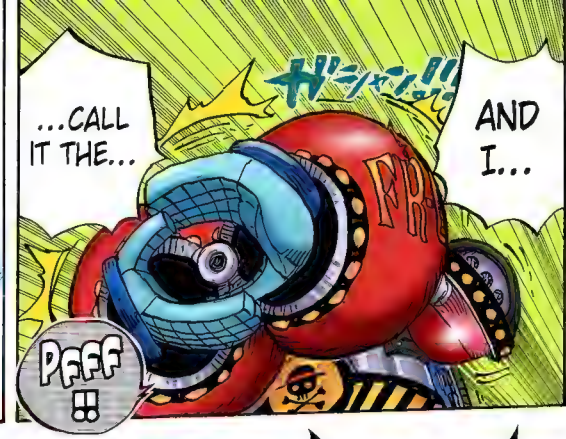
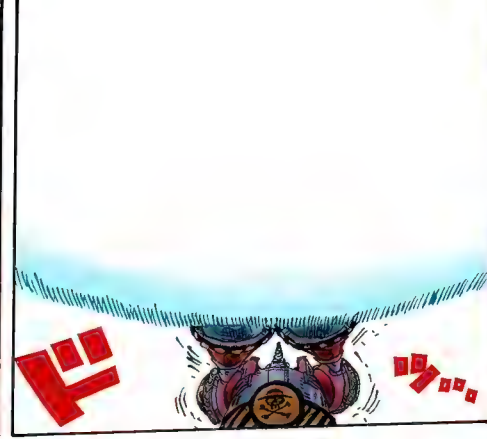


**SICKLE
GIRL!!!**



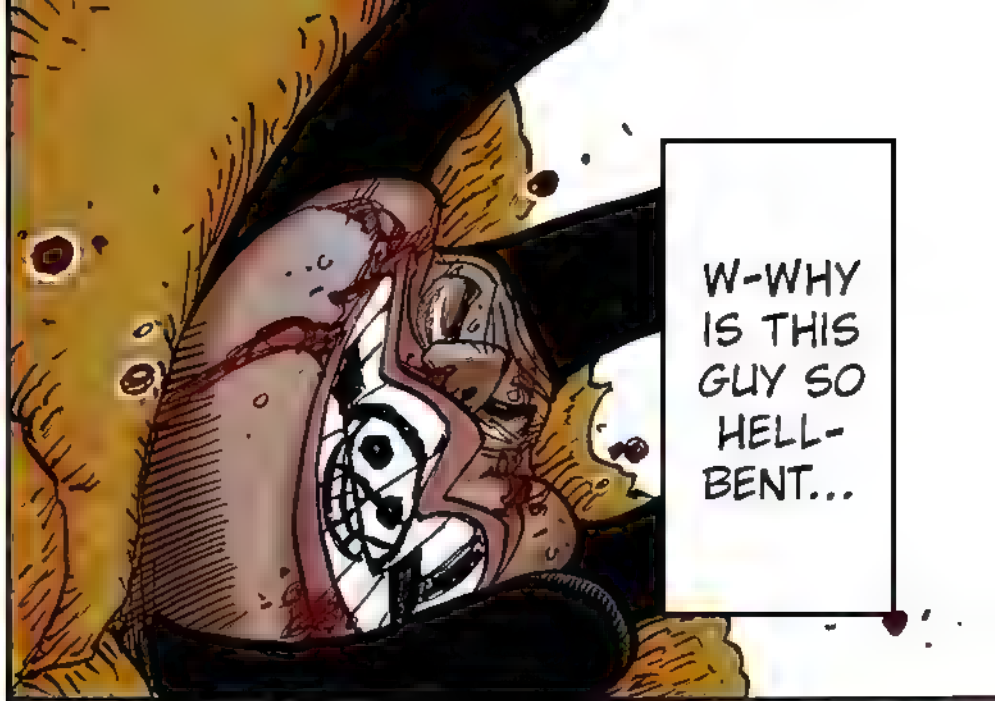
OKAY.



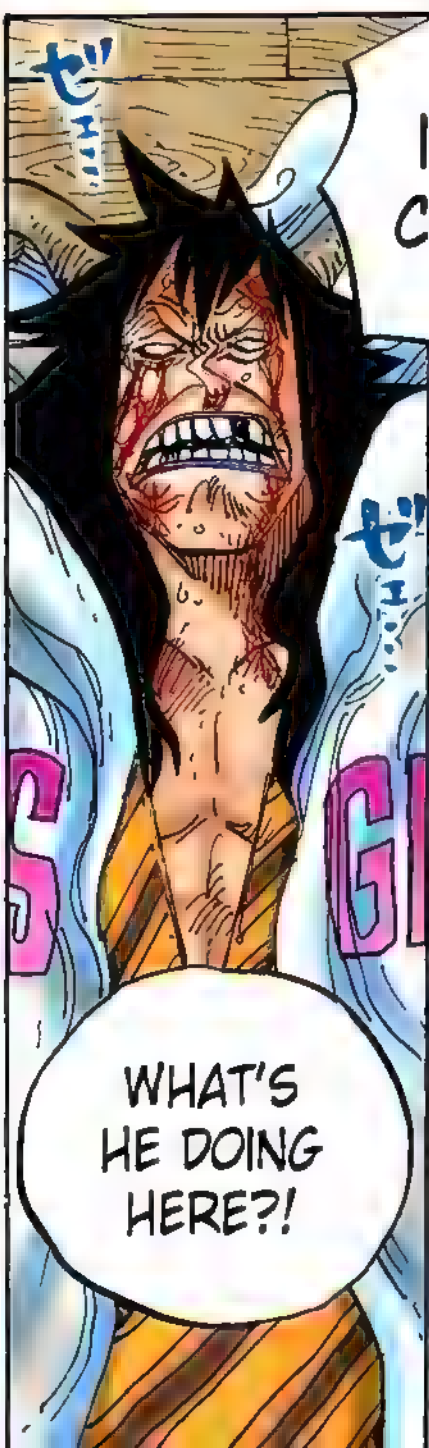
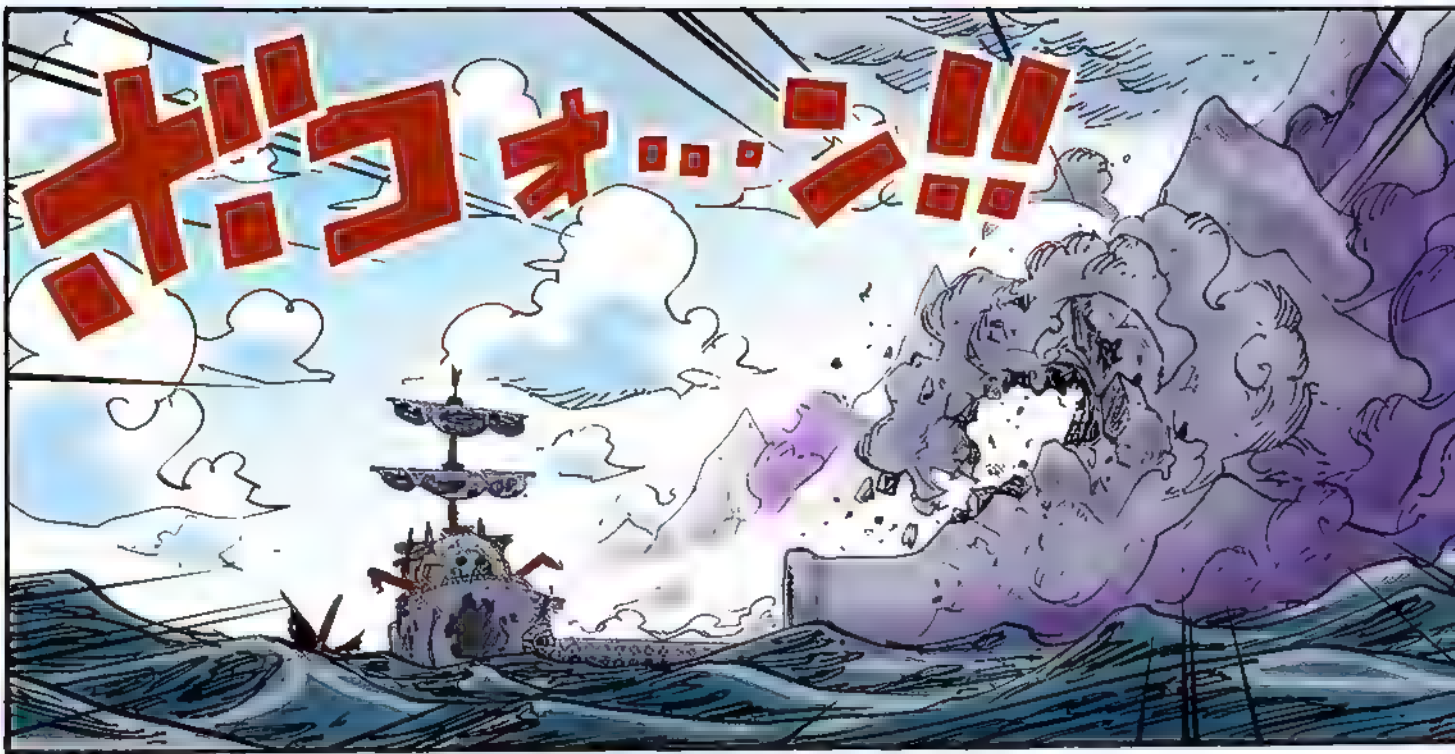




...ON
KEEPING
US FROM
RETRIEVING
CAESAR,
ANYWAY?!



W-WHY
IS THIS
GUY SO
HELL-
BENT...

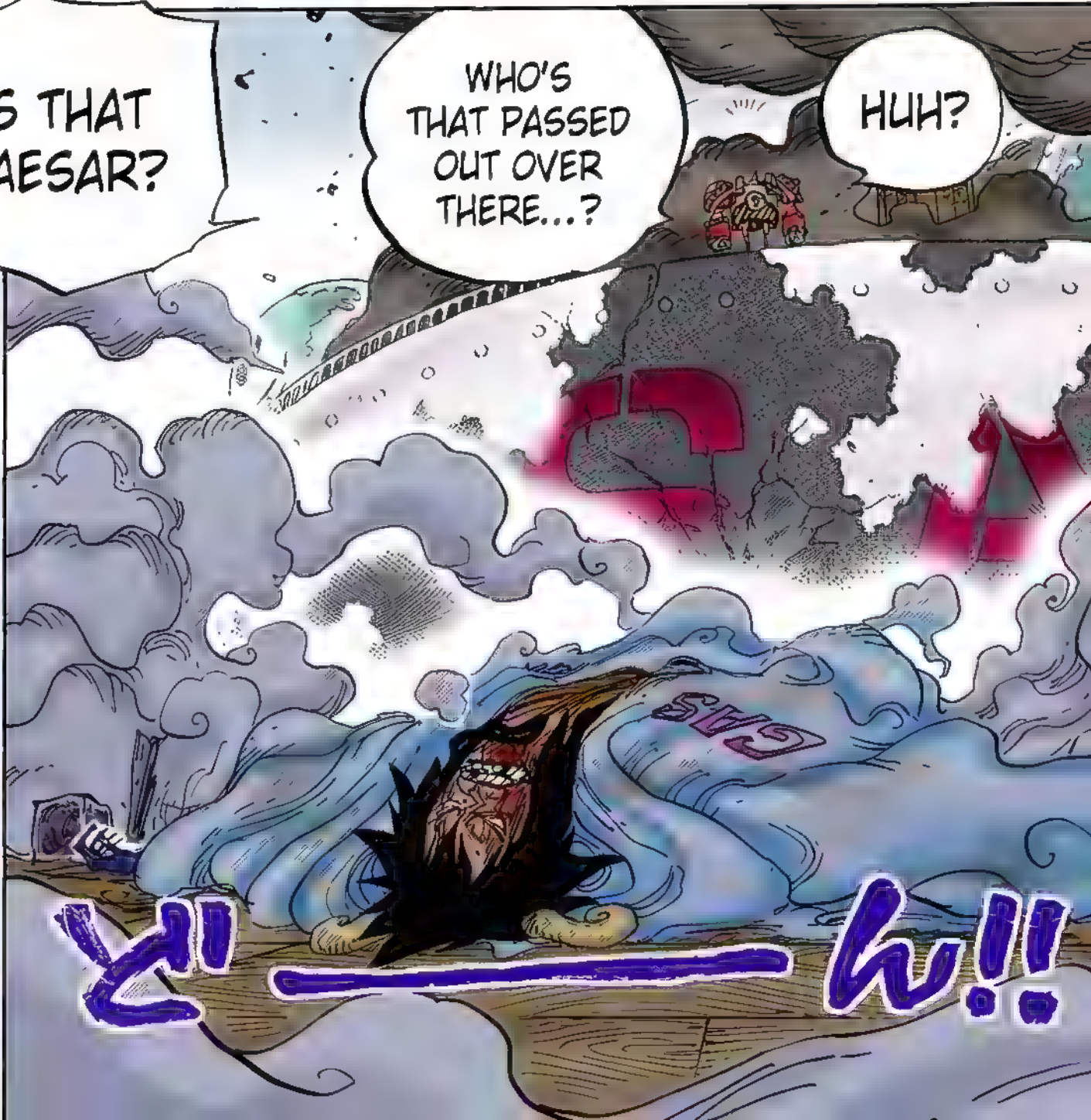


IS THAT
CAESAR?

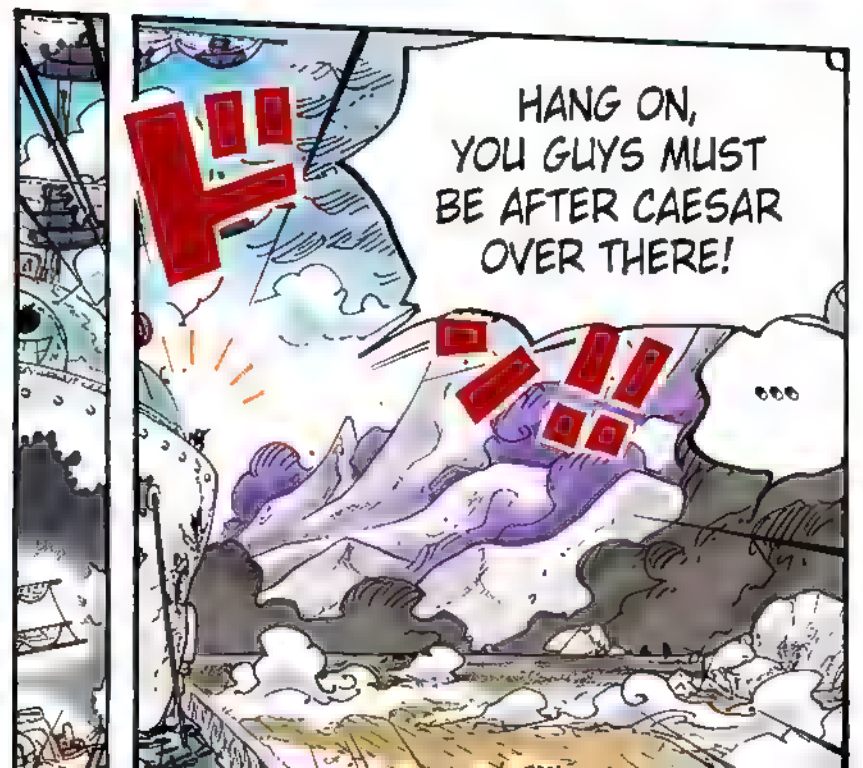
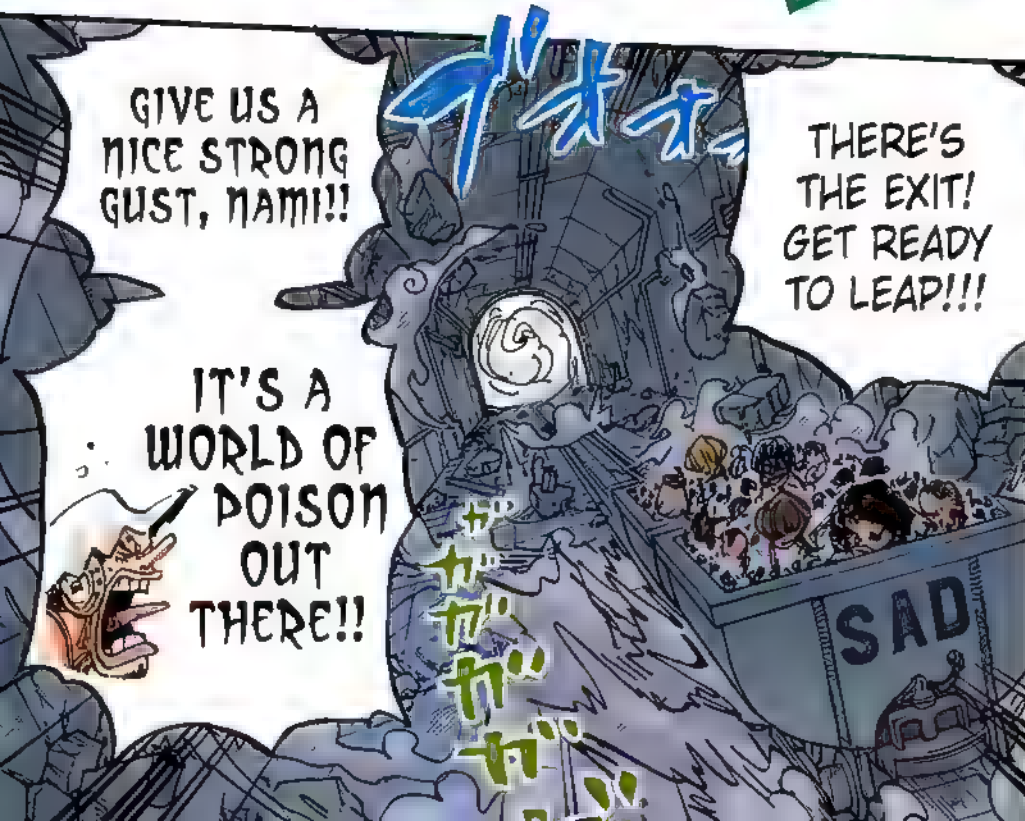
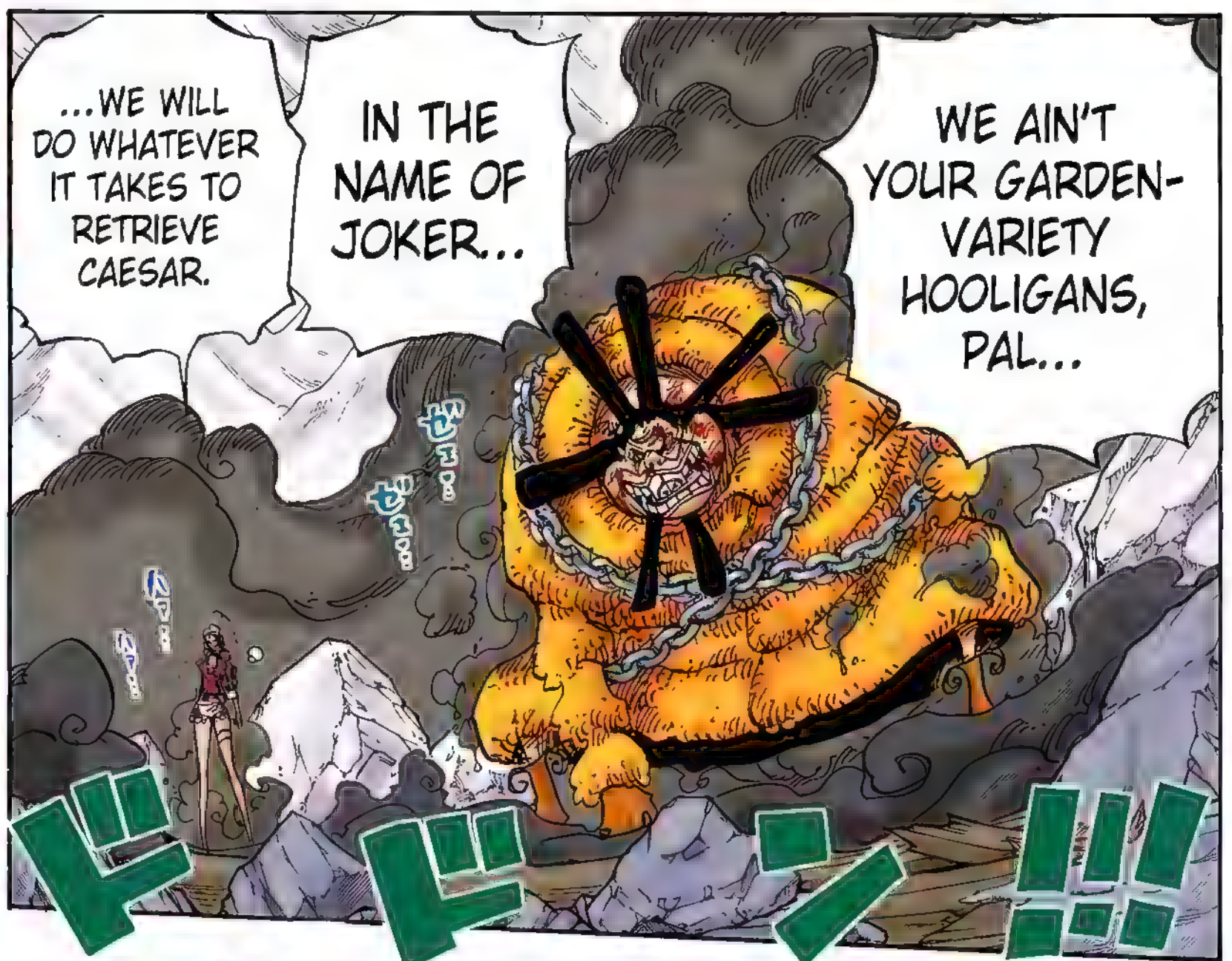
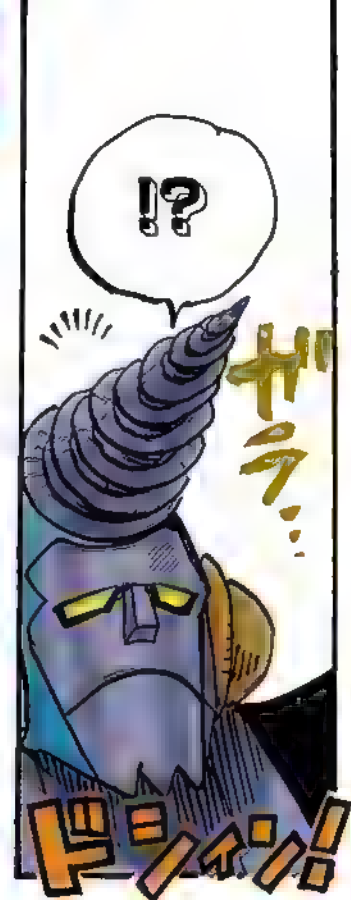
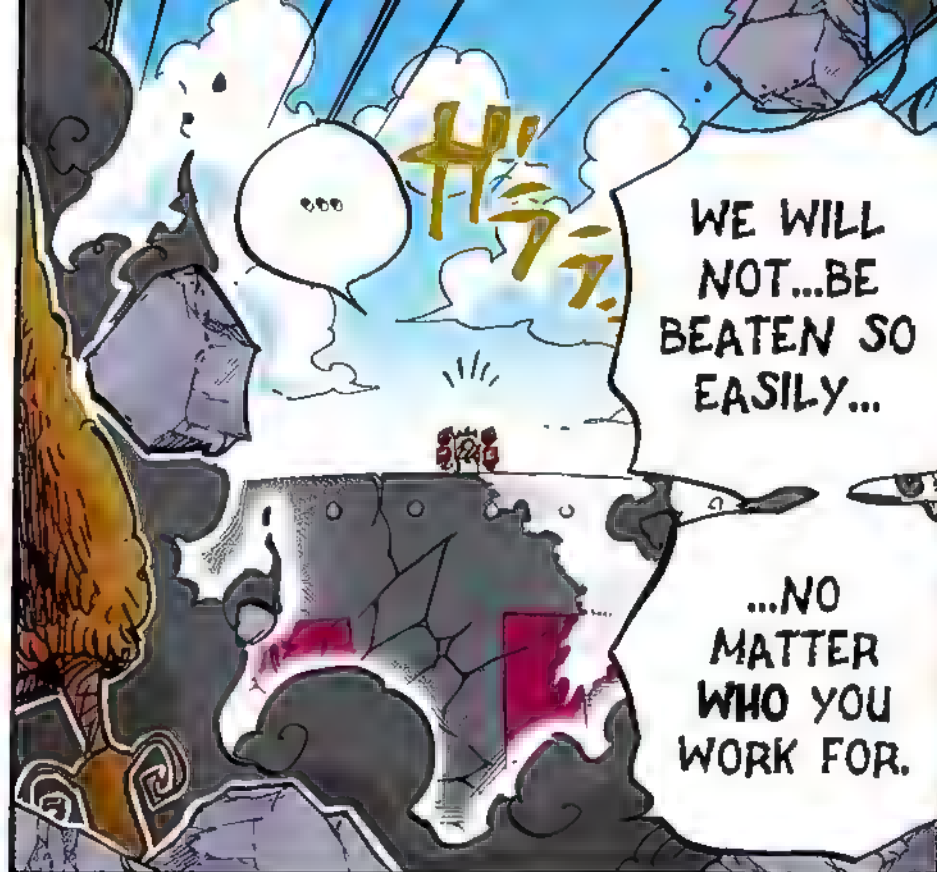
WHO'S
THAT PASSED
OUT OVER
THERE...?

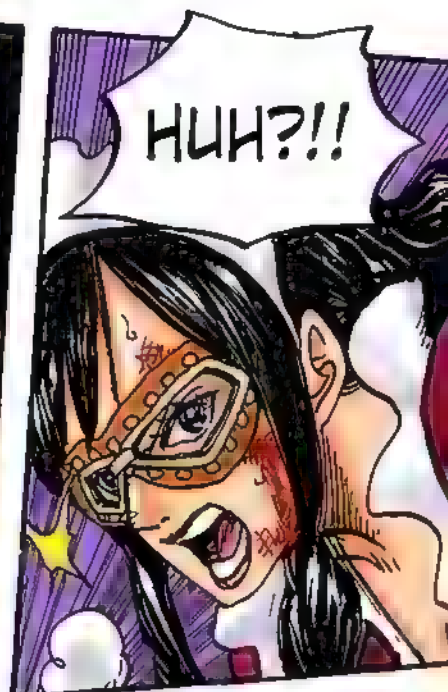
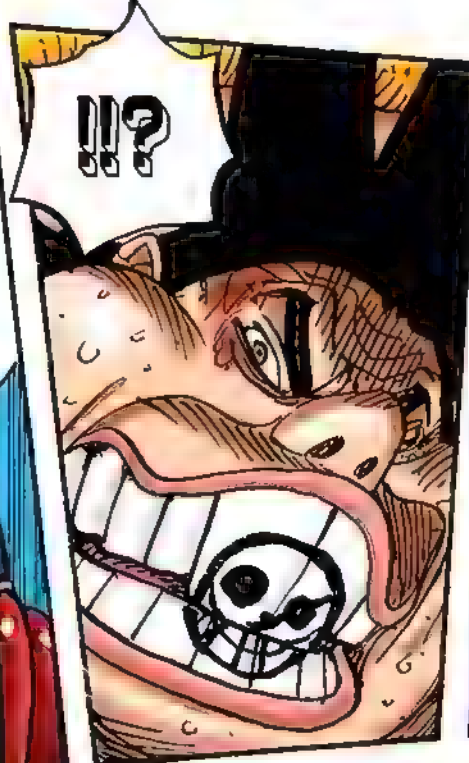
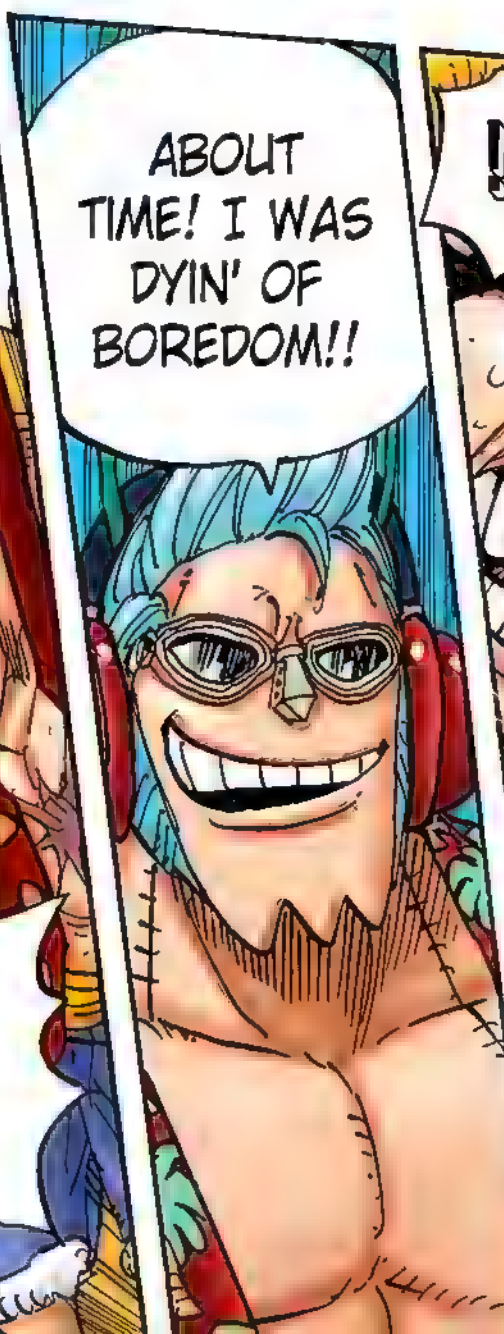
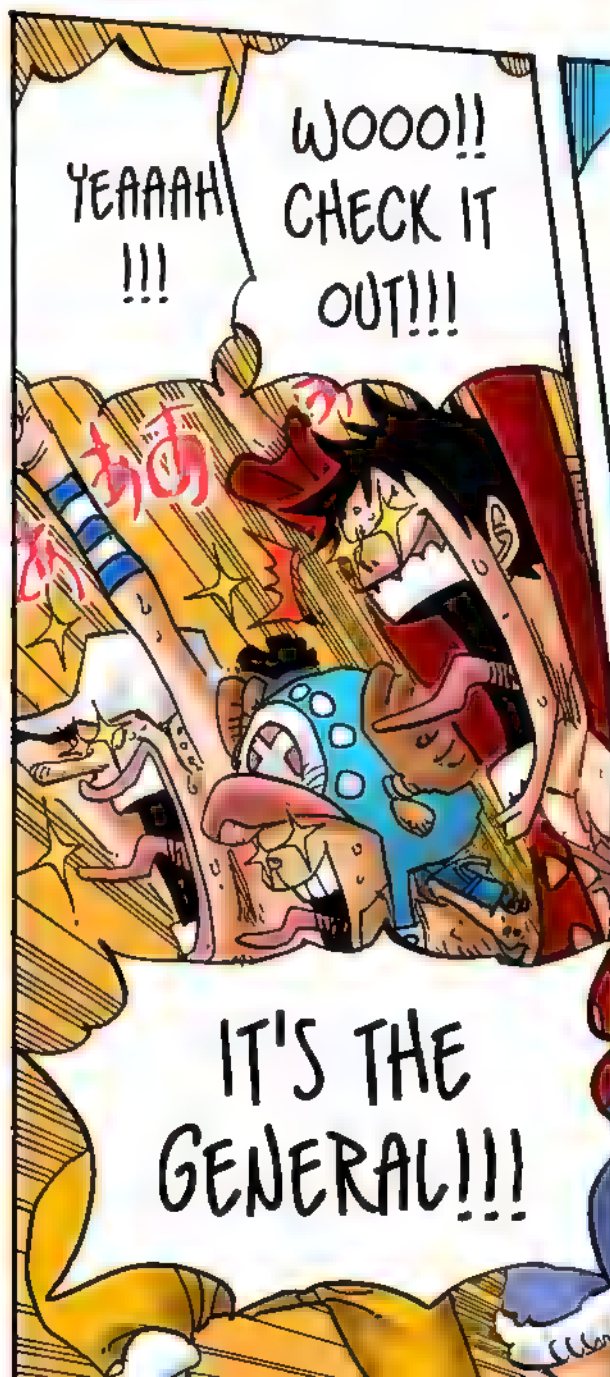
HUH?

WHAT'S
HE DOING
HERE?!



ん!!





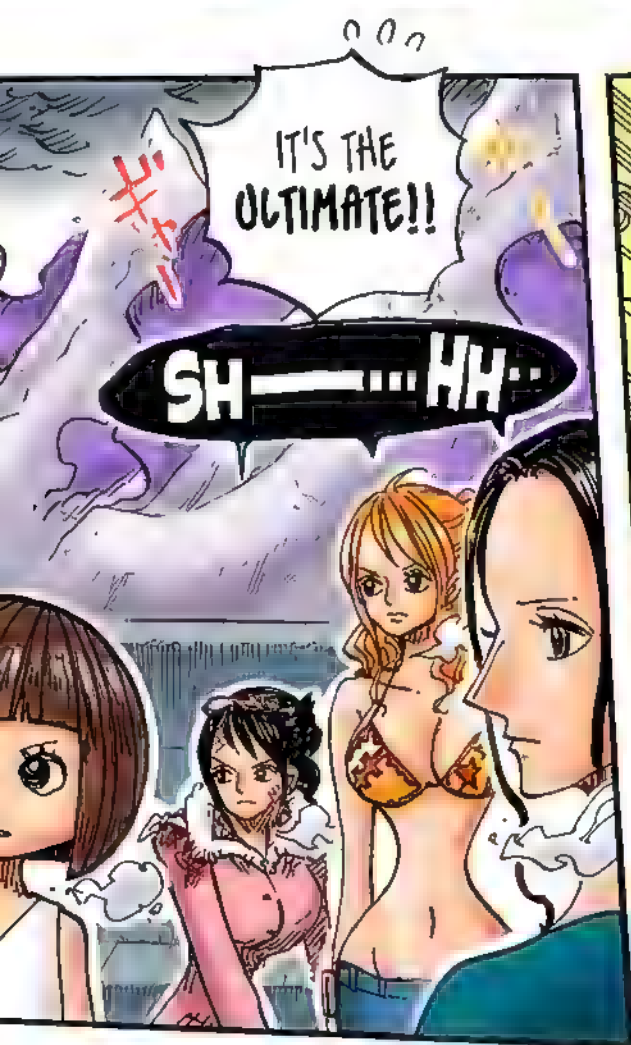


!!!?

ドン!

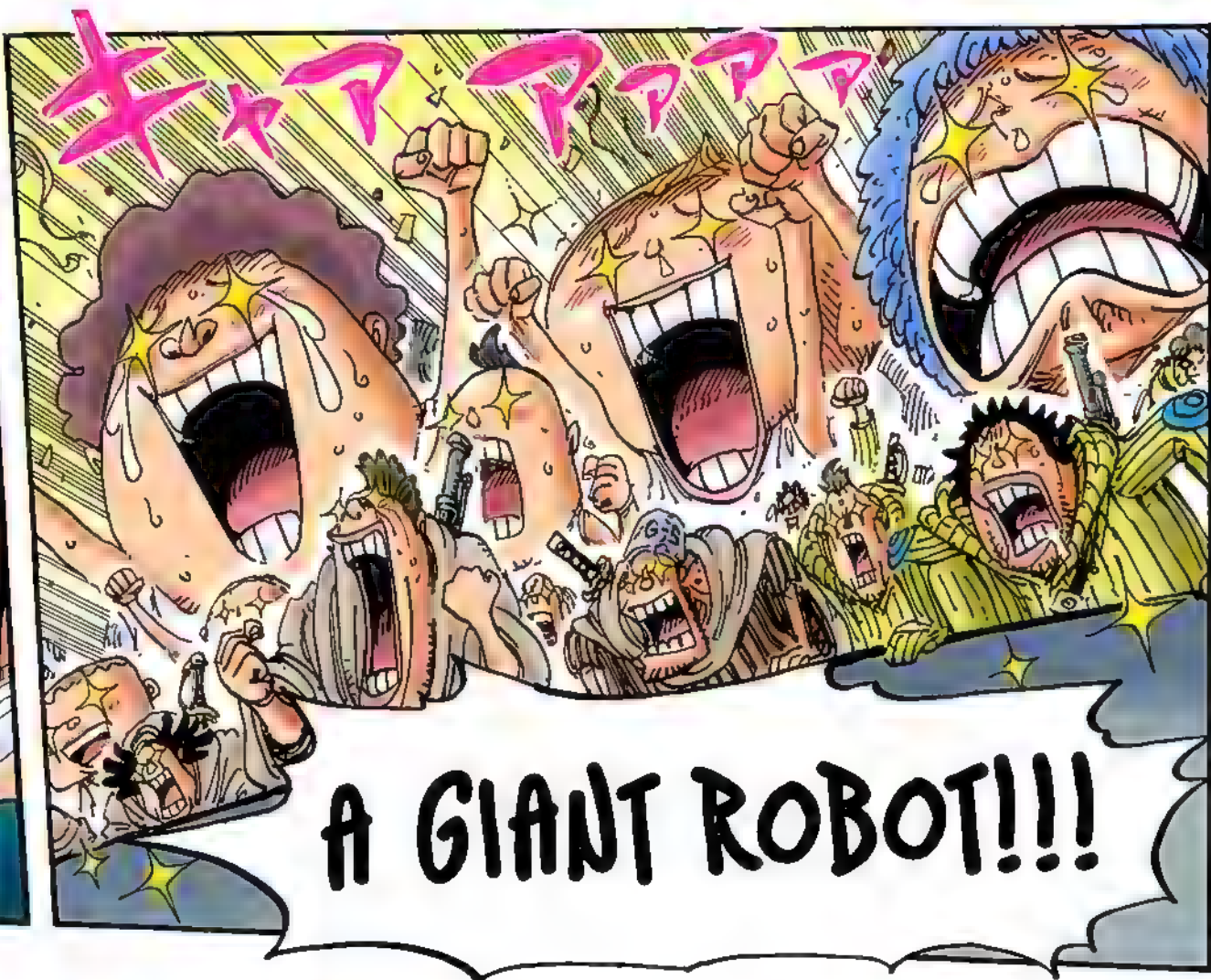


HUH?



IT'S THE ULTIMATE!!

SH—...HH—

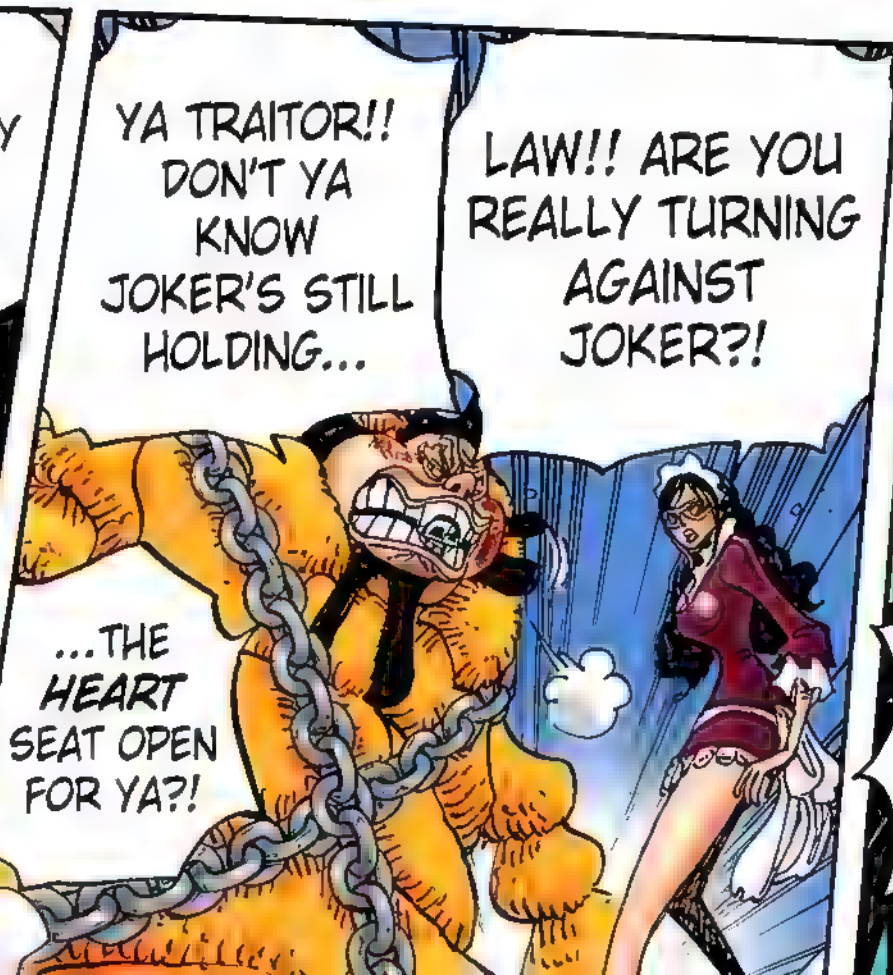


A GIANT ROBOT!!!



...NO.

WHO'S THAT? THEY YOUR FRIENDS?



YA TRAITOR!!
DON'T YA
KNOW
JOKER'S STILL
HOLDING...

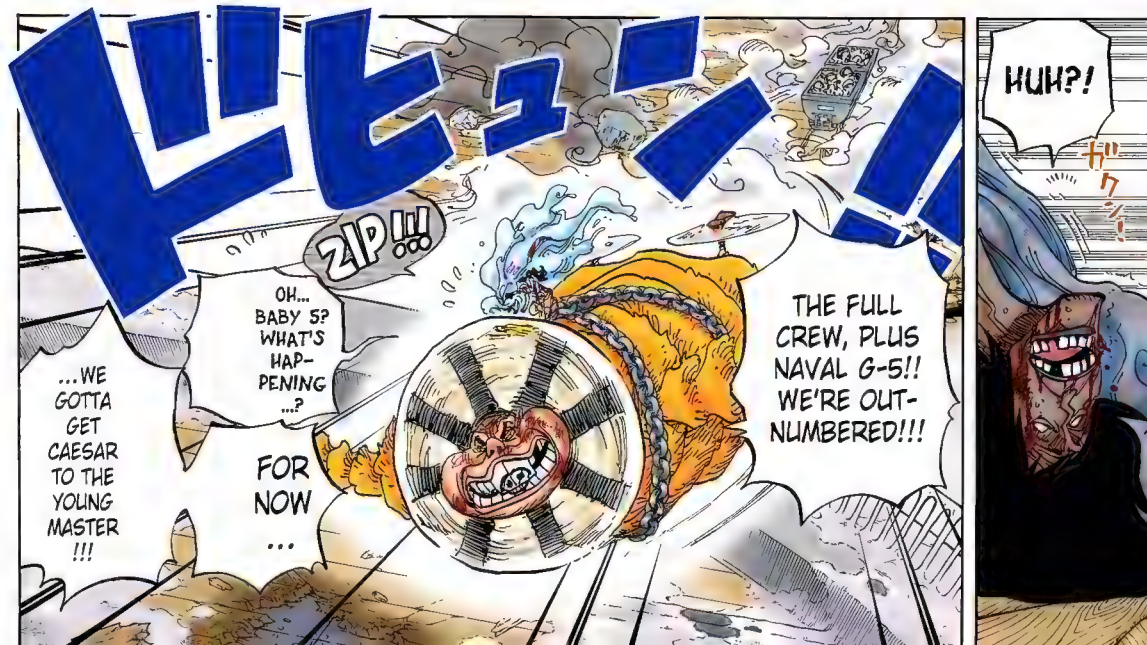
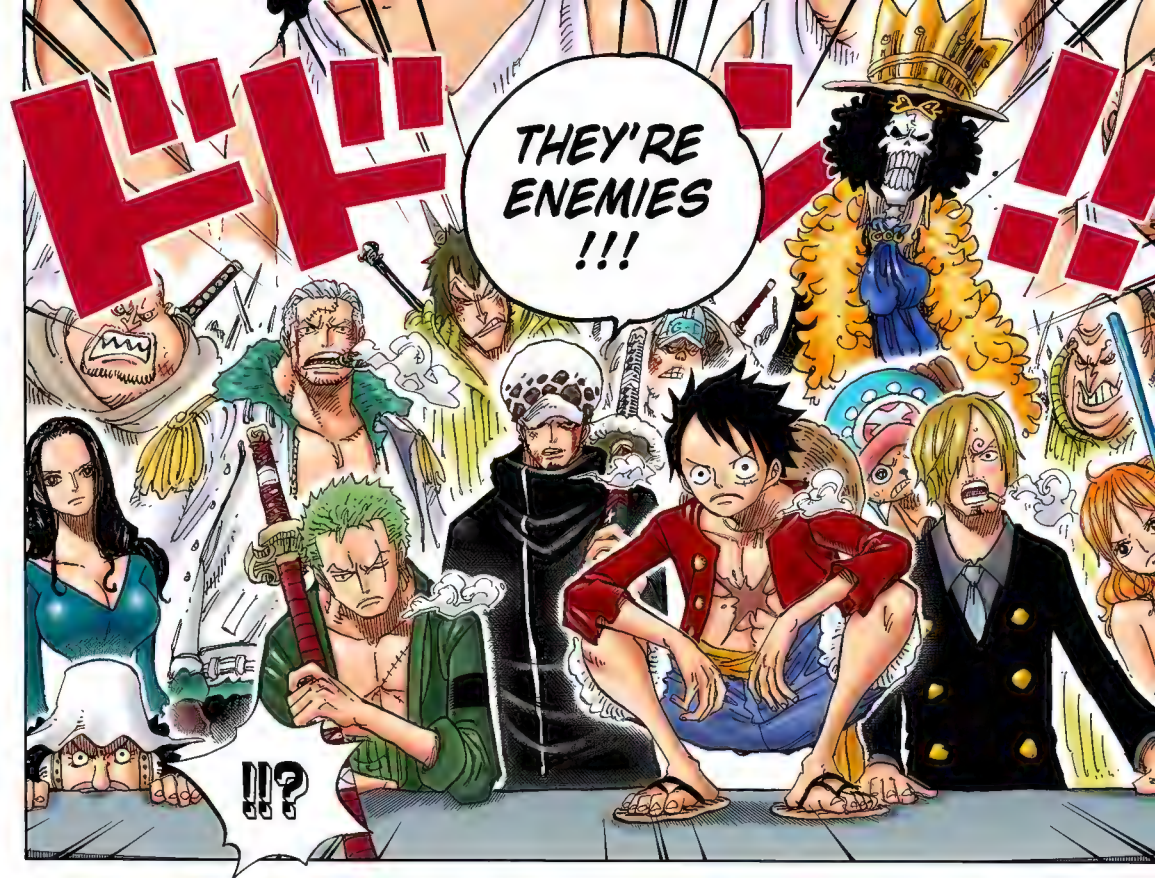
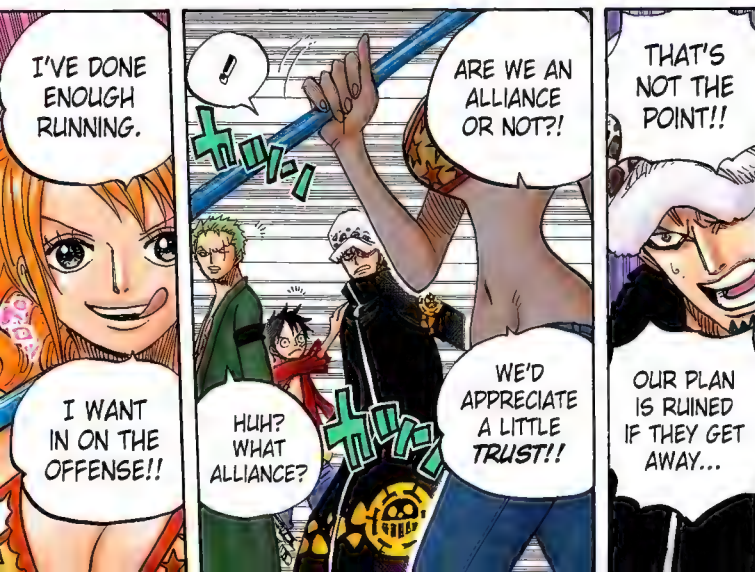
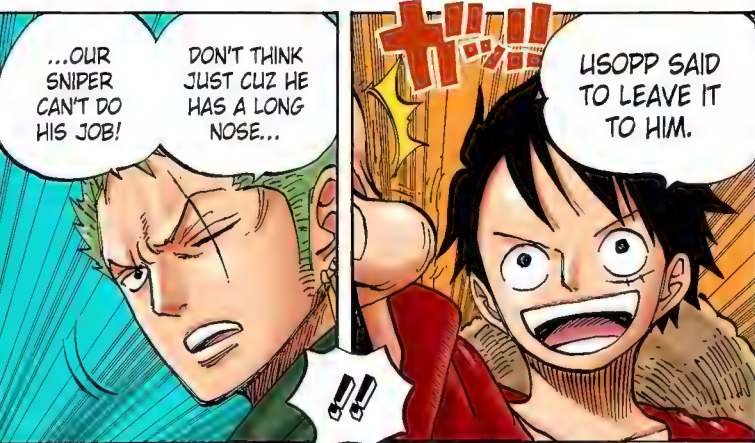
...THE
HEART
SEAT OPEN
FOR YA?!

LAW!! ARE YOU
REALLY TURNING
AGAINST
JOKER?!



BUFFALO
!!

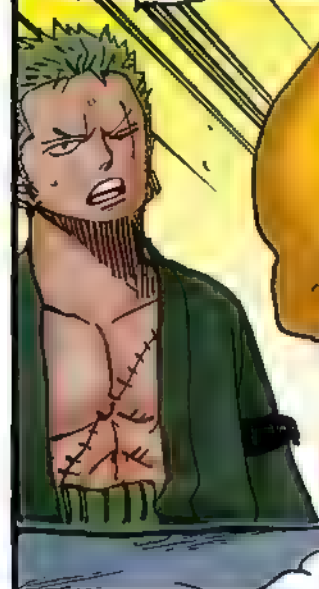
AND
IS THAT...
BABY 5?!!



ESPECIALLY
WHEN THEY'RE
WOUNDED AND
HAVE THEIR
BACKS TO US!!
LEAVE IT TO
ME!!!

I'M NOT
AFRAID OF AN
ENEMY AT LONG
DISTANCE WITH
NO WILL TO
FIGHT!!!

JUST
GET ON
WITH IT!!



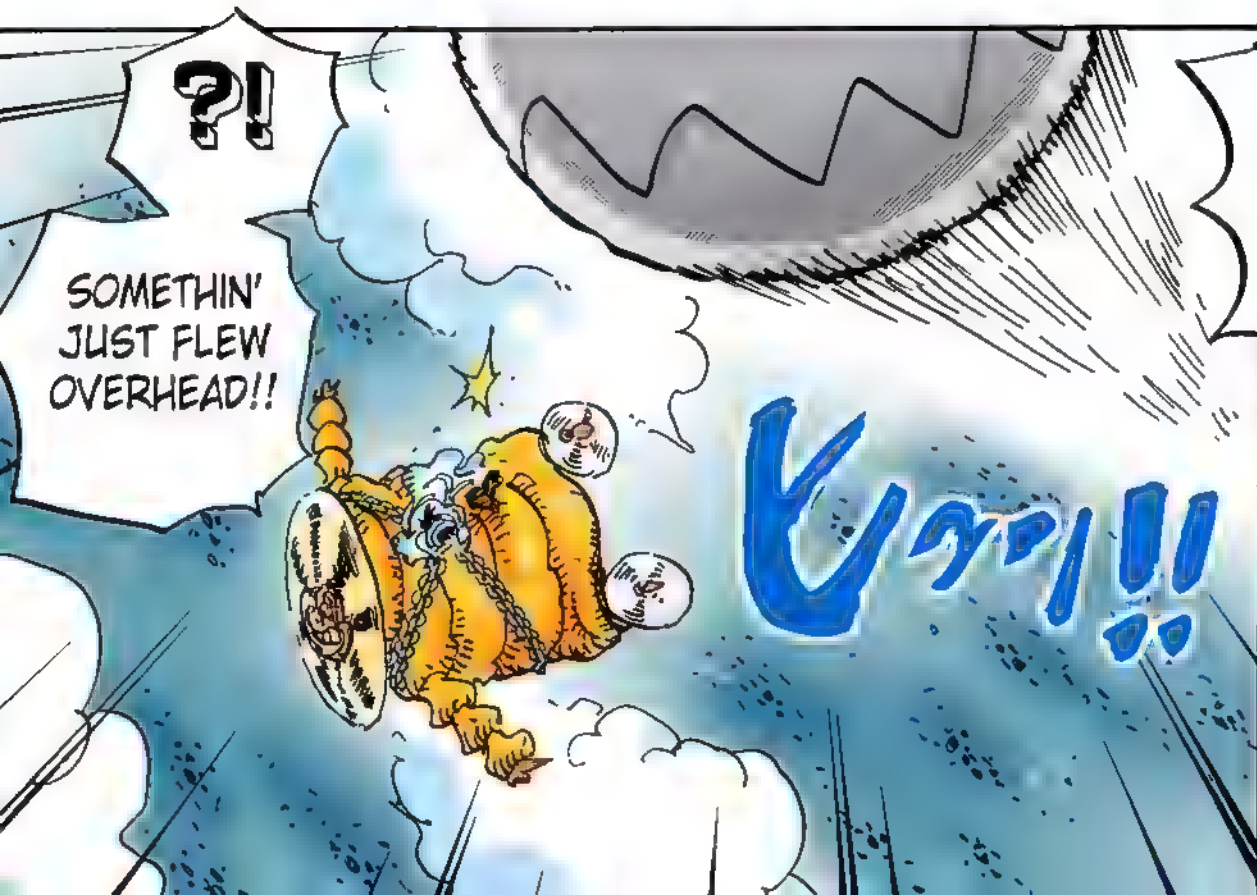
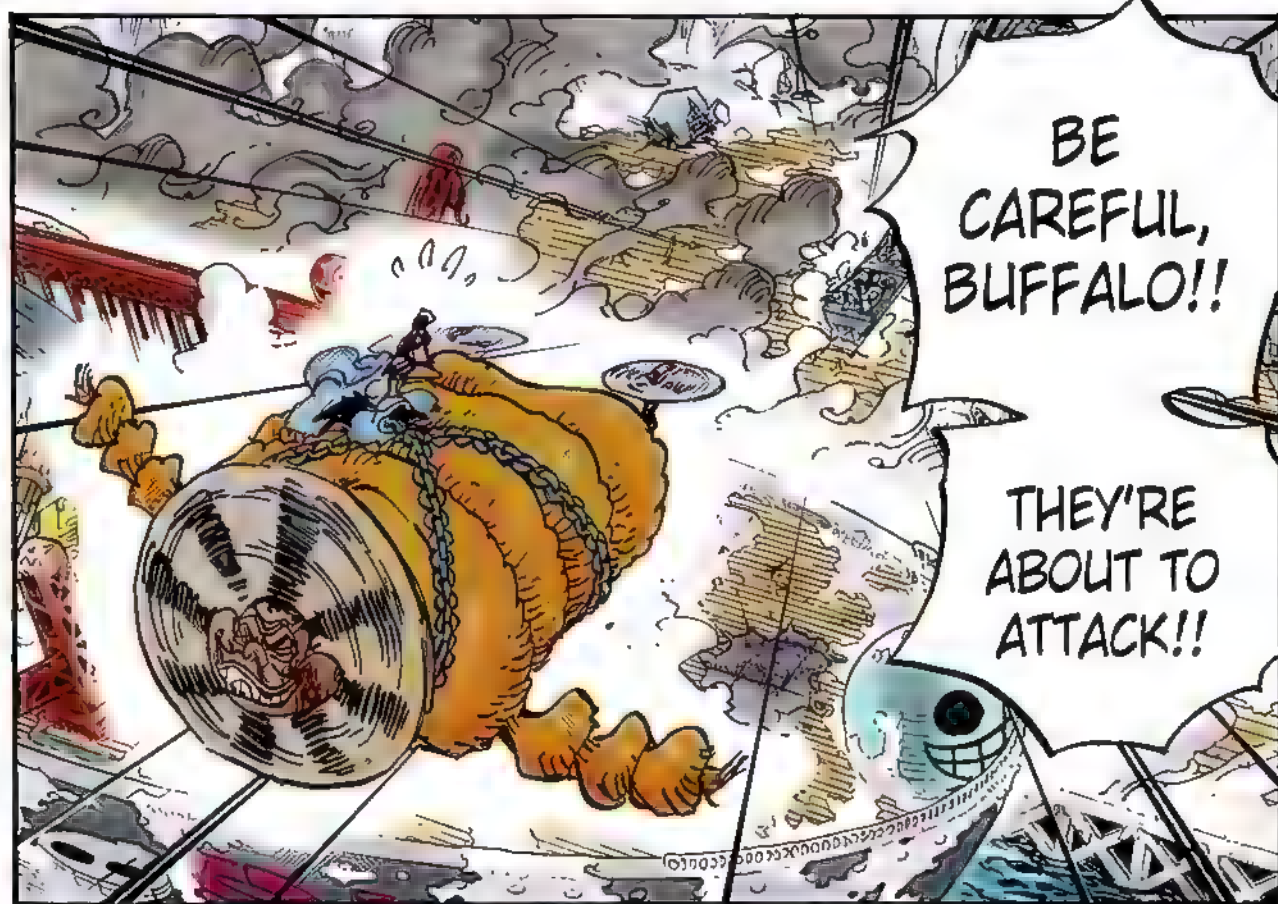
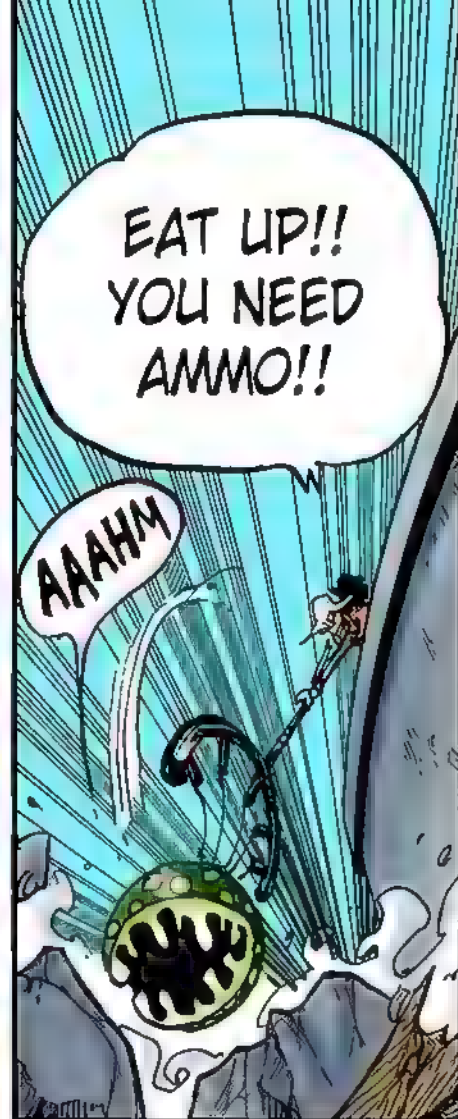
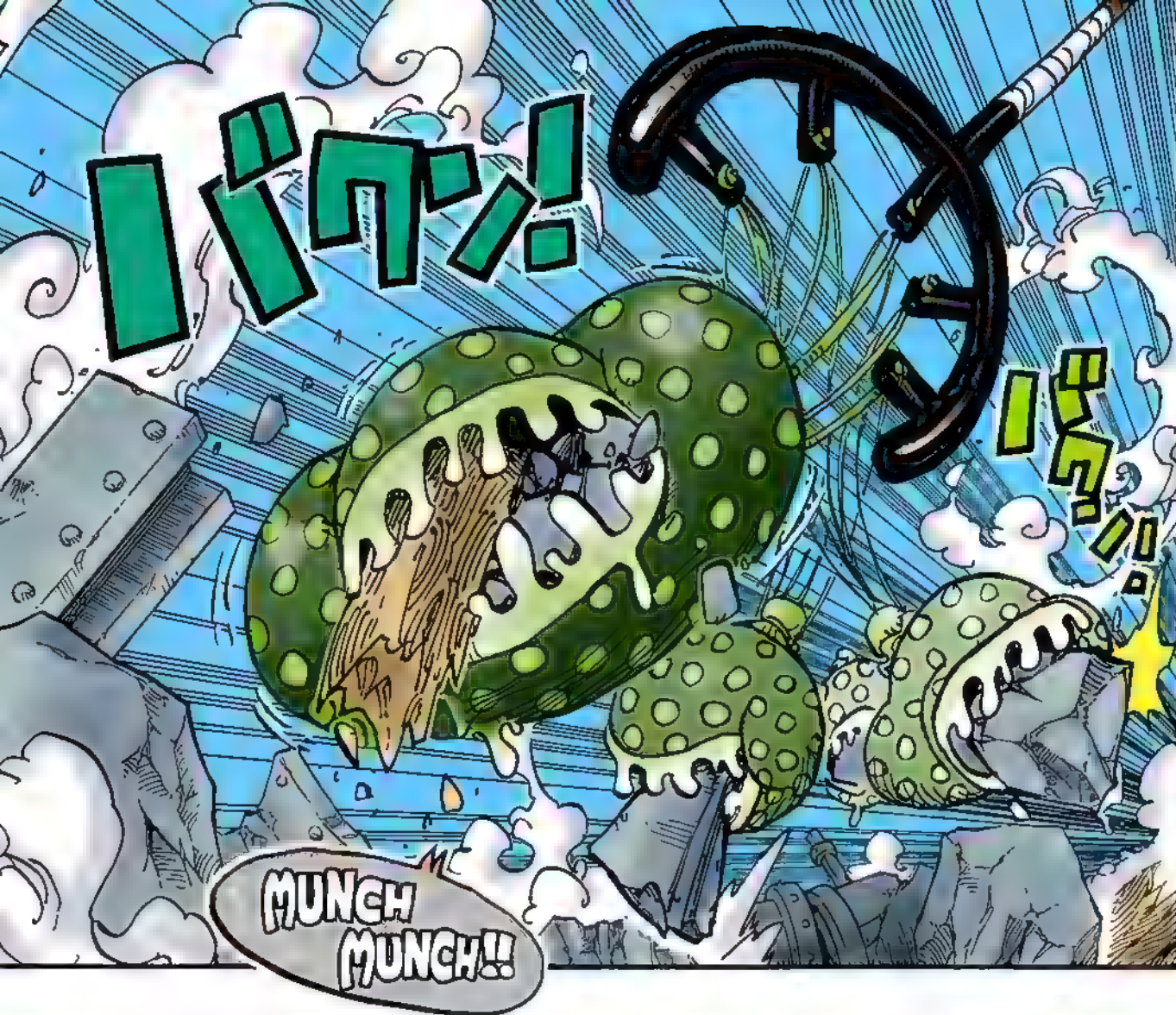
AND
CHOMP-
GRASS
!!!

GROWN-
UP BLACK
KABUTO!!

CHOMP
CHOMP!

TIME
FOR YOUR
WATERING!!

NOW
WORK YOUR
MAGIC!!





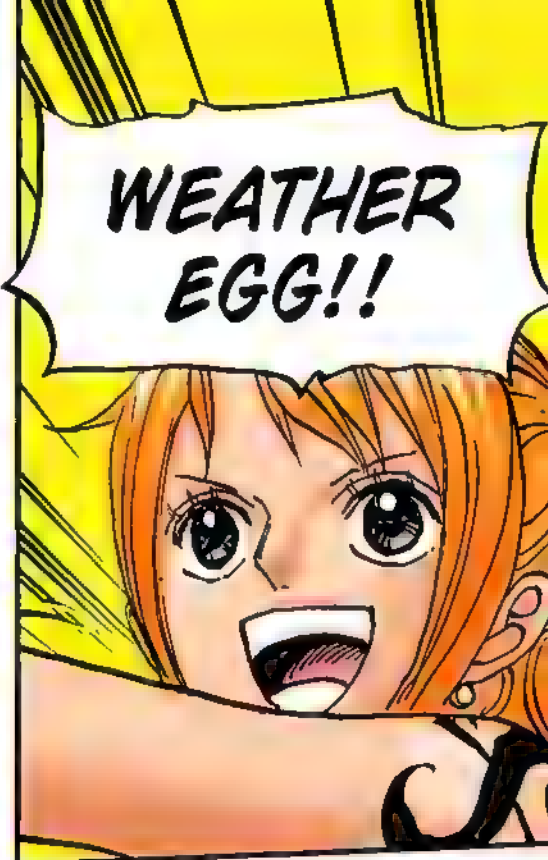
CRAK!

...LITTLE
BOLT!!

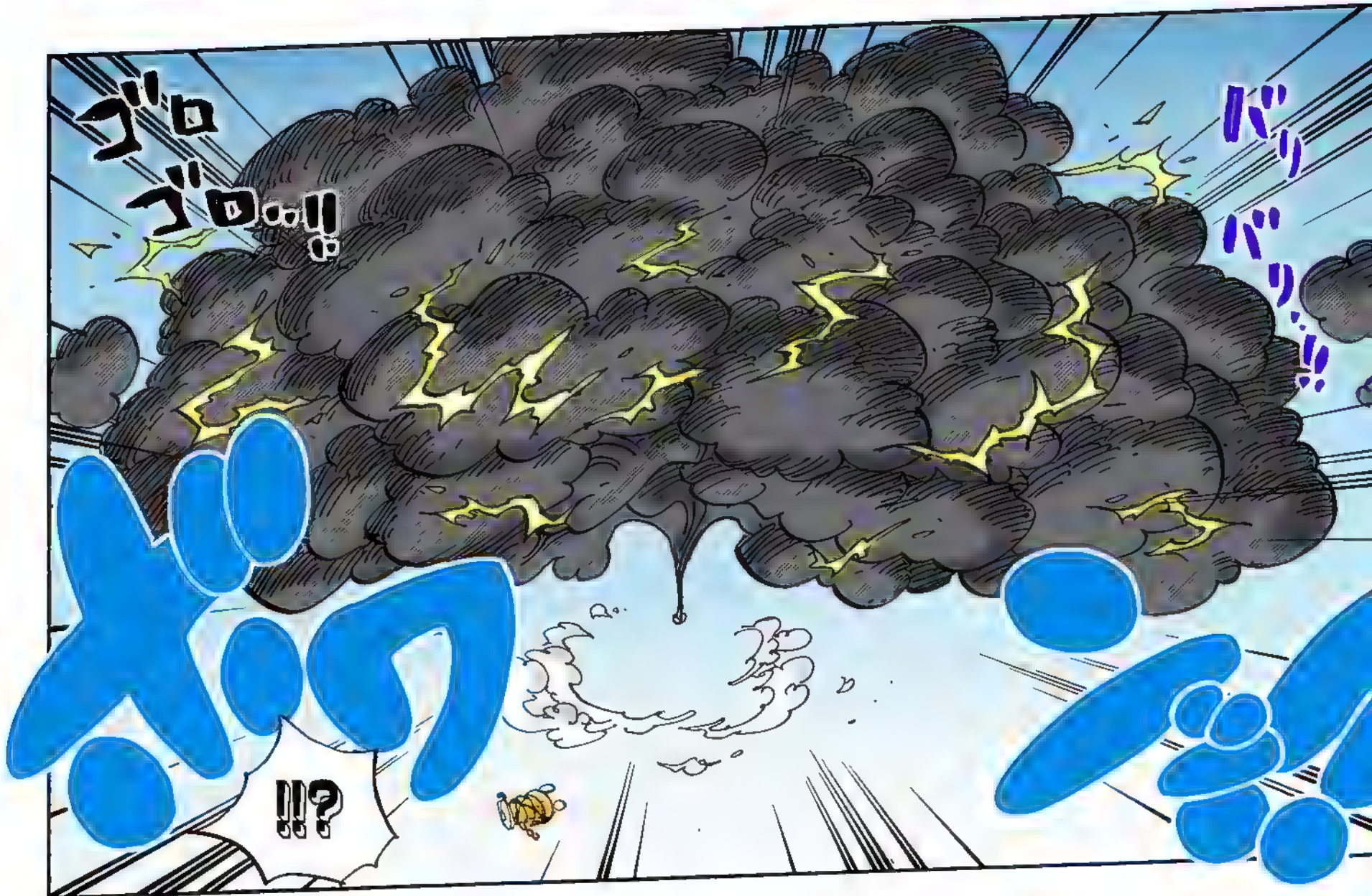
IT'S
TIME TO
HATCH...



TWIST!



**WEATHER
EGG!!**

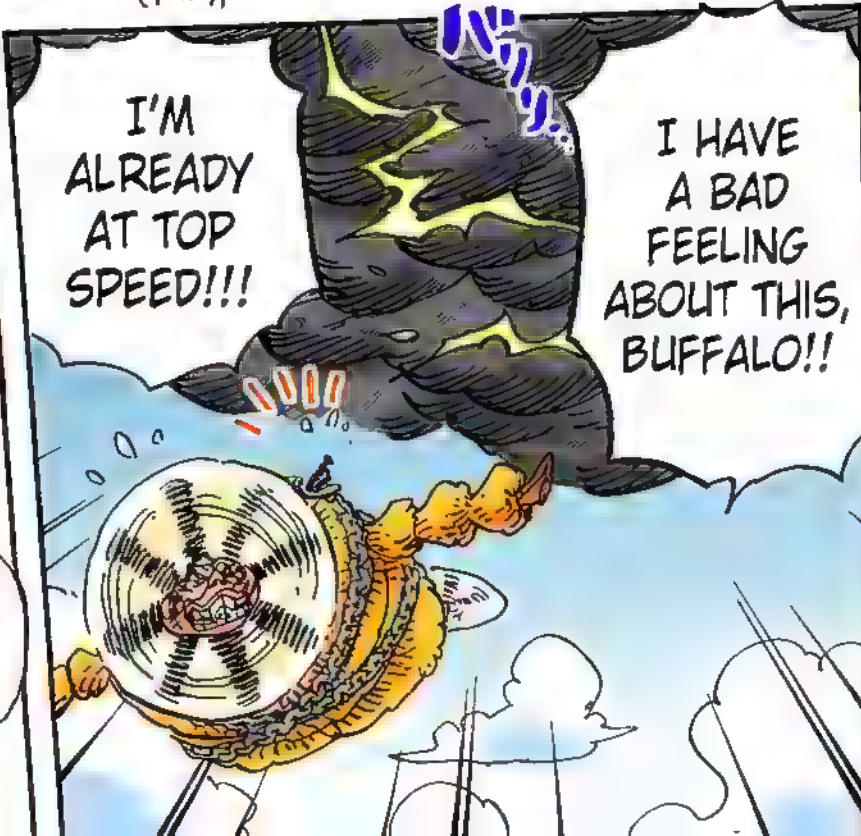


!!?



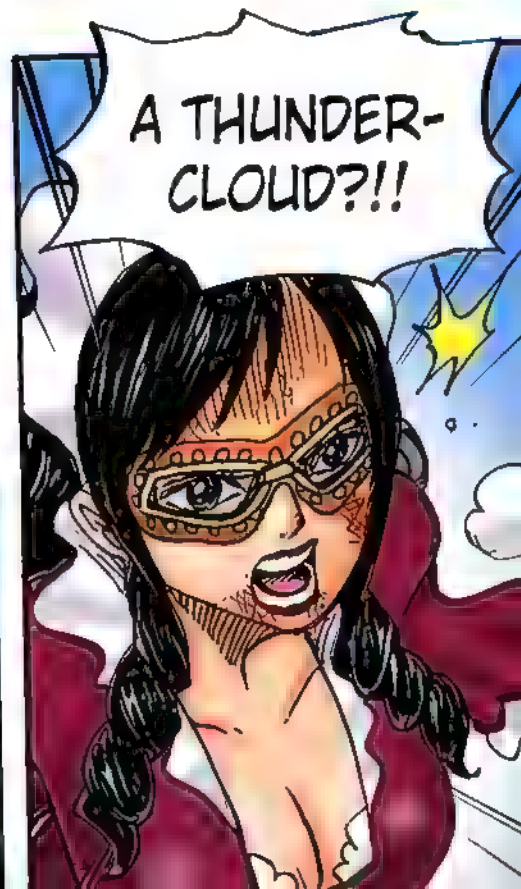
YOU'RE
NOT GOING
ANYWHERE.♡

WH-!!

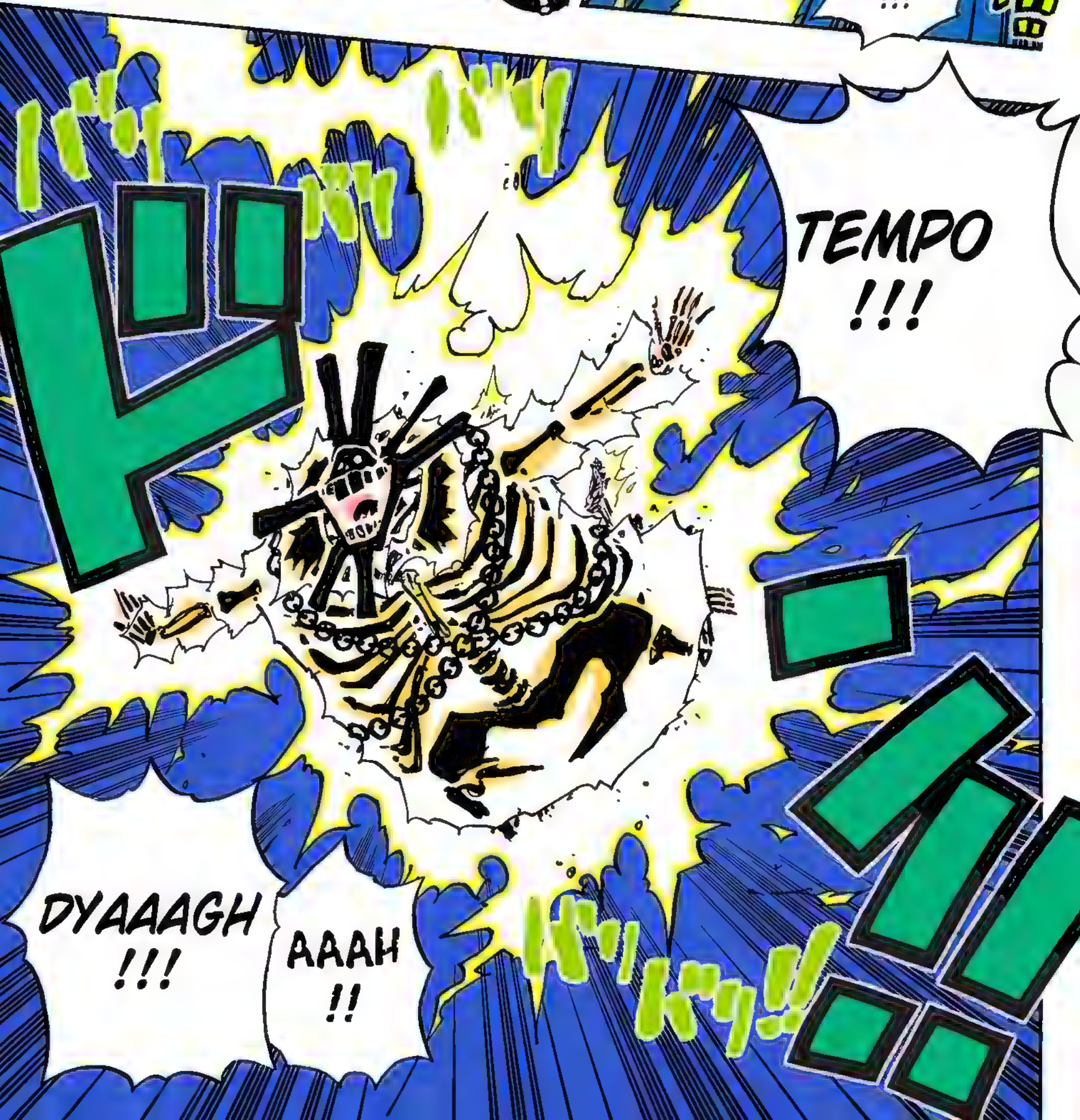
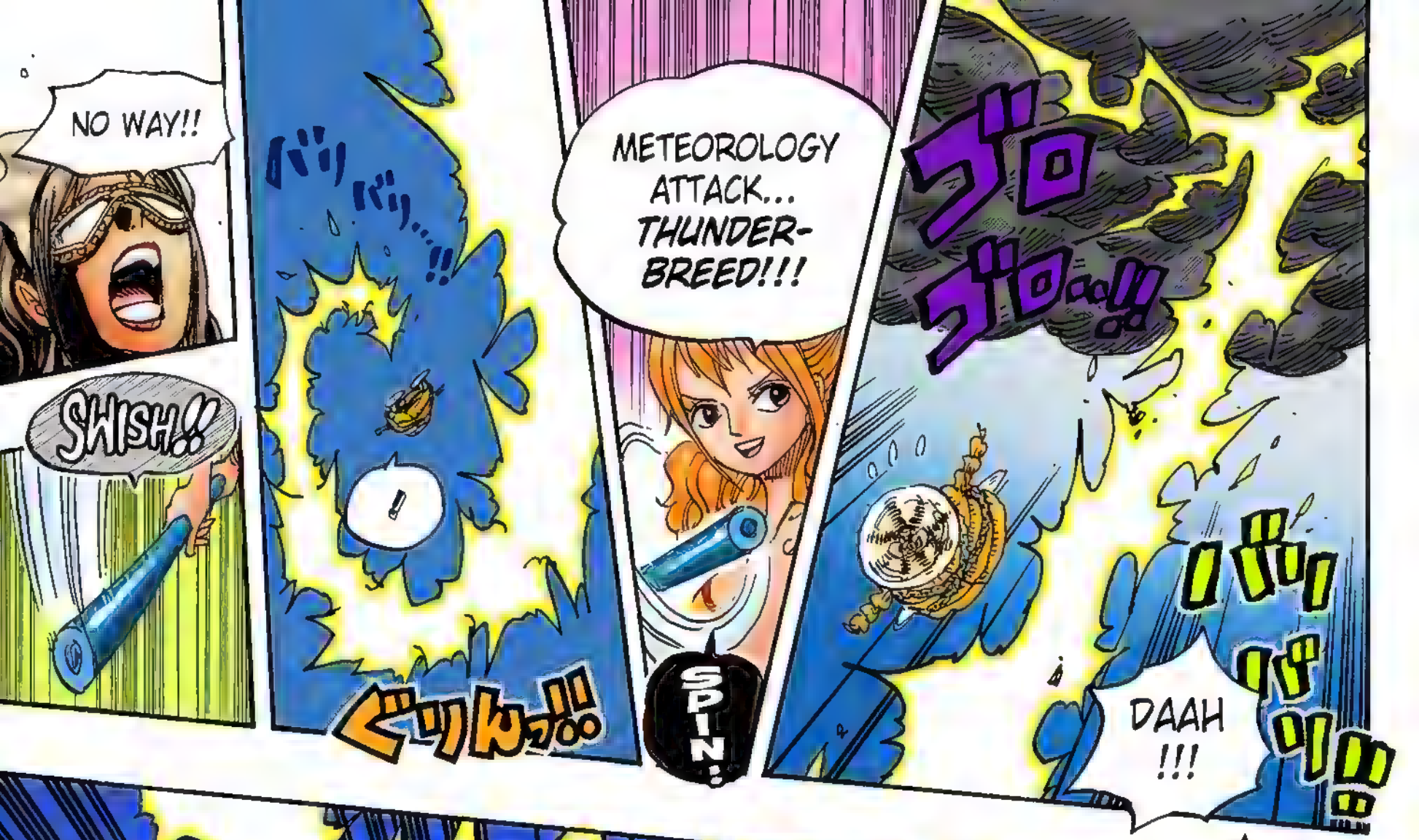


I'M
ALREADY
AT TOP
SPEED!!!

I HAVE
A BAD
FEELING
ABOUT THIS,
BUFFALO!!



A THUNDER-
CLOUD?!!



BABY
5...!!

DAMN...
SHE'S OUT
COLD!!



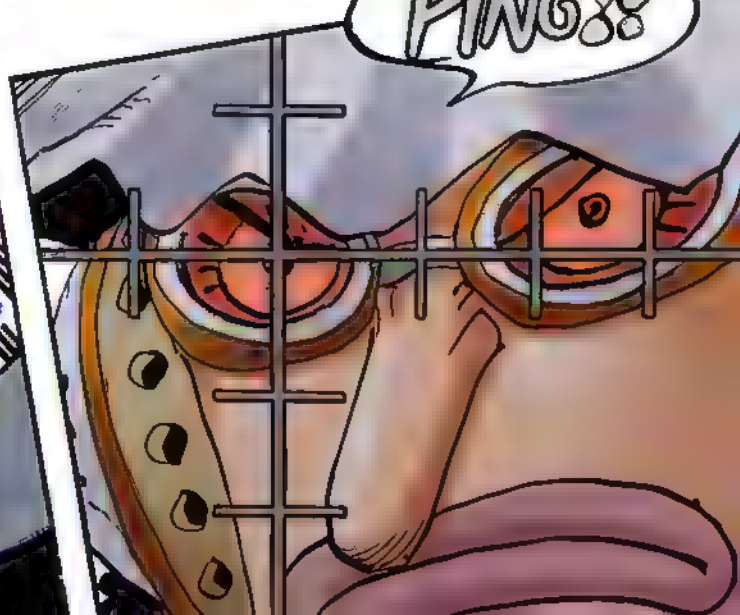
AAAH!!

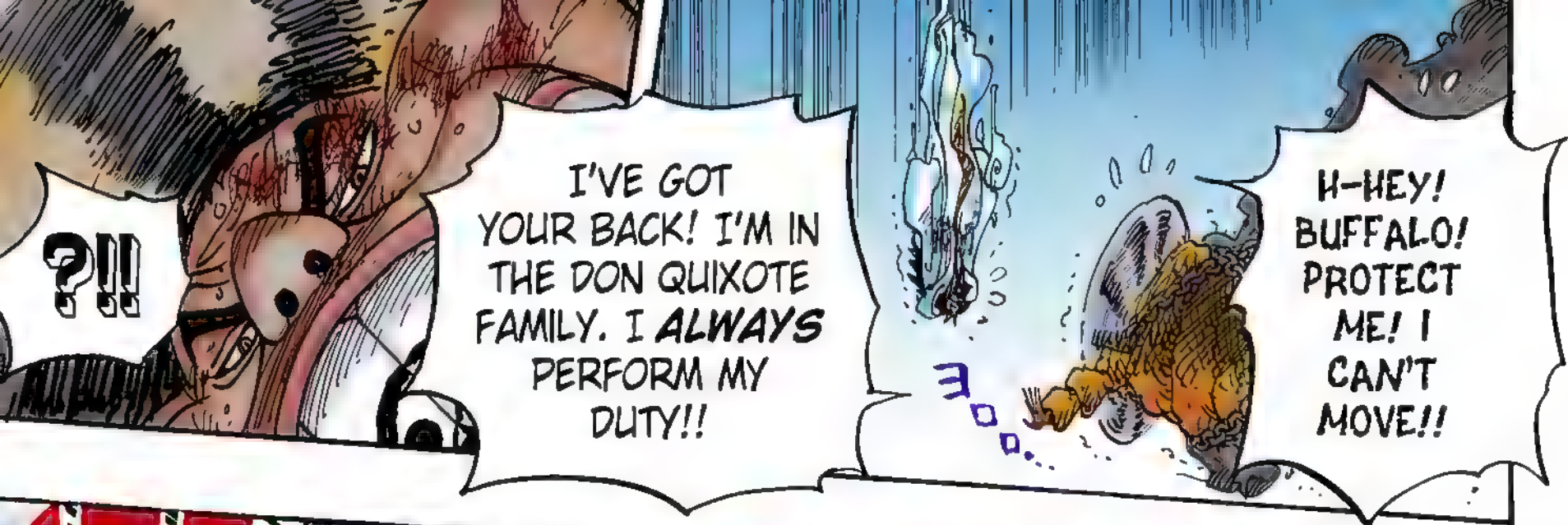
SPECIAL
ATTACK!!
METEOR SWARM
ASSAULT!!!



TIME
FOR THE
FINISHER,
CHOMP-
GRASS!!

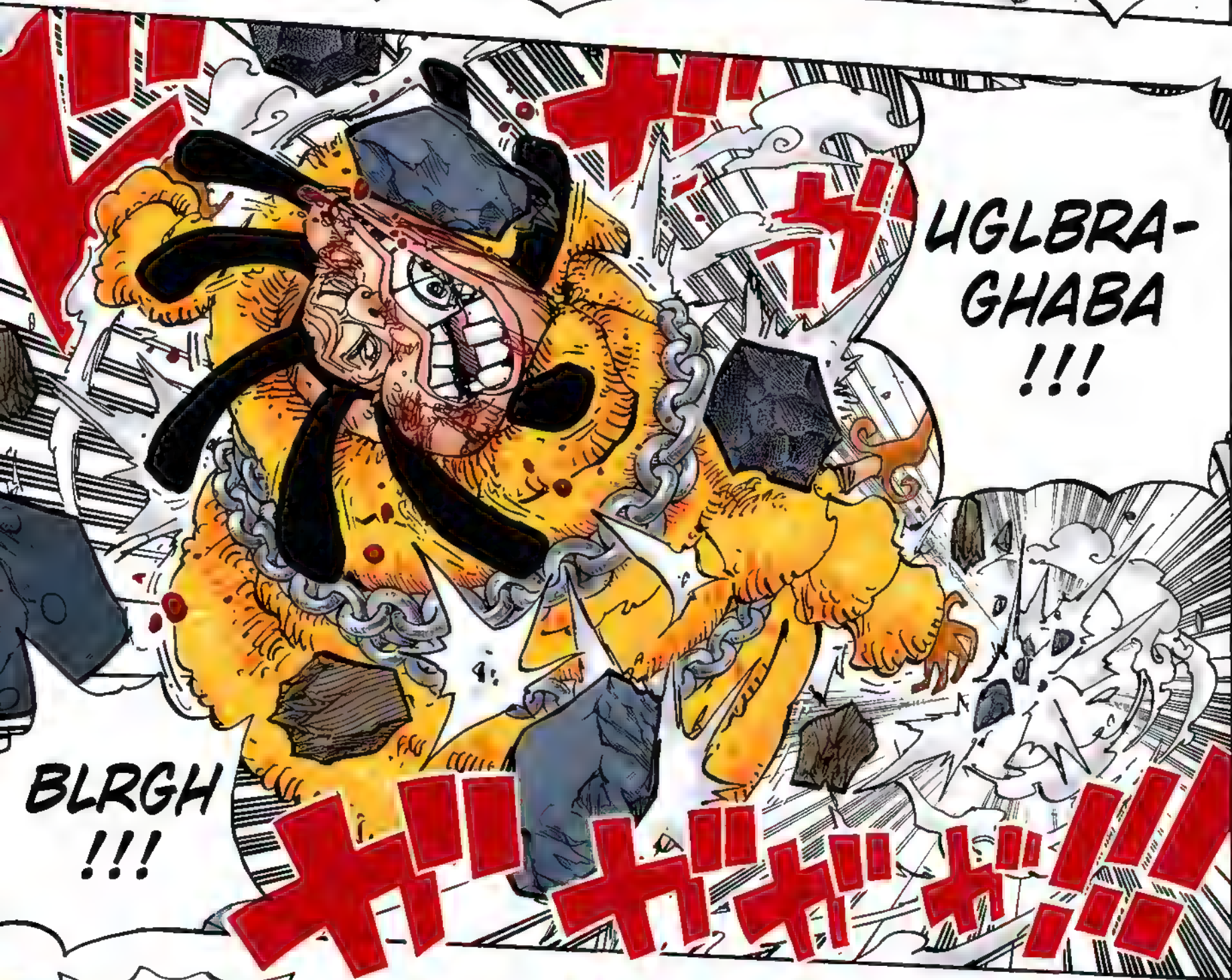
PING!!





I'VE GOT
YOUR BACK! I'M IN
THE DON QUIXOTE
FAMILY. I *ALWAYS*
PERFORM MY
DUTY!!

H-HEY!
BUFFALO!
PROTECT
ME! I
CAN'T
MOVE!!

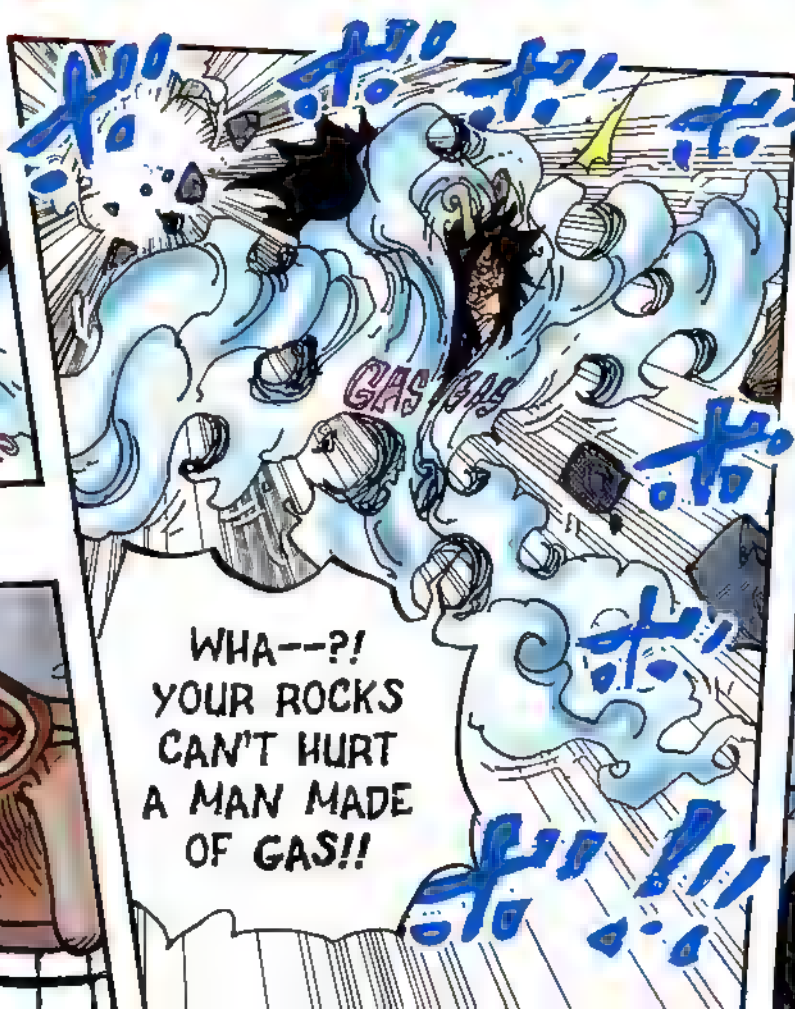


UGLBRA-
GHABA
!!!

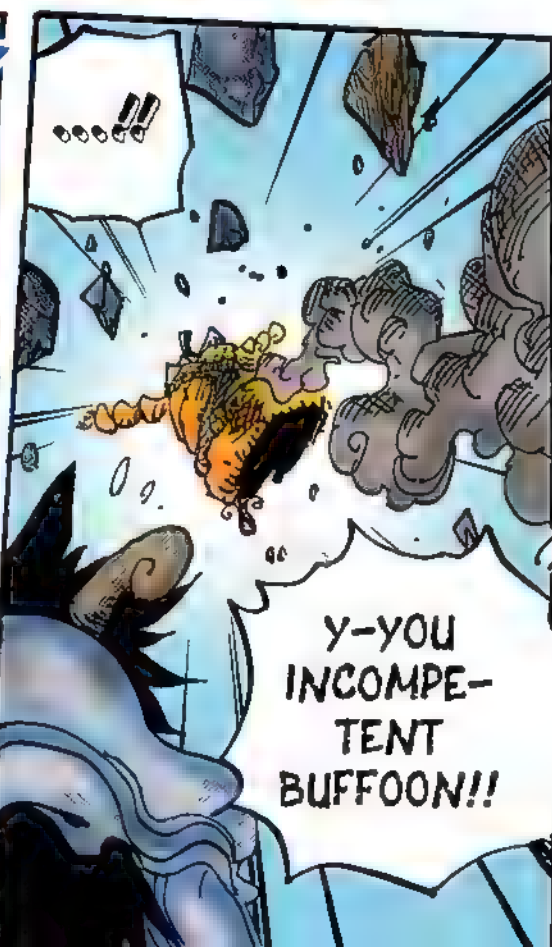
BLRGH
!!!



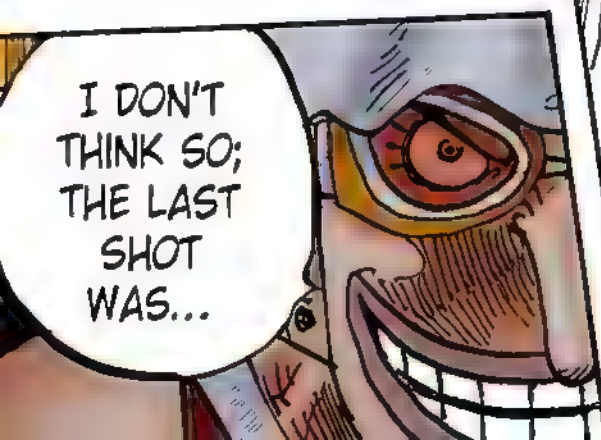
I'LL MAKE IT
BACK TO DRESSROSA
BY MYSELF, IF I
HAVE TO!!



WHA--?!
YOUR ROCKS
CAN'T HURT
A MAN MADE
OF GAS!!



y-YOU
INCOMPE-
TENT
BUFFOON!!

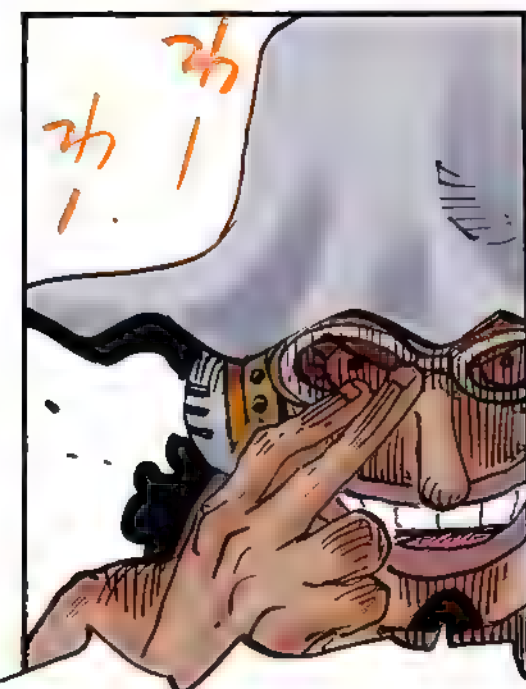


I DON'T
THINK SO;
THE LAST
SHOT
WAS...

SNATCH!!

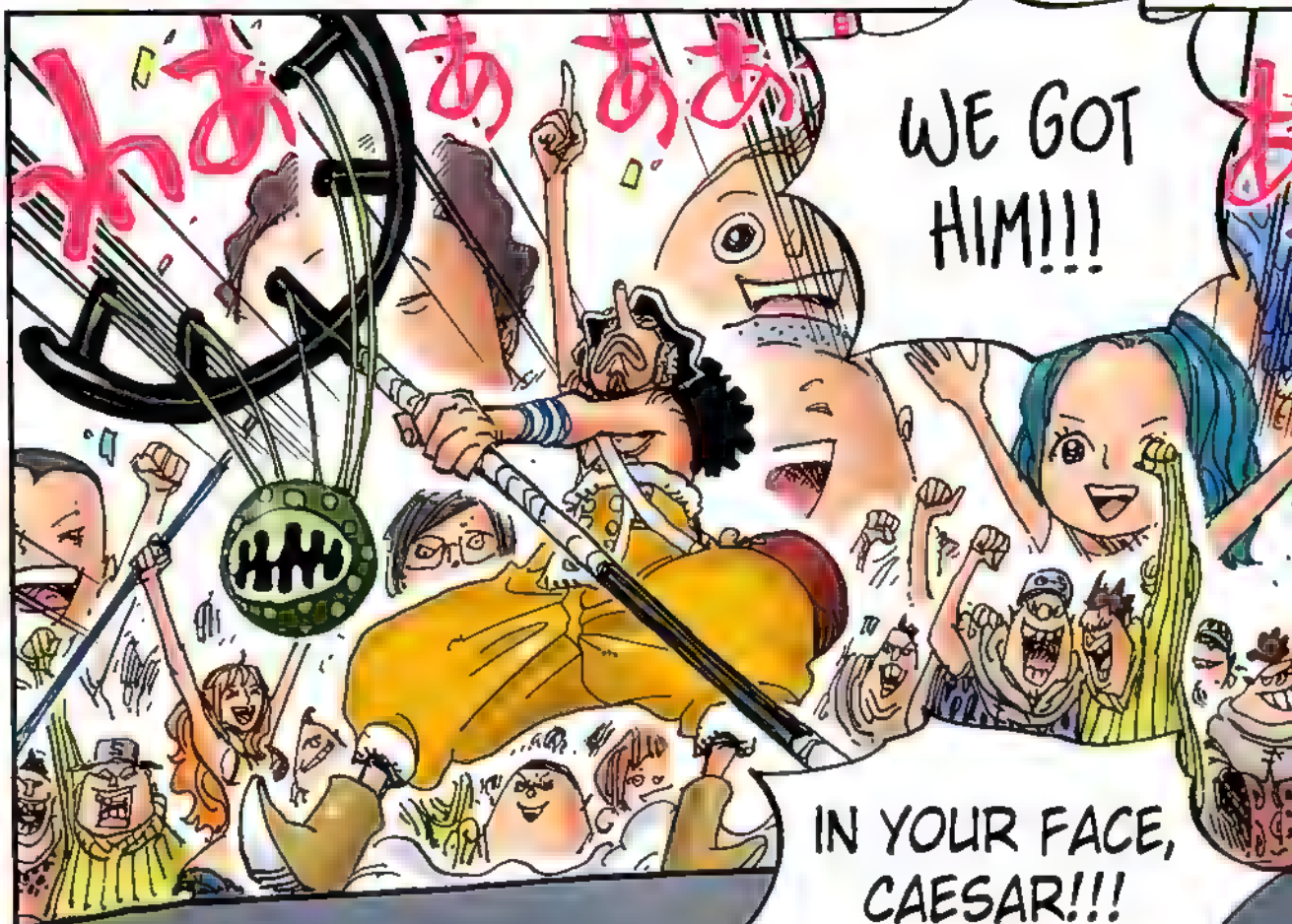
**SEA
PRISM
SHACK-
LES!!!**

**GWEHHLK
!!!**



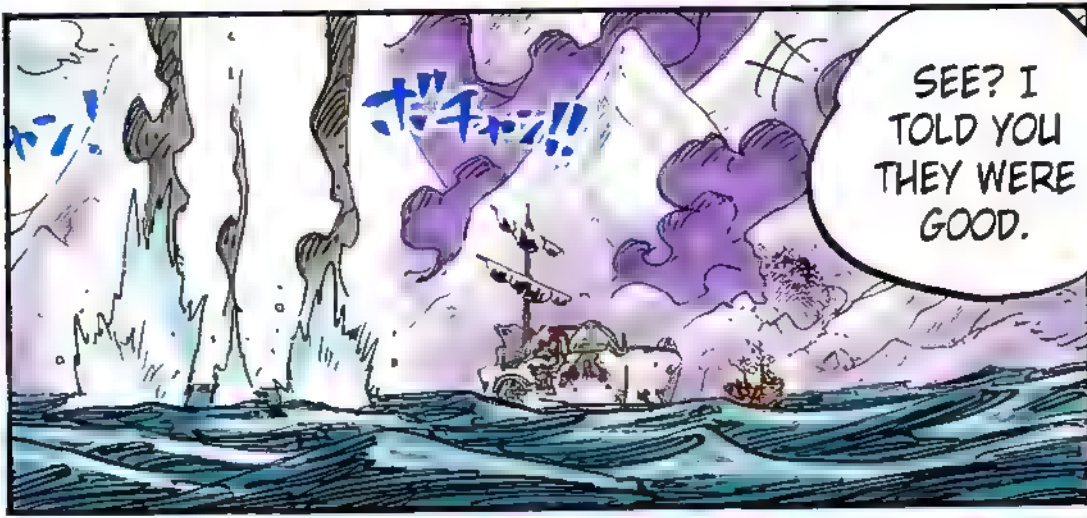
**WE
GET IT
ALREADY
!!**

**LEAVE
THE ENEMIES
WITH THEIR
BACKS TURNED
TO ME.**

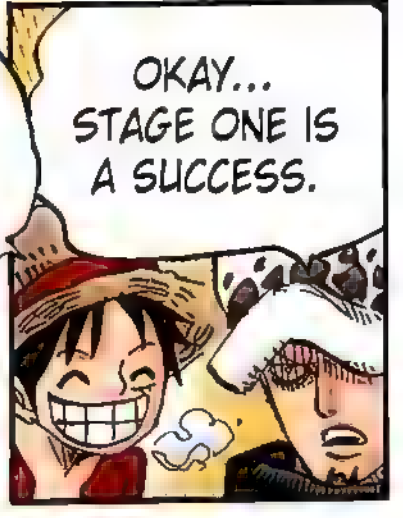


**WE GOT
HIM!!!**

**IN YOUR FACE,
CAESAR!!!**



SEE? I
TOLD YOU
THEY WERE
GOOD.



OKAY...
STAGE ONE IS
A SUCCESS.



OH, I THINK I
OVERSLEPT...

SO WHICH
WAY'S PUNK
HAZARD?

AAAAHH
...



MMM...



(Ponio, Aichi)

Q: In the last panel of the tenth page of Chapter 602 (Volume 61), she says, "Creatures I've never seen before! One, two, three, four..." So that would be Brook, Franky, Chopper, and who?

--Chopper's Friend's Owner

A: I'm assuming it's Sanji with a Bizarre look on his face.

Q: Hello! I'm usually a graphic-novel-only reader, but I heard about how incredible this color chapter cover was, and rushed out to buy the issue of Jump with Chapter 691 (^_^). And I just so happened to spot, on the right edge over Brook's shoulder, among all the younger versions of the Naval officers, what appears to be the same person who was to the right of Ivankov on the page after Whitebeard's order to "back up Luffy with all you've got." Is that really the same person?! Did he go from the Navy to being a pirate?!!

--Anri

A: That's very well spotted. So how does the same face show up in both the Navy and a pirate crew? Well, there was a fellow originally introduced in the Book One Piece Green (in Japan) as "Pirate Captain Andre," a member of Whitebeard's fleet. But the people I drew in the Chapter 691 cover illustration are all past versions of Navy officers. The guy with the same face shown here is actually still in the Navy, and his name is Kandre. A few years ago during the Paramount War arc, I'm pretty sure I drew Kandre as well, fighting on the side of the Navy--search for him if you're bored sometime! You see, the twin brothers Andre and Kandre were forced to fight against each other in the Big War!! It's a very BORING and pointless story!! But thanks for spotting them!



Chapter 691, cover



Volume 58, p.138

Chapter 696:

ALIGNMENT OF

INTERESTS



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 18: "ON THE ROAD TO PORT, A VOICE CALLS OUT, "CAPTAIN GOBBLE!!""



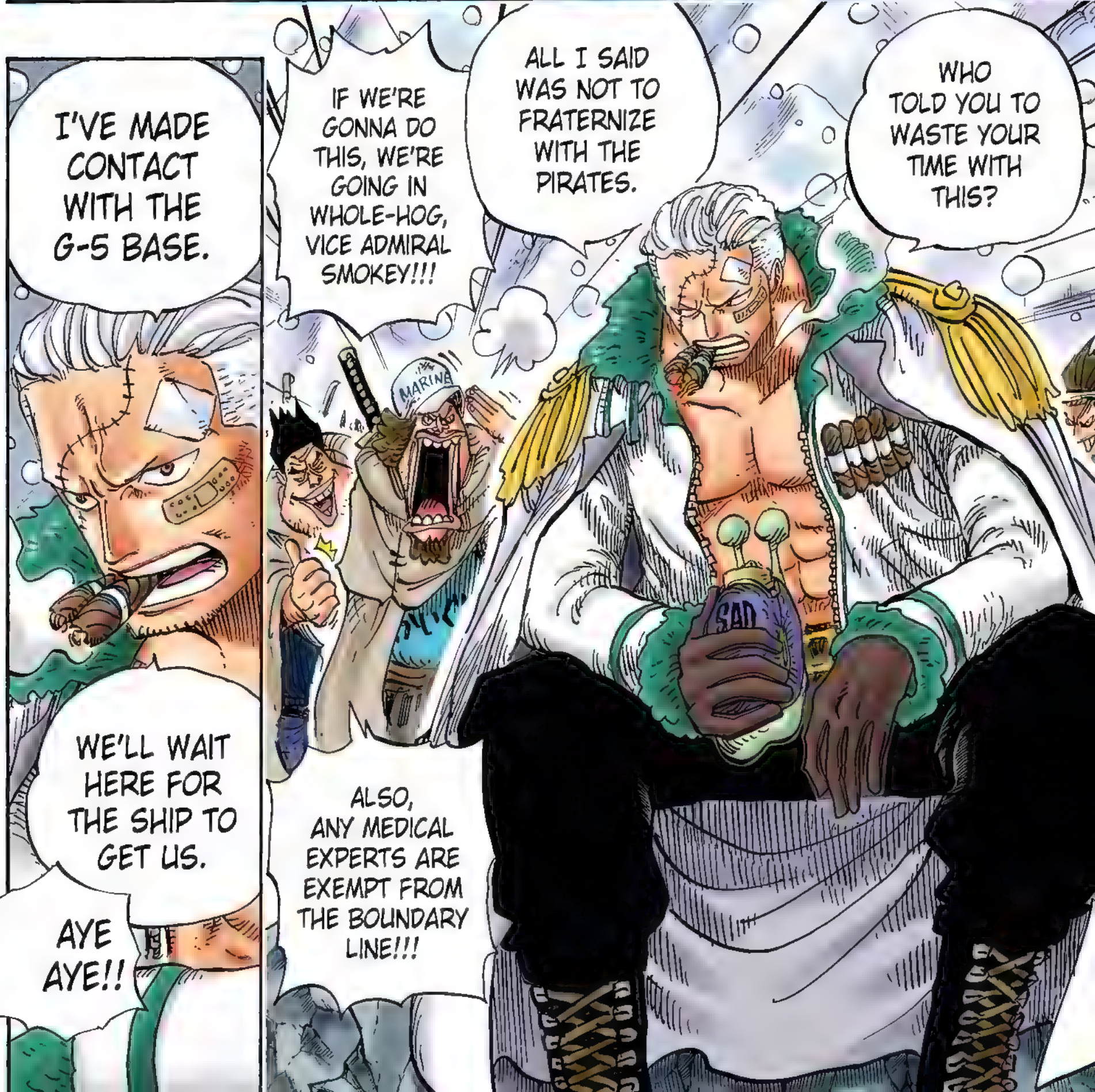
THIS IS
THE BOUNDARY
BETWEEN JUSTICE
AND EVIL!!

DON'T YOU
DARE CROSS
OVER THE
LINE!!

IS THAT
CLEAR,
STRAW
HATS?!!

LISTEN UP,
YA FILTHY
PIRATES!!

THE TANKER
IS *YOUR*
TERRITORY!!



I'VE MADE
CONTACT
WITH THE
G-5 BASE.

IF WE'RE
GONNA DO
THIS, WE'RE
GOING IN
WHOLE-HOG,
VICE ADMIRAL
SMOKEY!!!

ALL I SAID
WAS NOT TO
FRATERNIZE
WITH THE
PIRATES.

WHO
TOLD YOU TO
WASTE YOUR
TIME WITH
THIS?

WE'LL WAIT
HERE FOR
THE SHIP TO
GET US.

AYE
AYE!!

ALSO,
ANY MEDICAL
EXPERTS ARE
EXEMPT FROM
THE BOUNDARY
LINE!!!

WO HO HO!
IT TURNS OUT
WE WERE ALL
GIVEN TRACE
AMOUNTS OF
POISON.

THAT'S
TOO BAD.

YOU GUYS
ARE GETTIN'
ARRESTED,
BROWN-
BEARD?

JUST
AFTER WE
BECAME
FRIENDS!

HEY! STRAW
HAT!! WE
JUST TOLD
YOU NOT TO
COME OVER
HERE!!!

HE SAYS THE
GOVERNMENT
WILL TREAT US
IF WE COME
QUIETLY, SO...

SO?! THAT'S
YOUR STUPID
RULE, NOT
MINE!!

どどん!!

THANKS FOR
YOUR HELP. IT FELT
GOOD TO SEE YOU POUND
CAESAR LIKE THAT...

I HAVE NO
MORE COMPANIONS
TO KEEP ME
HERE, EITHER!

I'D RATHER
ROT IN JAIL
THAN BE
CAESAR'S TEST
SUBJECT.

MURDERERRRR!!!

HUH?

AAAAGH!!!

CRAKK!!

ぎゃあ ああ ああ ああ ああ ああ

!?

HURRY,
LUFFY!! YOU
GOTTA STOP
HIM!!!

I WOULDN'T
HAVE FOUGHT
HERE IF I KNEW I
HAD TO REPAIR IT
AFTERWARD!!

ALSO, YA
SHOULDA WARNED
ME IF WE WERE
GONNA USE THIS
TANKER!!!

あゝあゝあゝあゝ

よいしょ! よいしょ!

PULL !!

HURRY,
LUFFY!! YOU
GOTTA STOP
HIM!!!

I WOULDN'T
HAVE FOUGHT
HERE IF I KNEW I
HAD TO REPAIR IT
AFTERWARD!!

ALSO, YA
SHOULDA WARNED
ME IF WE WERE
GONNA USE THIS
TANKER!!!

あゝあゝあゝあゝ

よいしょ! よいしょ!

PULL !!

HURRY,
LUFFY!! YOU
GOTTA STOP
HIM!!!

I WOULDN'T
HAVE FOUGHT
HERE IF I KNEW I
HAD TO REPAIR IT
AFTERWARD!!

ALSO, YA
SHOULDA WARNED
ME IF WE WERE
GONNA USE THIS
TANKER!!!

あゝあゝあゝあゝ

よいしょ! よいしょ!

PULL !!

WHAT'S ALL THE HUBBUB ABOUT?!!

A close-up of a character with a large, wide-open mouth, showing teeth and a tongue, with a speech bubble above them. The character has a large, round head, a small nose, and a wide, toothy grin. The speech bubble is white with a black outline and contains the text "WHAT'S ALL THE HUBBUB ABOUT?!!". The character is wearing a blue and red outfit with a large, red, circular emblem on the chest. The background is a solid blue color.

HURRY,
LUFFY!! YOU
GOTTA STOP
HIM!!!

I WOULDN'T
HAVE FOUGHT
HERE IF I KNEW I
HAD TO REPAIR IT
AFTERWARD!!

ALSO, YA
SHOULDA WARNED
ME IF WE WERE
GONNA USE THIS
TANKER!!!

あゝあゝあゝあゝ

よいしょ! よいしょ!

PULL !!

HURRY,
LUFFY!! YOU
GOTTA STOP
HIM!!!

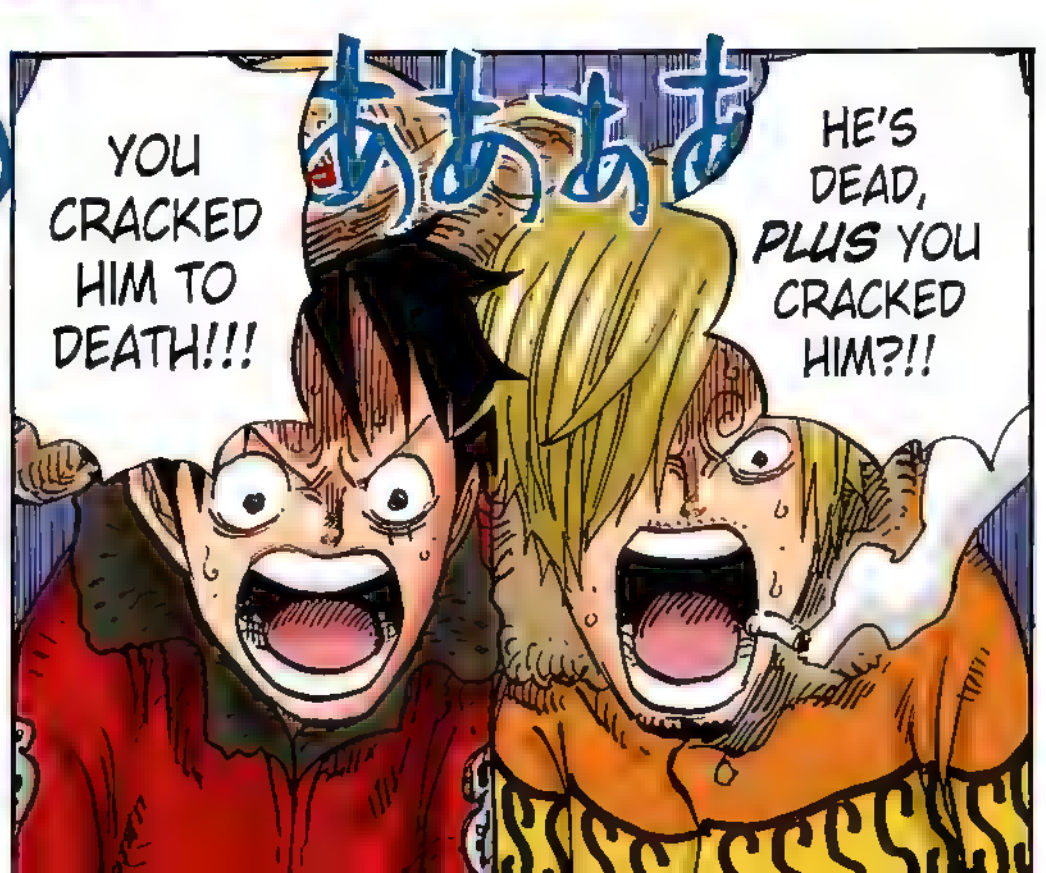
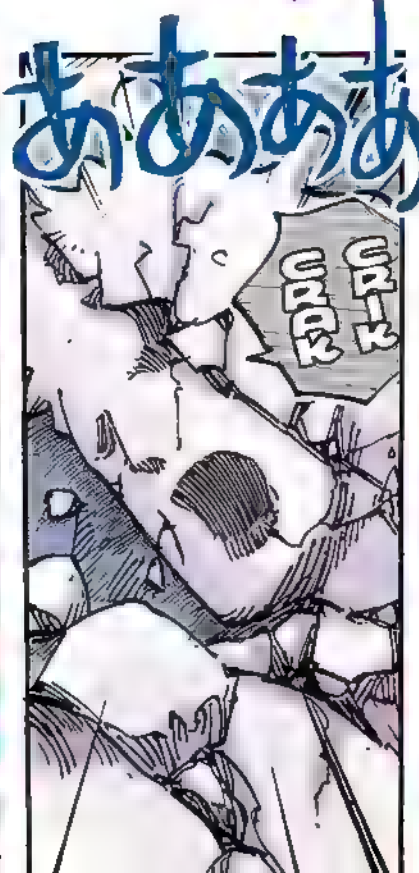
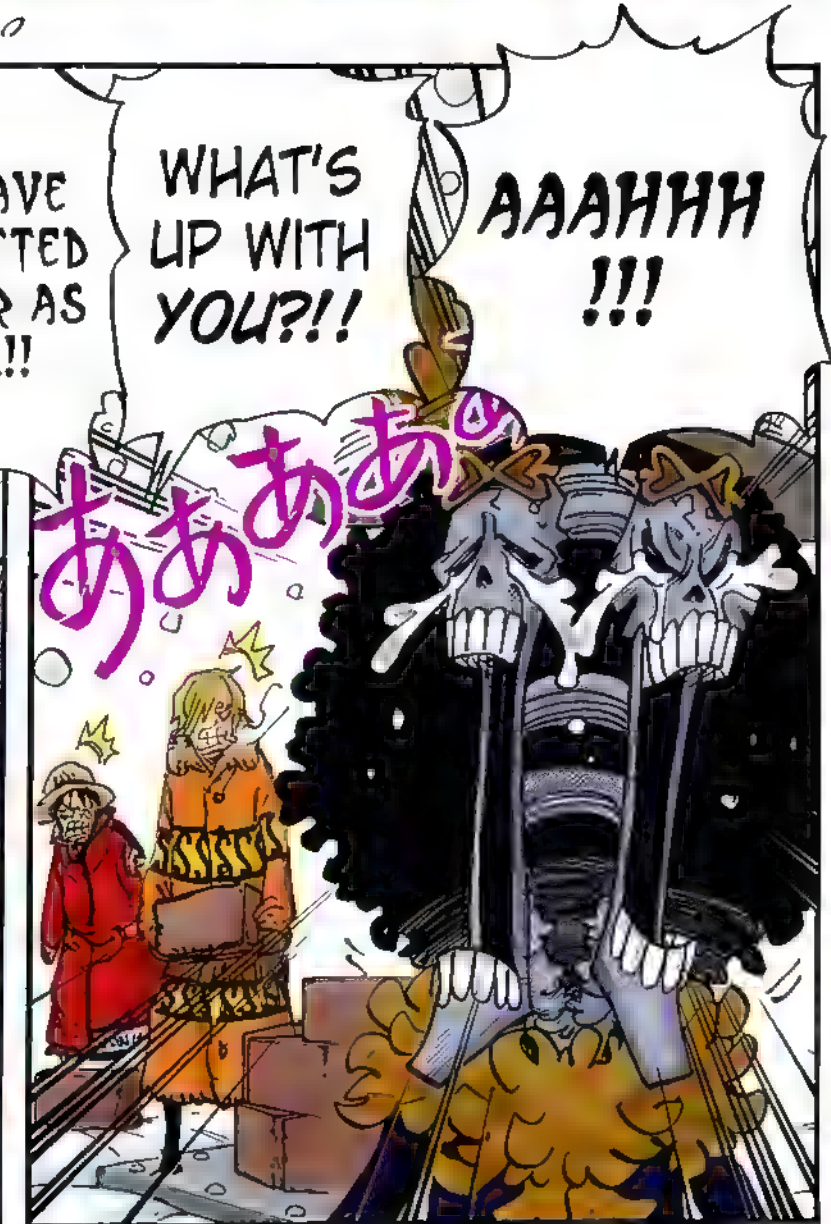
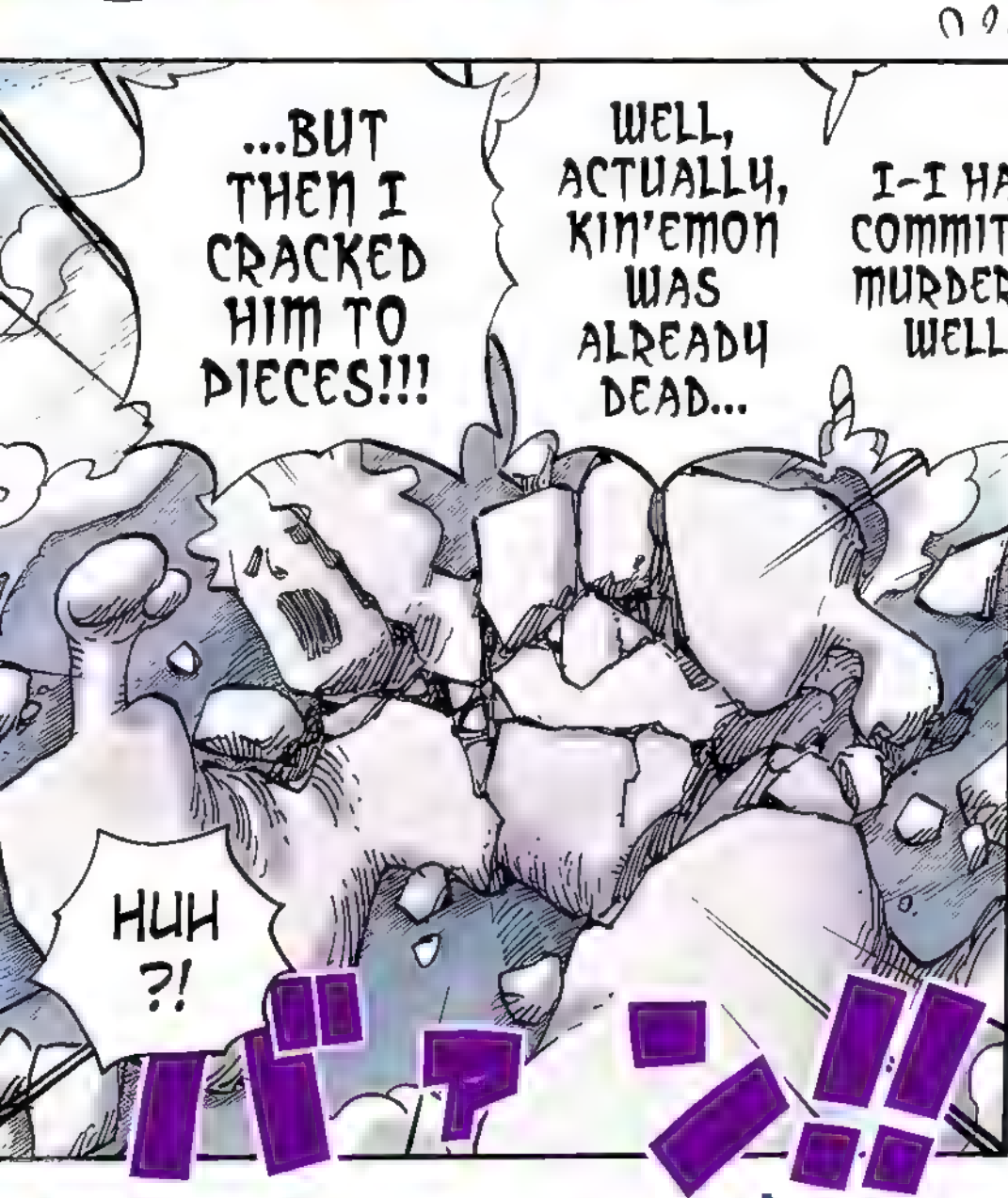
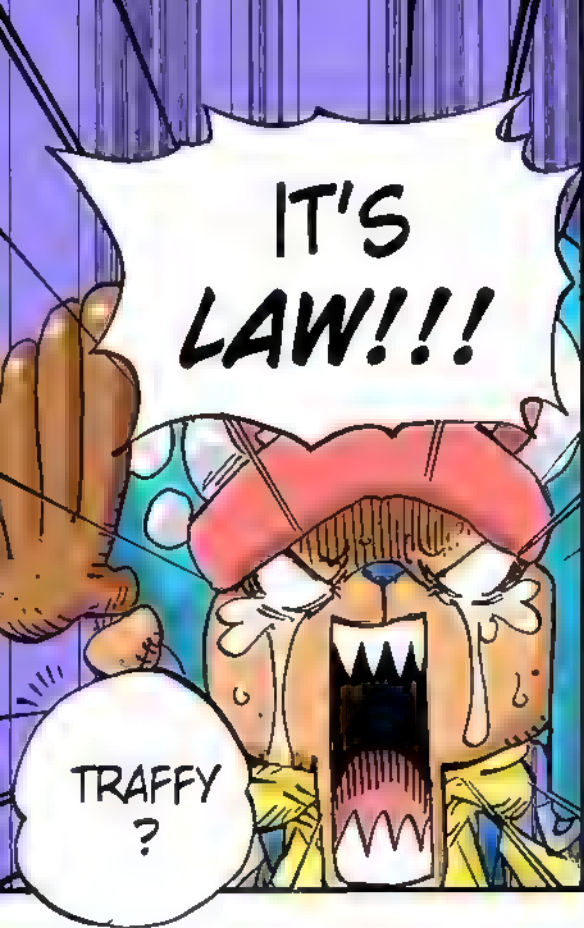
I WOULDN'T
HAVE FOUGHT
HERE IF I KNEW I
HAD TO REPAIR IT
AFTERWARD!!

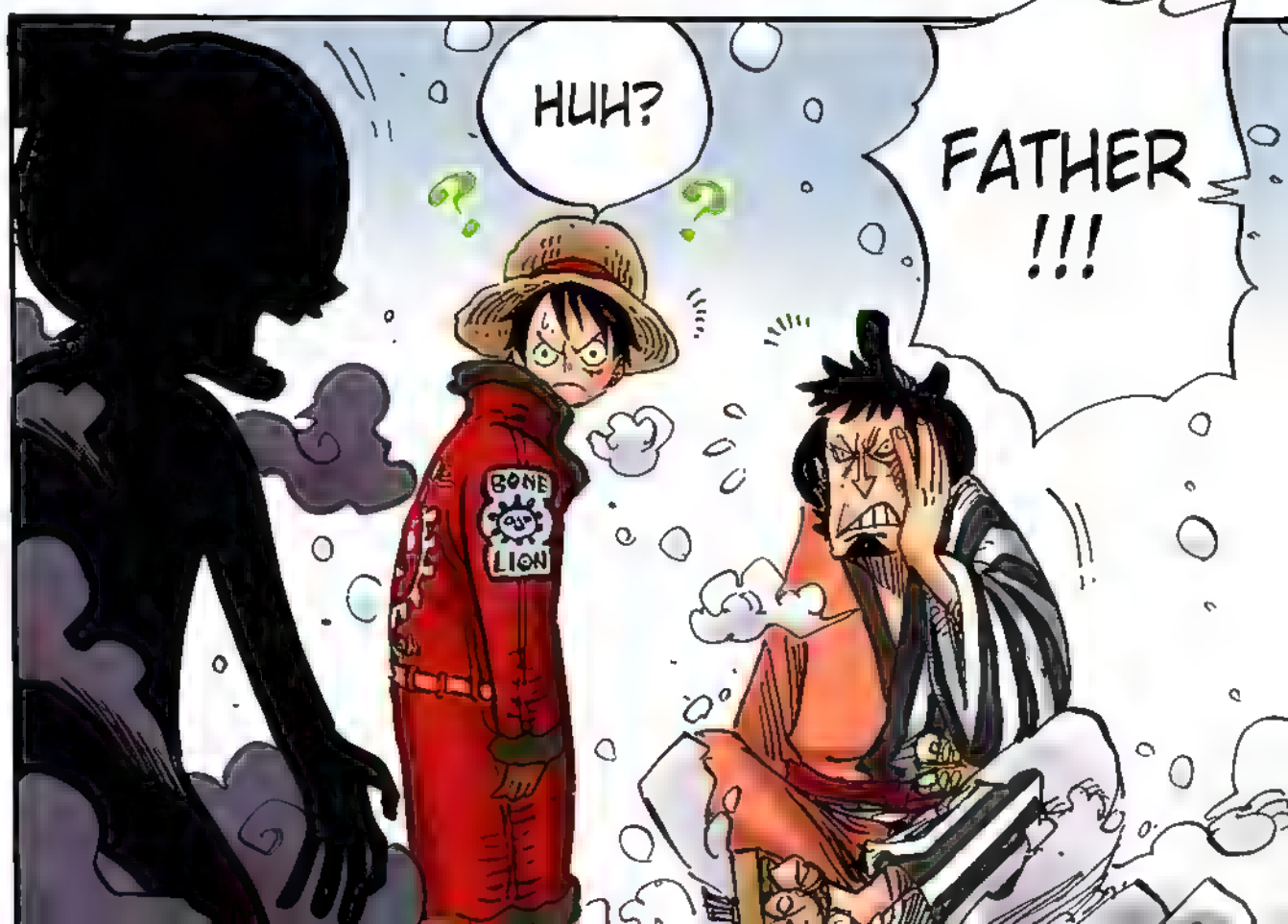
ALSO, YA
SHOULDA WARNED
ME IF WE WERE
GONNA USE THIS
TANKER!!!

あゝあゝあゝあゝ

よいしょ! よいしょ!

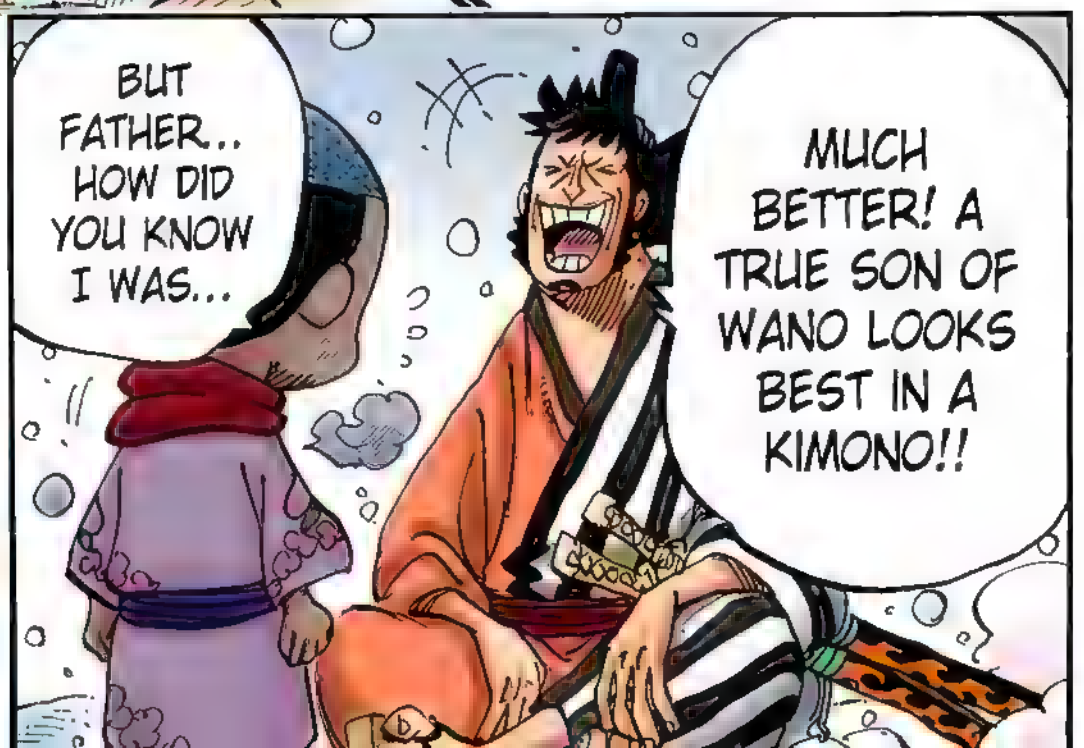
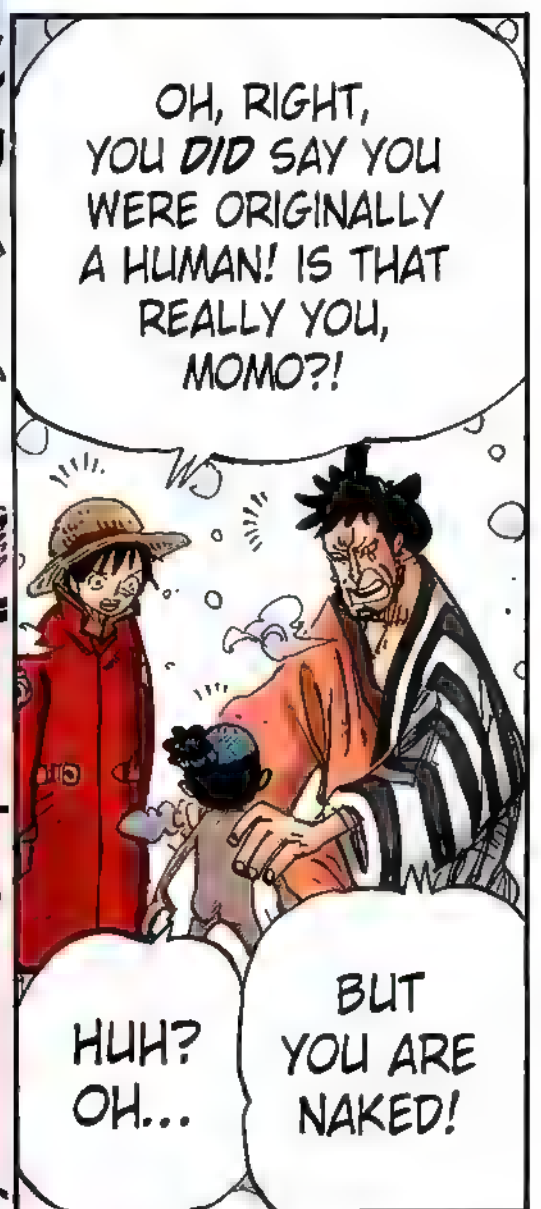
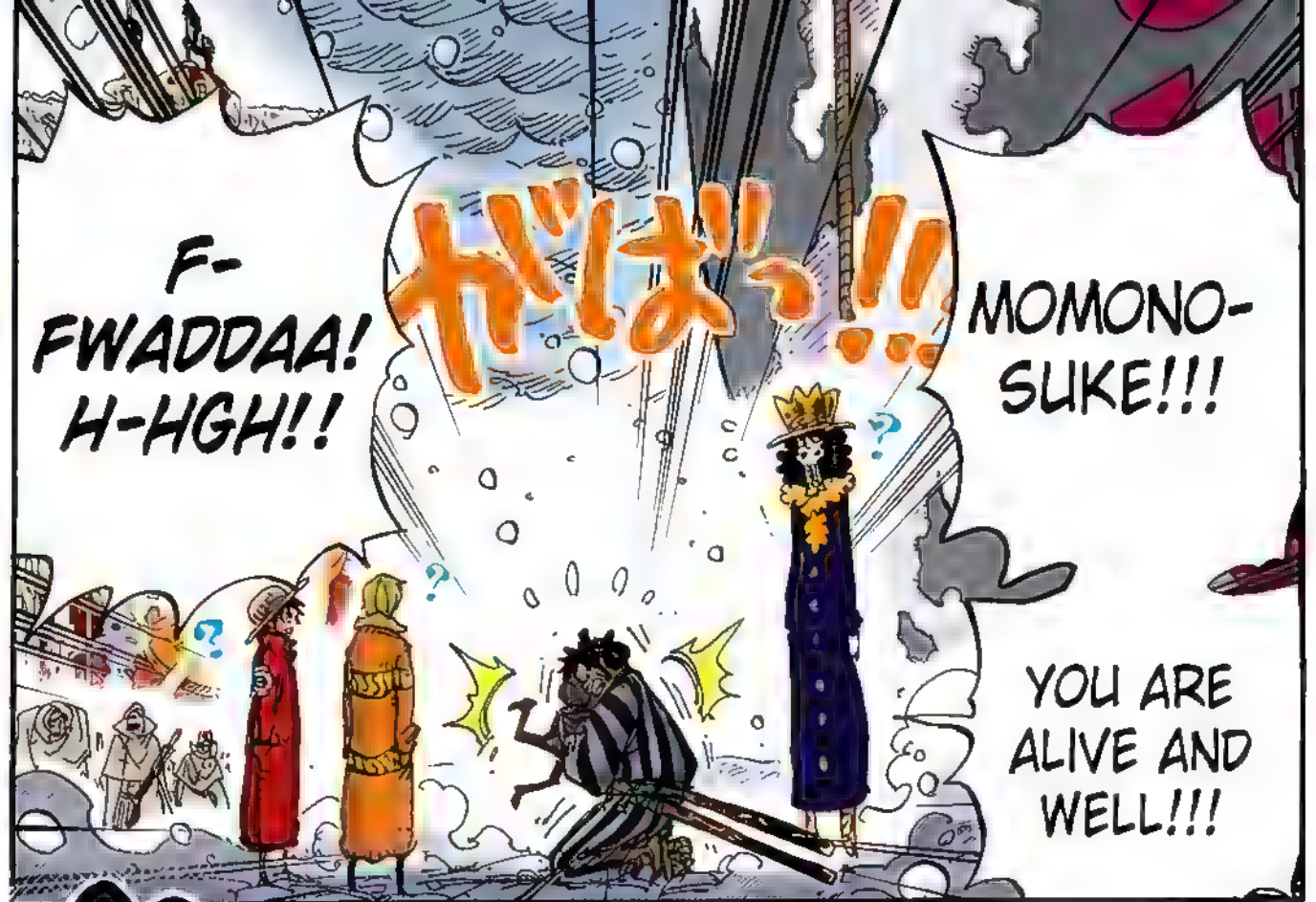
PULL !!

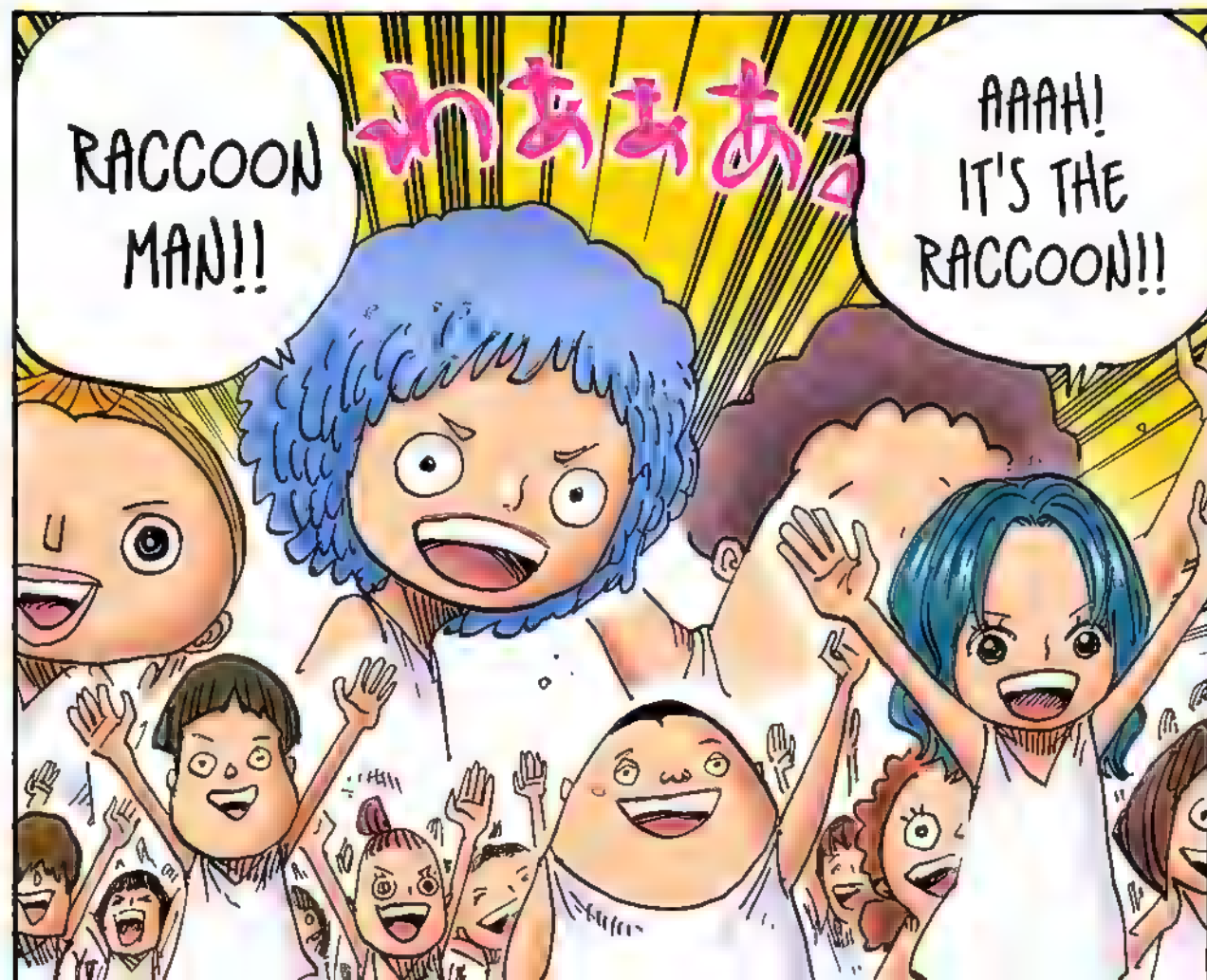
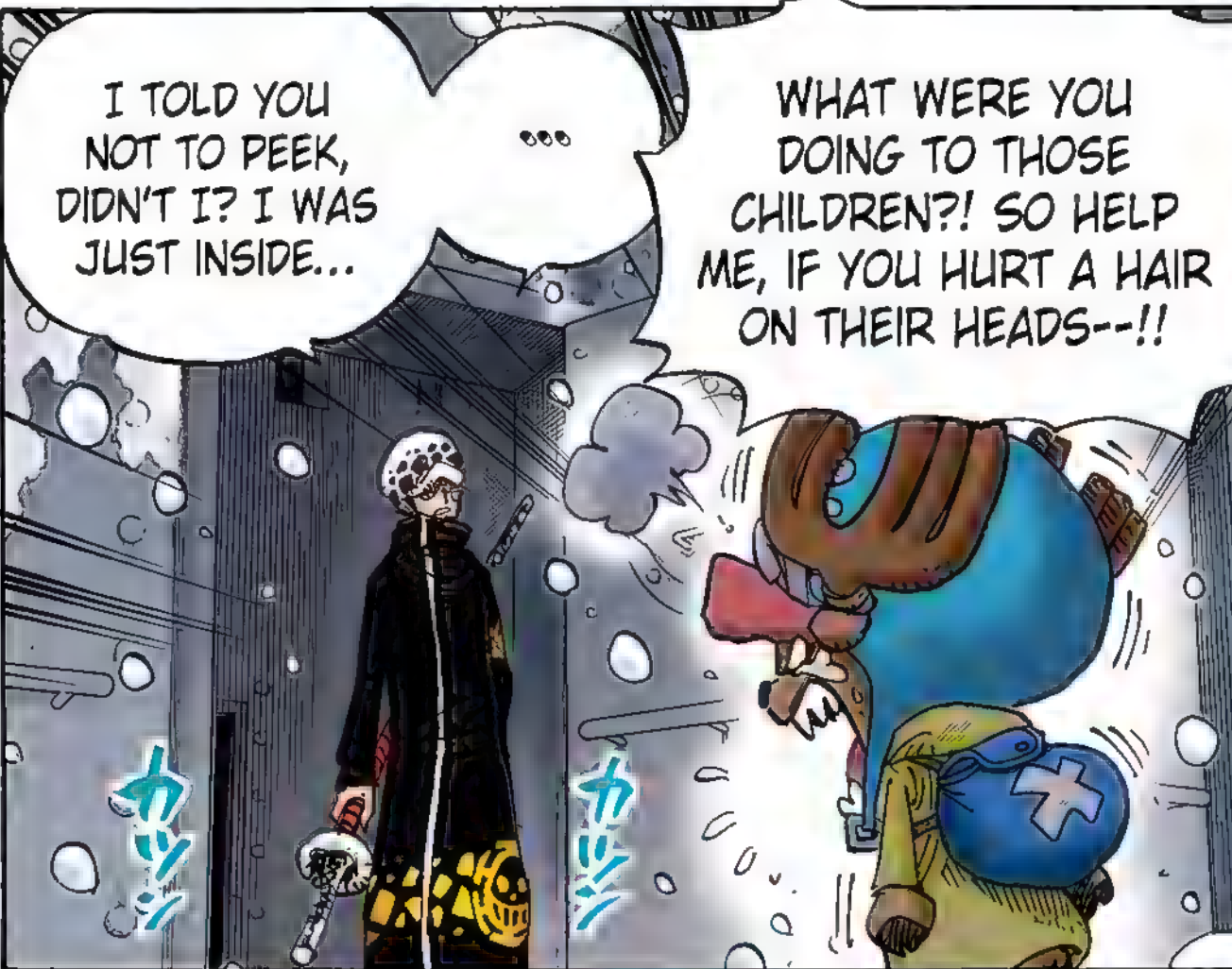
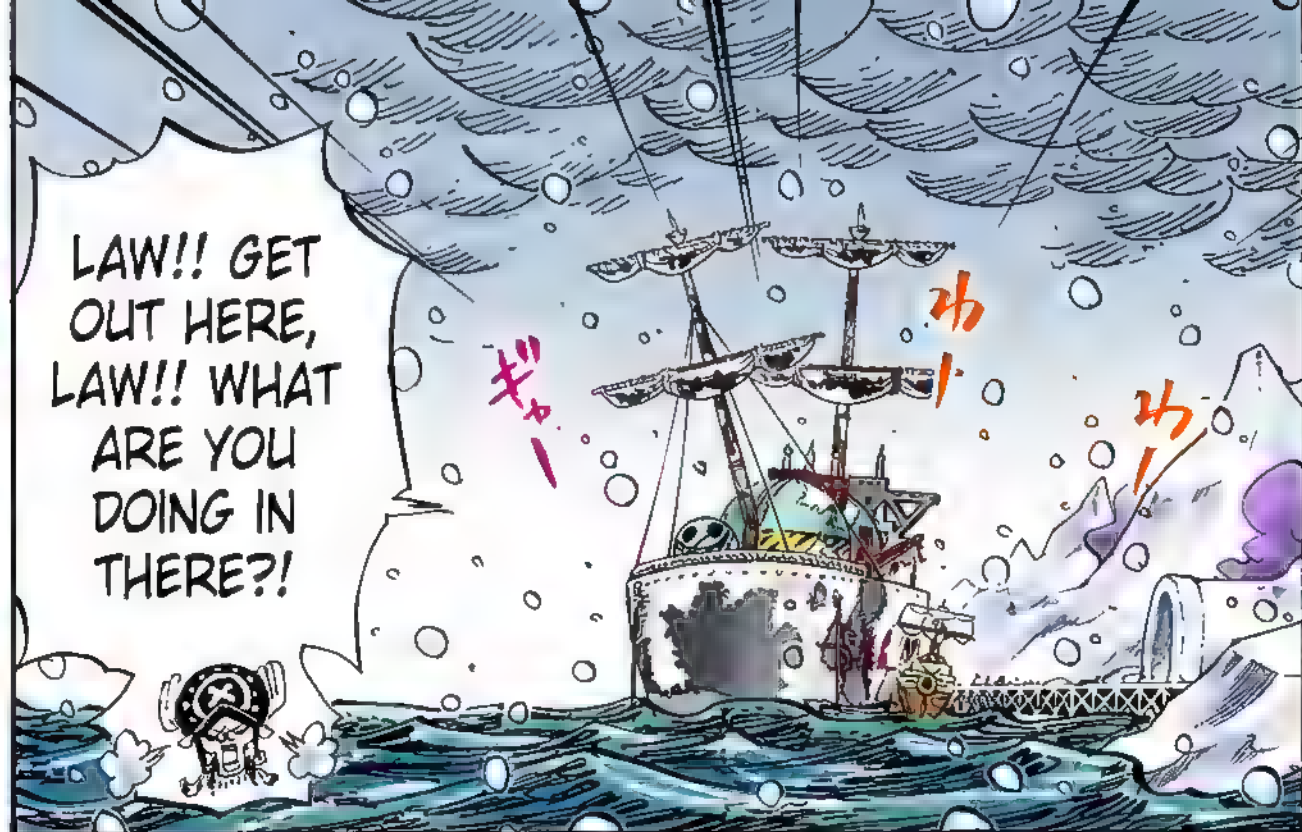


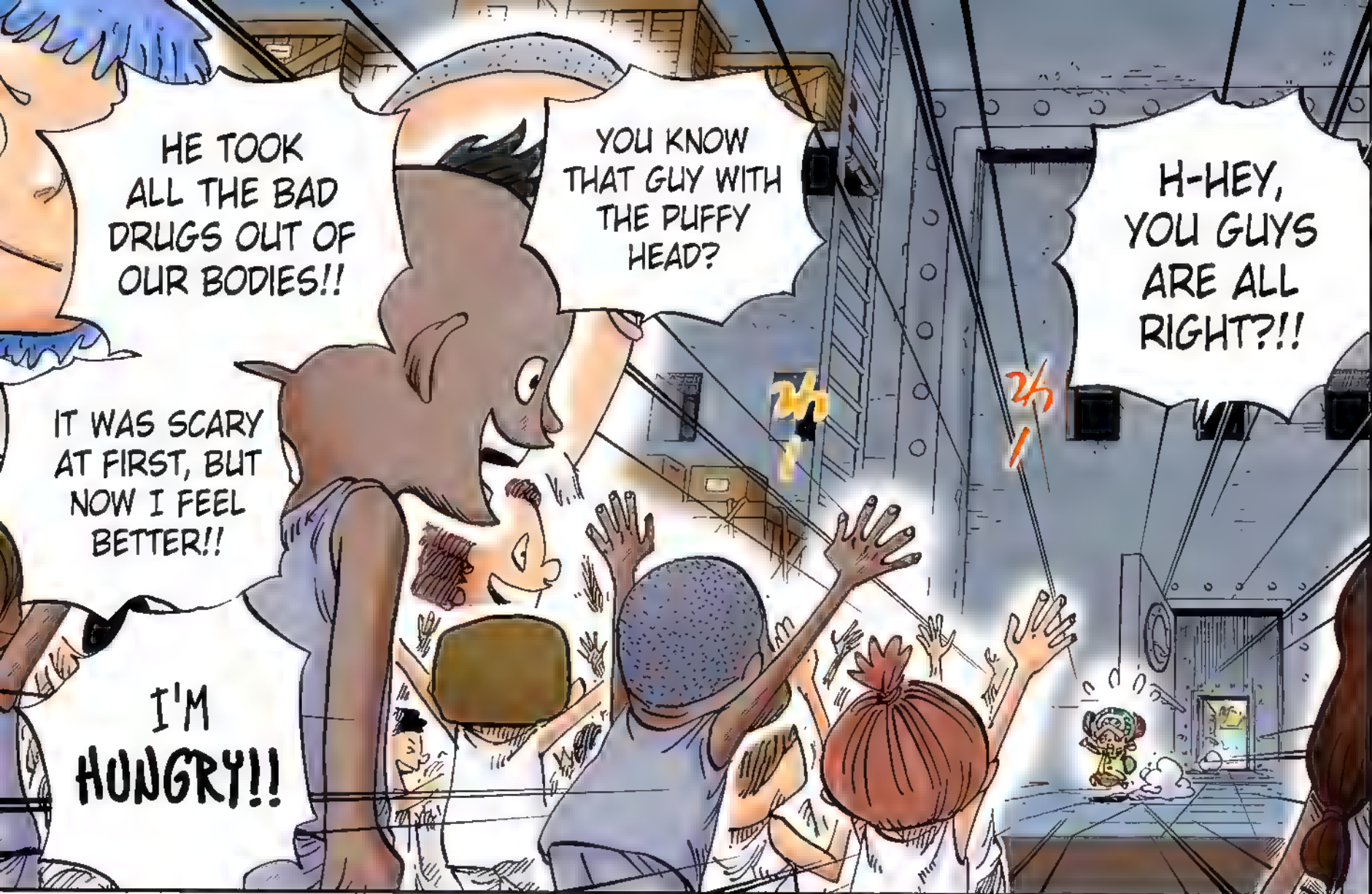




HUH?
MOMONO-SUKE?







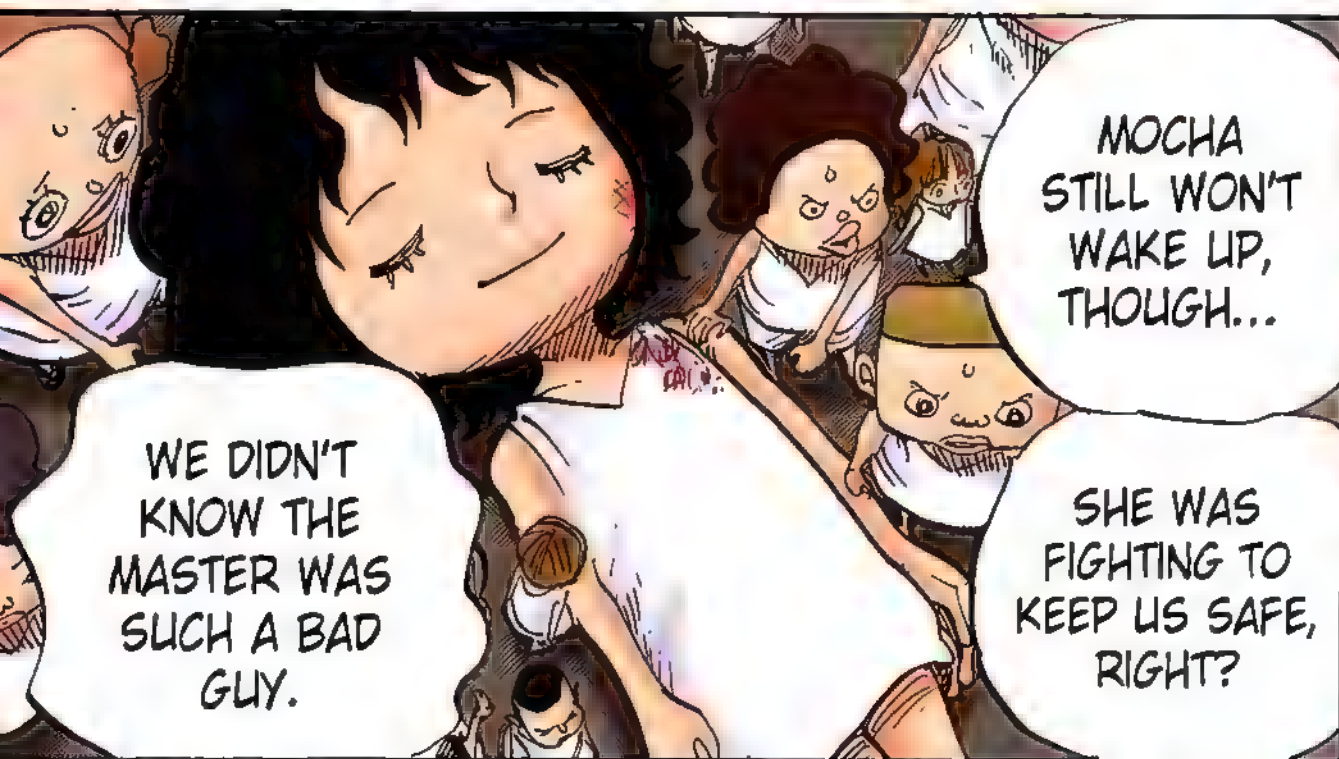
HE TOOK
ALL THE BAD
DRUGS OUT OF
OUR BODIES!!

YOU KNOW
THAT GUY WITH
THE PUFFY
HEAD?

H-HEY,
YOU GUYS
ARE ALL
RIGHT?!!

IT WAS SCARY
AT FIRST, BUT
NOW I FEEL
BETTER!!

I'M
HUNGRY!!



MOCHA
STILL WON'T
WAKE UP,
THOUGH...

WE DIDN'T
KNOW THE
MASTER WAS
SUCH A BAD
GUY.

SHE WAS
FIGHTING TO
KEEP US SAFE,
RIGHT?

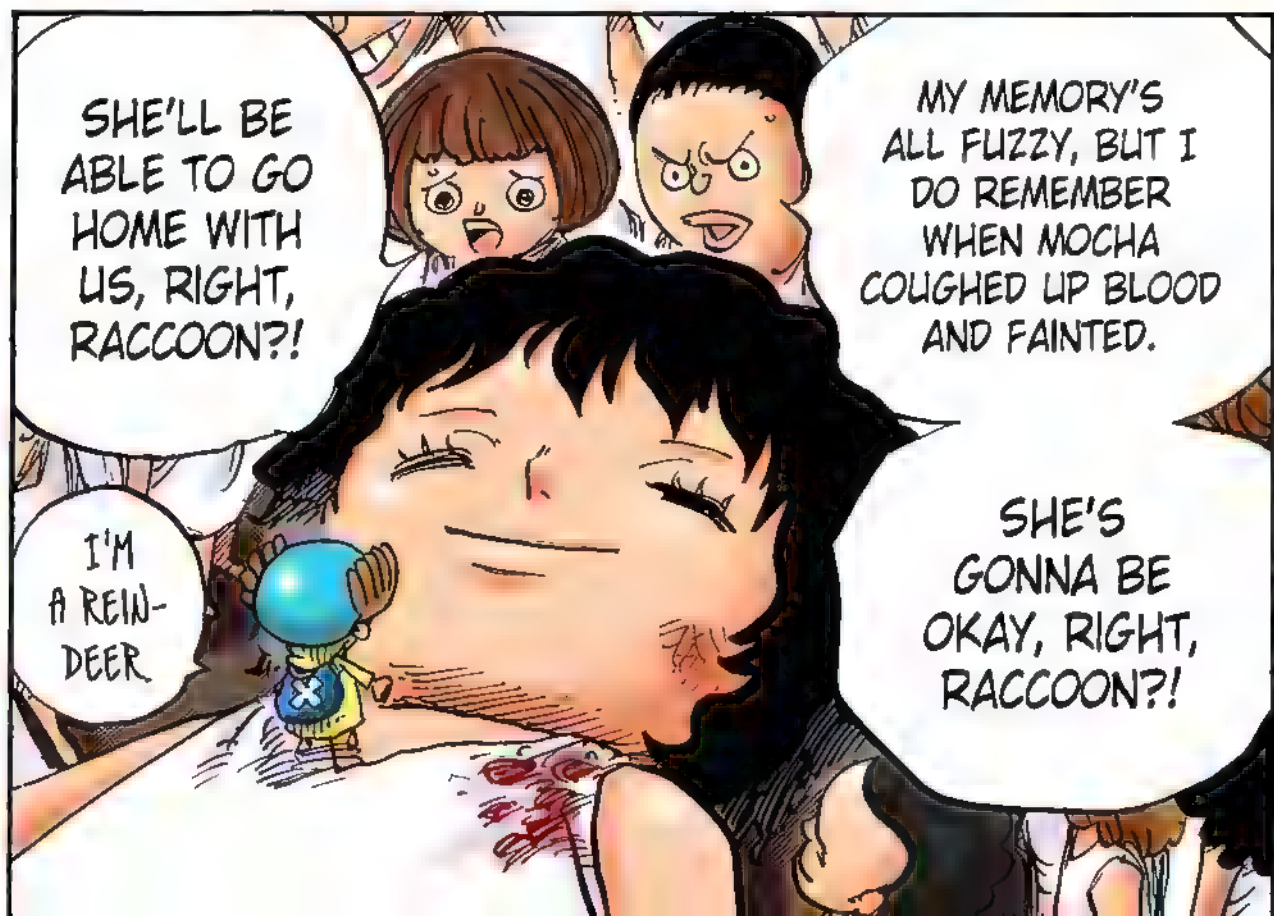


IT WAS FUNNY
WHEN OUR
BODIES WERE
ALL IN PIECES.

OH...I
SEE.



AND OF COURSE
SHE WILL! WE'LL ALL
LEAVE THIS LAND
OF NIGHTMARES
TOGETHER!

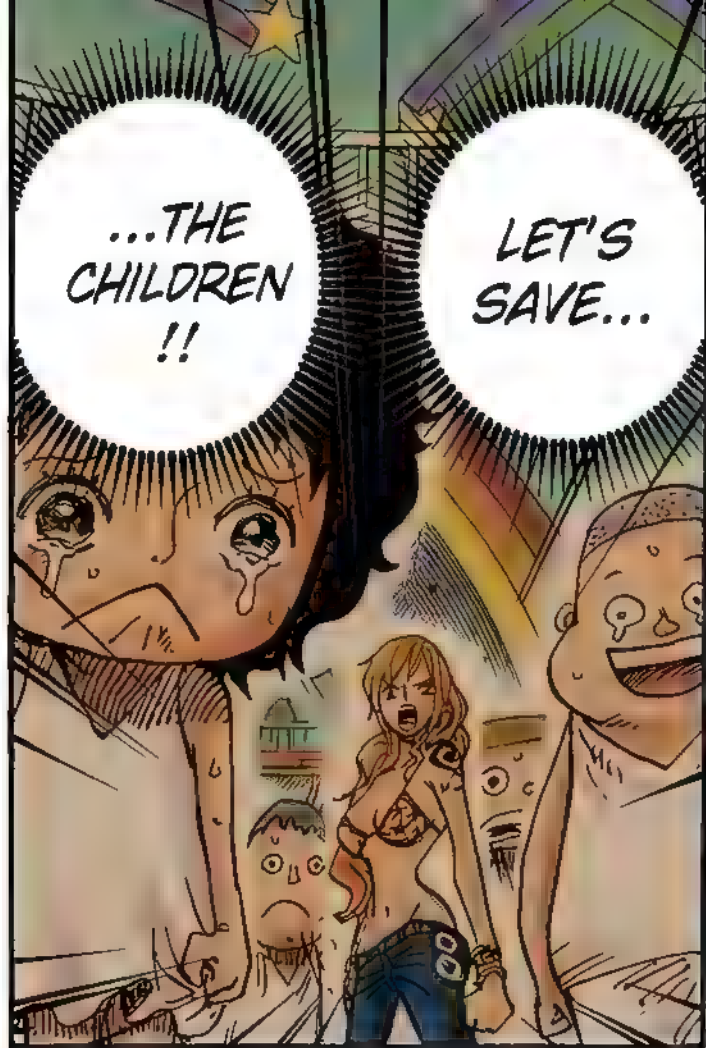


SHE'LL BE
ABLE TO GO
HOME WITH
US, RIGHT,
RACCOON?!

I'M
A REIN-
DEER

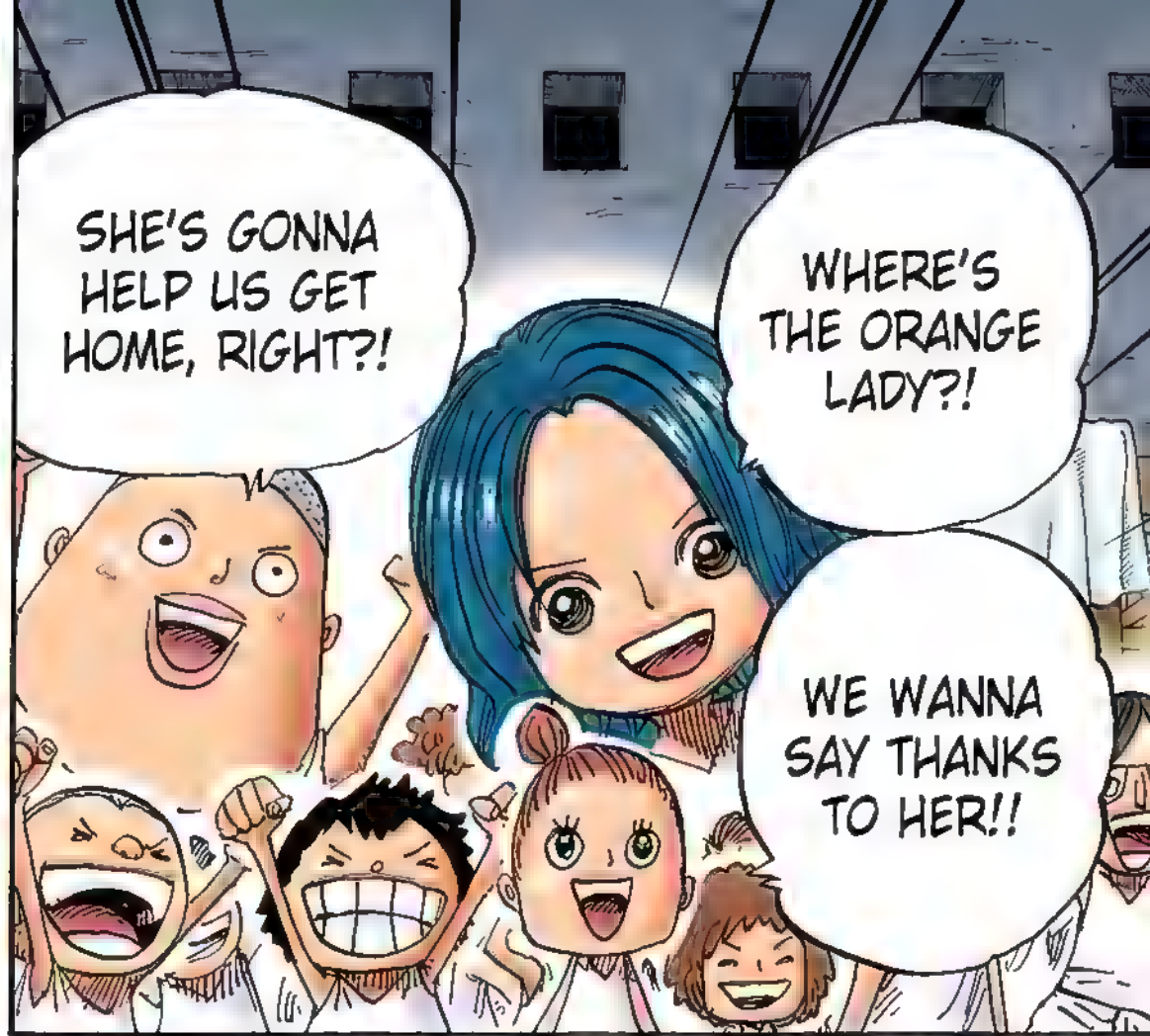
MY MEMORY'S
ALL FUZZY, BUT I
DO REMEMBER
WHEN MOCHA
COUGHED UP BLOOD
AND FAINTED.

SHE'S
GONNA BE
OKAY, RIGHT,
RACCOON?!



...THE CHILDREN !!

LET'S SAVE...



SHE'S GONNA HELP US GET HOME, RIGHT?!

WHERE'S THE ORANGE LADY?!

WE WANNA SAY THANKS TO HER!!

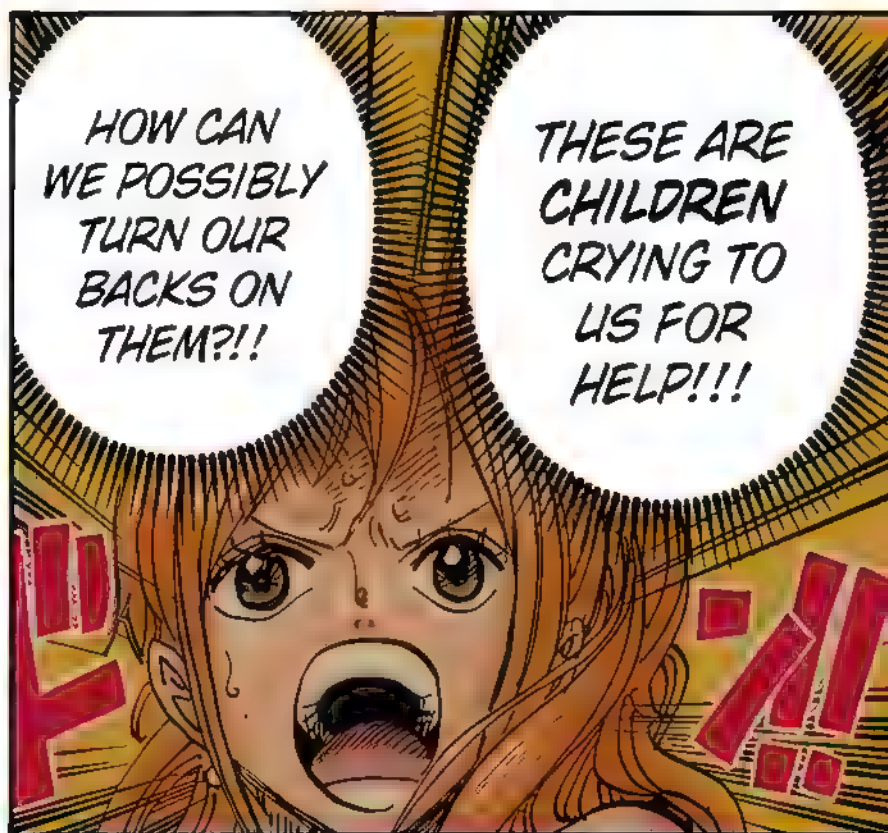


THE NAVY'S GOING TO HELP TAKE CARE OF YOU NOW!

?!
WHAT?! NO!!



HELLO, KIDS.



HOW CAN WE POSSIBLY TURN OUR BACKS ON THEM?!!

THESE ARE CHILDREN CRYING TO US FOR HELP!!!



HUH?

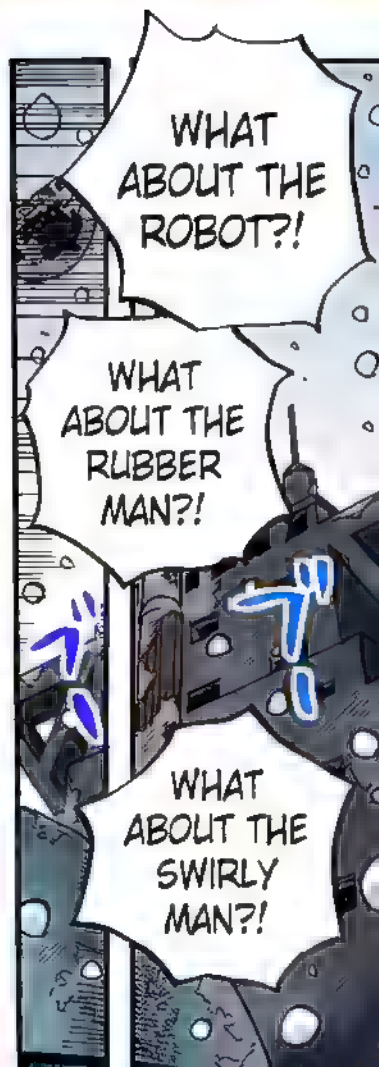
NAMI...



I CAN'T WAIT!!

WHAT'S SANJI COOKING UP?!

MMMM! SMELLS GOOD.



WHAT ABOUT THE ROBOT?!

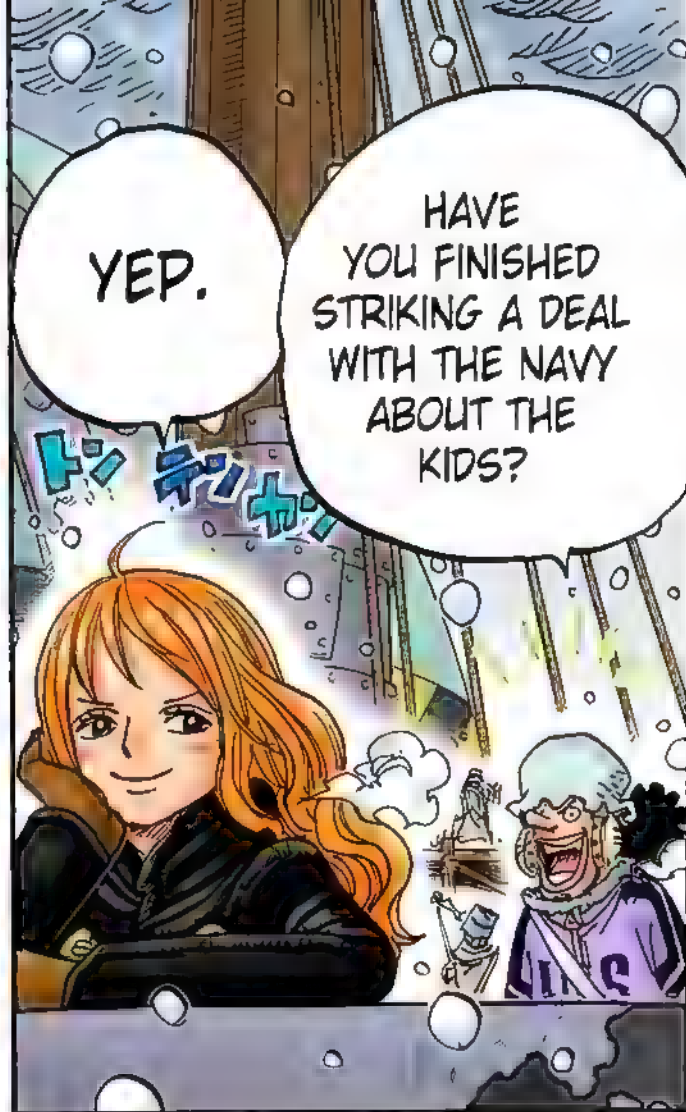
WHAT ABOUT THE RUBBER MAN?!

WHAT ABOUT THE SWIRLY MAN?!



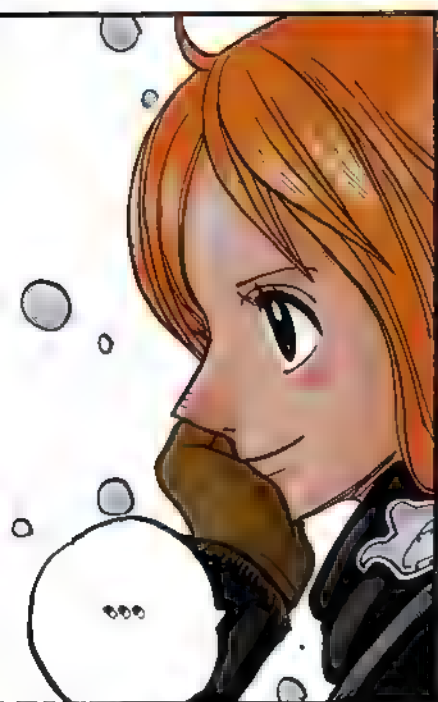
...BUT I'M SURE
THE PARENTS WOULD
PREFER NOT TO HAVE
PIRATES INVOLVED WITH
THEIR CHILDREN...

I'M LEAVING
THEM WITH THE
NAVY! I KNOW I
TALKED A BIG GAME
ABOUT SAVING
THEM...

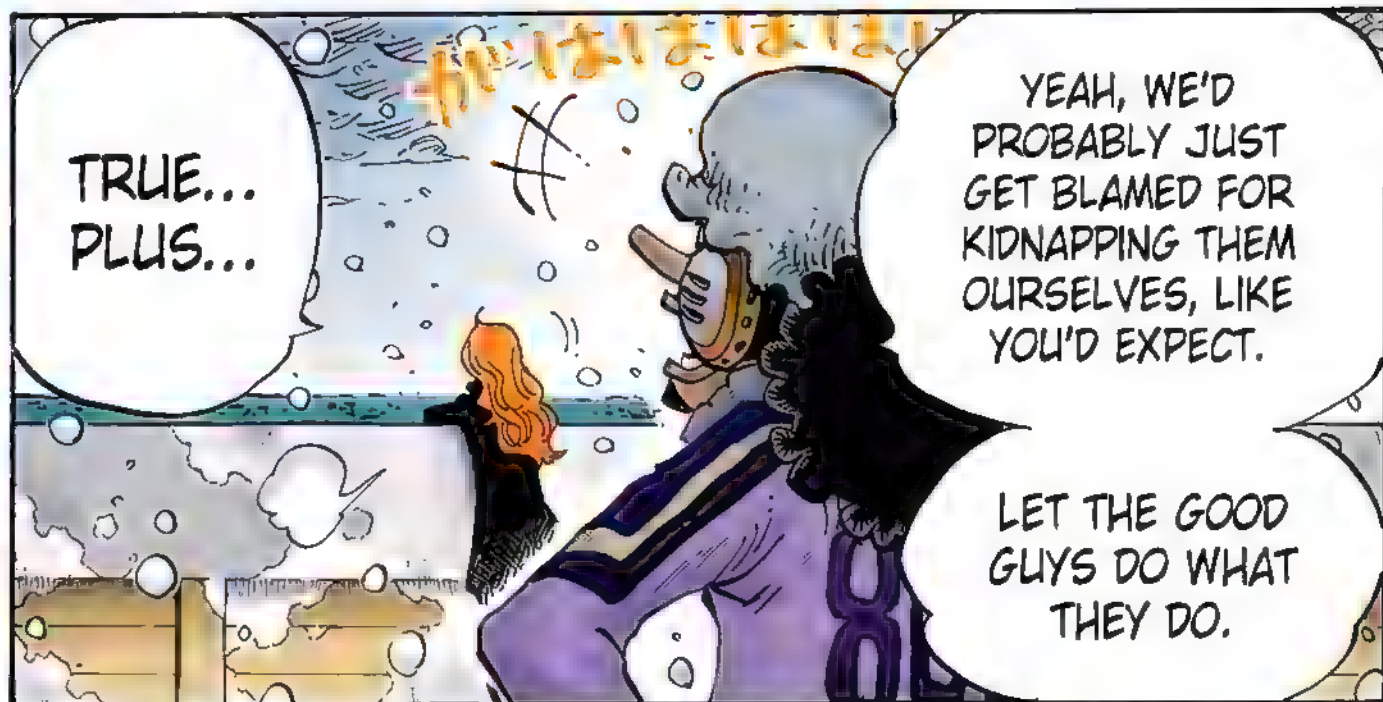


YEP.

HAVE
YOU FINISHED
STRIKING A DEAL
WITH THE NAVY
ABOUT THE
KIDS?



TRUE...
PLUS...



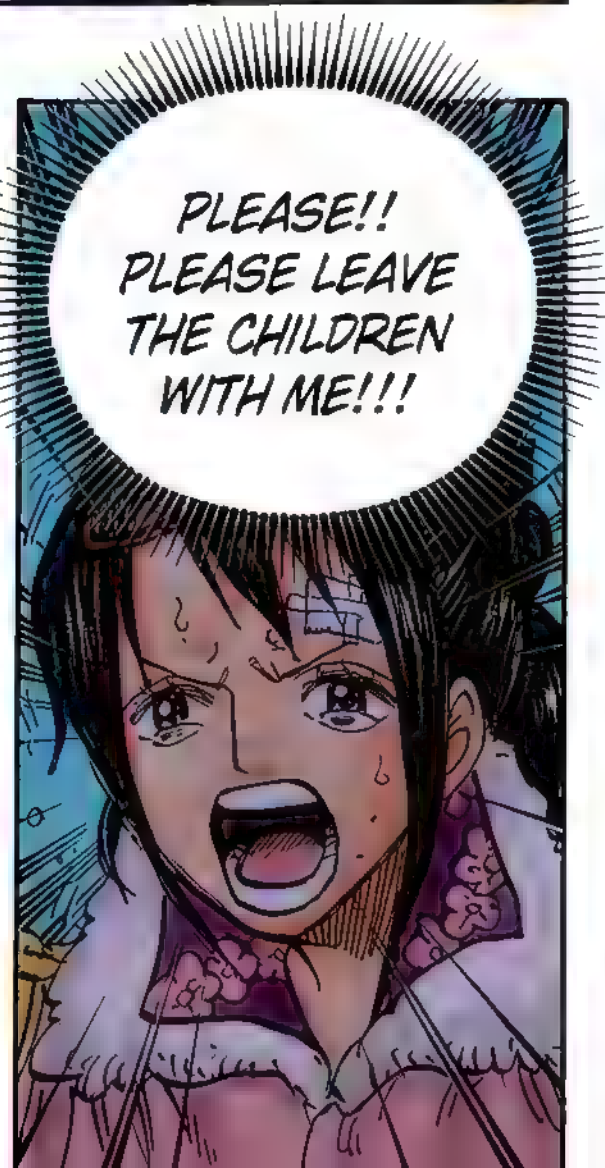
YEAH, WE'D
PROBABLY JUST
GET BLAMED FOR
KIDNAPPING THEM
OURSELVES, LIKE
YOU'D EXPECT.

LET THE GOOD
GUYS DO WHAT
THEY DO.

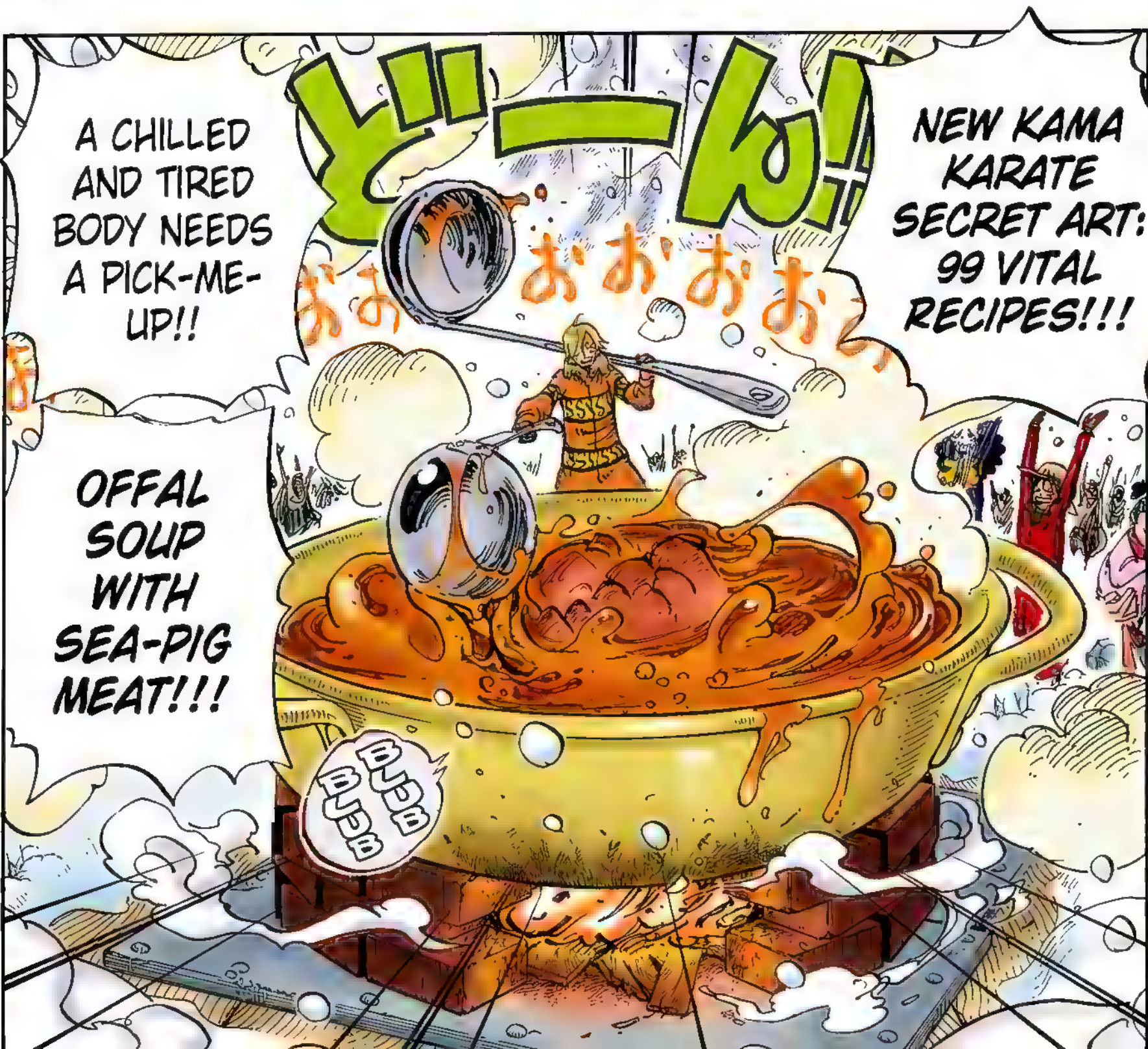
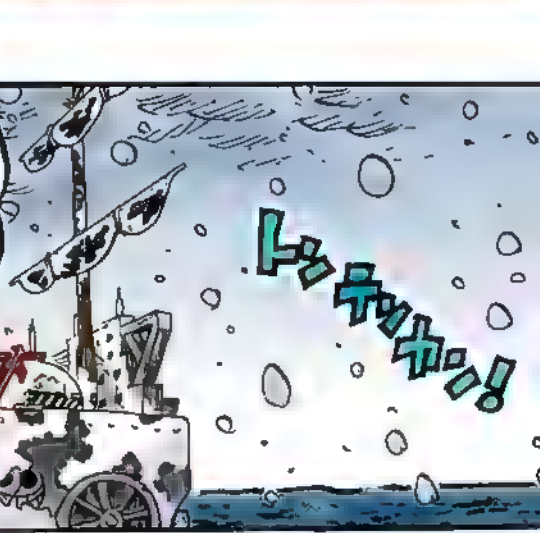
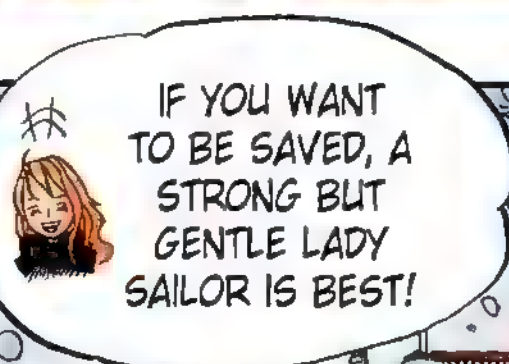
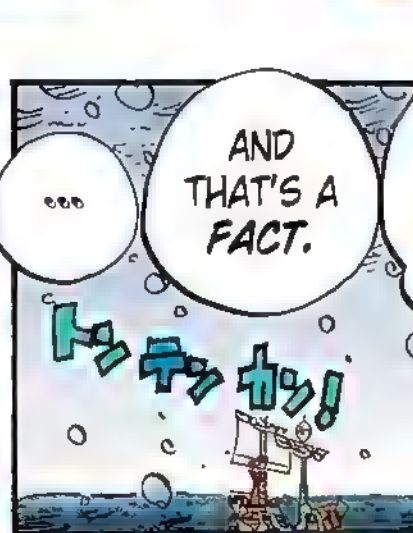
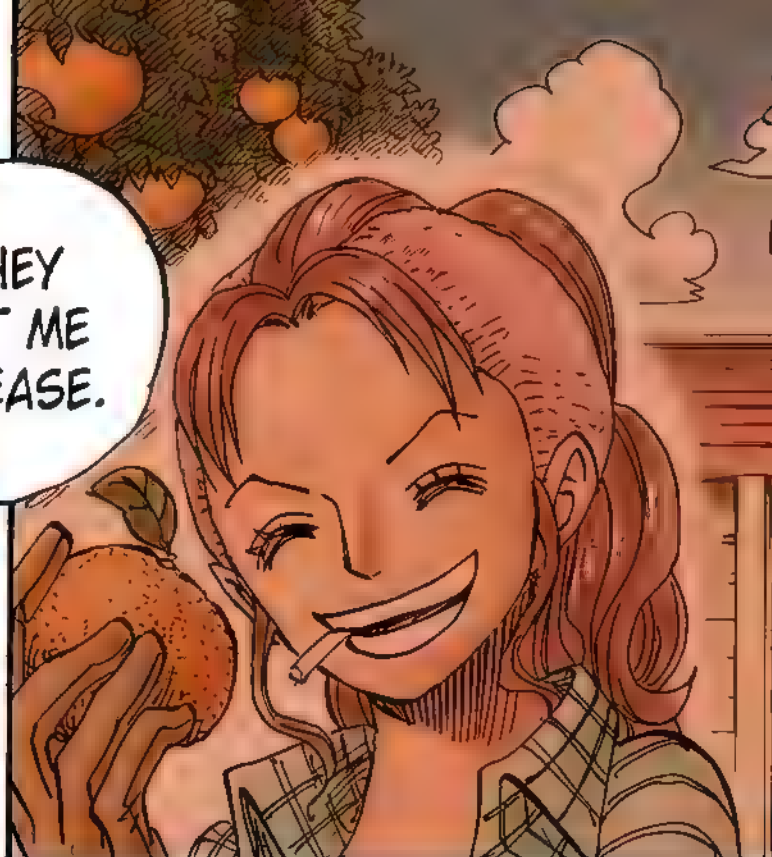
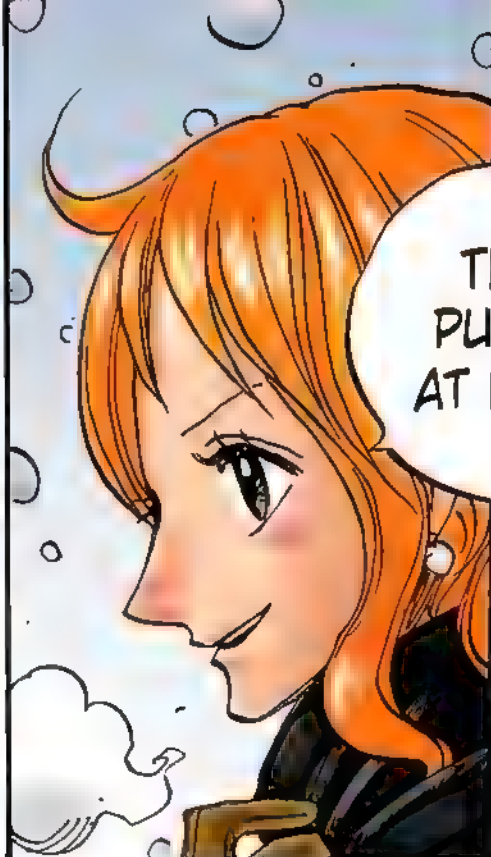
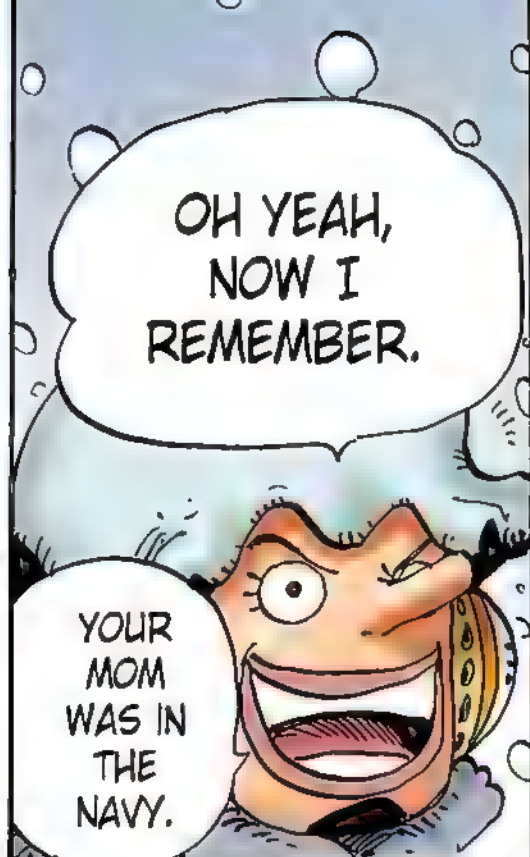


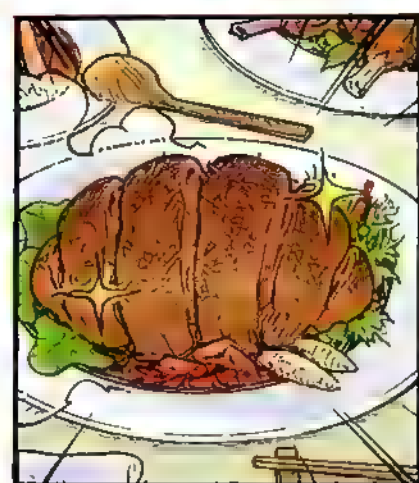
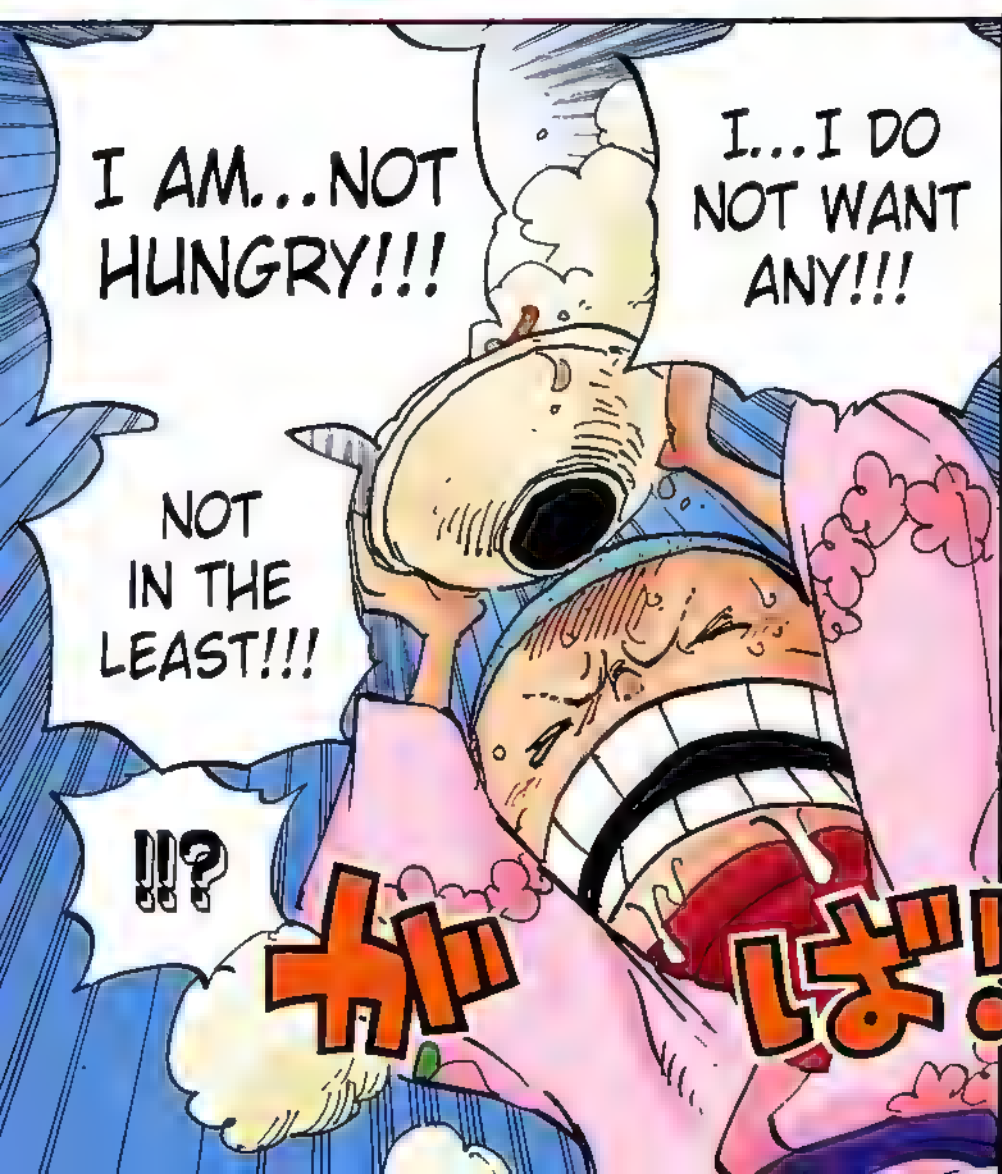
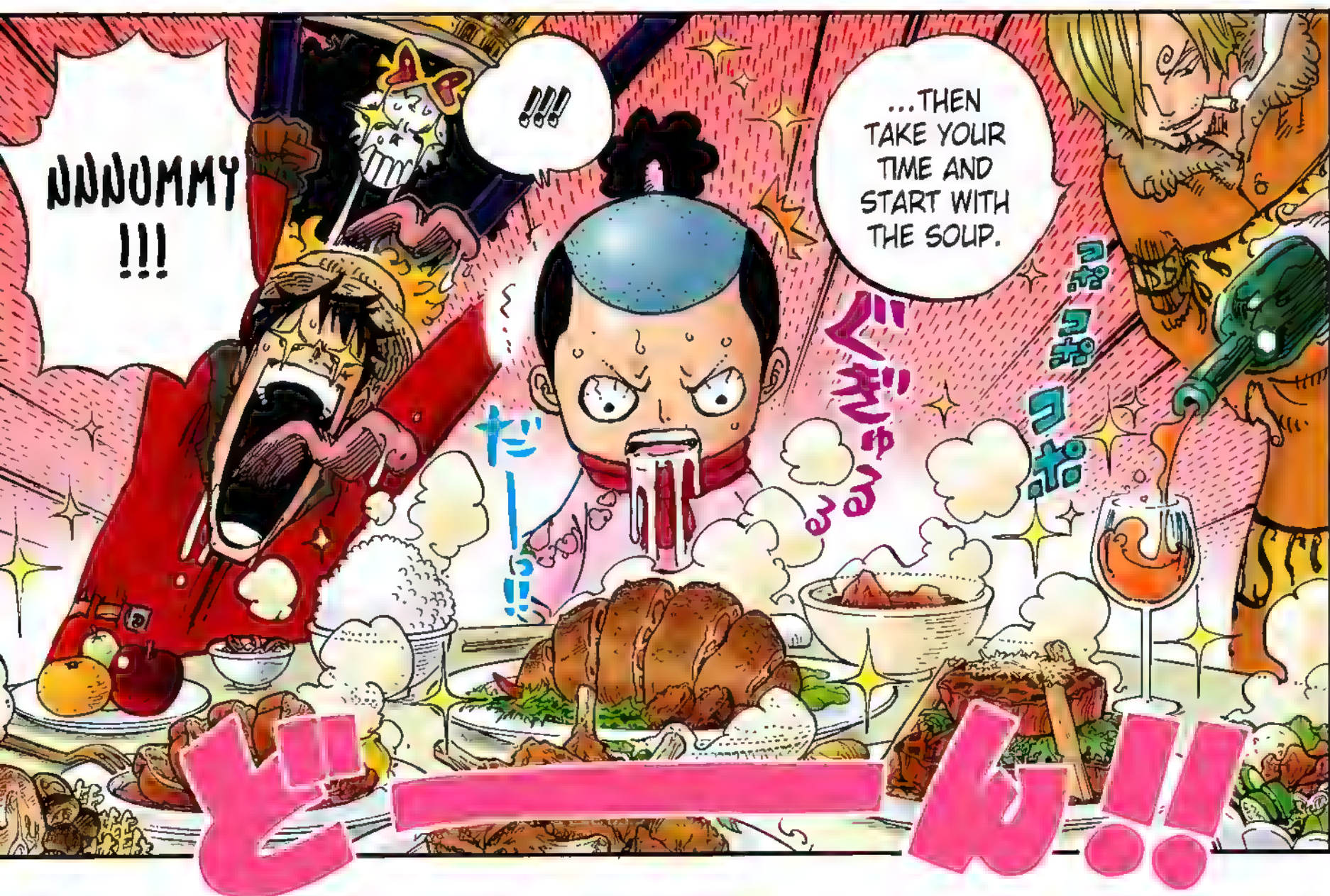
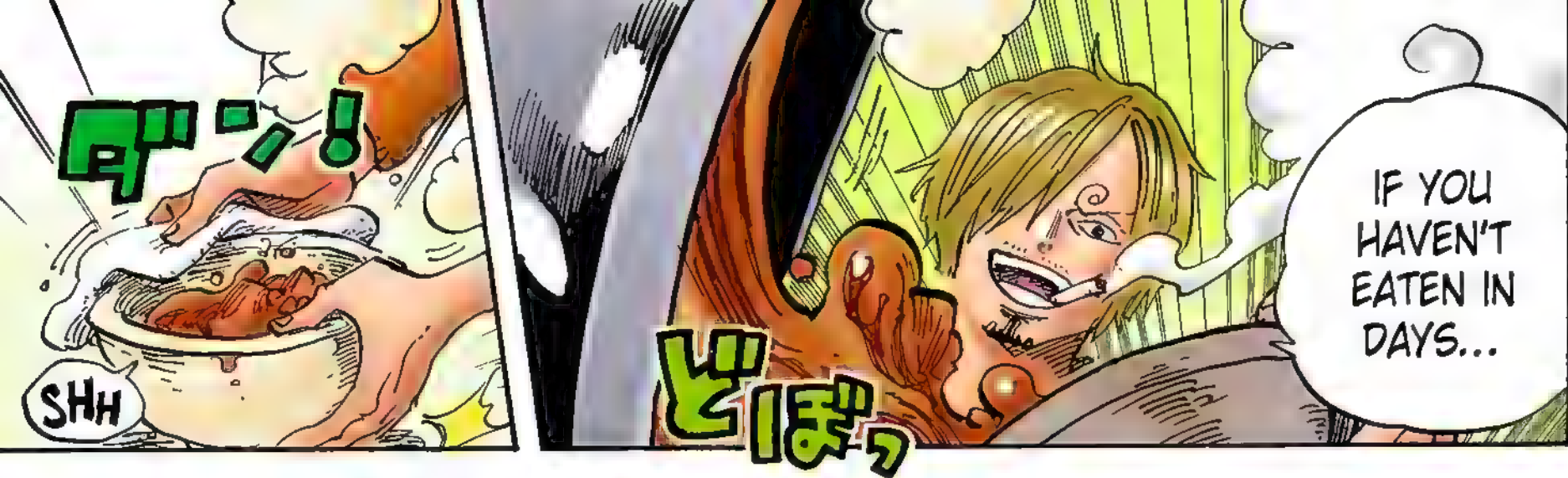
LADY
SAILORS?

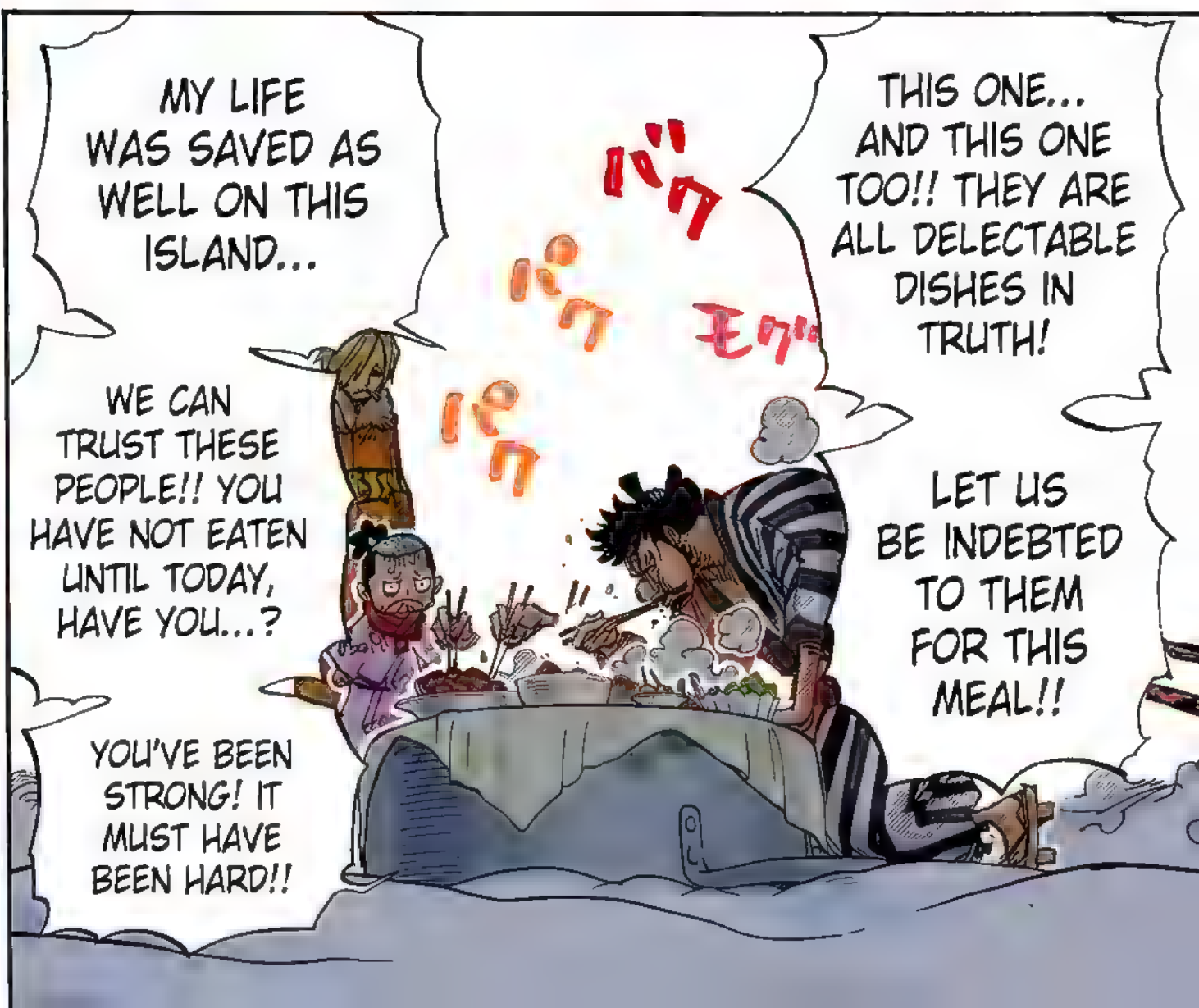
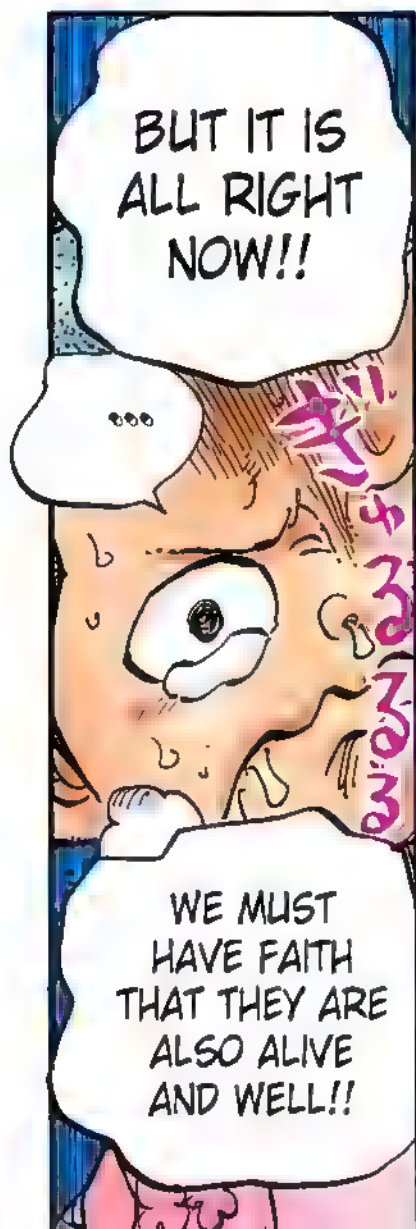
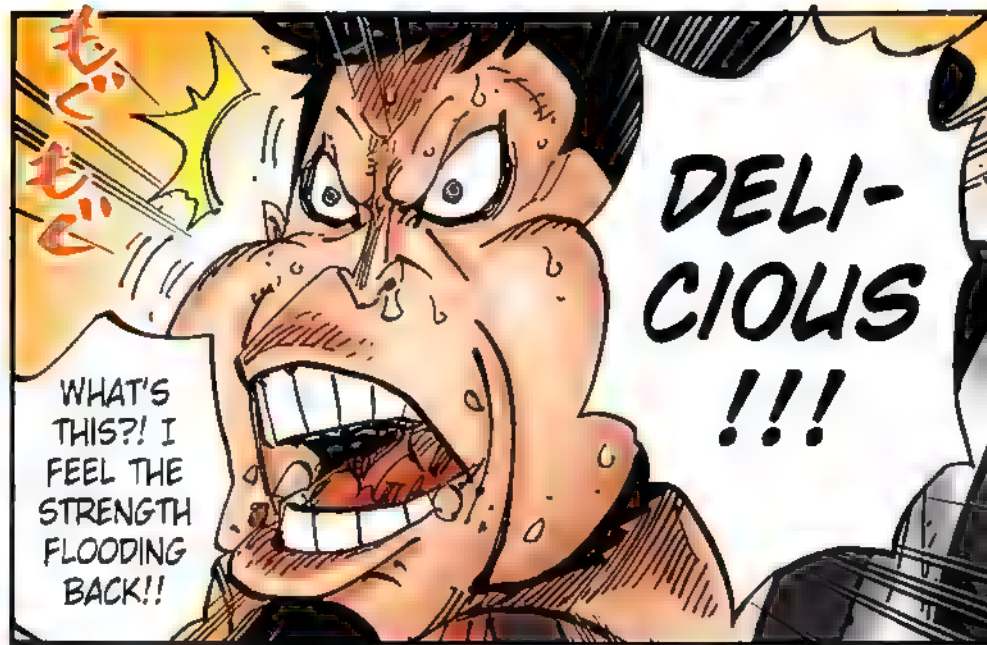
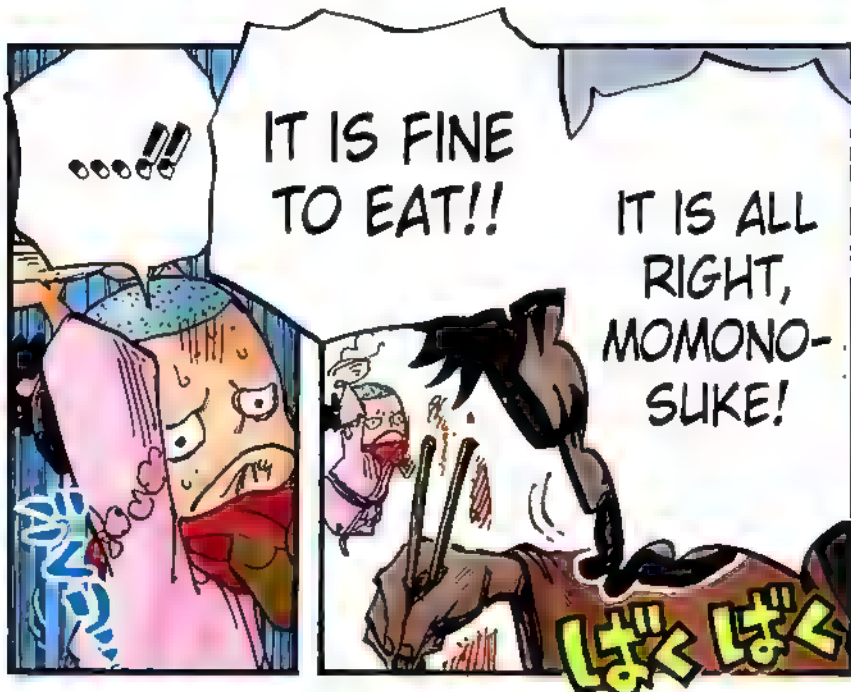
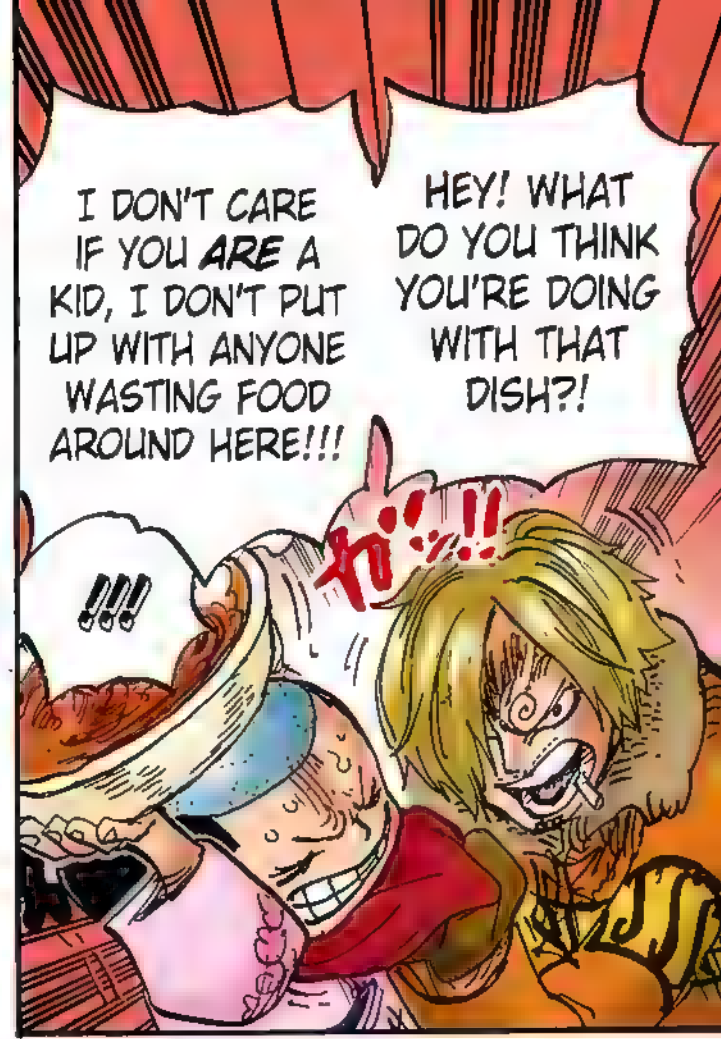
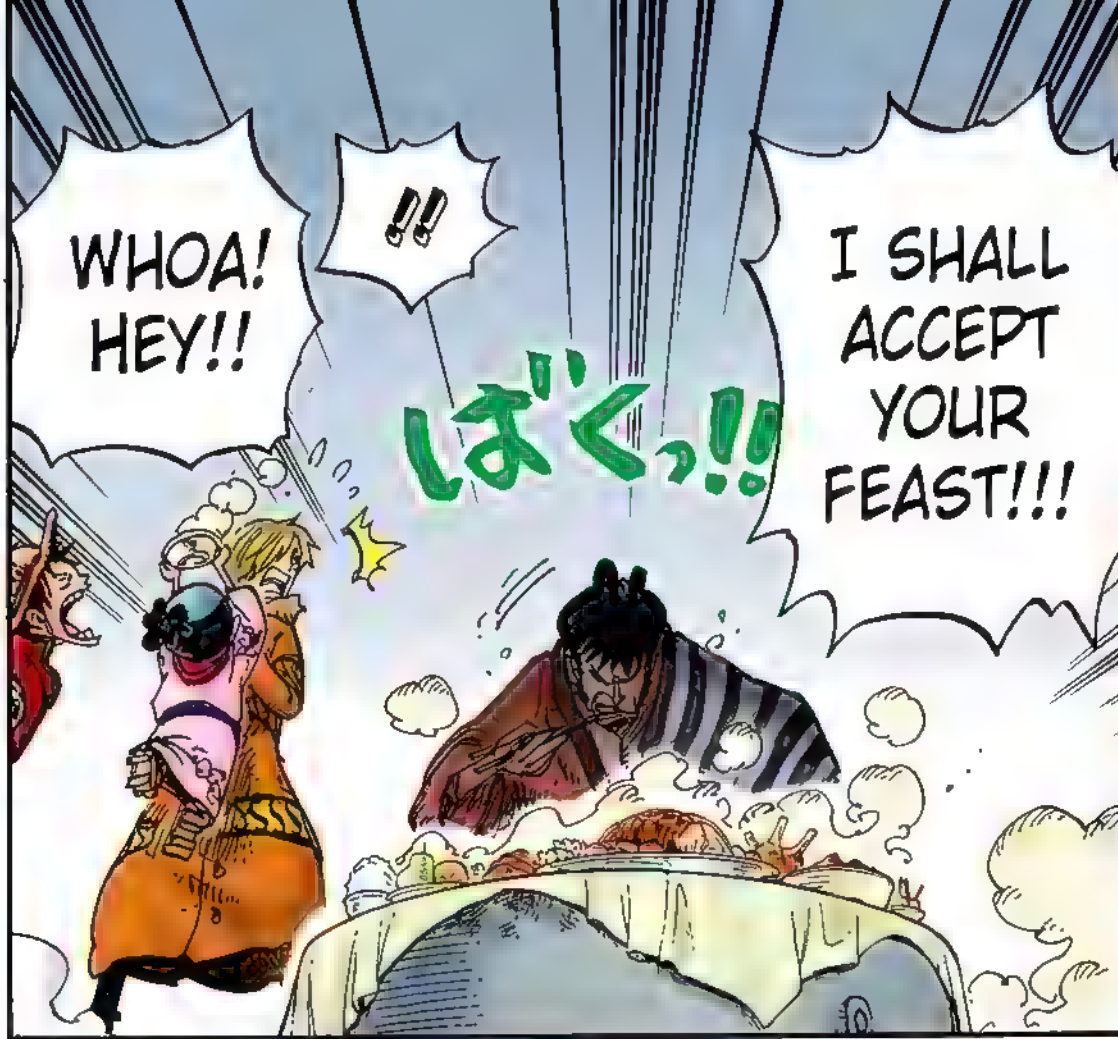
I HAVE A
WEAKNESS FOR
POWERFUL STARES
FROM LADY
SAILORS.

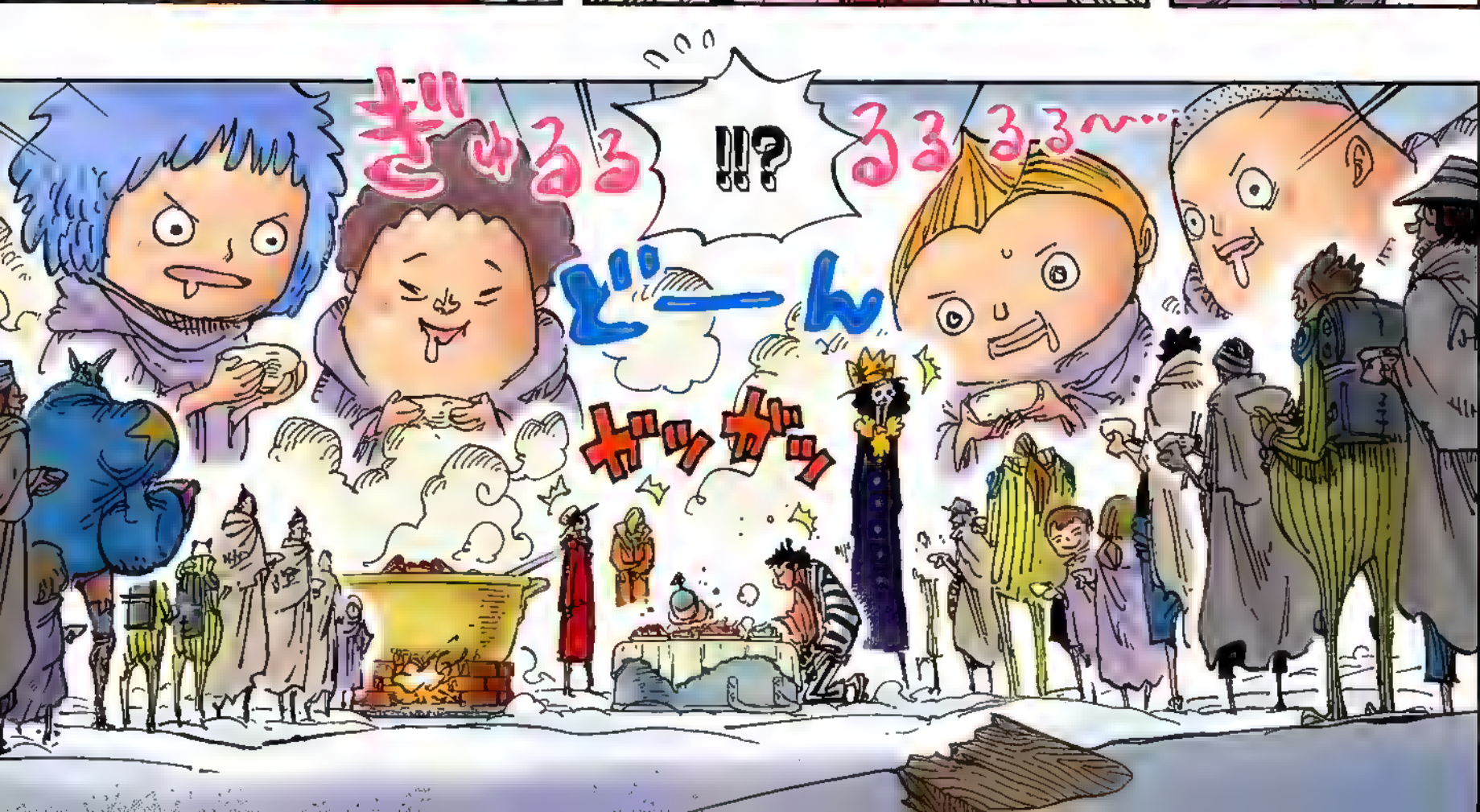
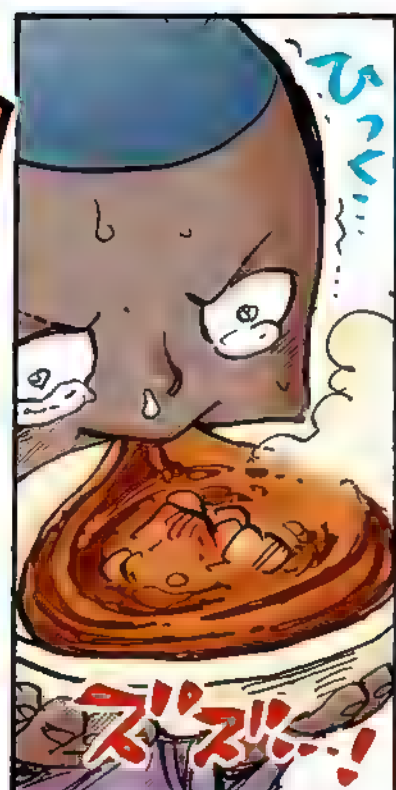
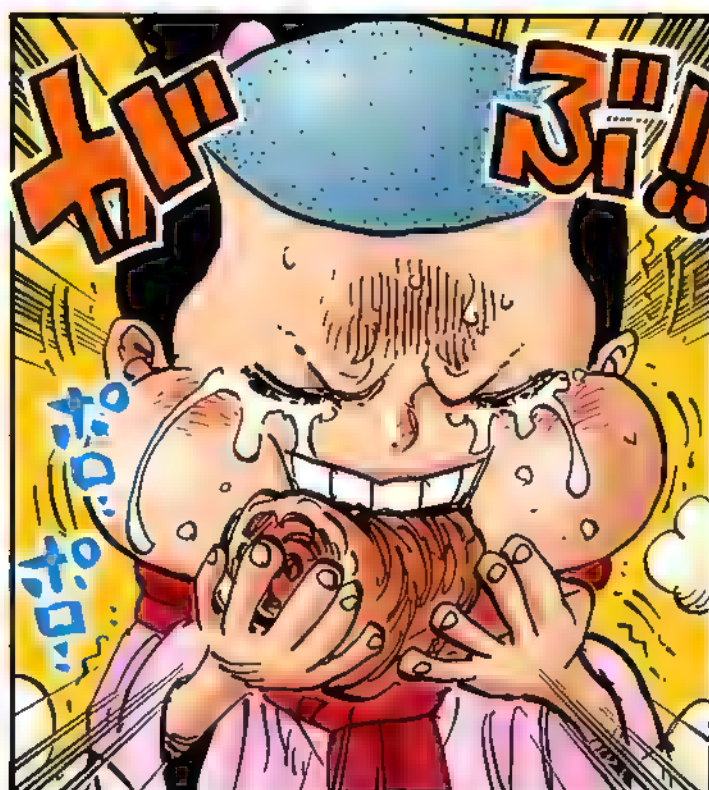
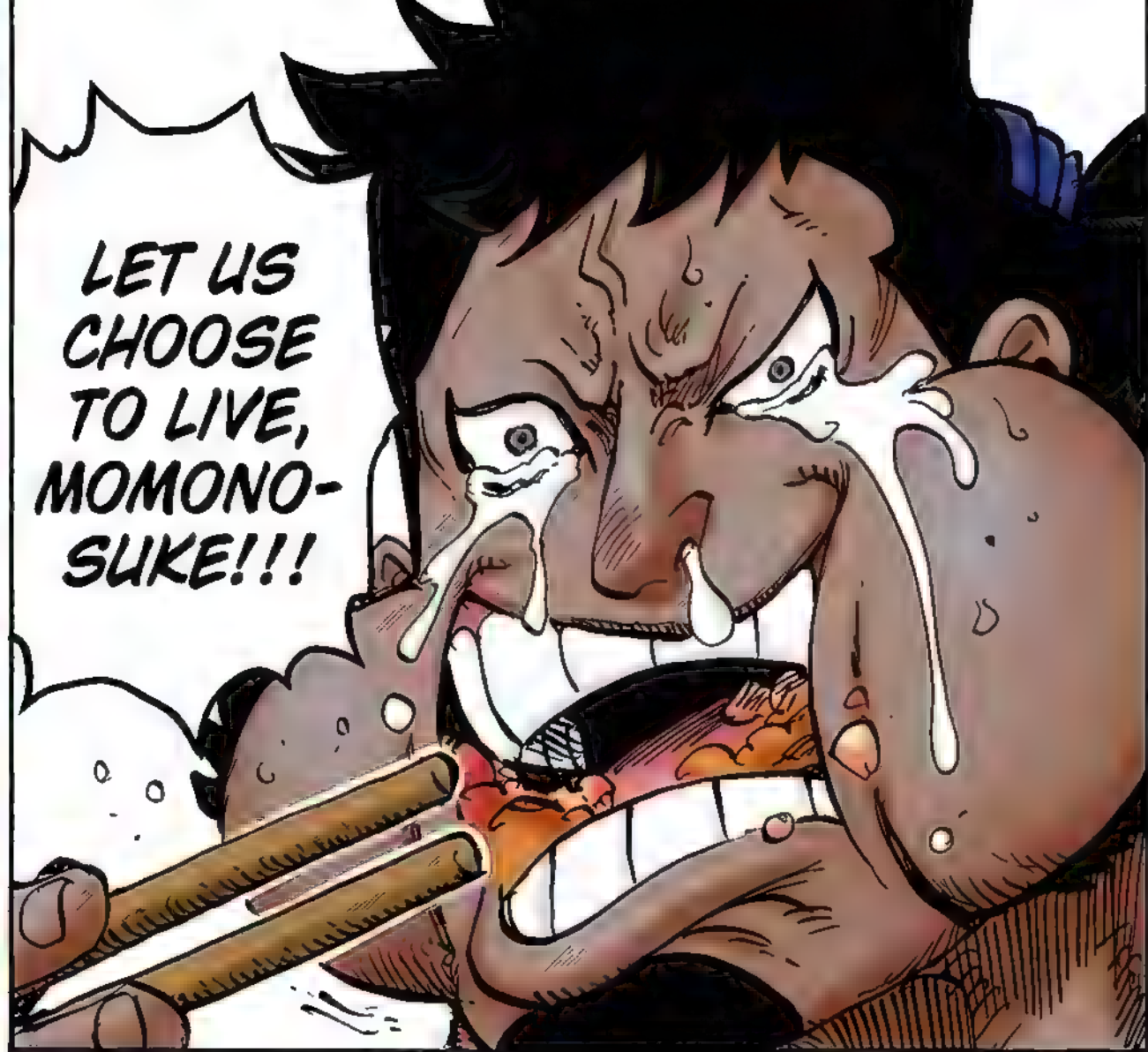


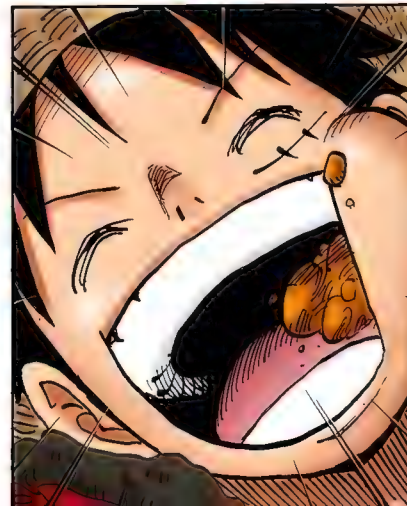
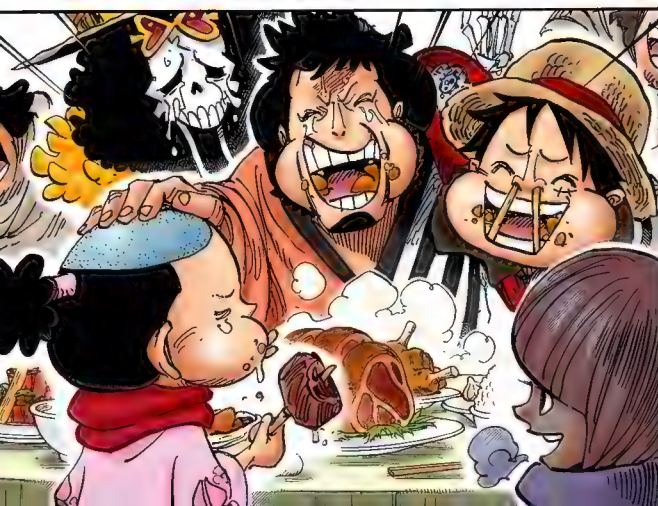
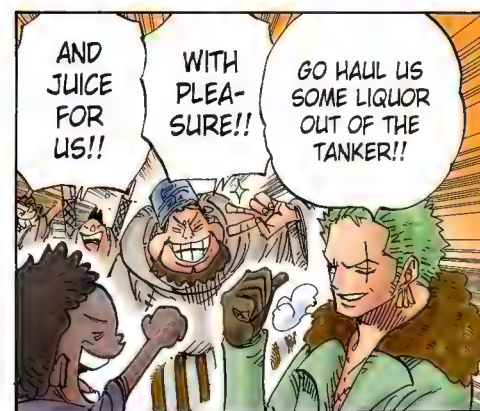
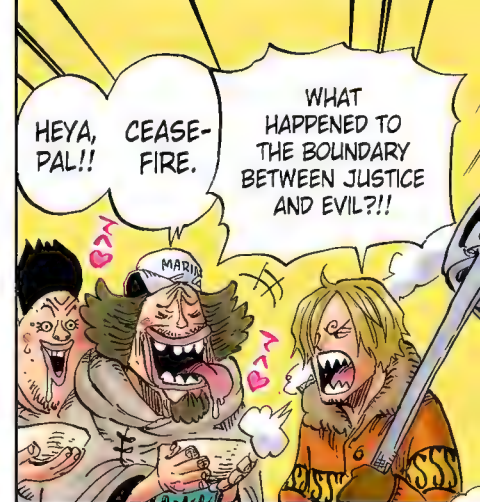
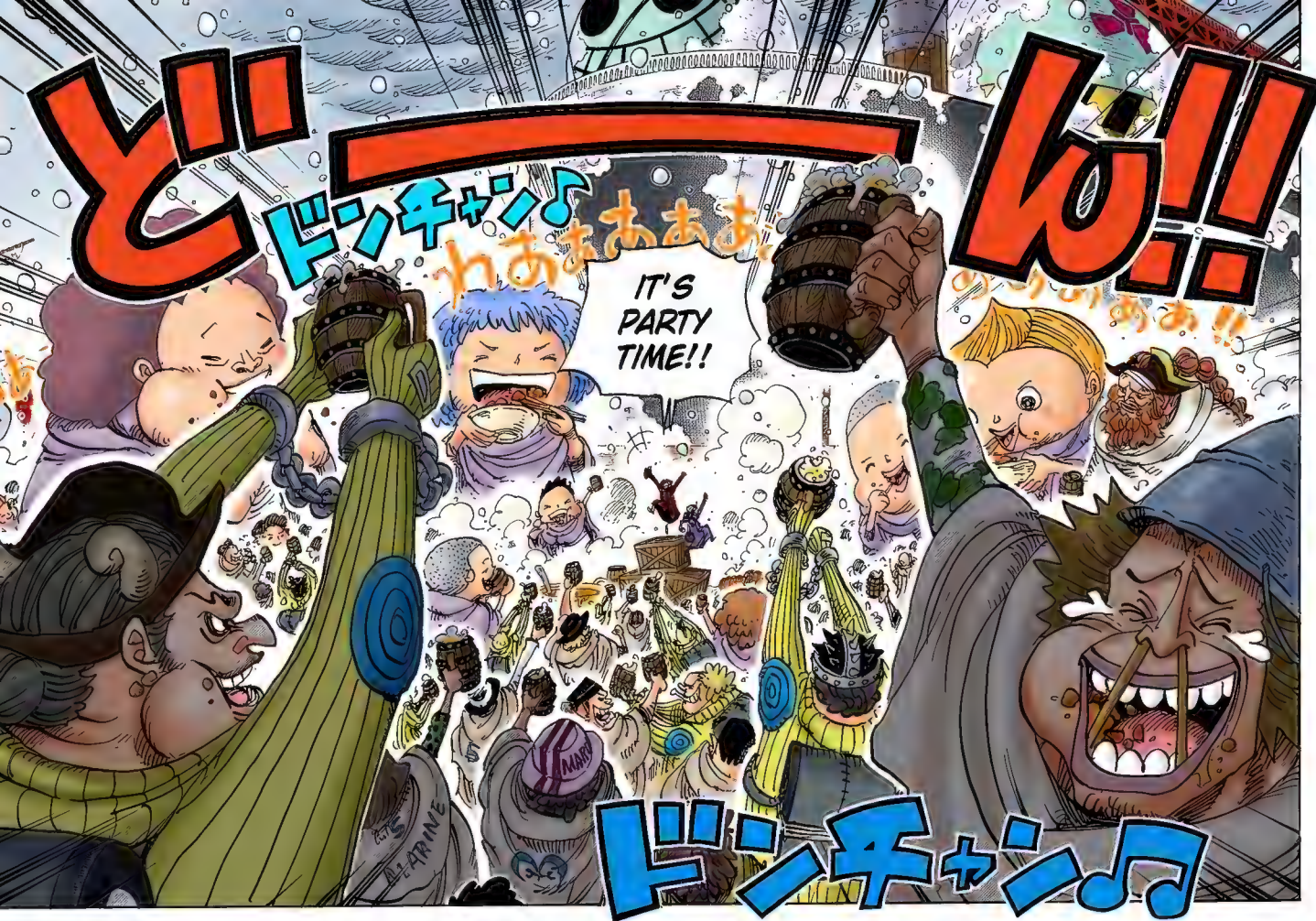
PLEASE!!
PLEASE LEAVE
THE CHILDREN
WITH ME!!!

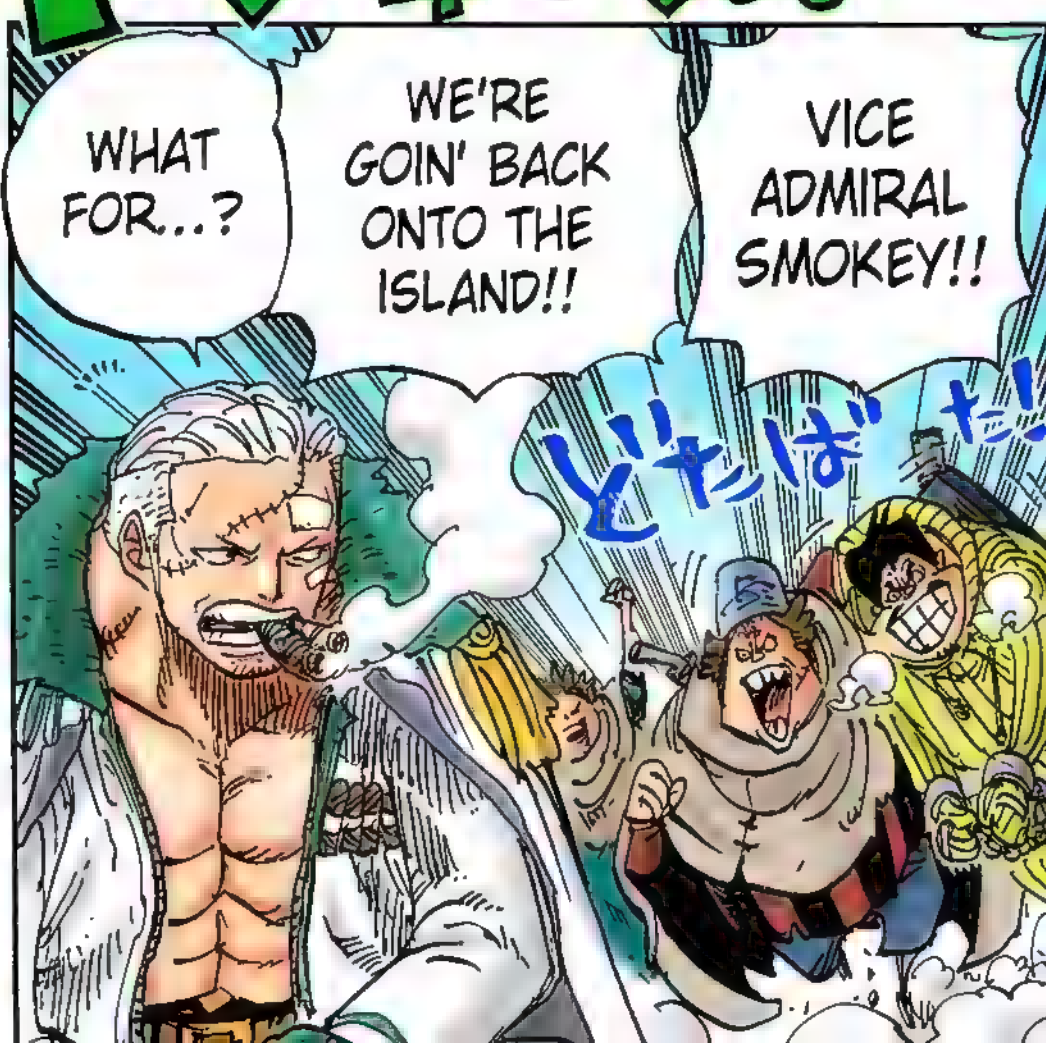
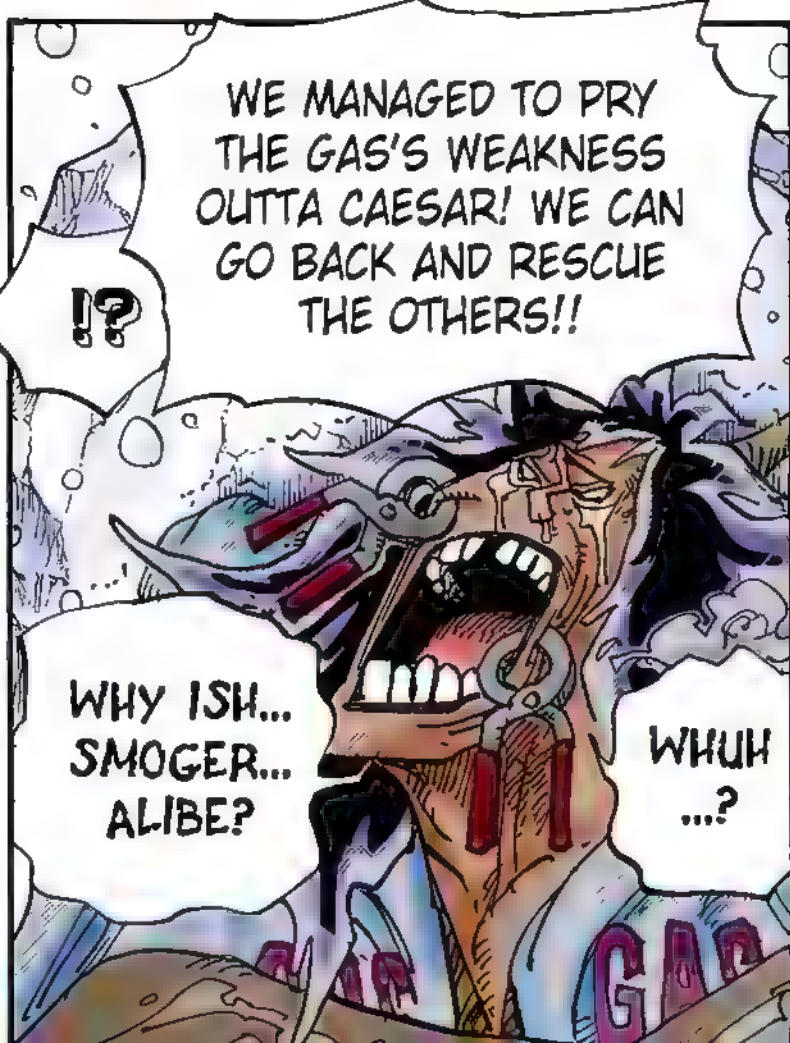
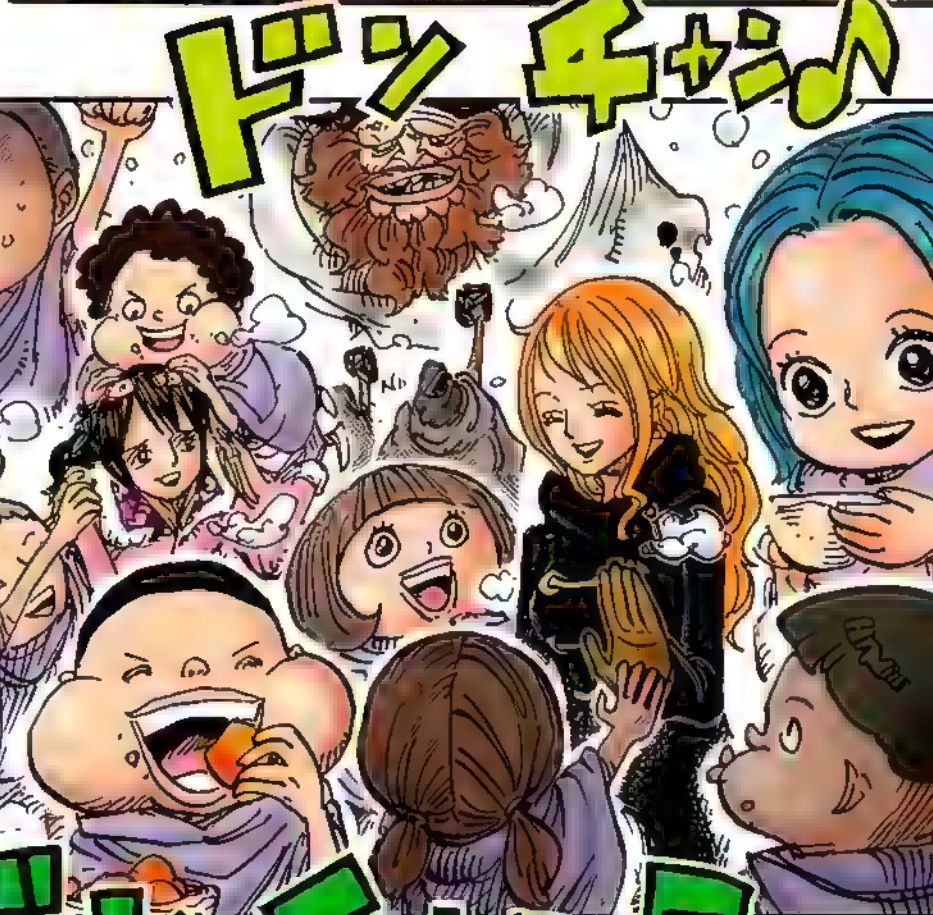
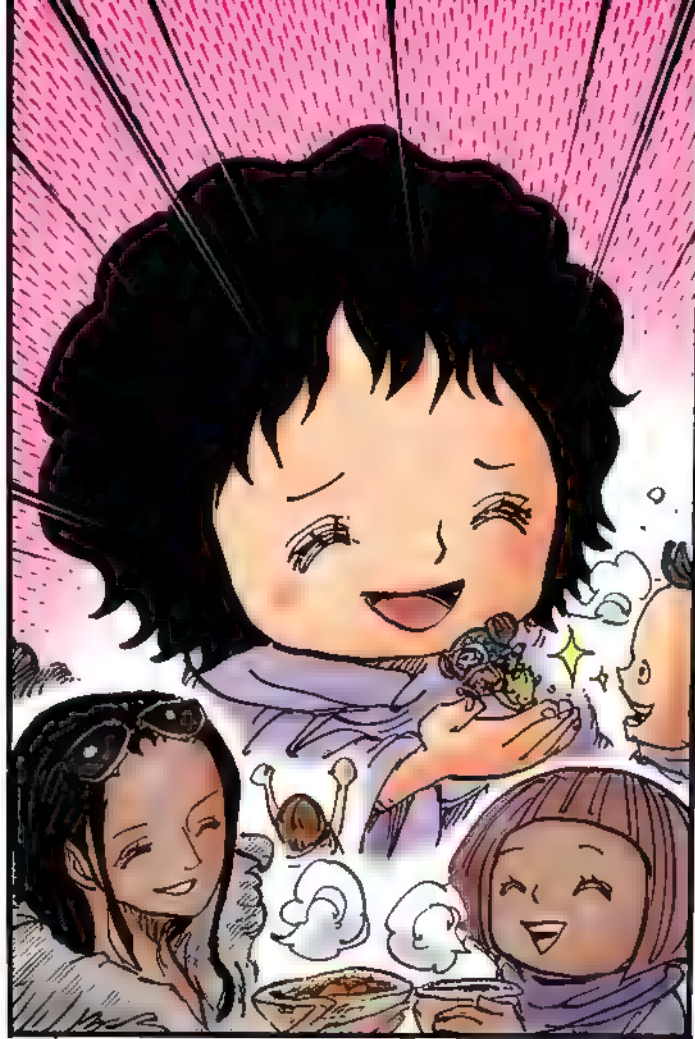










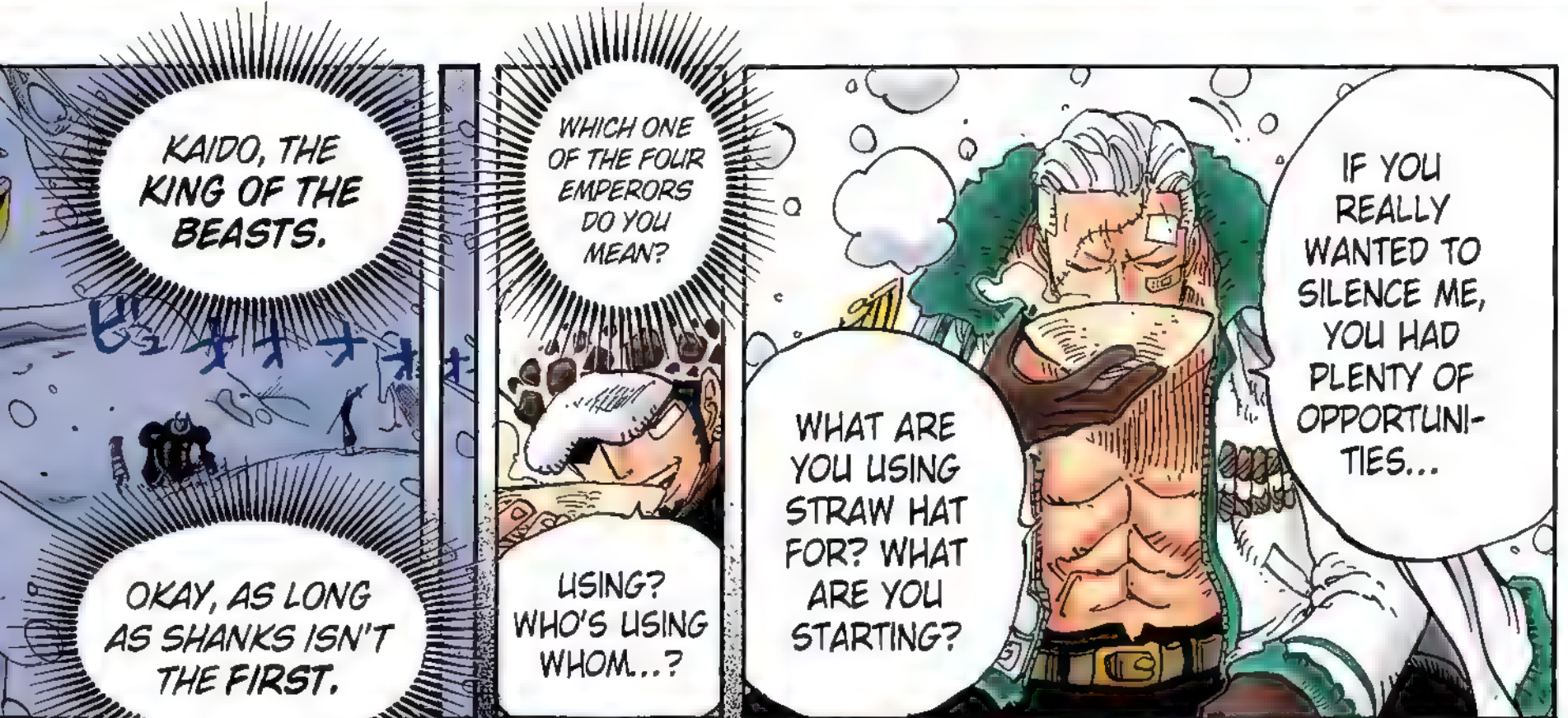




YOU DON'T
SERIOUSLY
BELIEVE...

LAW.

...I'D KEEP
AN OATH TO
A PIRATE,
DO YOU?



KAIDO, THE
KING OF THE
BEASTS.

WHICH ONE
OF THE FOUR
EMPERORS
DO YOU
MEAN?

IF YOU
REALLY
WANTED TO
SILENCE ME,
YOU HAD
PLENTY OF
OPPORTUNI-
TIES...

OKAY, AS LONG
AS SHANKS ISN'T
THE FIRST.

USING?
WHO'S USING
WHOM...?

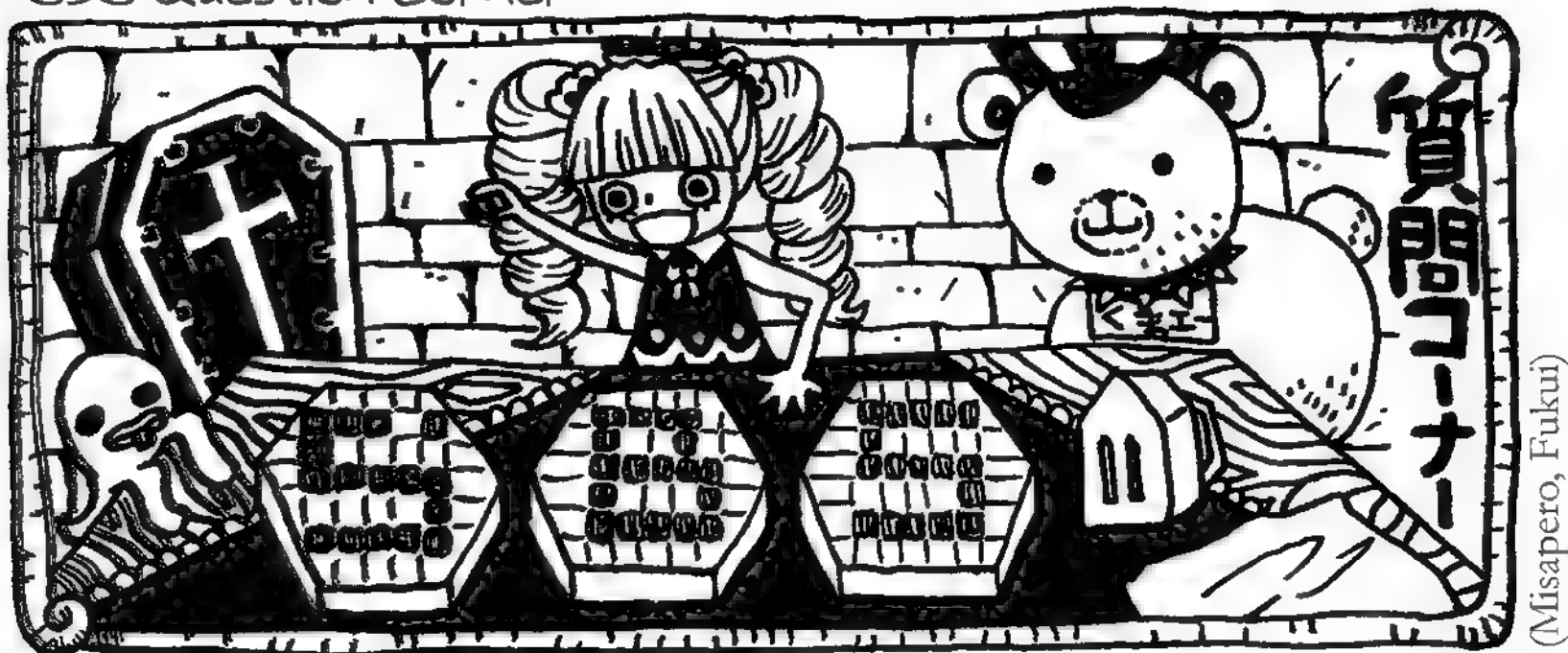
WHAT ARE
YOU USING
STRAW HAT
FOR? WHAT
ARE YOU
STARTING?



...CRUSH
ALL FOUR
EMPERORS
!!!

MY
PLAN IS
TO...

!?



Q: Odacchi, speak in Kansai dialect!
--Enoki

A: Whaaat? I cain't do that! It's jes' plain impossible, ya jerk!
I cain't do it!! Don't make me whupyer Behind!!

Q: The crew's hair has to grow out on those long voyages, right? Does someone give the rest haircuts? Nami or Robin, perhaps?
--I Want to be a Hairdresser

A: True, their hair does grow out. So who gives haircuts on the crew? Why, it's Zolo. He turns on the rest and goes, "Tiger Trap!!" Just kidding!! What the hell, man?!! I'm gonnawhupyer Behind!! Shut yerpiehole!! Why, I oughtta!! The real answer is prolly Usopp or Robin. Maybe I should draw a heart-warmin' picture of a haircut someday.



Q: Can I drink the bath water after Nami's been in it?
--ChageroKiyomizu

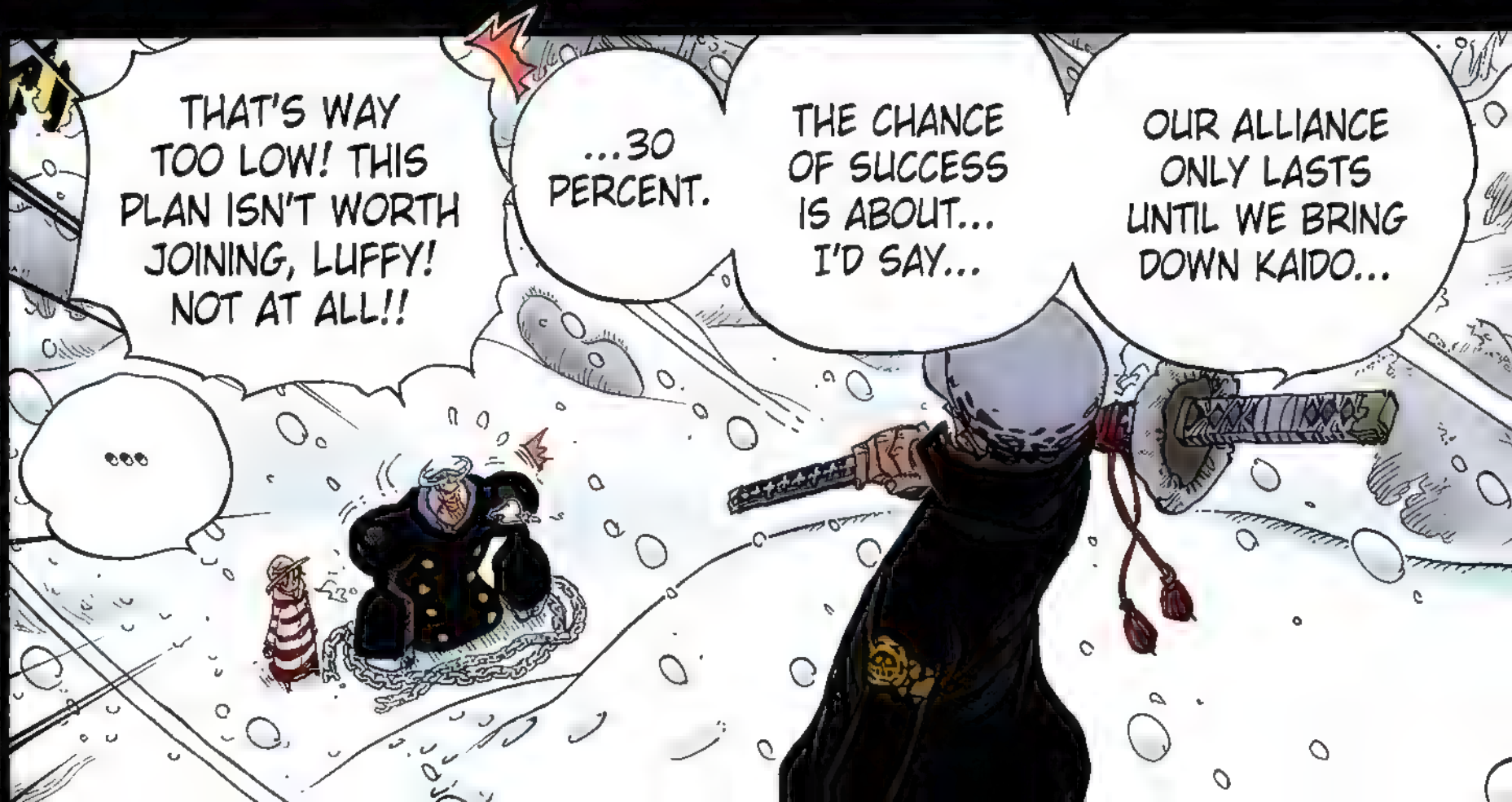
A: What the hell, man?!! What in tarnation are you thinkin'?! This is a manga for all ages!! Excuse me, officer! This man's a pervert, can ya arrest him for me? Huh? What'm I holding, ya say? Why, it's a pretty lady's flute. What's wrong with lickin' it whiles I walk around plum-naked? What--hey! Not me! He's the pervert, I swear! No, stop! I got deadlines ta meet!
What?! Impersonation of a Kansai resident?! What's that s'pose ta mean?! Who cares?! No, look, the readers put me up to it...

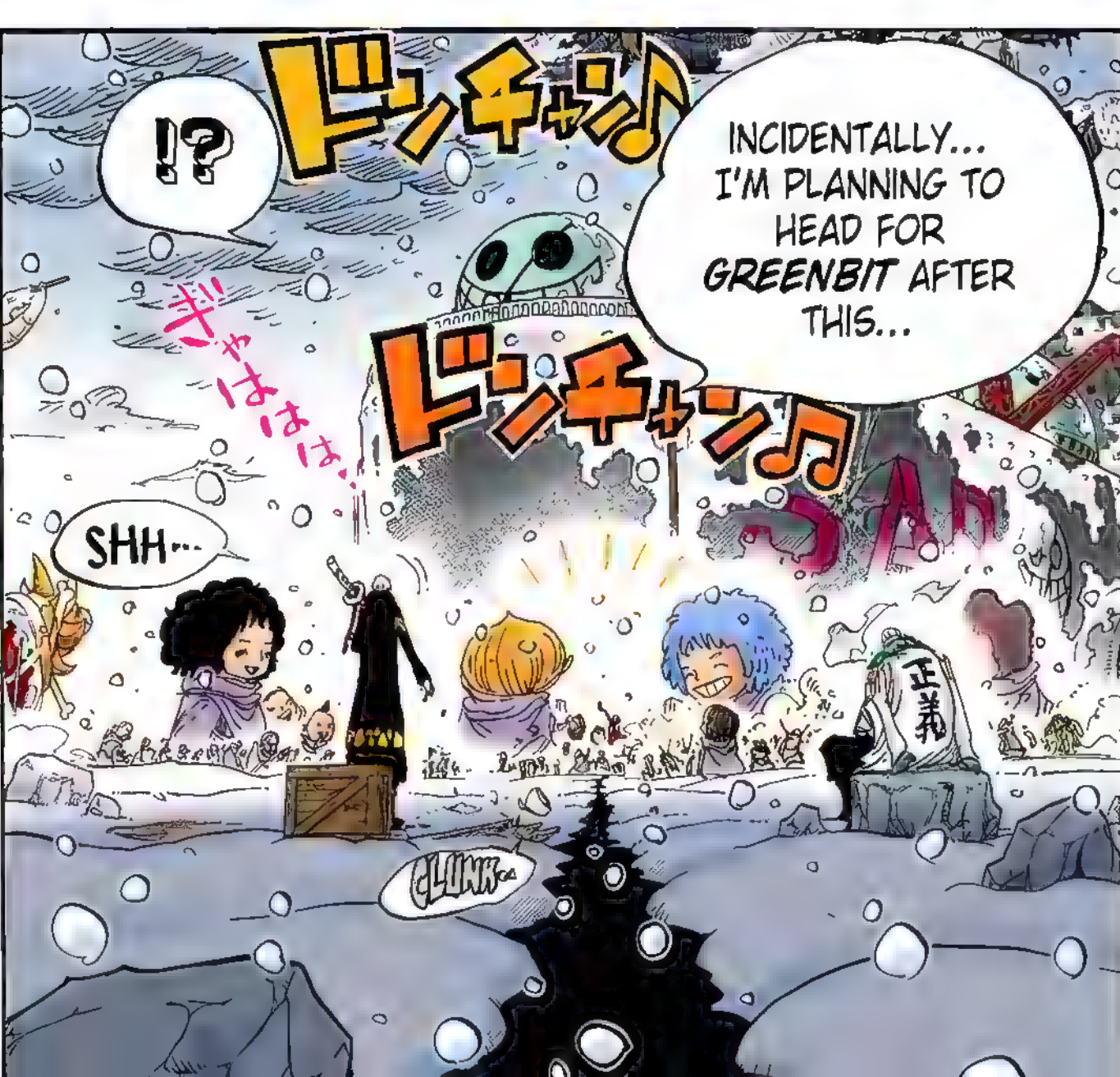
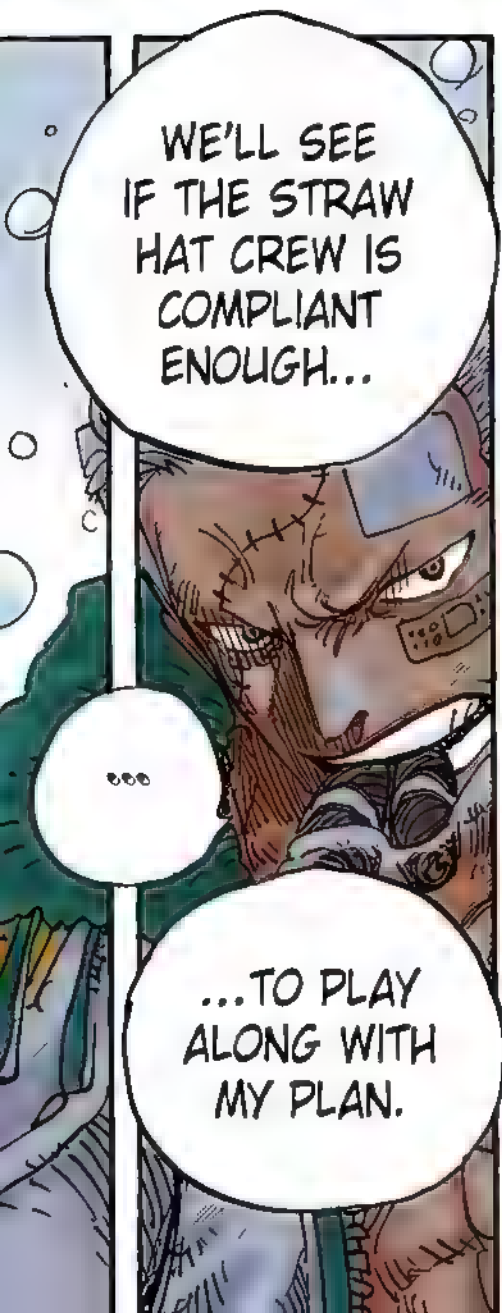
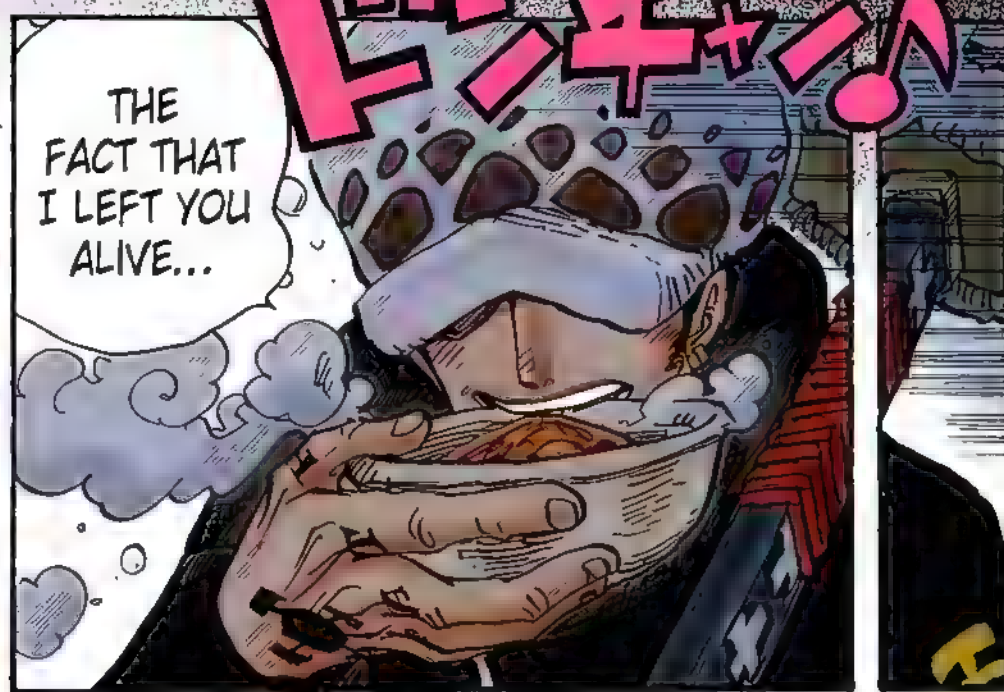


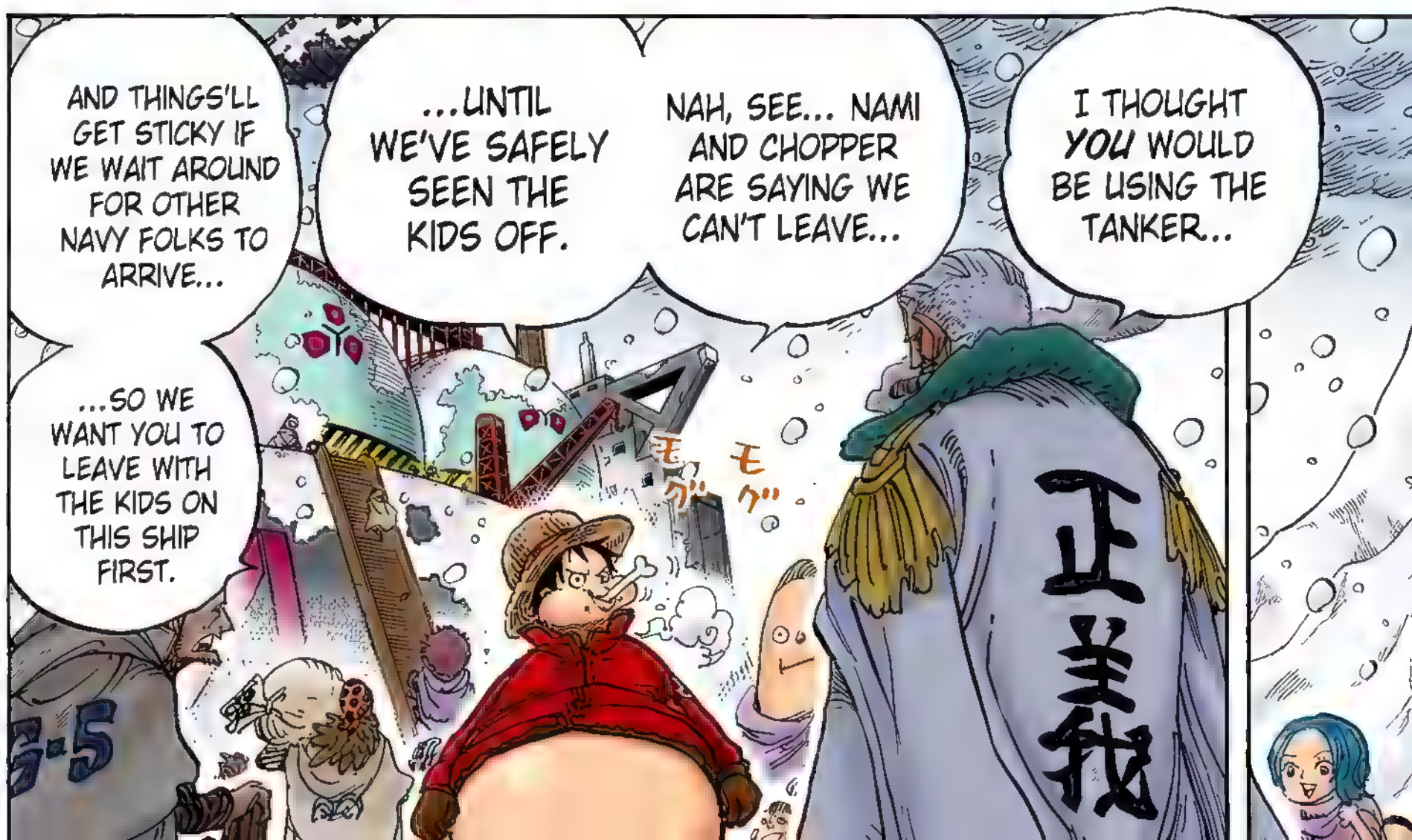
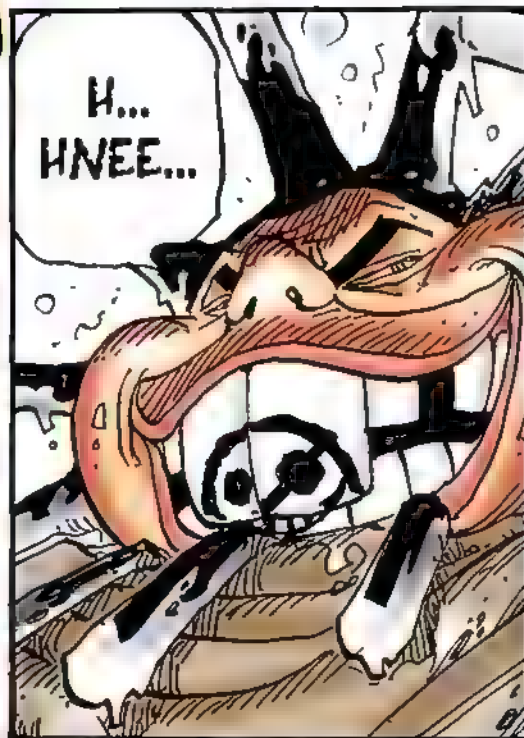
Chapter 697: A DEAL

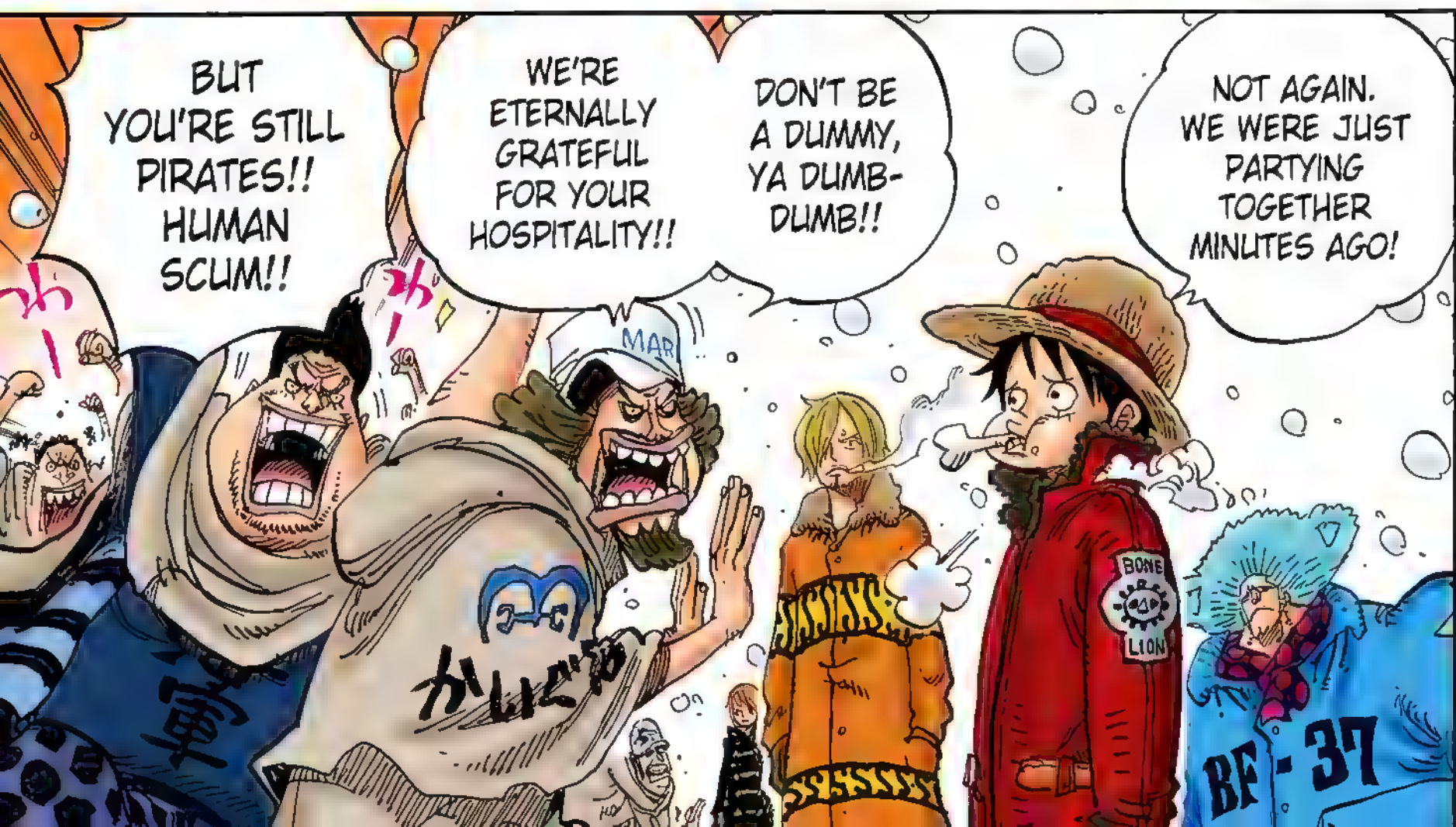
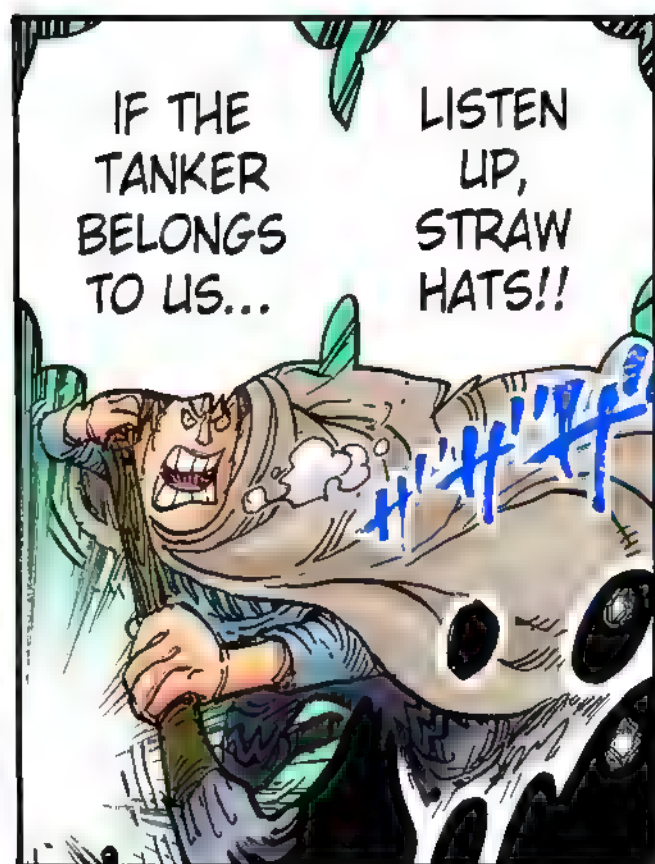
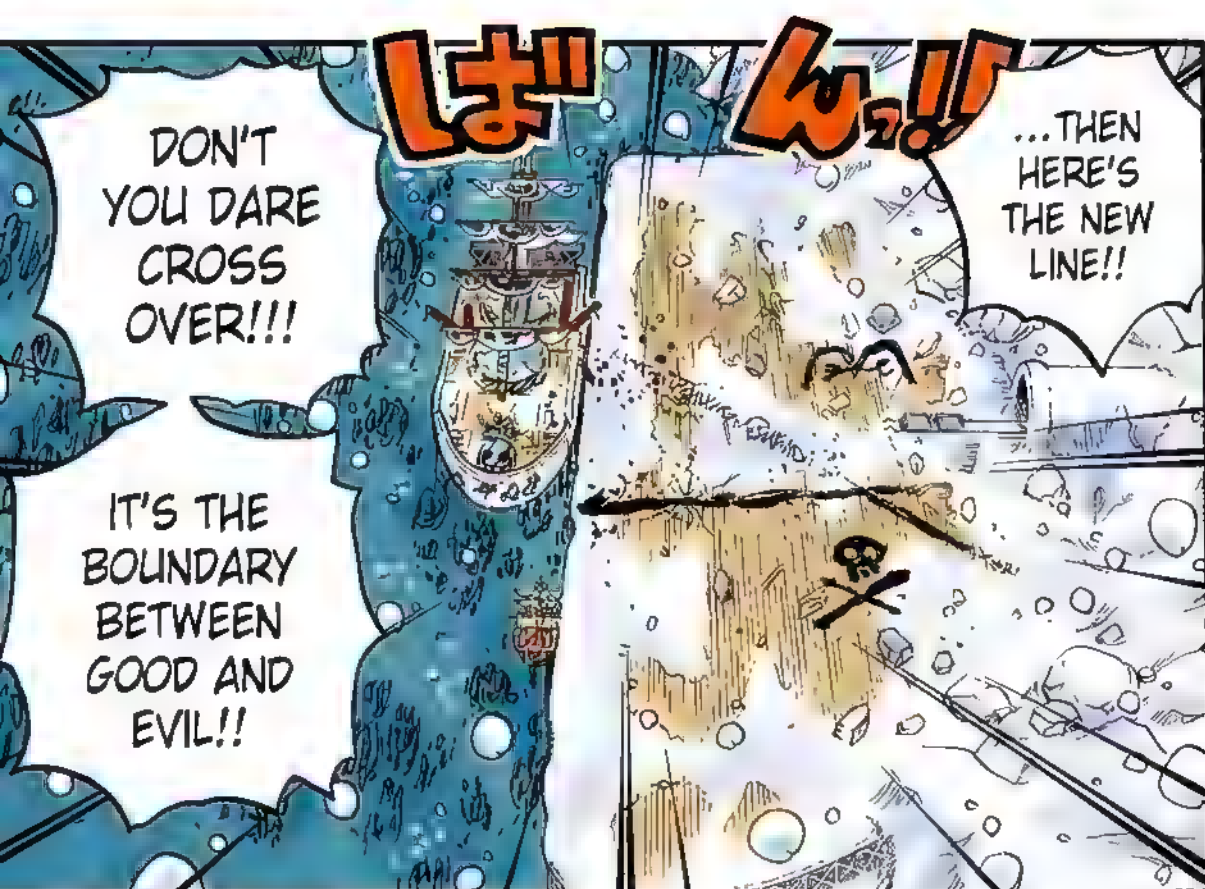
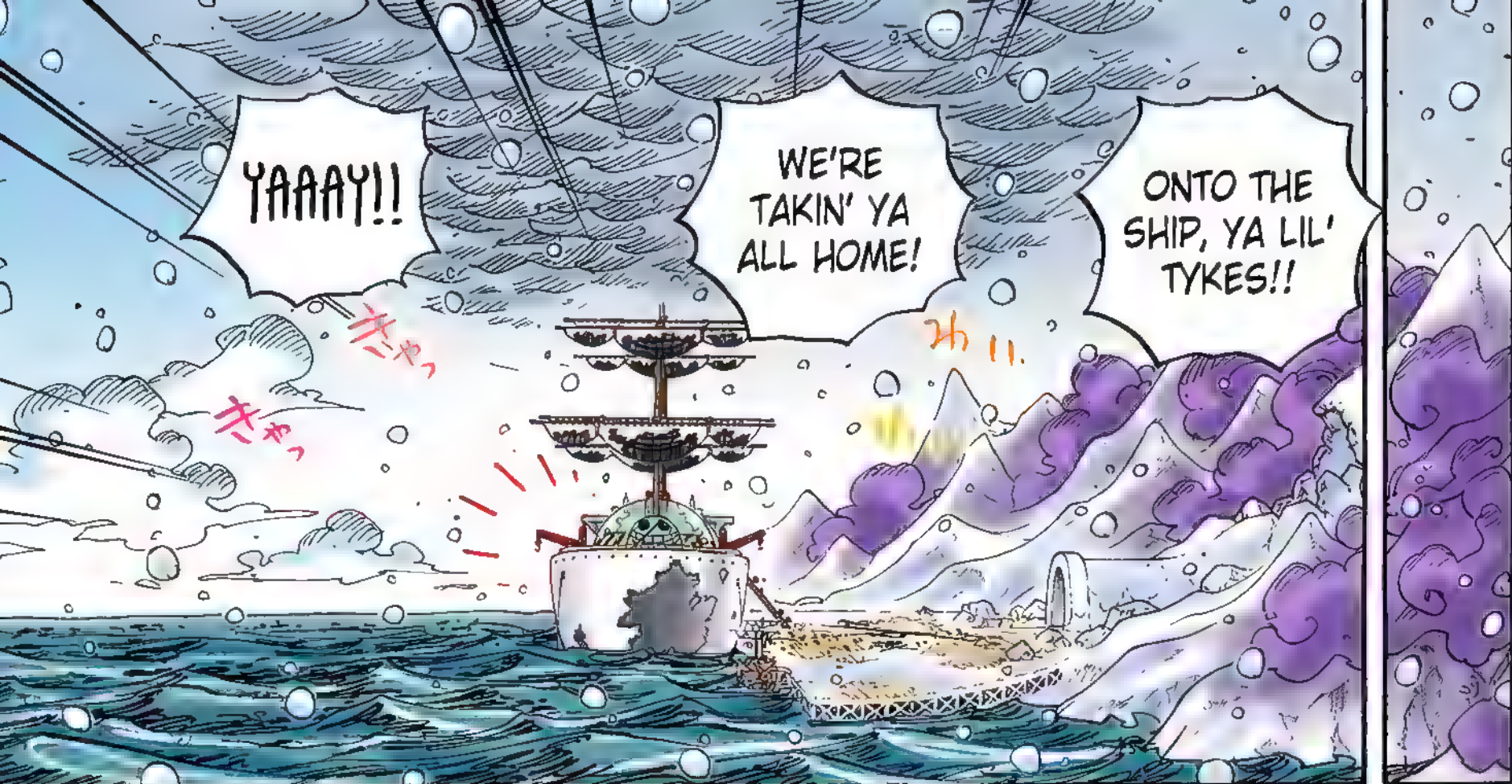


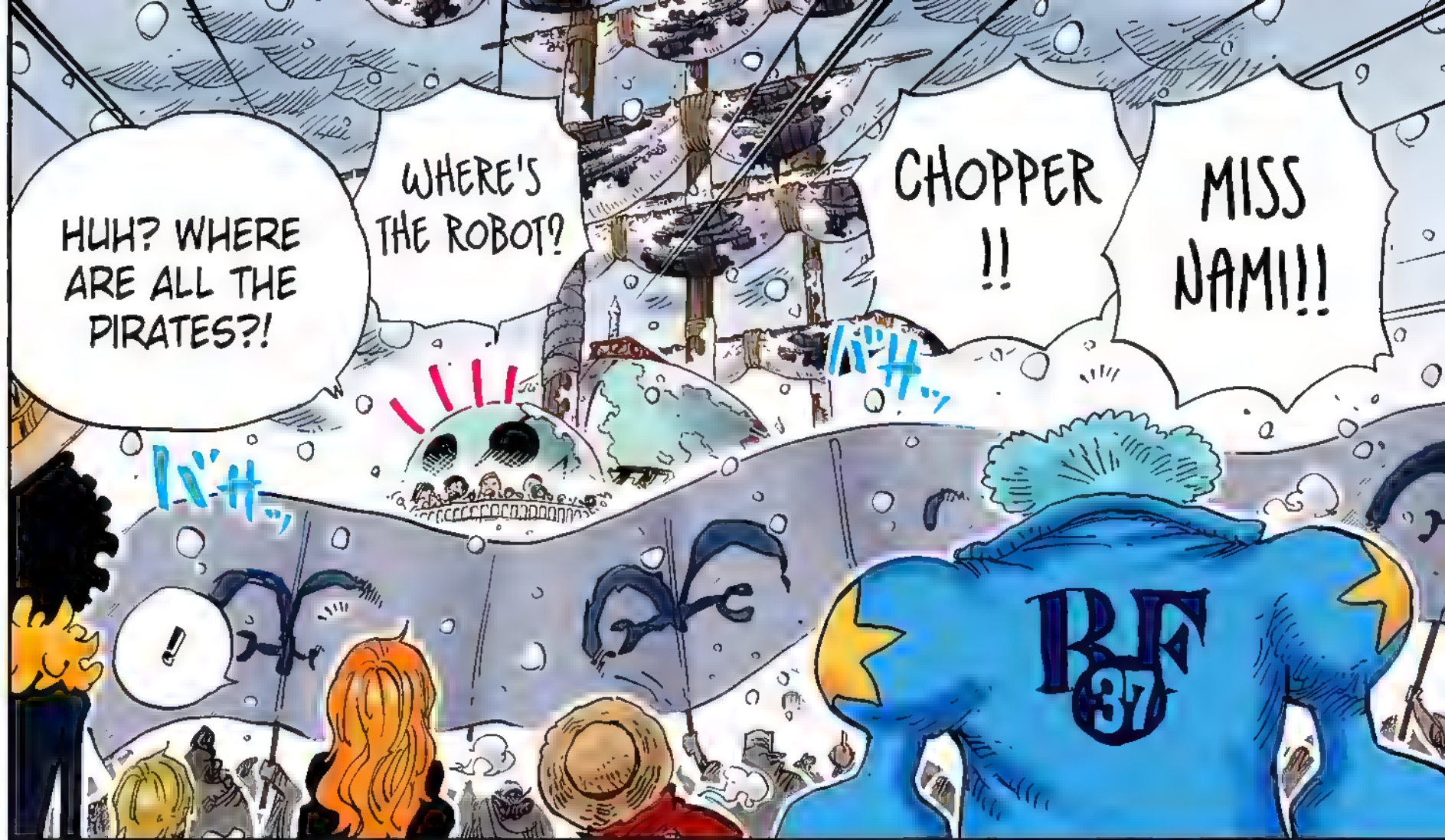
CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 19: "THE
OLD HAG DRIVES OFF THE MYSTERIOUS SOLDIERS"









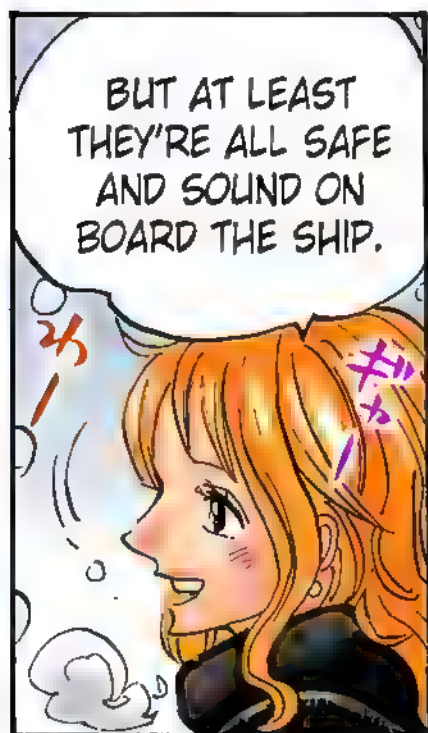


HUH? WHERE ARE ALL THE PIRATES?!

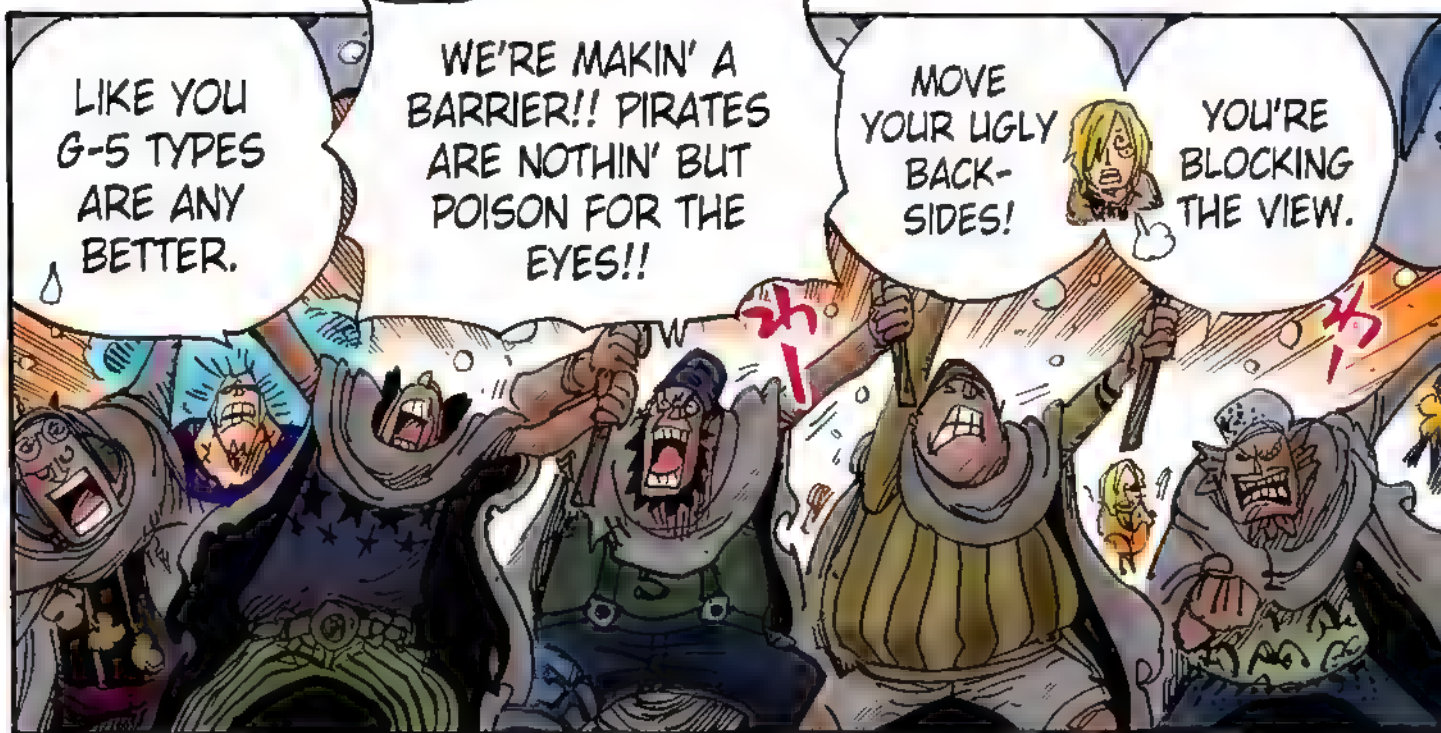
WHERE'S THE ROBOT?

CHOPPER !!

MISS NAMI!!!



BUT AT LEAST THEY'RE ALL SAFE AND SOUND ON BOARD THE SHIP.



LIKE YOU G-5 TYPES ARE ANY BETTER.

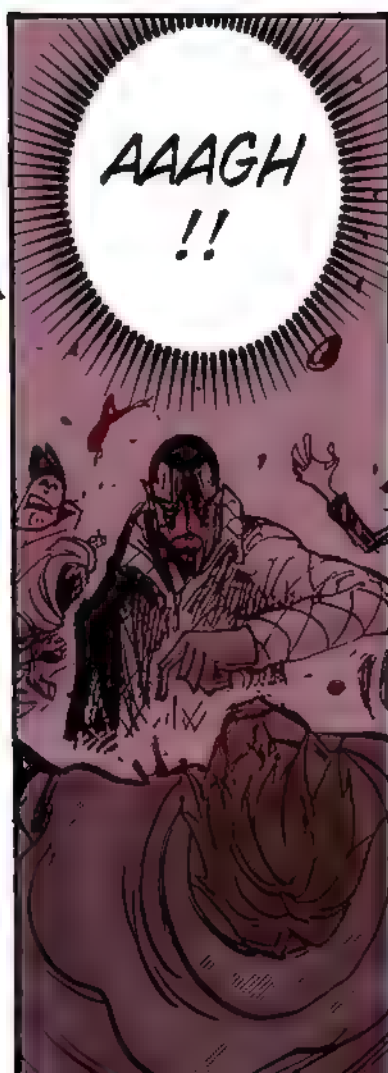
WE'RE MAKIN' A BARRIER!! PIRATES ARE NOTHIN' BUT POISON FOR THE EYES!!

MOVE YOUR UGLY BACK-SIDES!

YOU'RE BLOCKING THE VIEW.



PIRATES ARE SCUM! THE DREGS OF SOCIETY!!

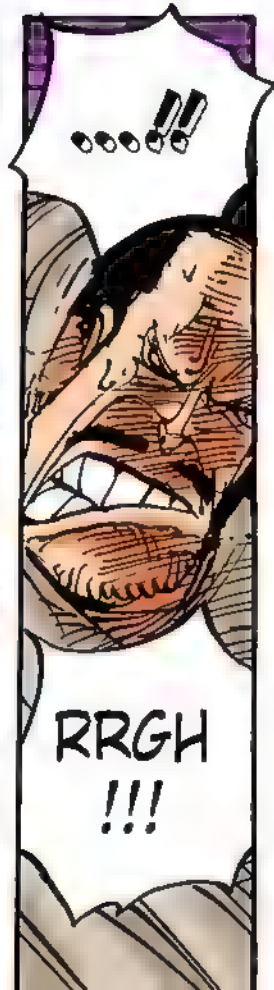
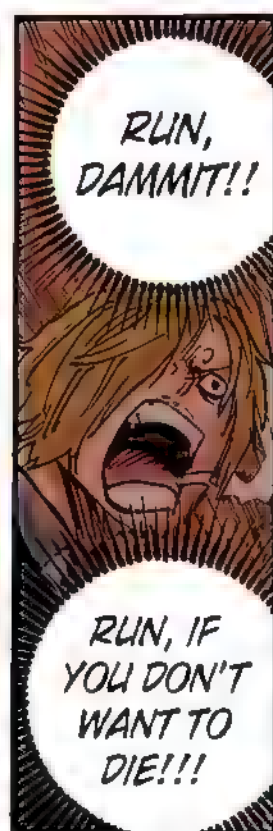
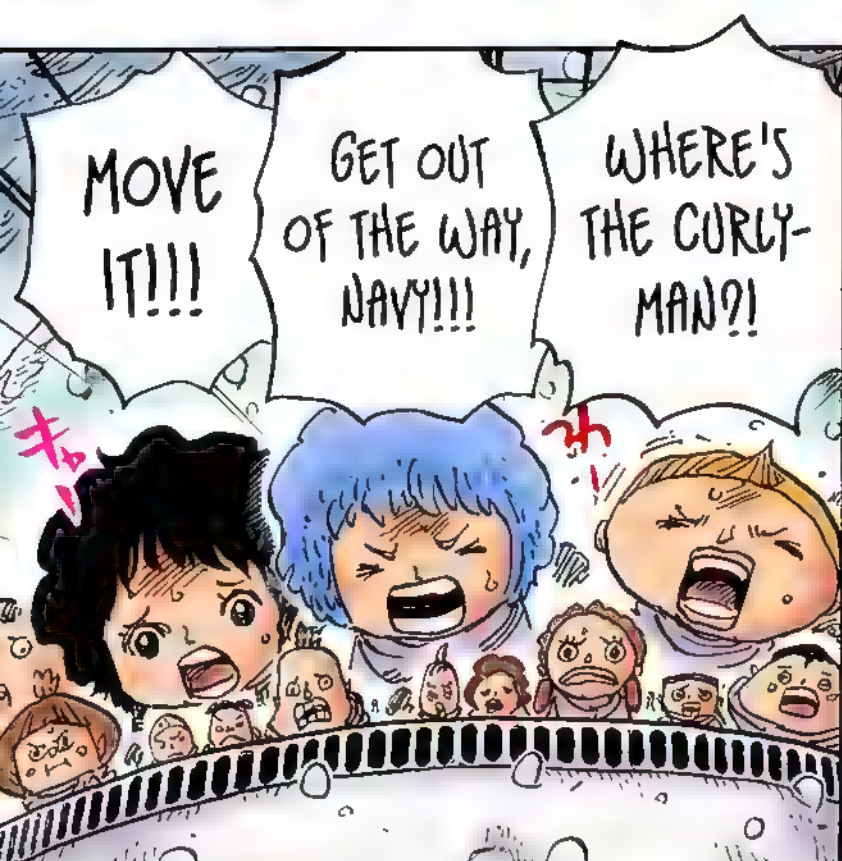


AAAGH !!



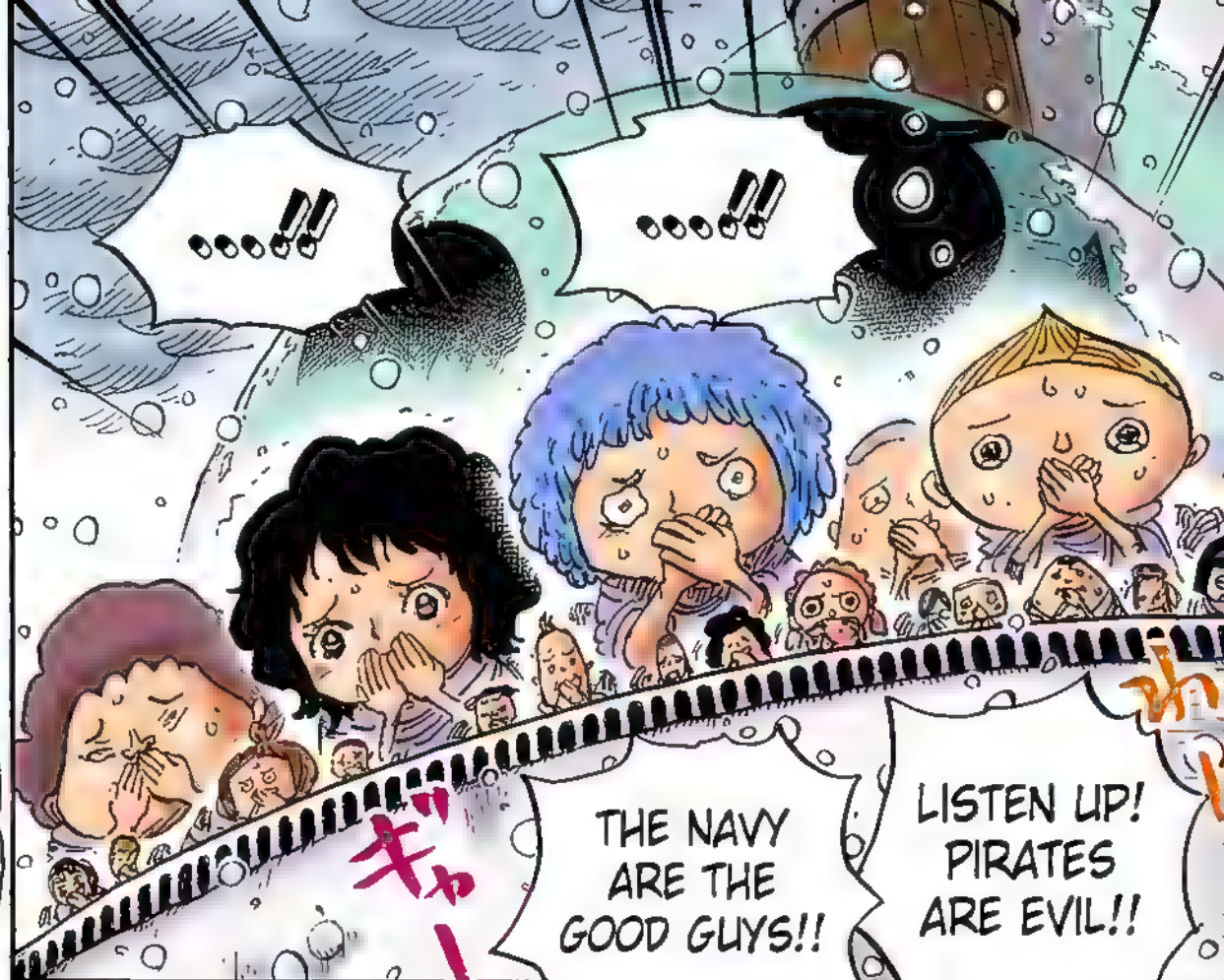
IT'S OUR JOB TO CRUSH PIRATES WHO CAUSE MISERY TO LAW-ABIDING CITIZENS!!

WE'RE THE ONES WHO STAND FOR JUSTICE!!



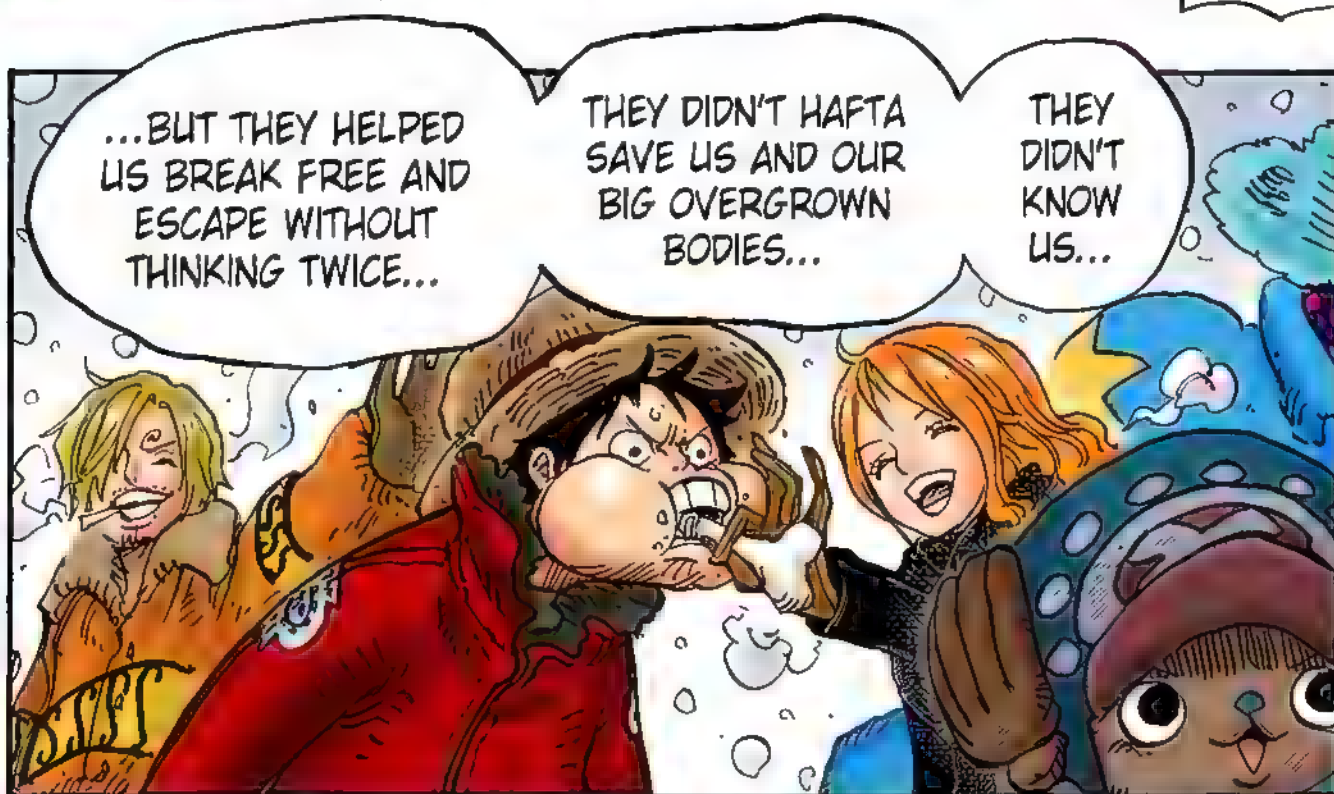


BUT...WE
ASKED THEM
TO SAVE
US...



THE NAVY
ARE THE
GOOD GUYS!!

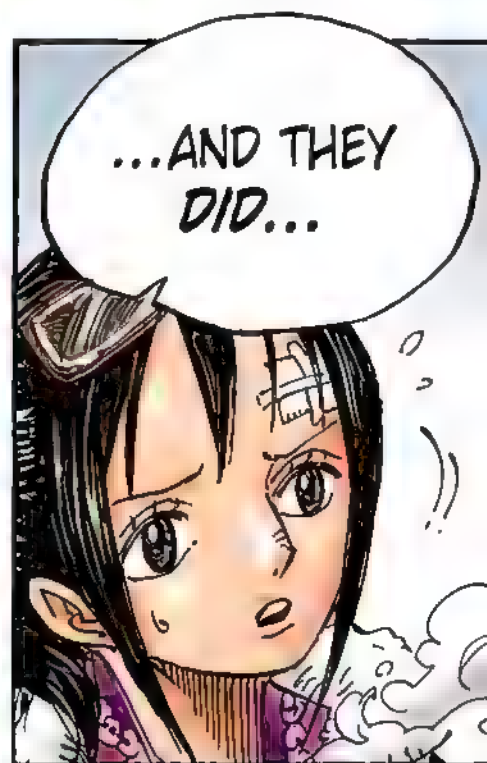
LISTEN UP!
PIRATES
ARE EVIL!!



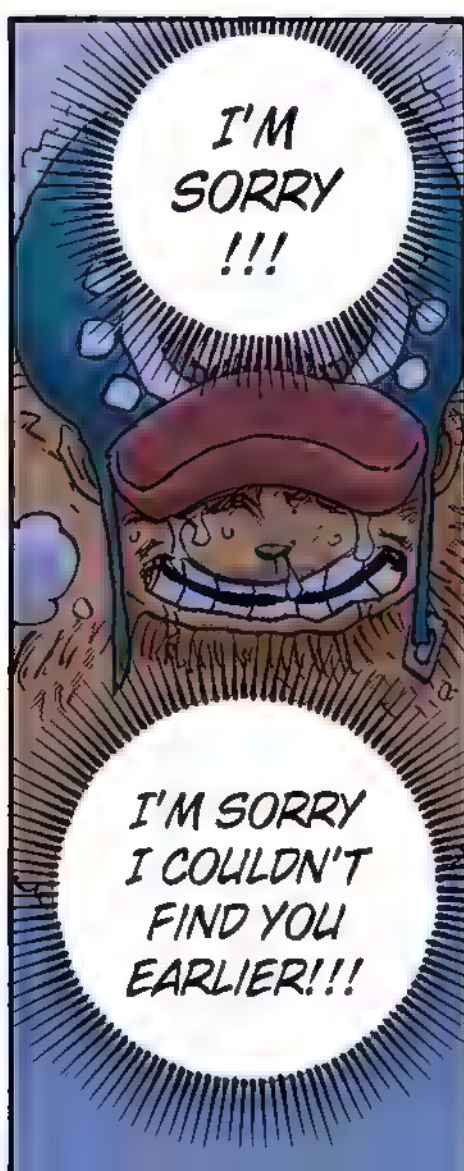
...BUT THEY HELPED
US BREAK FREE AND
ESCAPE WITHOUT
THINKING TWICE...

THEY DIDN'T HAFTA
SAVE US AND OUR
BIG OVERGROWN
BODIES...

THEY
DIDN'T
KNOW
US...



...AND THEY
DID...



I'M
SORRY
!!!

I'M SORRY
I COULDN'T
FIND YOU
EARLIER!!!



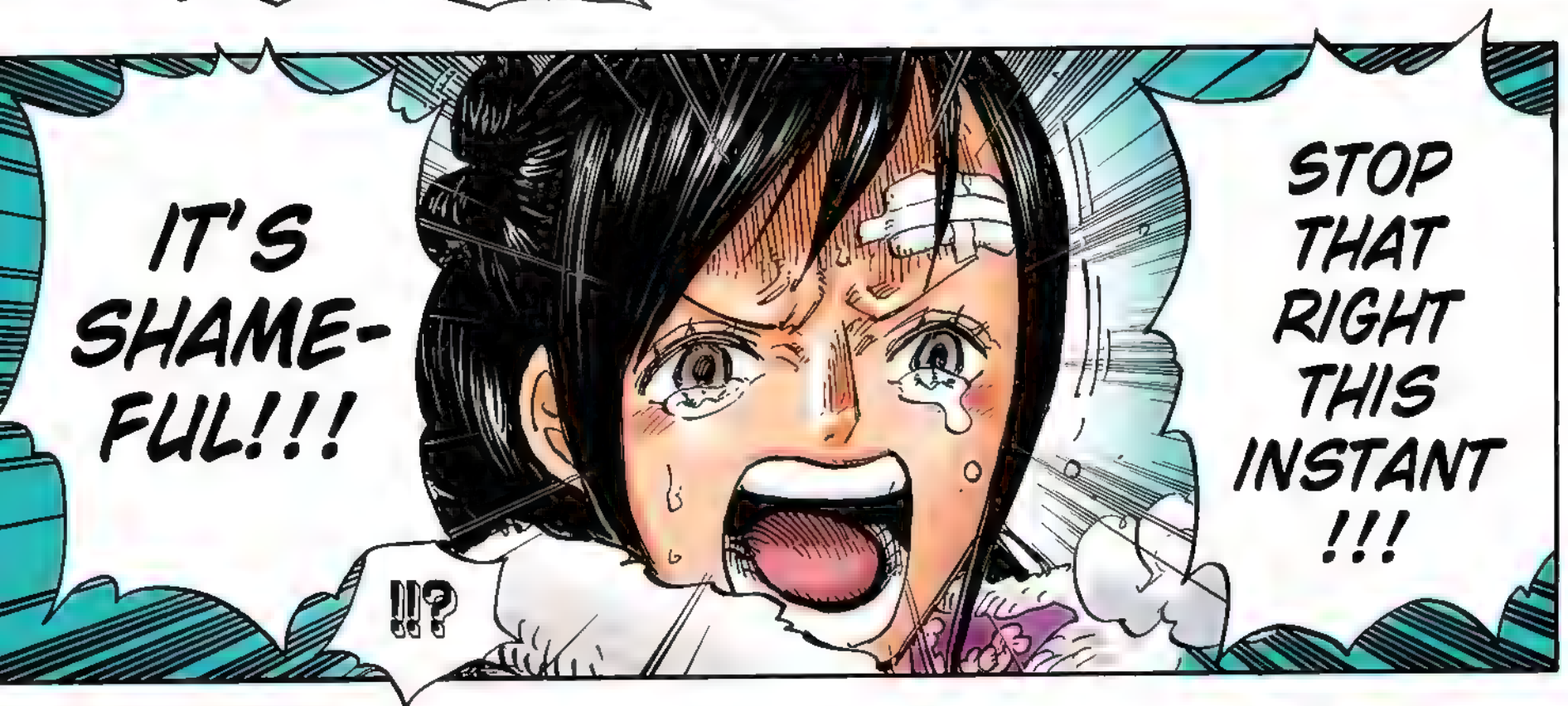
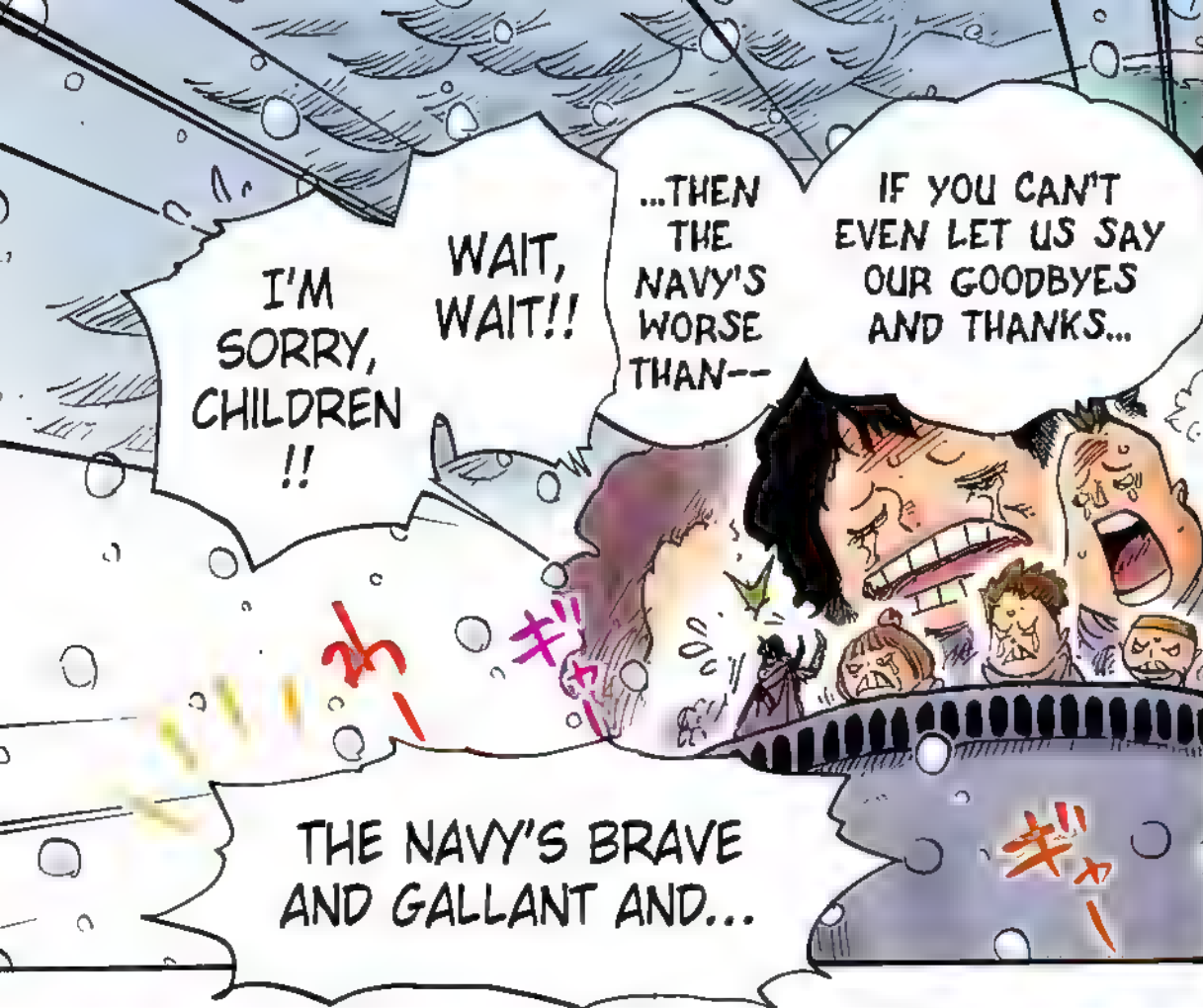
BUT
THEY
DID!!

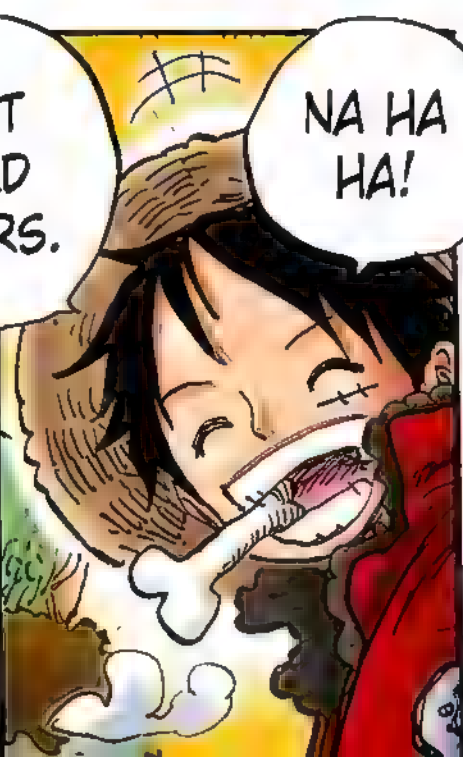
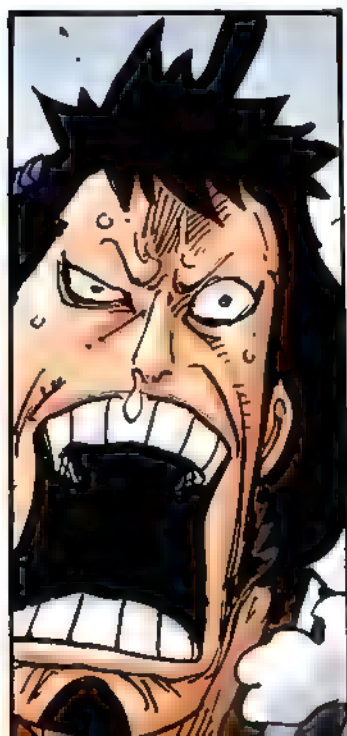
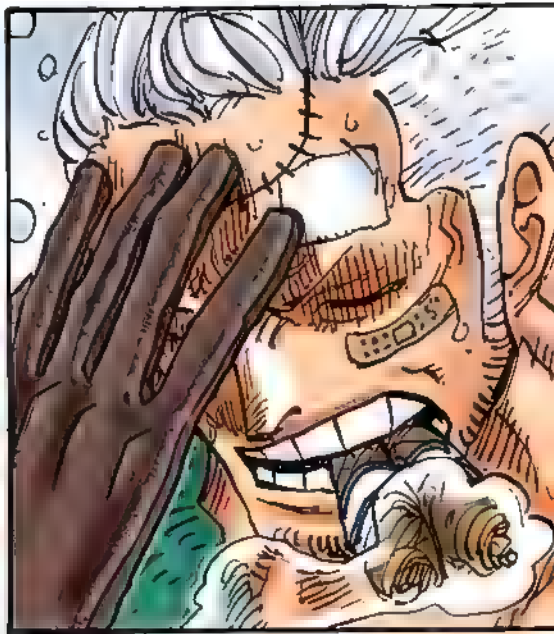
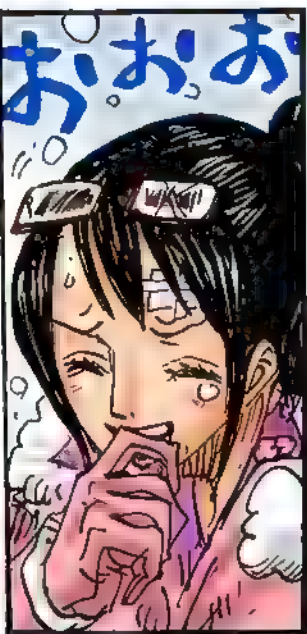
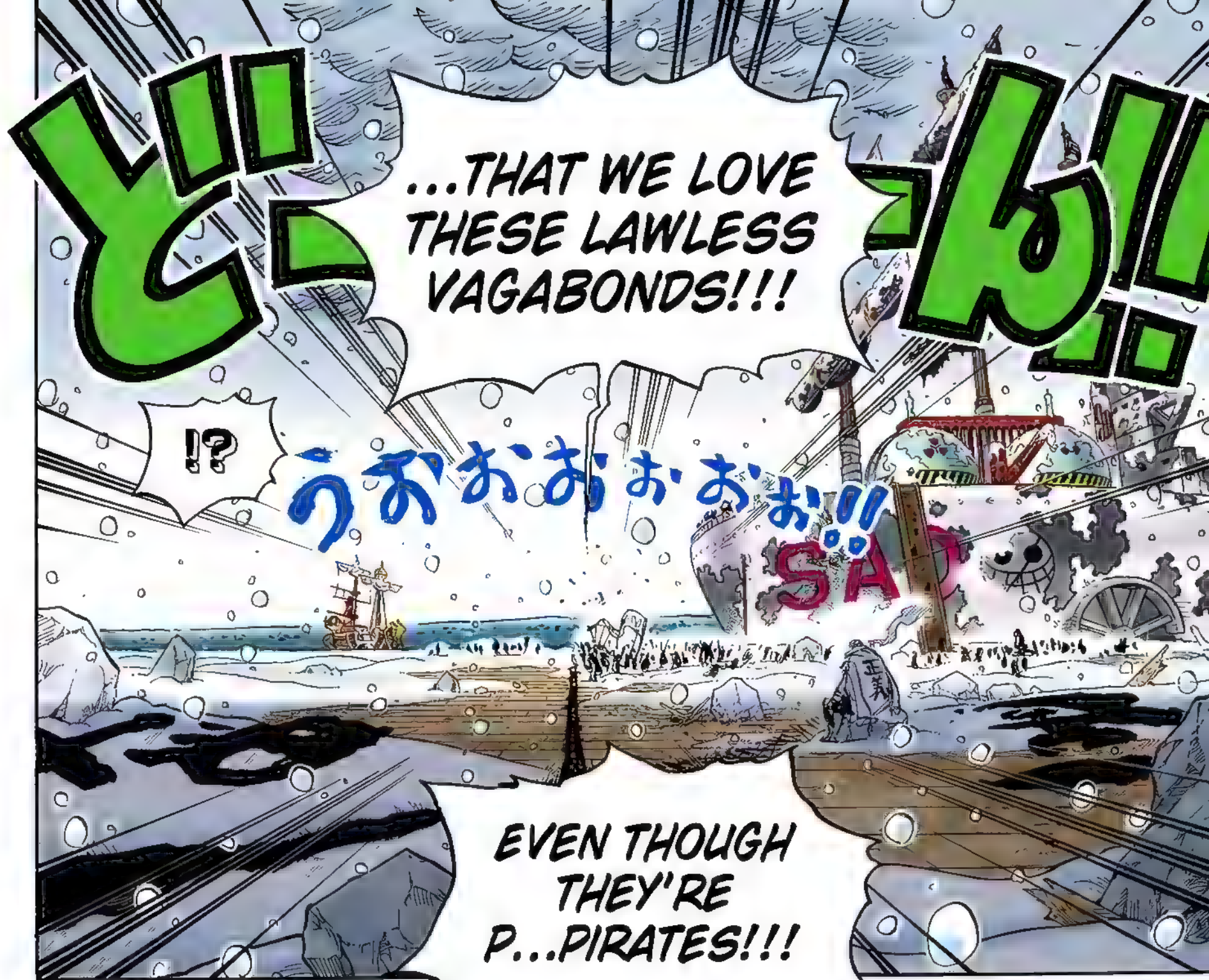
NO ONE
ELSE EVER
CAME TO THIS
EMPTY LITTLE
ISLAND...!!



I JUST
WANNA GO
HOME!!

I'M SURE
WE'LL GET TO
LEAVE SOON...
JUST HANG IN
THERE!!





THANKS
FOR SAVING
US!! WHEN WE
GROW UP...

THANKS,
PIRATE
GUYS AND
LADIES!!

わああ
DON'T
YOU
DARE!!!

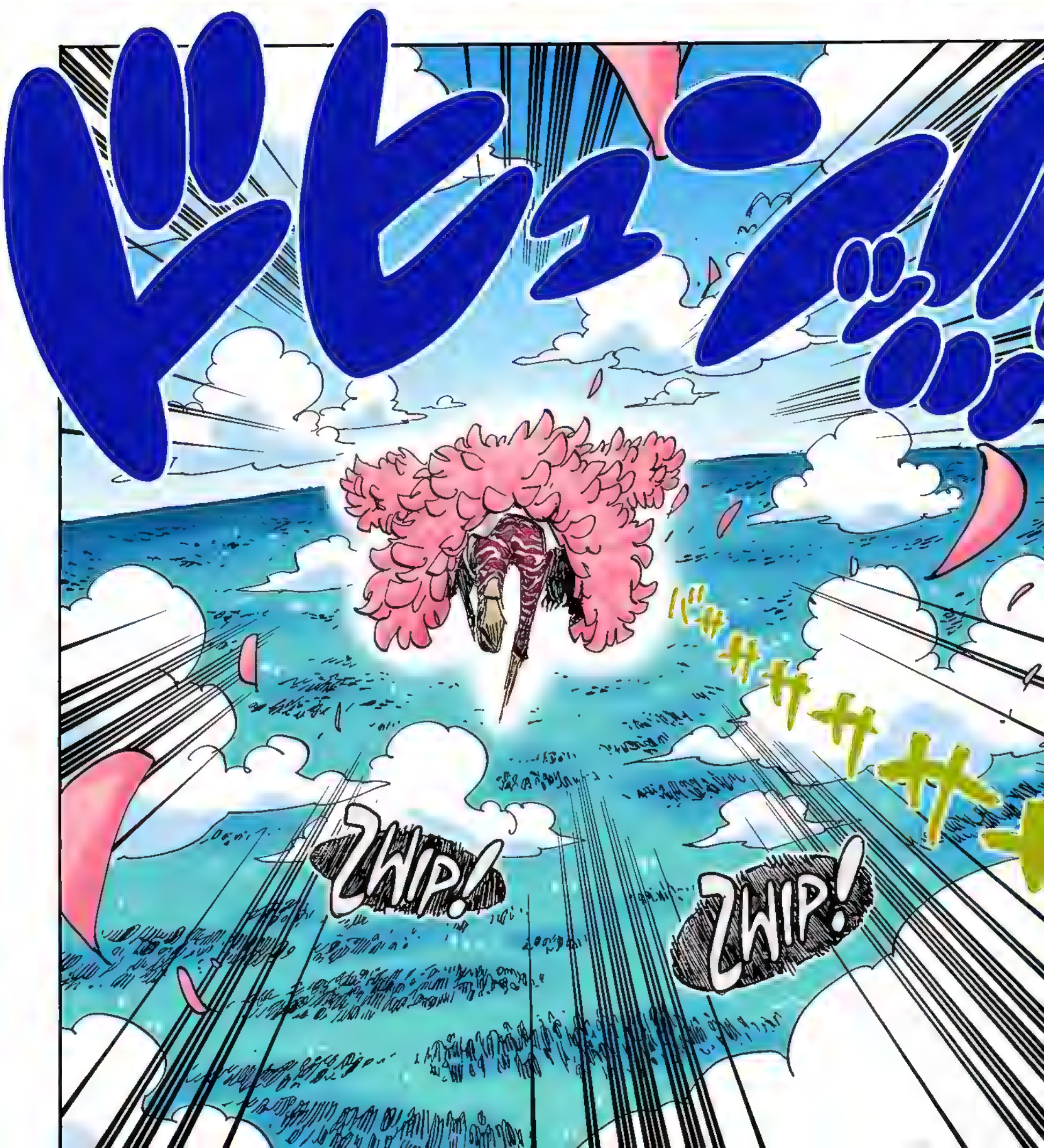
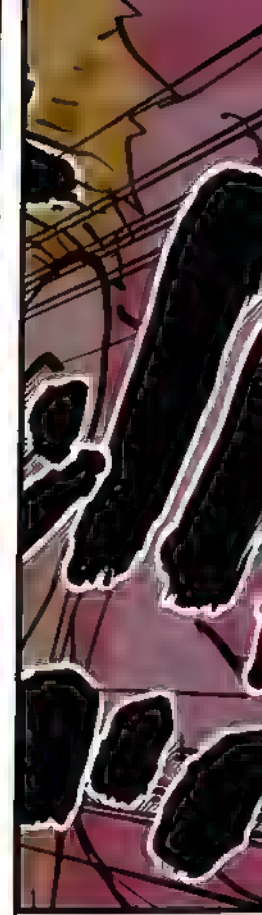
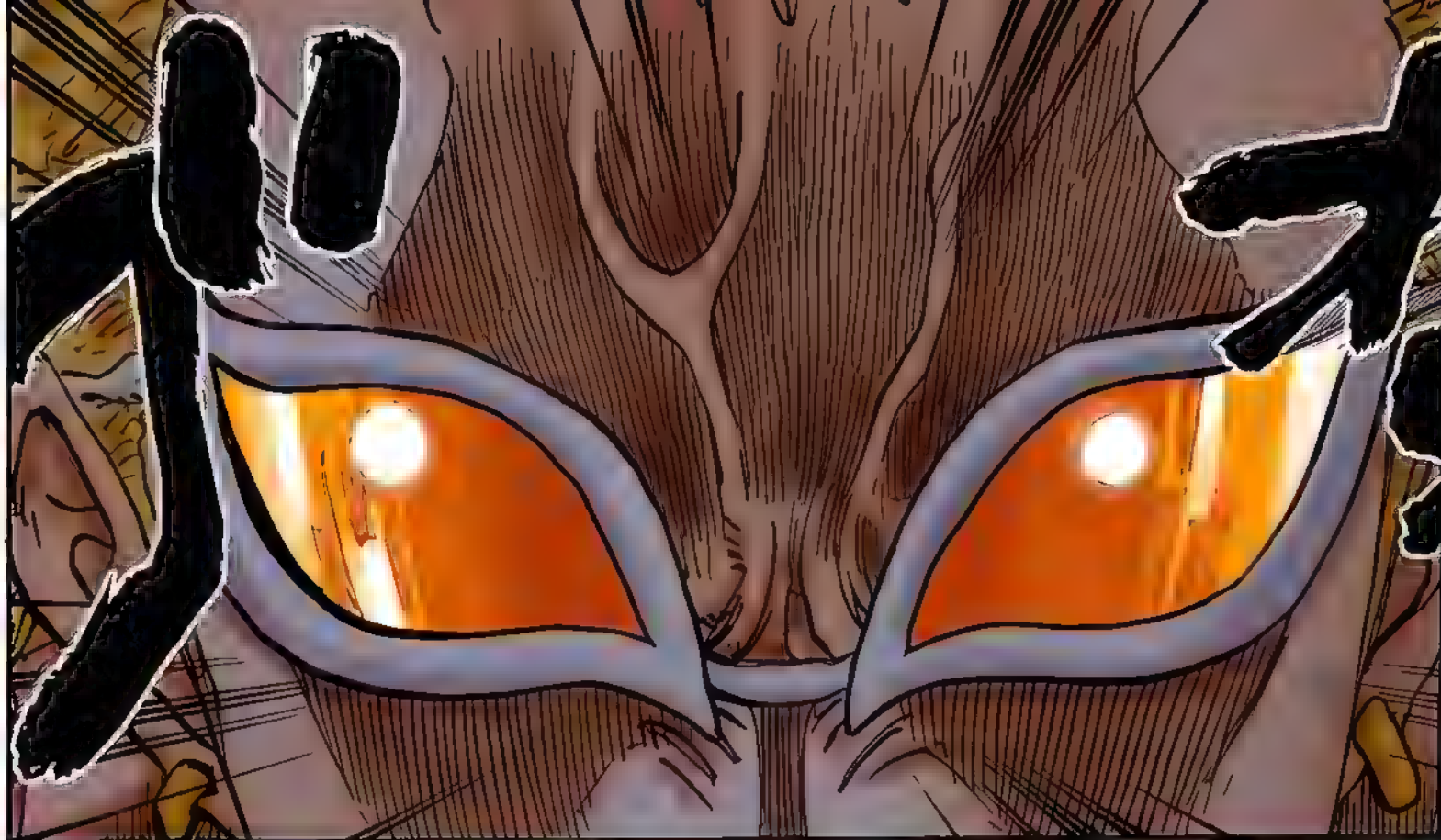
...WE'LL BE
PIRATES JUST
LIKE YOU!!!

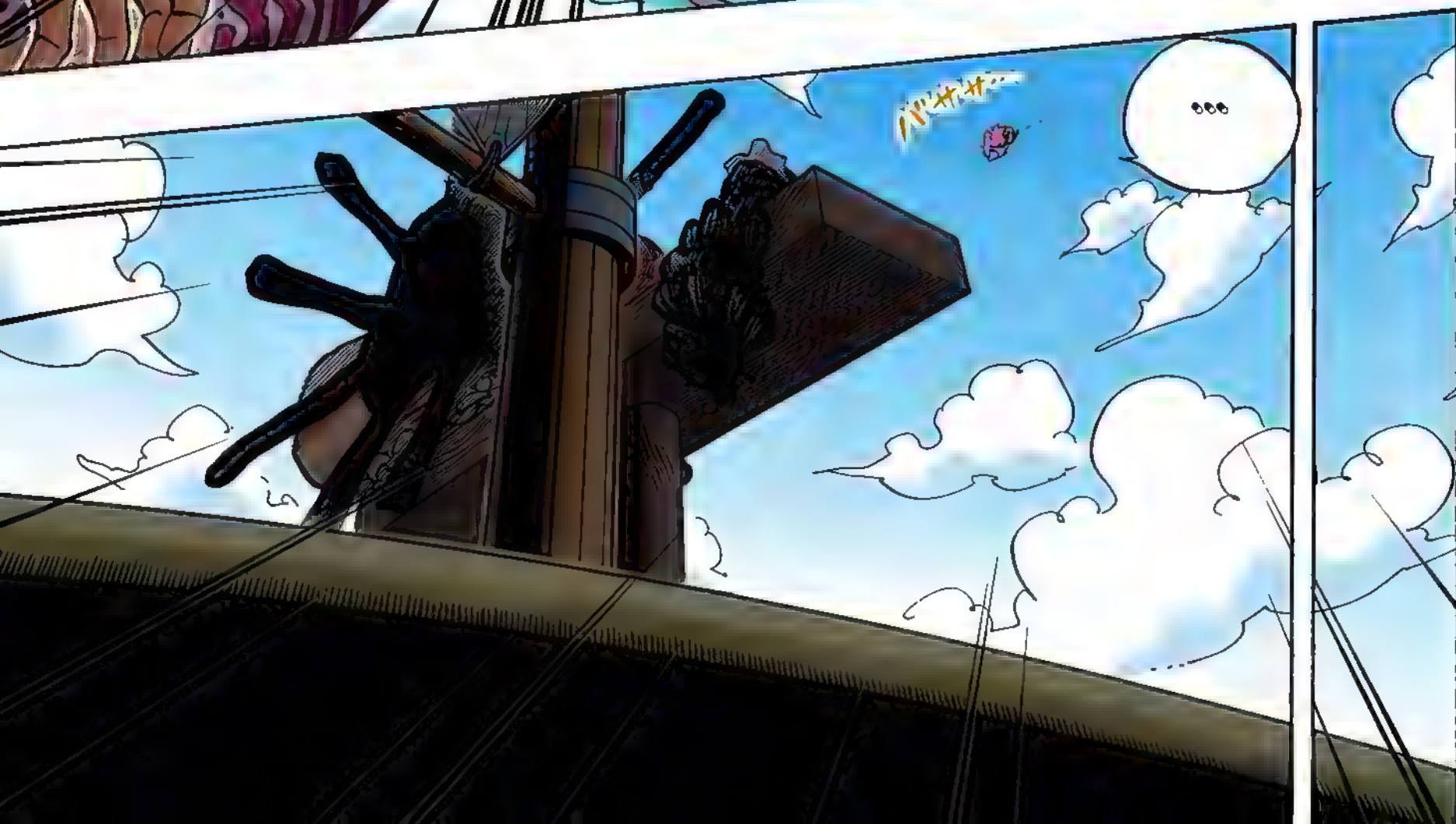
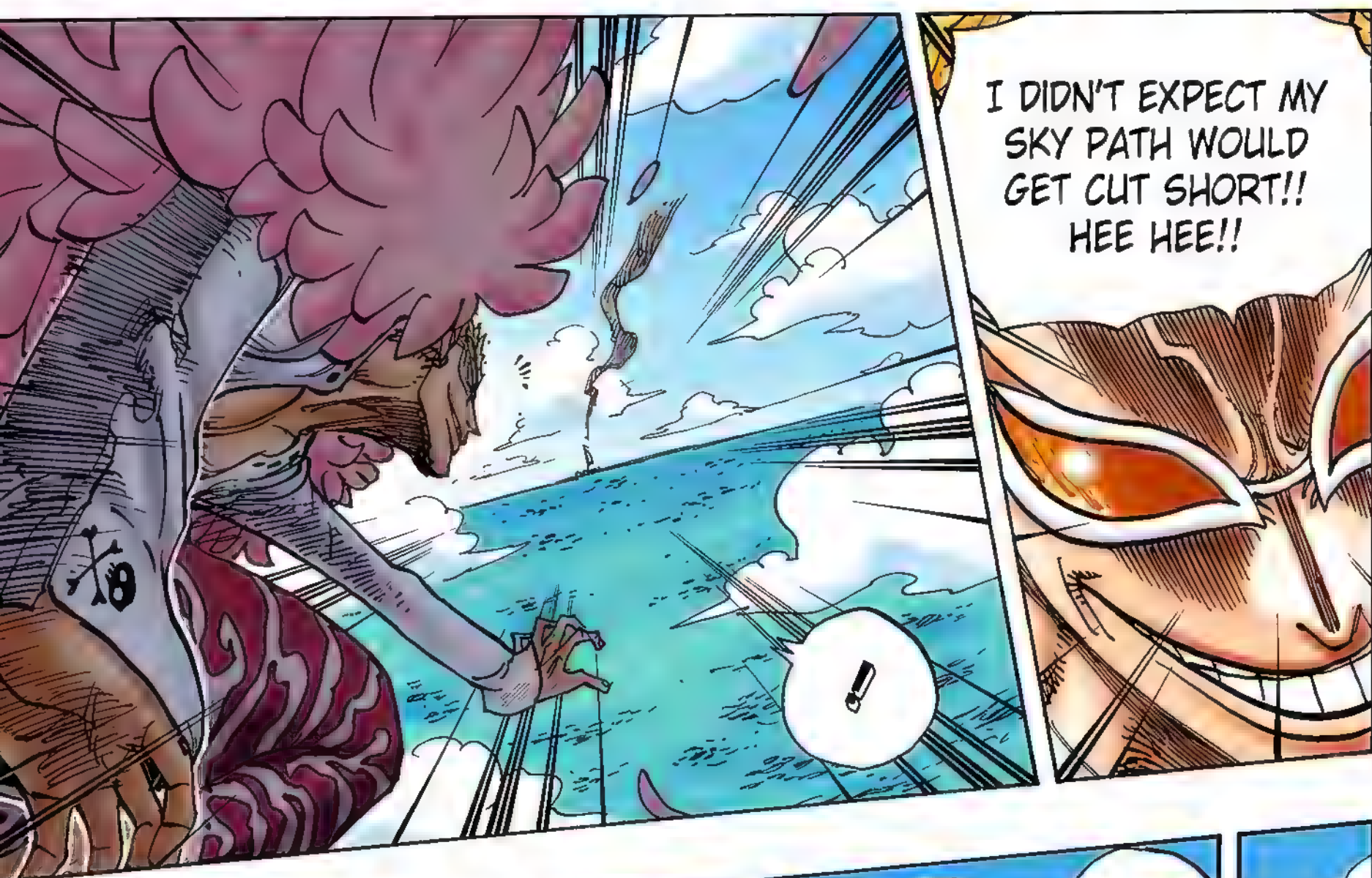
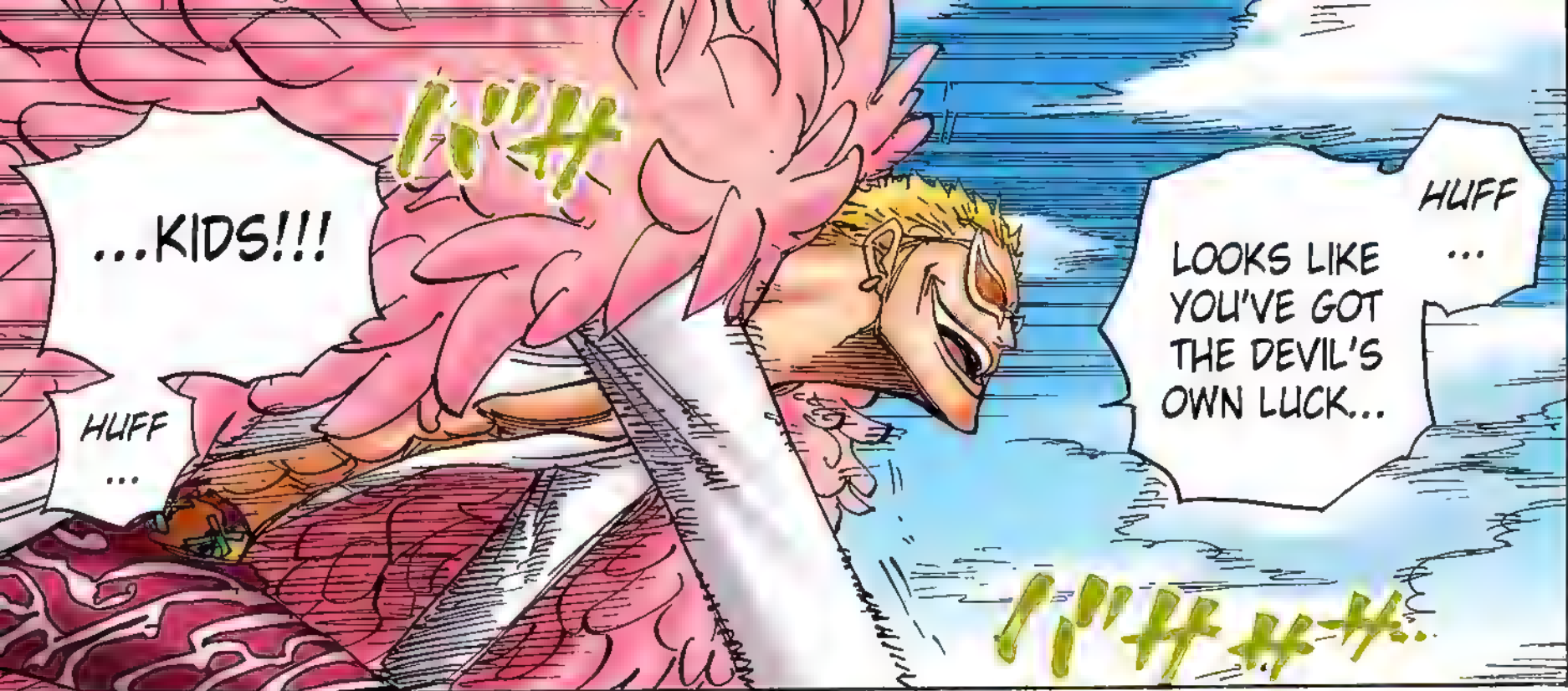
WE'LL
LOCK YOU
UP FOR
GOOD!!

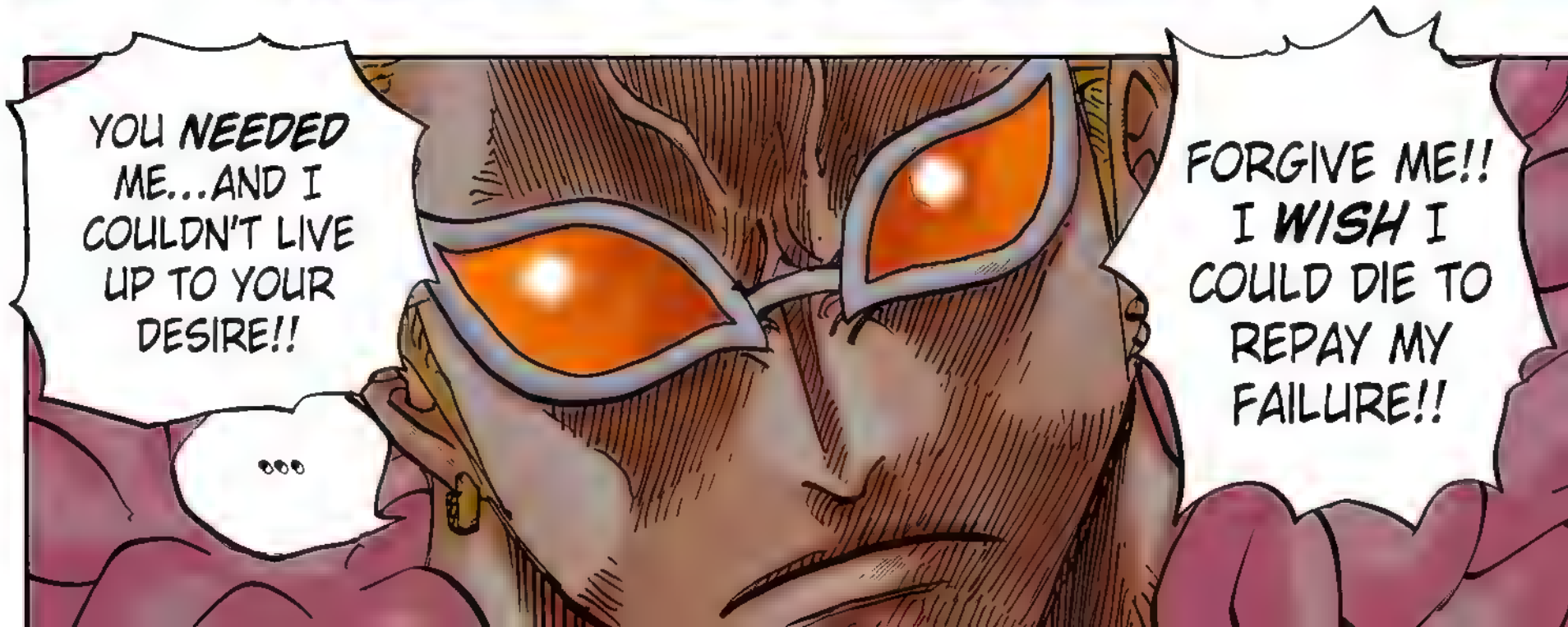
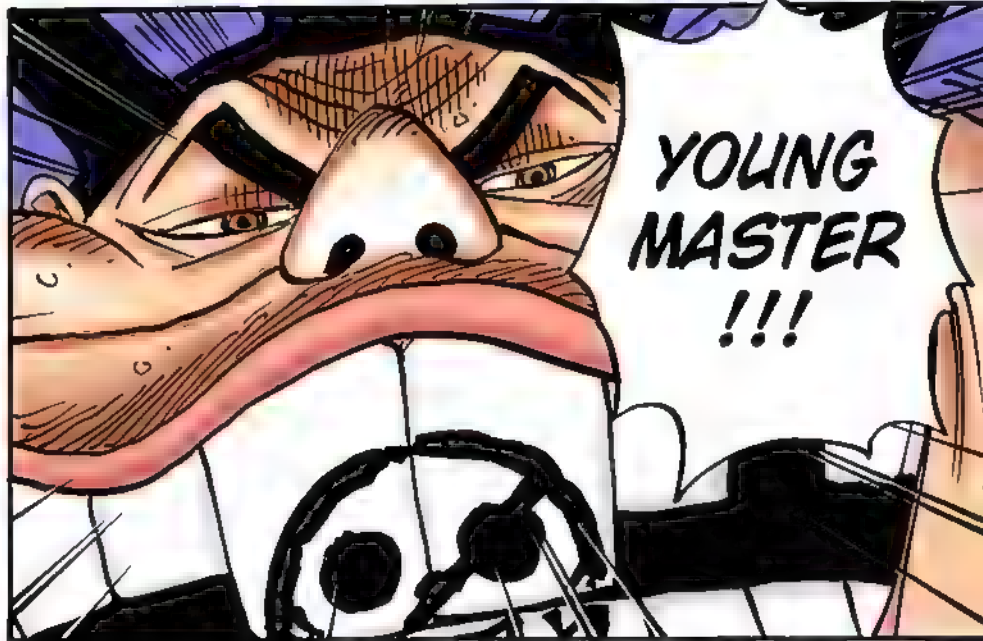
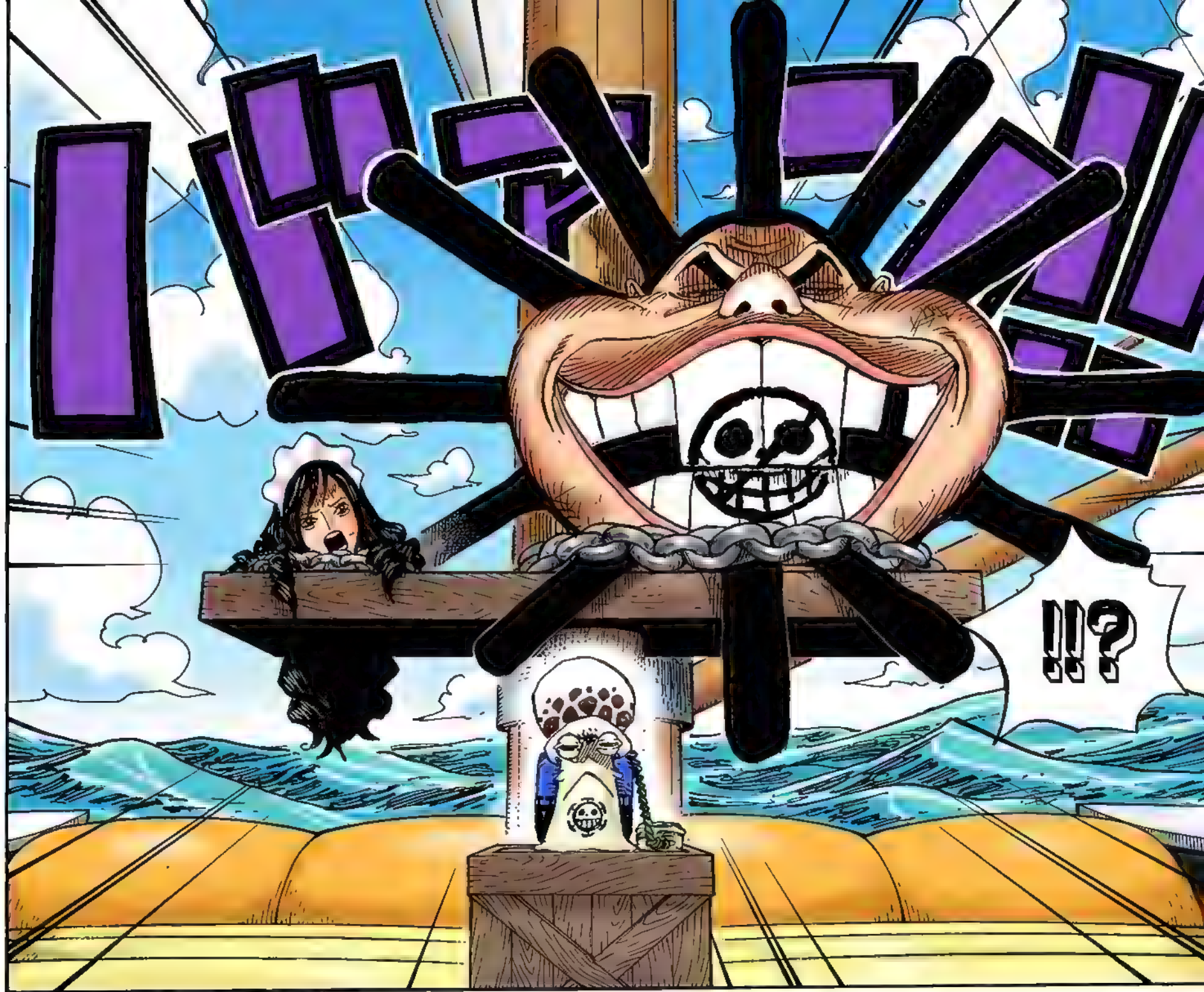
WE'LL BE
ENEMIES IF
WE MEET
AGAIN!!!

わ
SEE YA
LATER!!

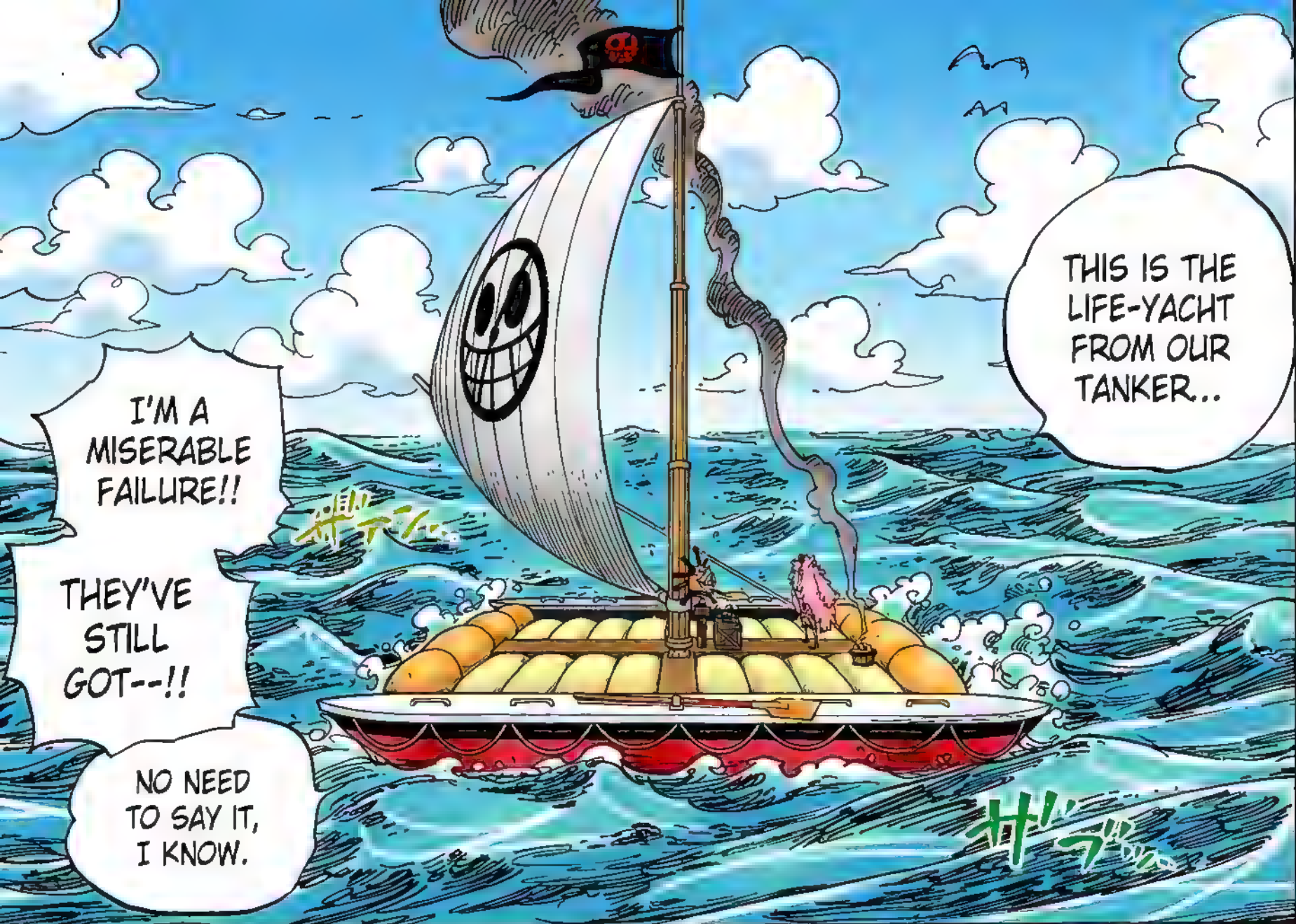
ああ
YOU WON'T
GET OFF
THIS EASY
NEXT TIME,
PIRATES!!







FORGIVE ME!!
I *WISH* I
COULD DIE TO
REPAY MY
FAILURE!!



THIS IS THE
LIFE-YACHT
FROM OUR
TANKER...

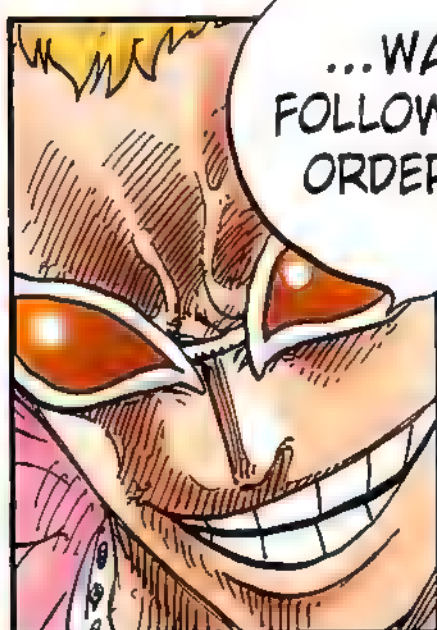
I'M A
MISERABLE
FAILURE!!

THEY'VE
STILL
GOT--!!

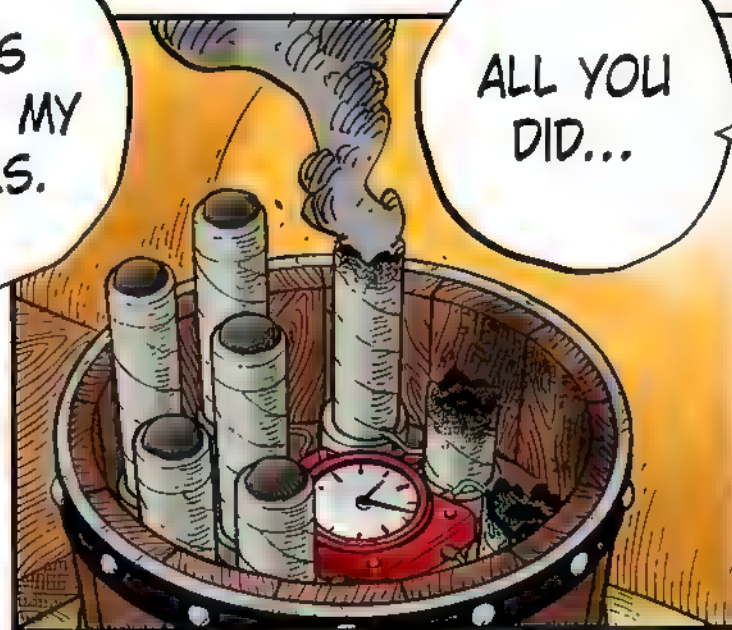
NO NEED
TO SAY IT,
I KNOW.



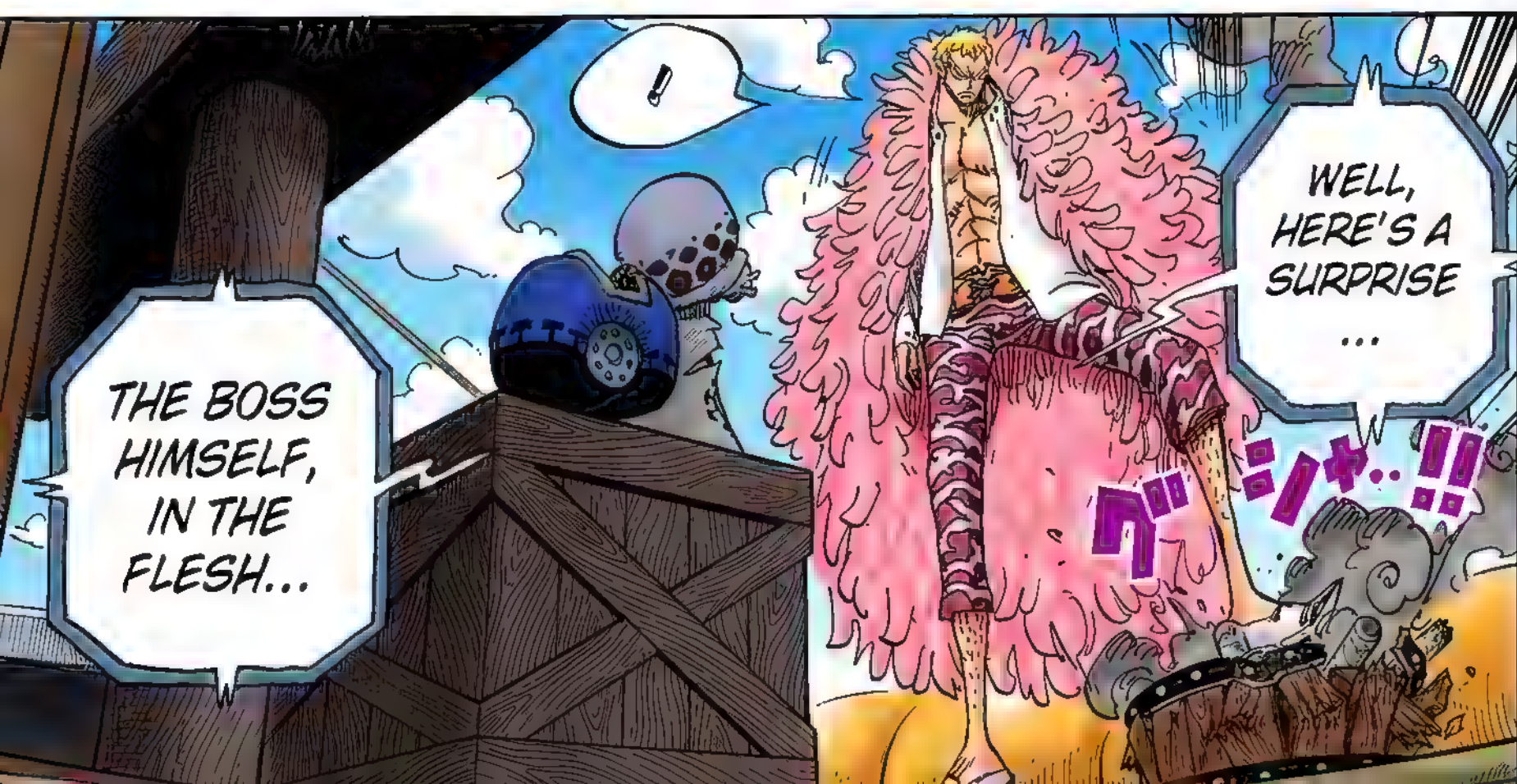
...



...WAS
FOLLOW MY
ORDERS.

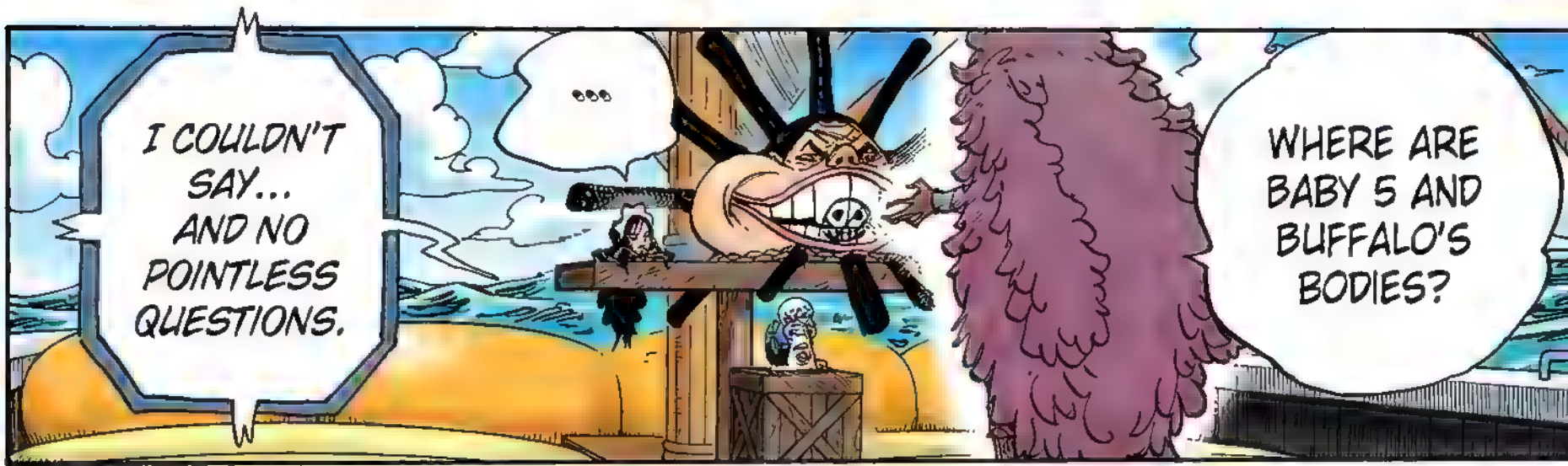
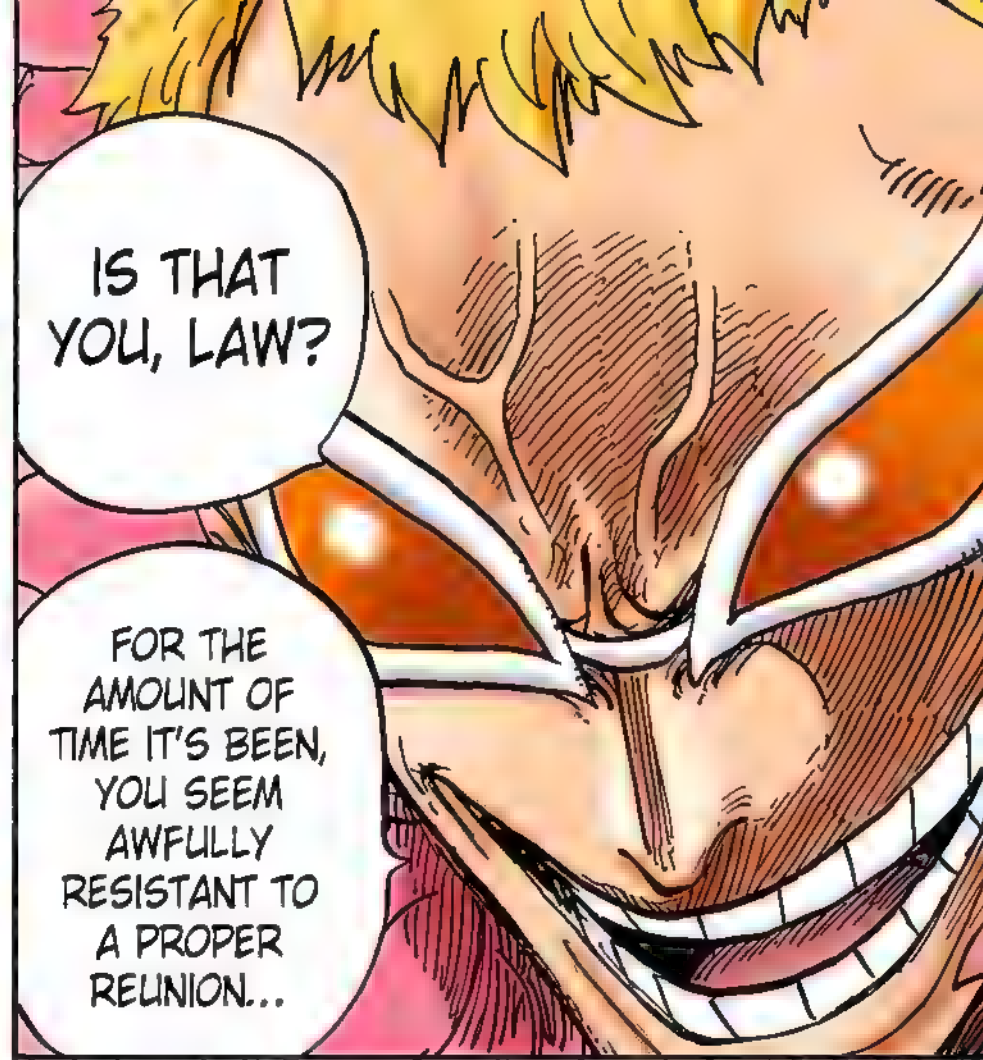
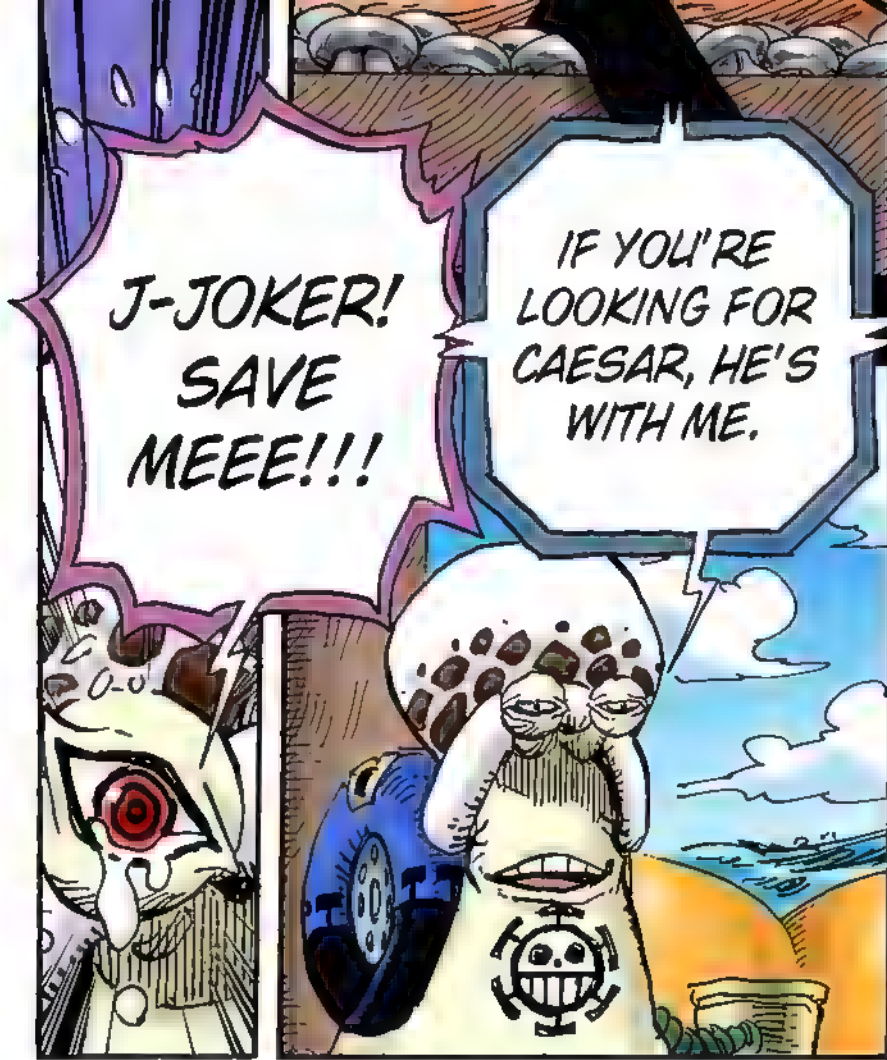


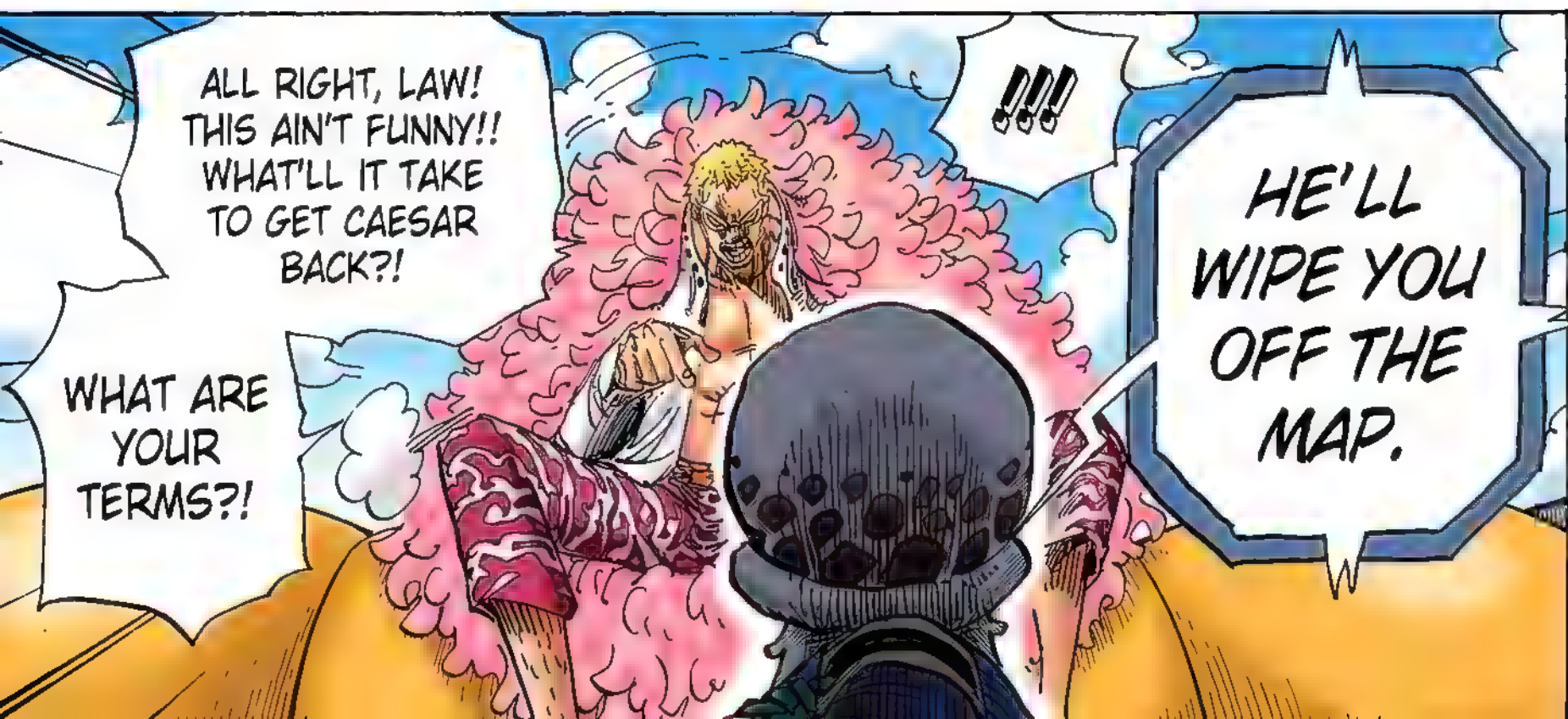
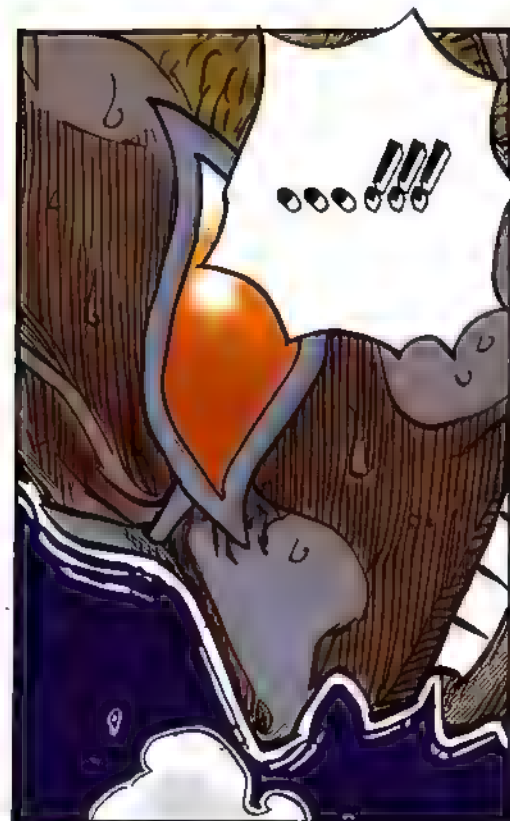
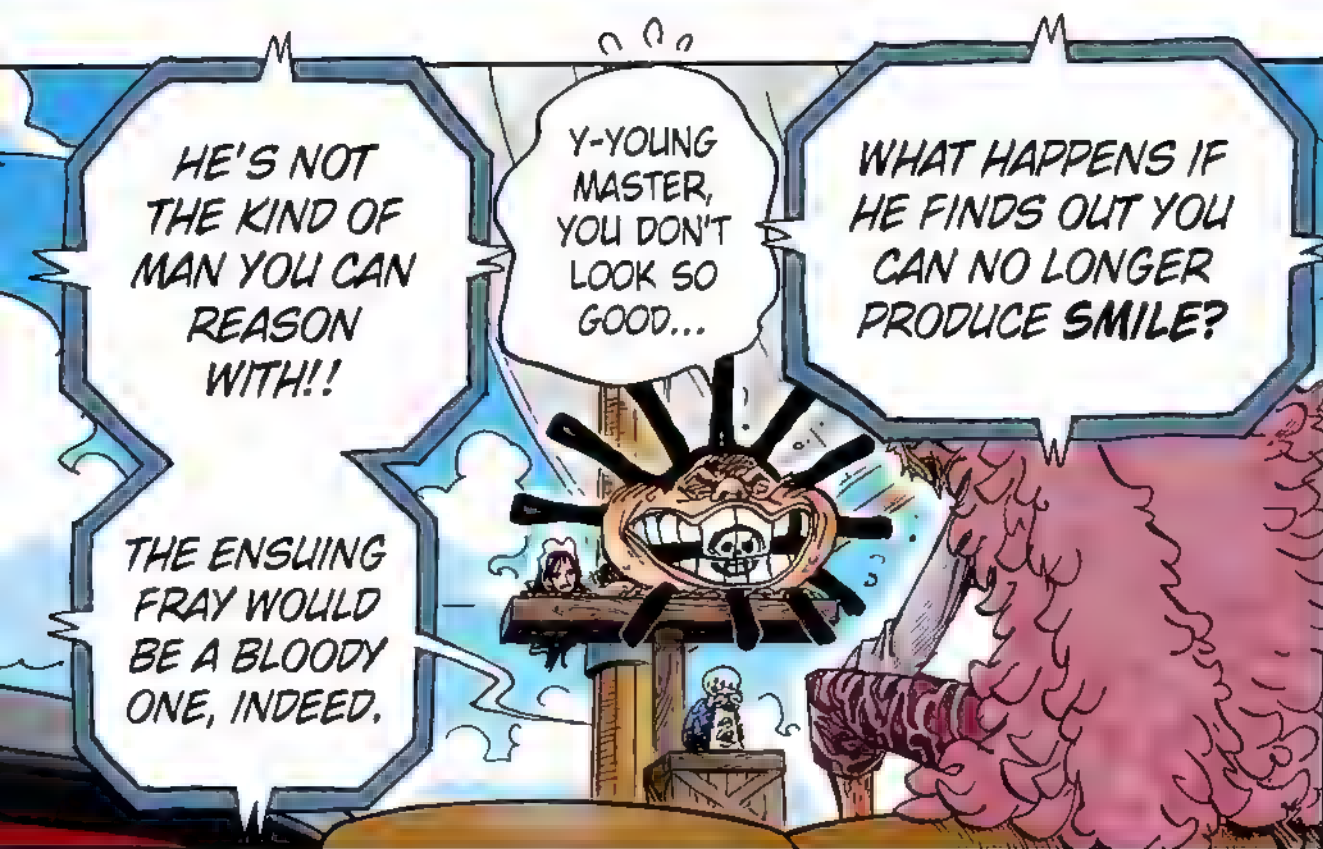
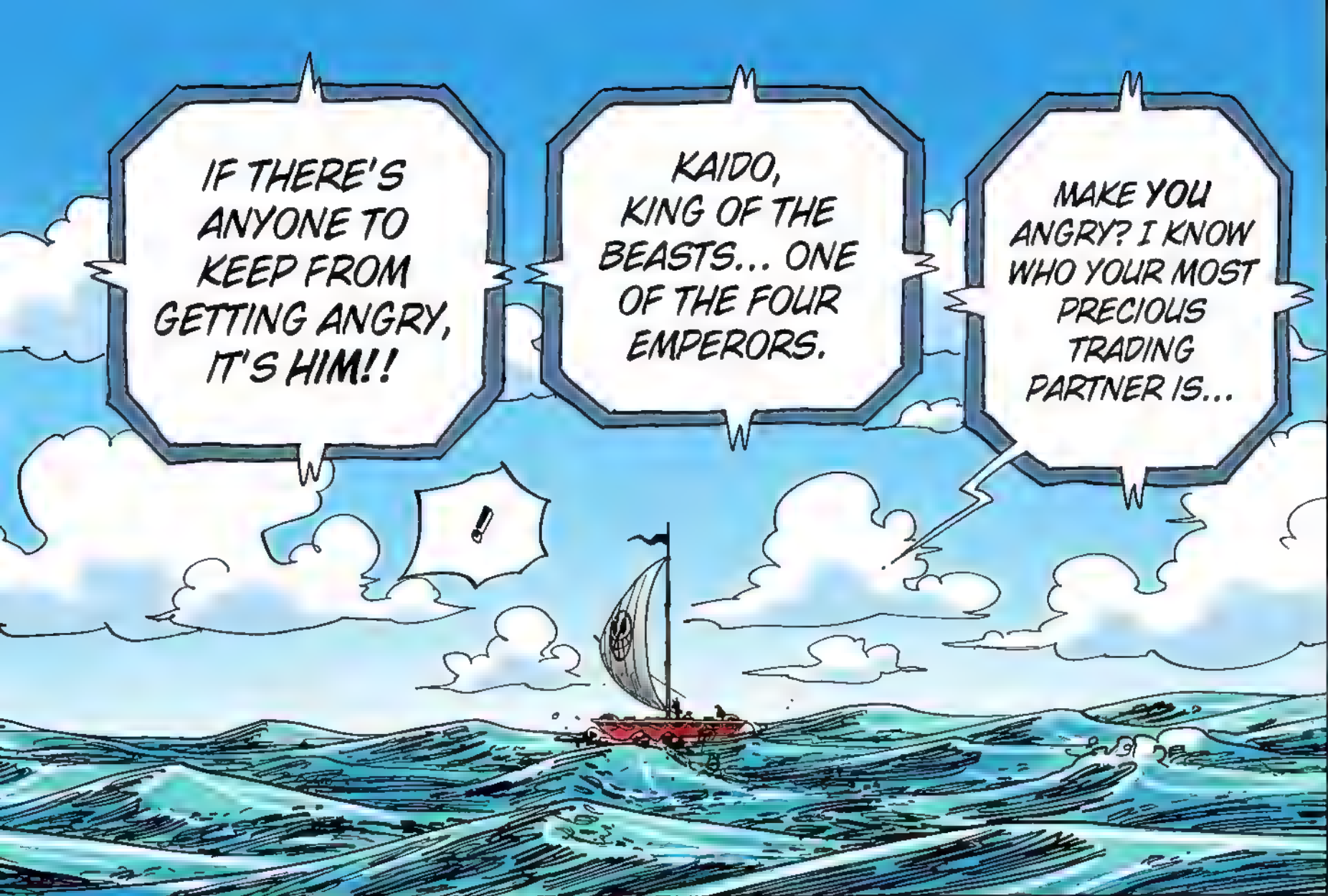
ALL YOU
DID...



THE BOSS
HIMSELF,
IN THE
FLESH...

WELL,
HERE'S A
SURPRISE
...





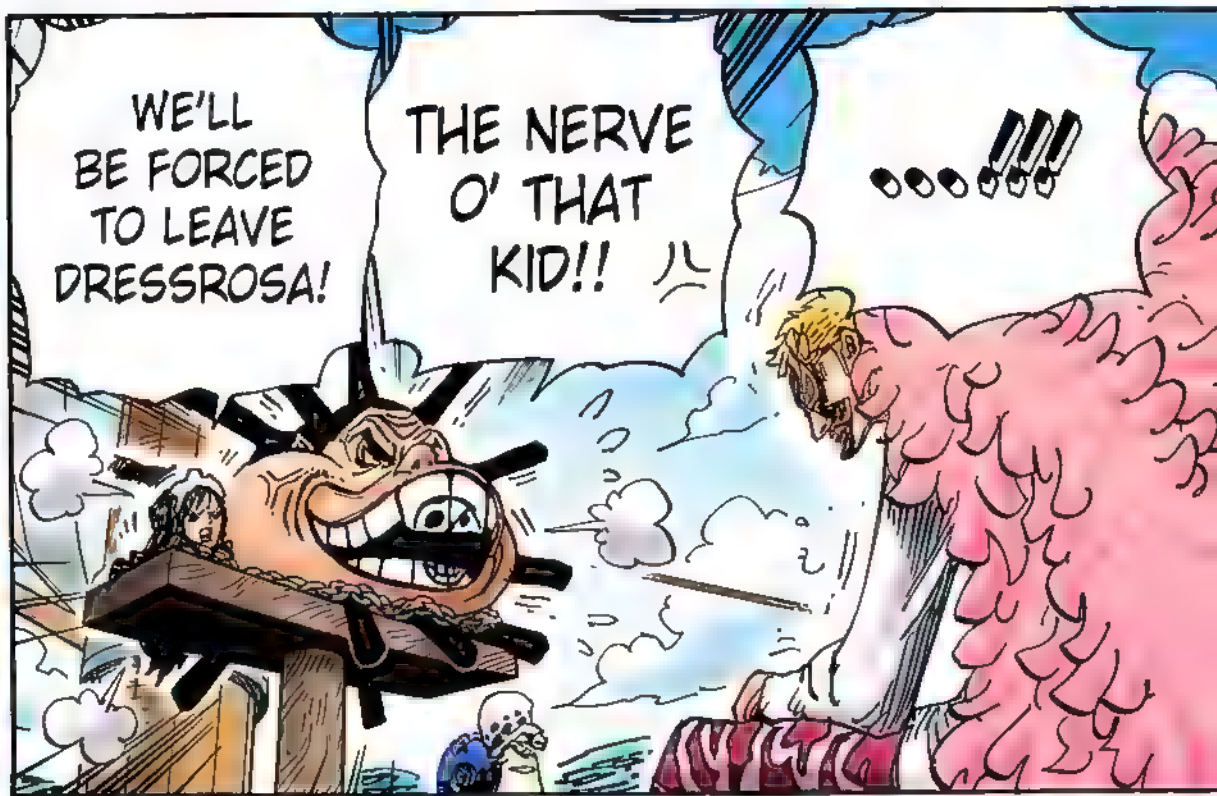


**QUIT THE
SEVEN
WARLORDS
!!!**

!!?



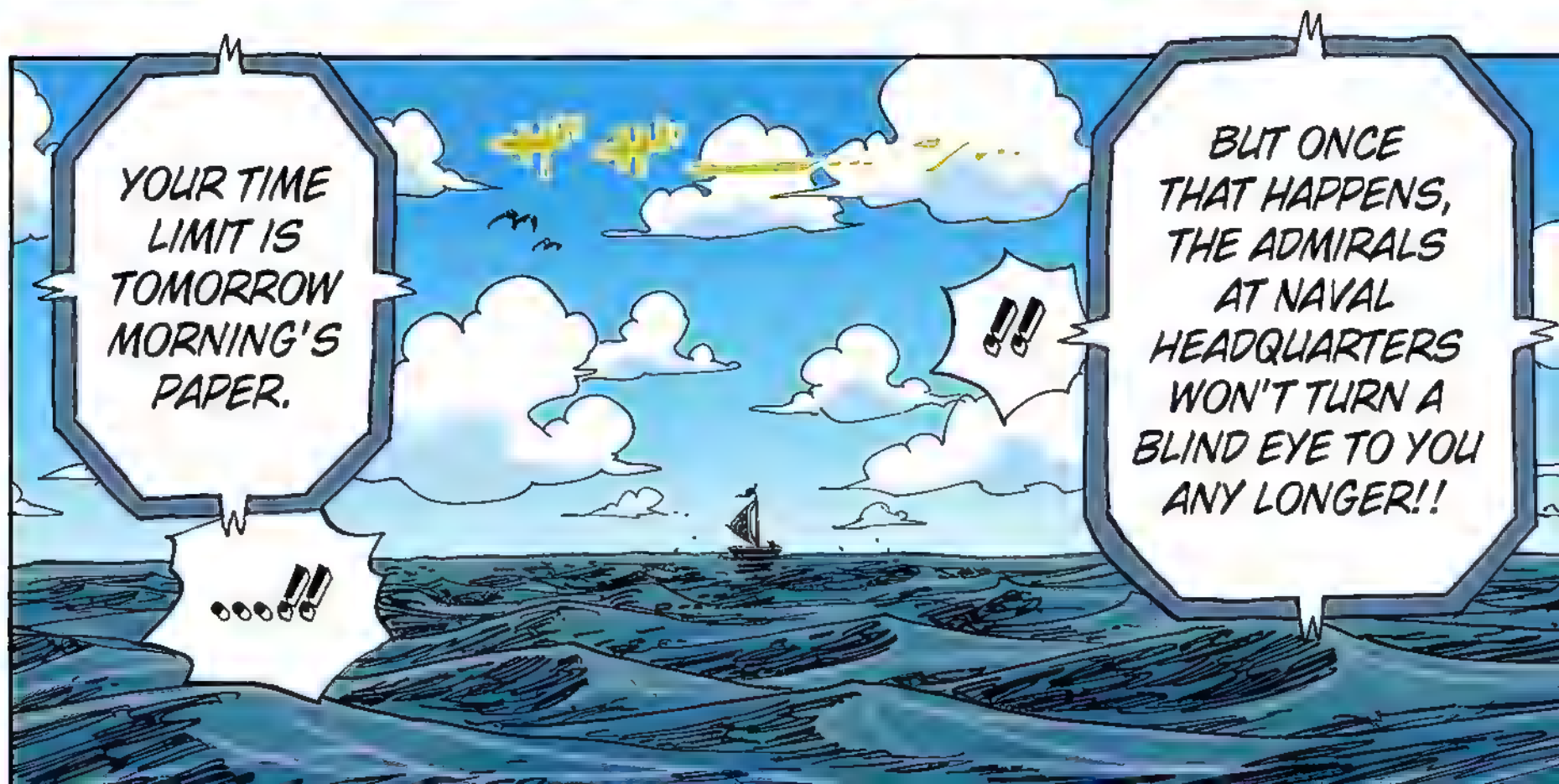
ABANDON THE
STATUS YOU'VE BUILT
OVER THE LAST
DECADE...AND GO BACK
TO BEING A SIMPLE
PIRATE. THAT'S IT.



WE'LL
BE FORCED
TO LEAVE
DRESSROSA!

THE NERVE
O' THAT
KID!!

...!!!

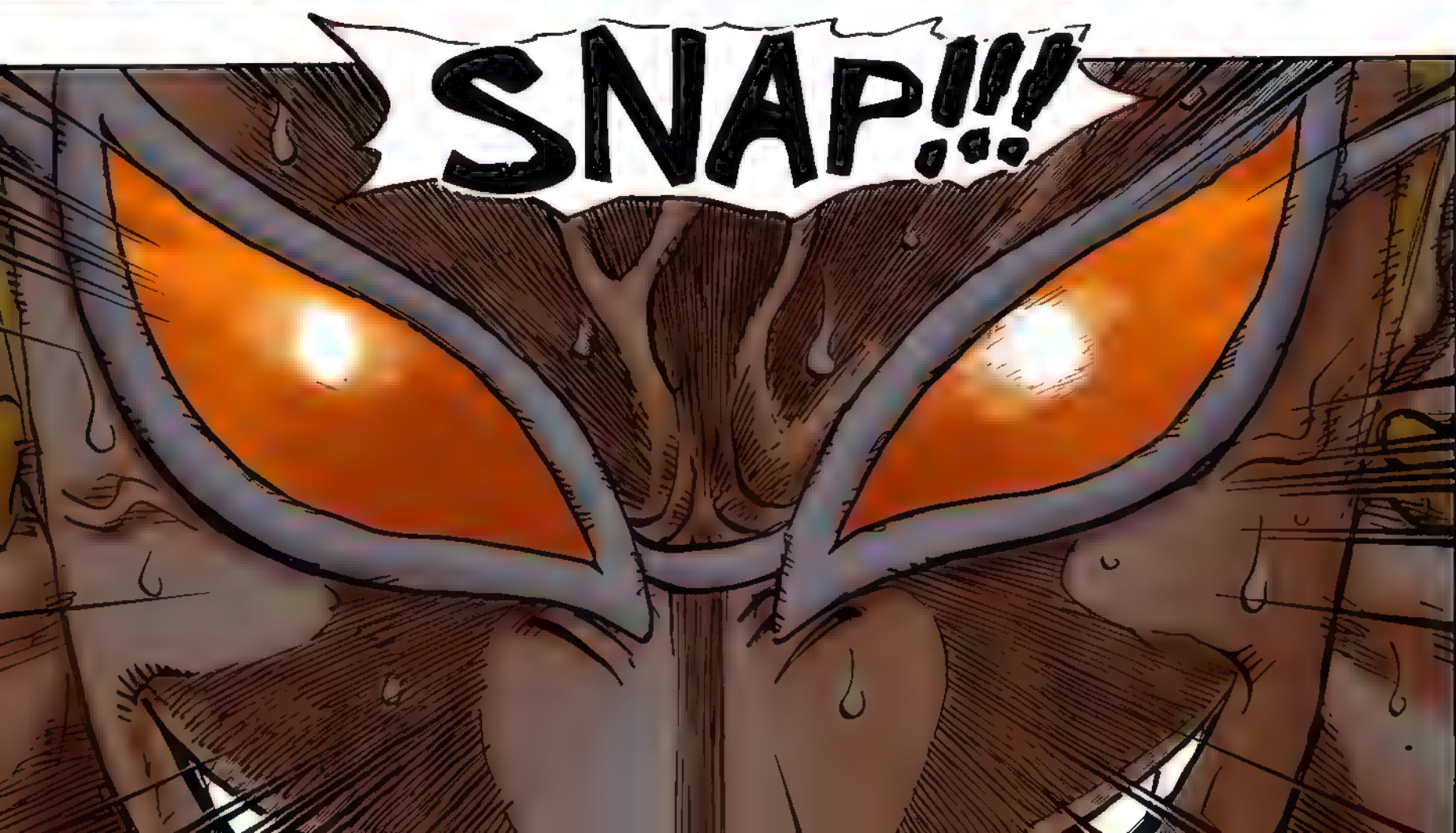
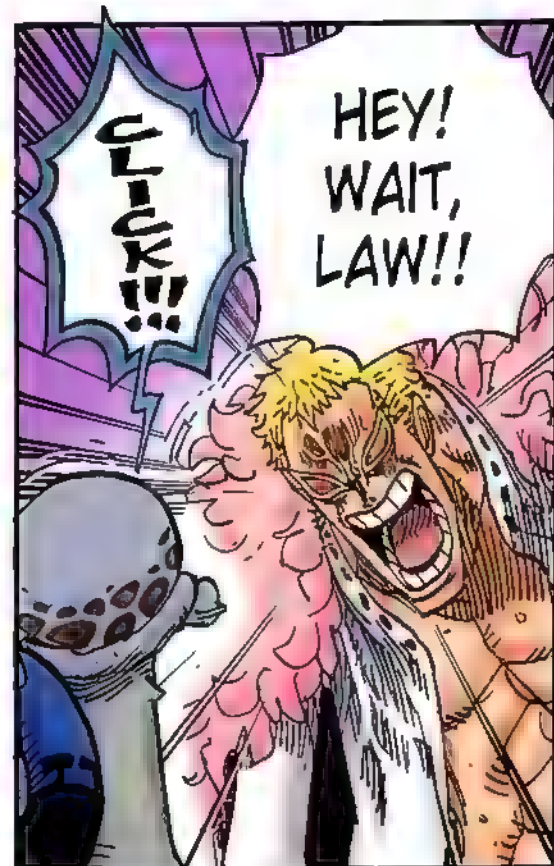
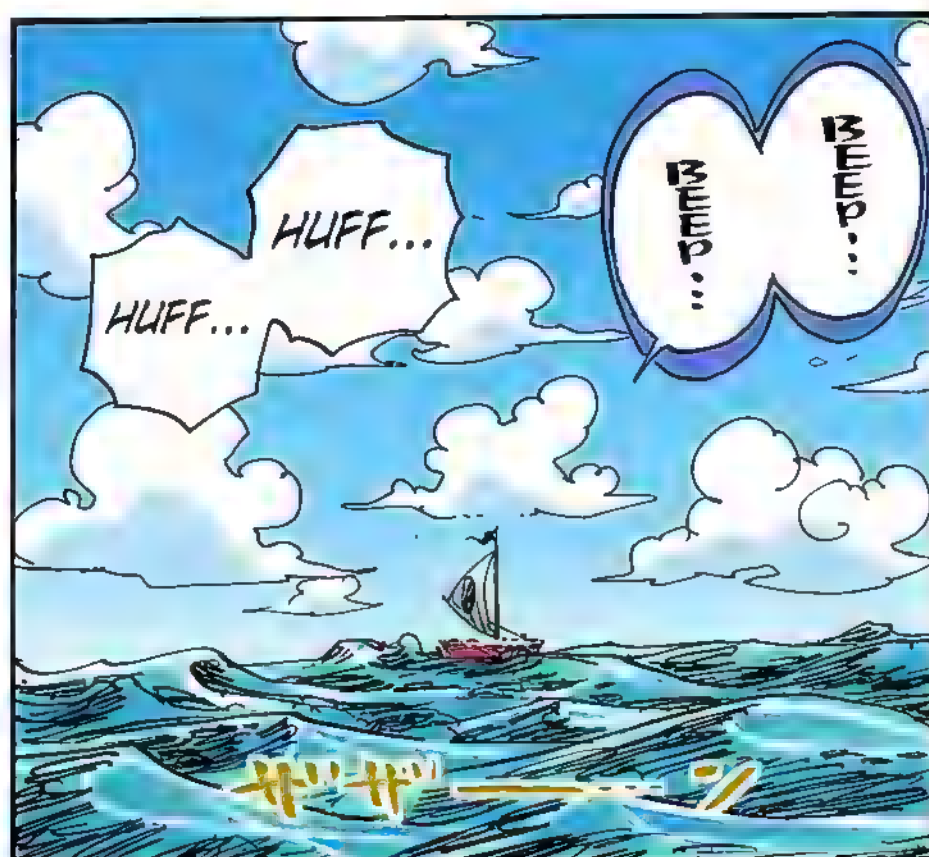
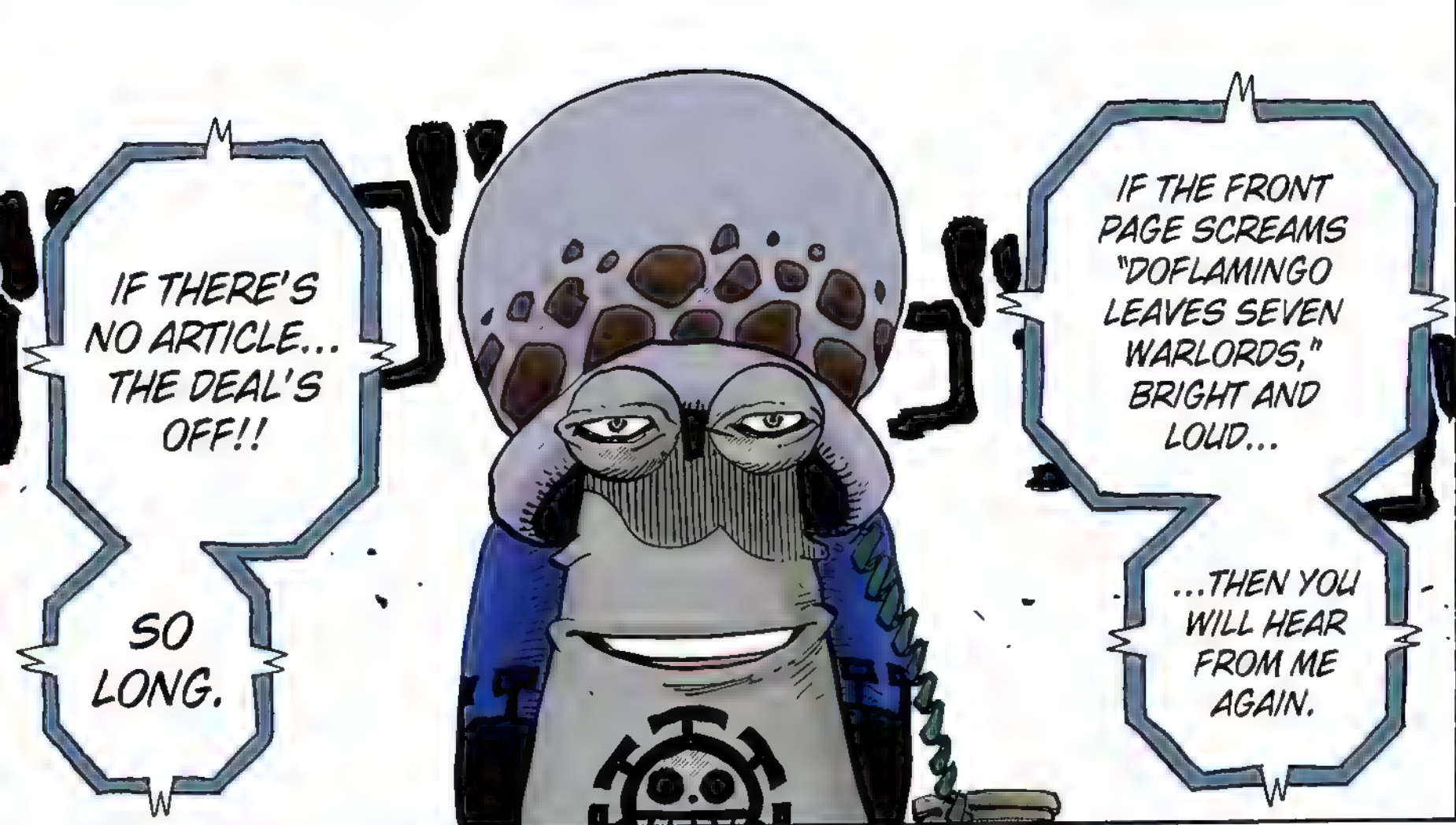


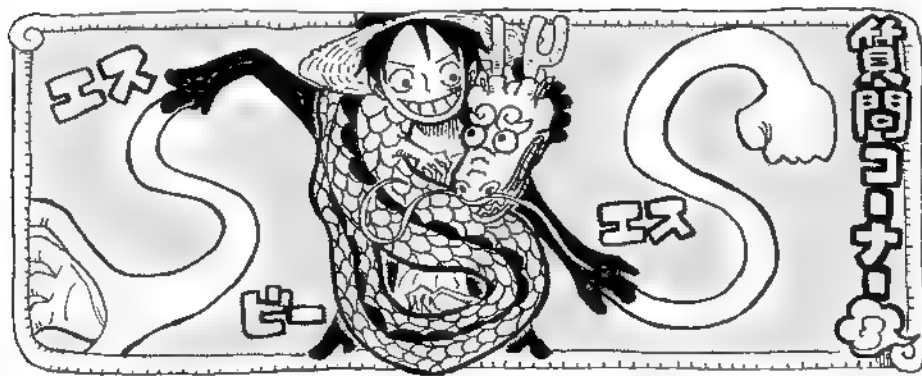
YOUR TIME
LIMIT IS
TOMORROW
MORNING'S
PAPER.

...!!!

BUT ONCE
THAT HAPPENS,
THE ADMIRALS
AT NAVAL
HEADQUARTERS
WON'T TURN A
BLIND EYE TO YOU
ANY LONGER!!

!!





(Hiroya Imamura, Kanagawa)

Q: I have a request for Odacchi! I want to see the childhood looks for the following Whitebeard Crew folks: Whitebeard, Marco, Jozu, Vista and Izo!!!

--Arinko

A: Sure thing.



Marco



Whitebeard



Jozu



Vista



Izo

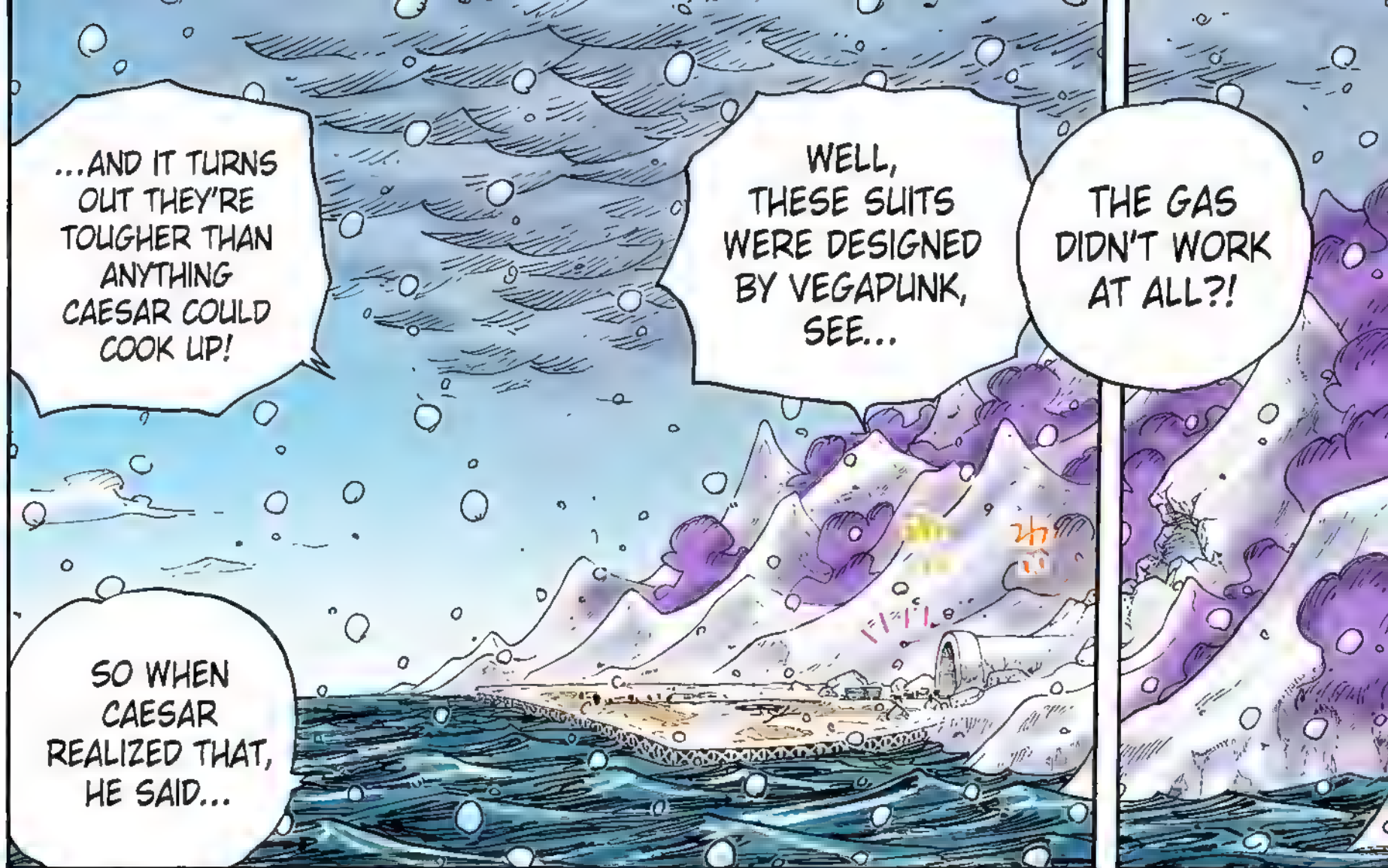
Chapter 698:

ENTER

DOFLAMINGO



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 20:
"TO THE PORT"

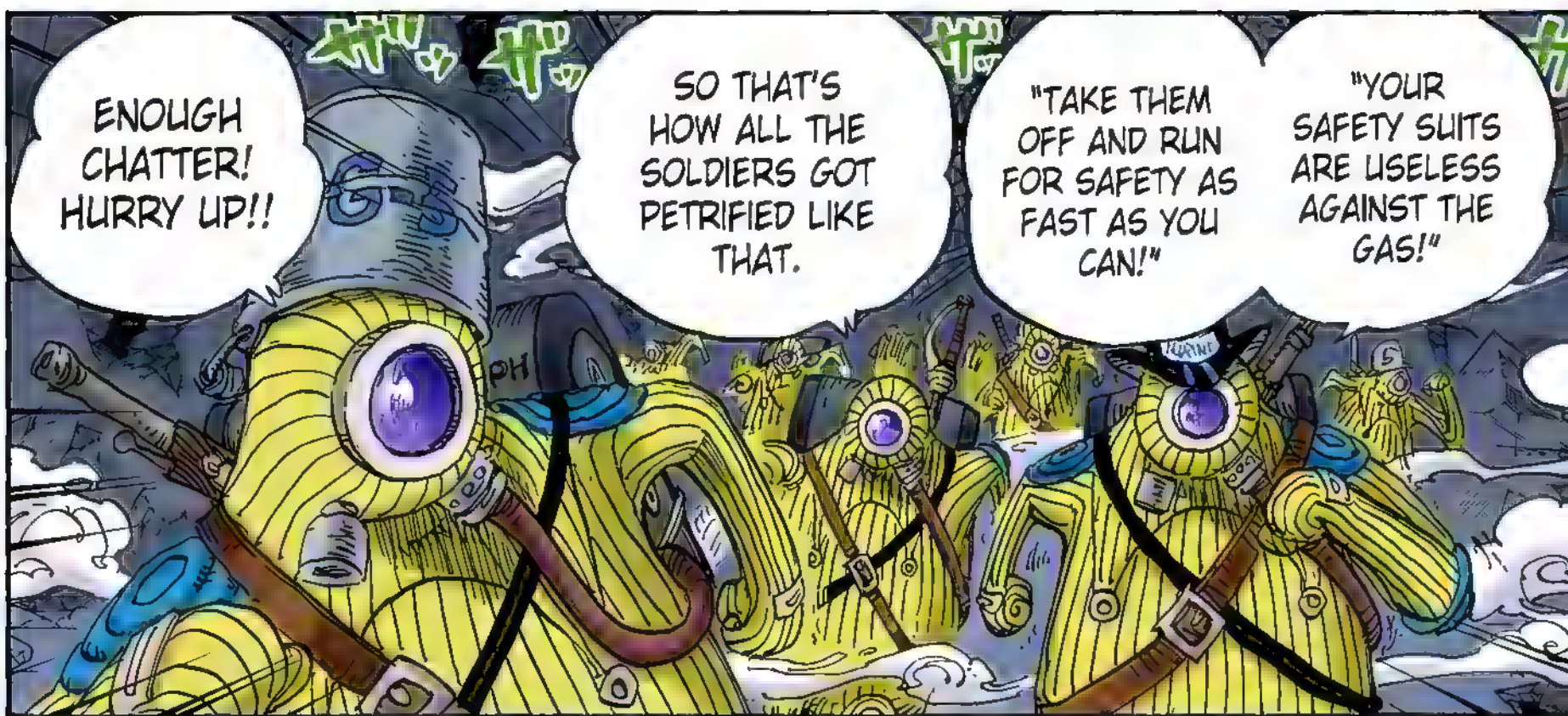


...AND IT TURNS
OUT THEY'RE
TOUGHER THAN
ANYTHING
CAESAR COULD
COOK UP!

WELL,
THESE SUITS
WERE DESIGNED
BY VEGAPUNK,
SEE...

THE GAS
DIDN'T WORK
AT ALL?!

SO WHEN
CAESAR
REALIZED THAT,
HE SAID...



ENOUGH
CHATTER!
HURRY UP!!

SO THAT'S
HOW ALL THE
SOLDIERS GOT
PETRIFIED LIKE
THAT.

"TAKE THEM
OFF AND RUN
FOR SAFETY AS
FAST AS YOU
CAN!"

"YOUR
SAFETY SUITS
ARE USELESS
AGAINST THE
GAS!"

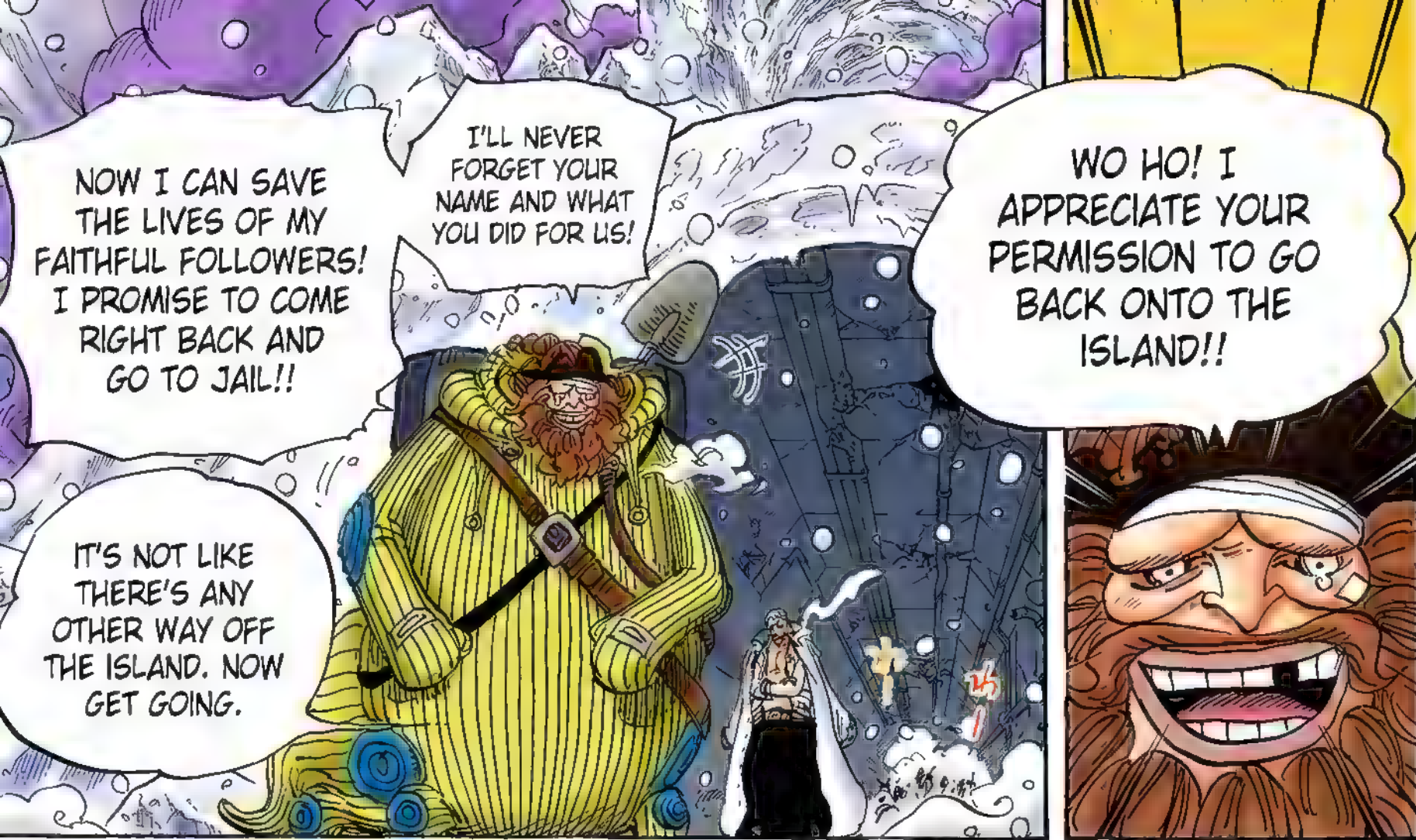


...THAT MEANS IT'LL STILL
TAKE HALF A DAY FOR
THEM TO FULLY BREATHE
IN THE POISON AND DIE!
FIND EVERYONE AND
BREAK THEIR SHELLS!!

YES,
BUT...



EVERY MAN SOLIDIFIED
BY THAT GAS IS IN A
COMA-LIKE STATE OF
PARALYSIS! THEY'RE STILL
IN GREAT DANGER!

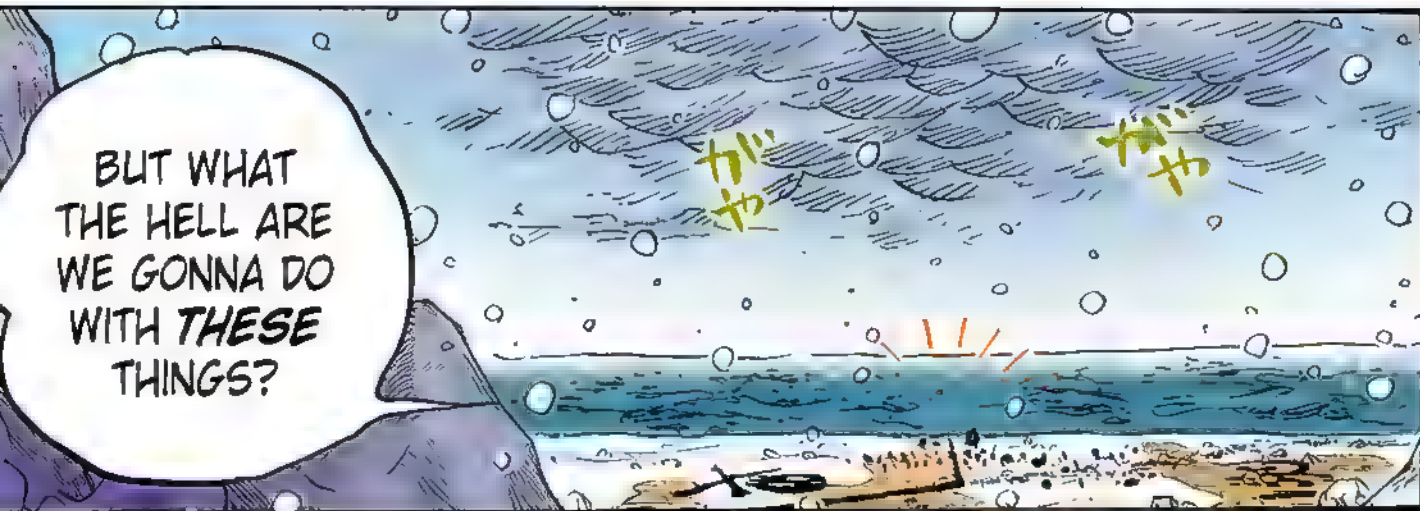


NOW I CAN SAVE
THE LIVES OF MY
FAITHFUL FOLLOWERS!
I PROMISE TO COME
RIGHT BACK AND
GO TO JAIL!!

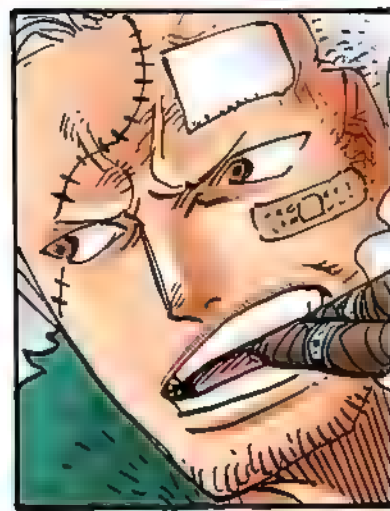
I'LL NEVER
FORGET YOUR
NAME AND WHAT
YOU DID FOR US!

WO HO! I
APPRECIATE YOUR
PERMISSION TO GO
BACK ONTO THE
ISLAND!!

IT'S NOT LIKE
THERE'S ANY
OTHER WAY OFF
THE ISLAND. NOW
GET GOING.



BUT WHAT
THE HELL ARE
WE GONNA DO
WITH **THESE**
THINGS?



DUNNO...

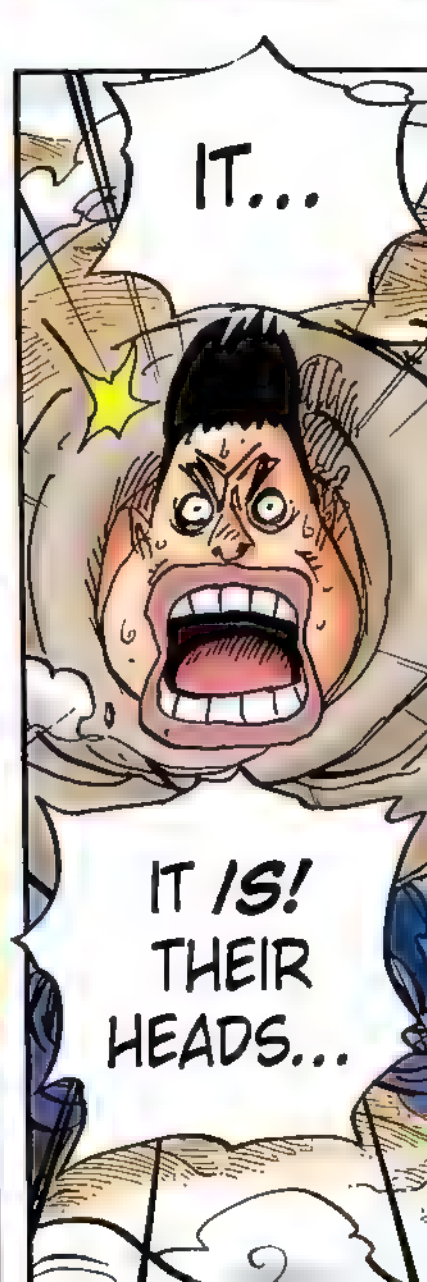
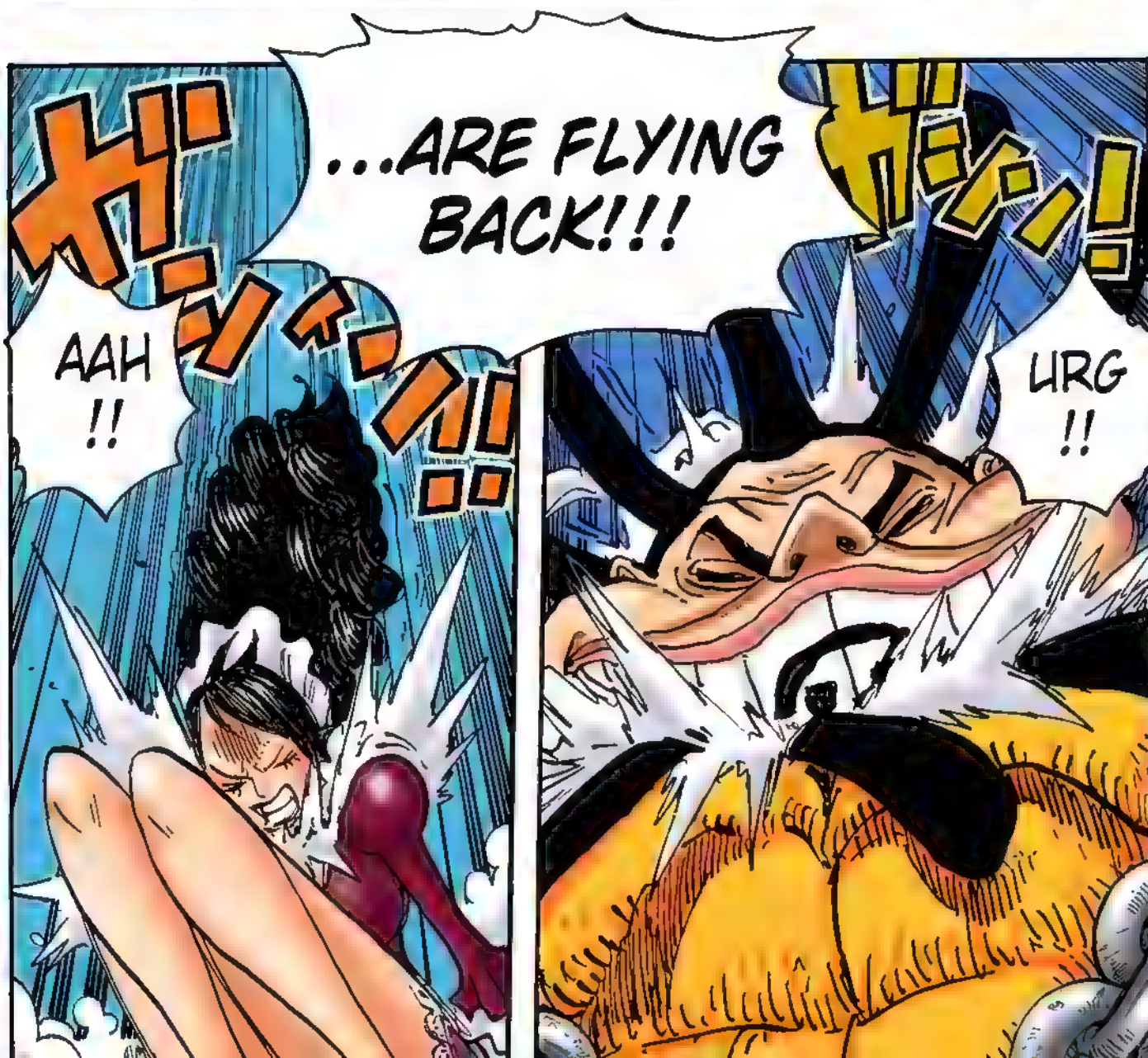
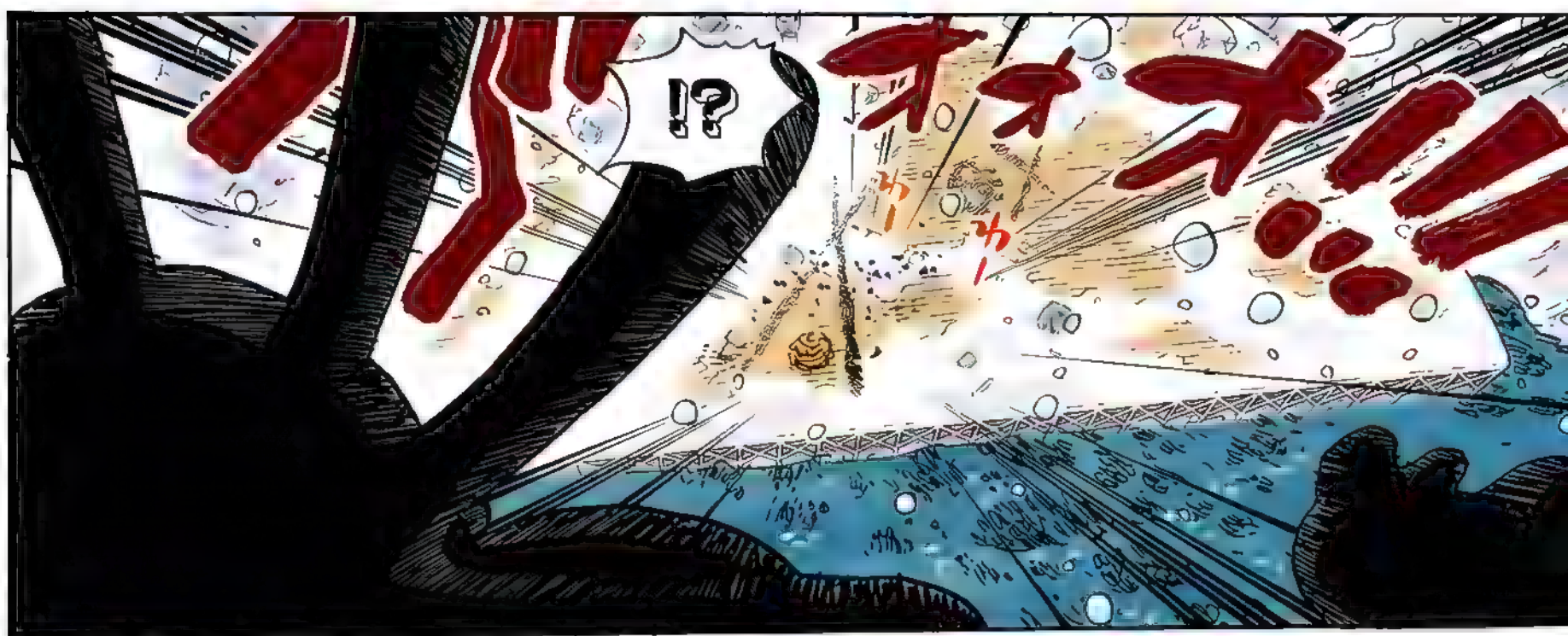
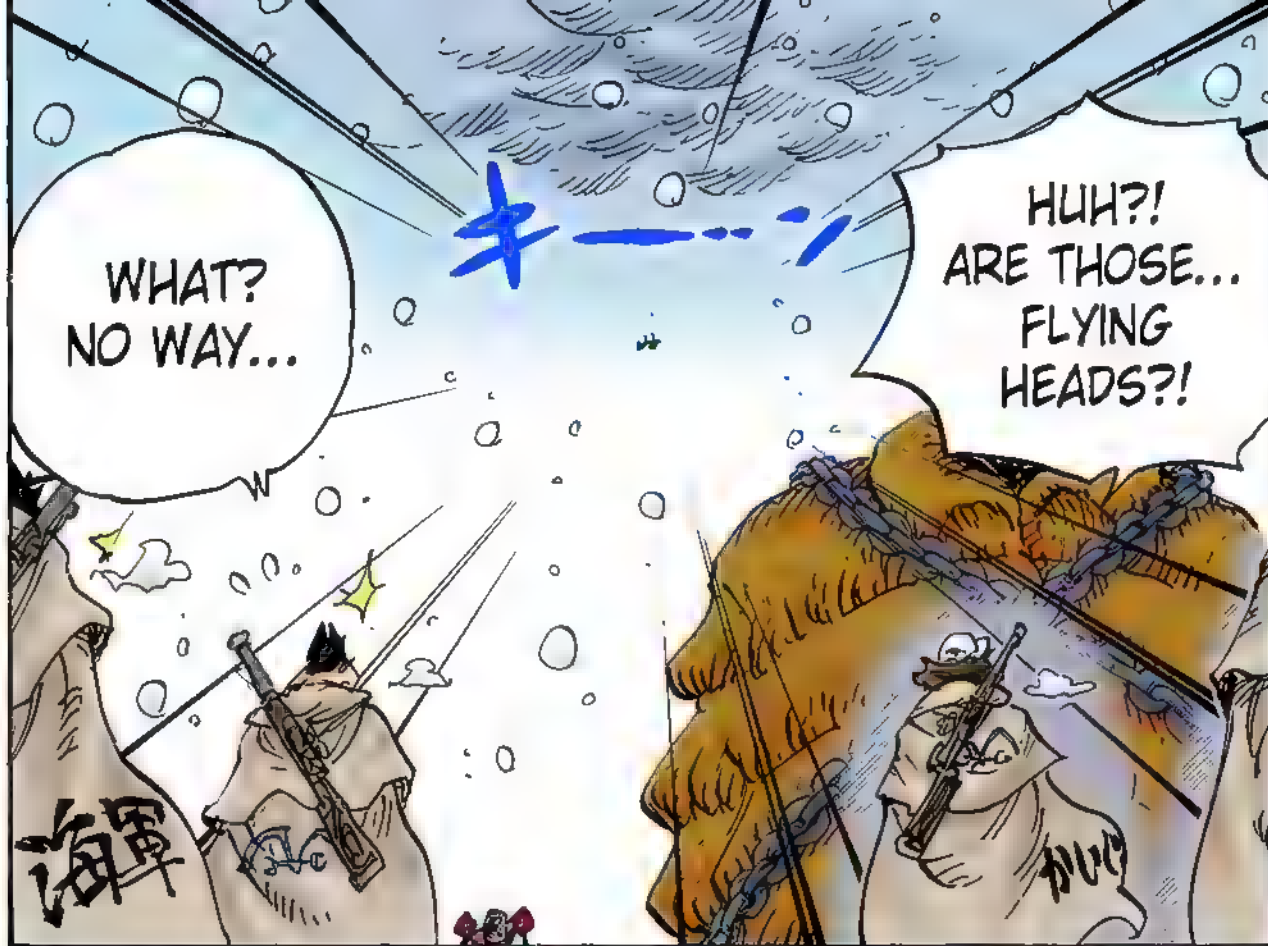
THEY
SURE ARE
CREEPY...

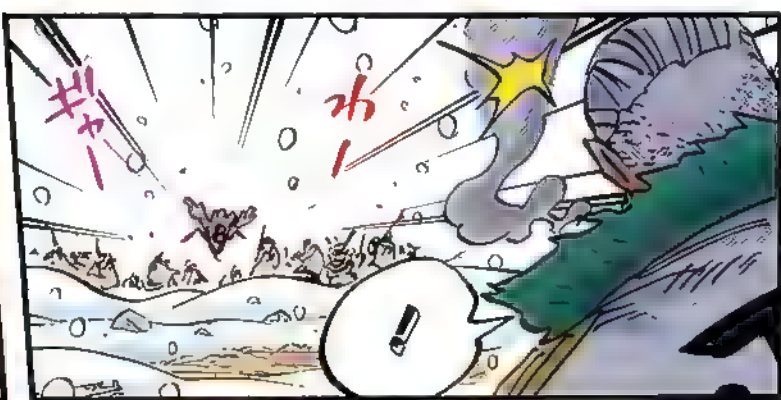
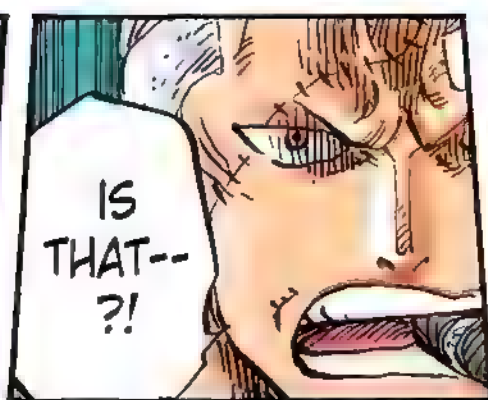
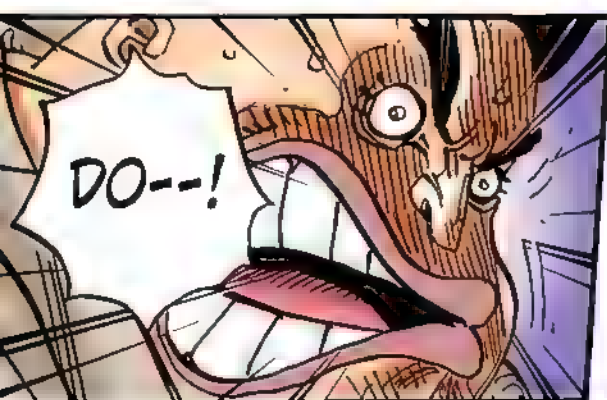
FLOP

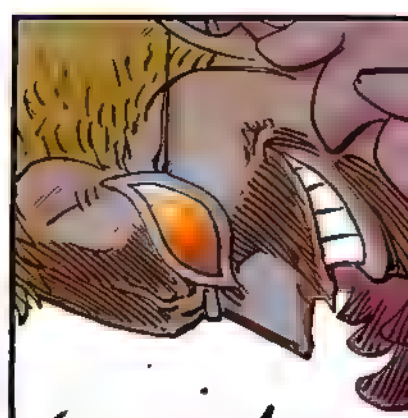
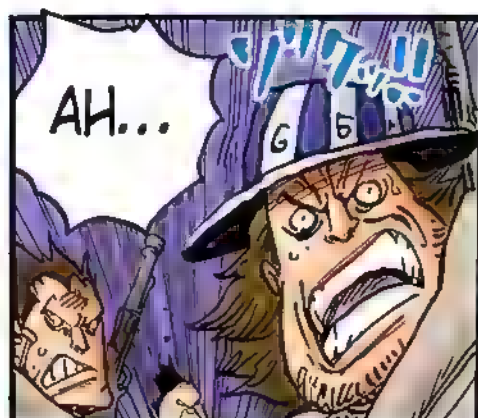
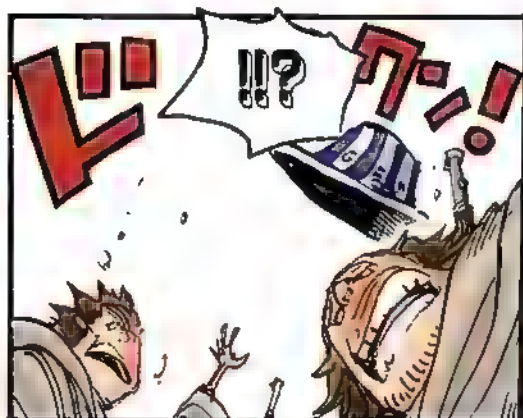
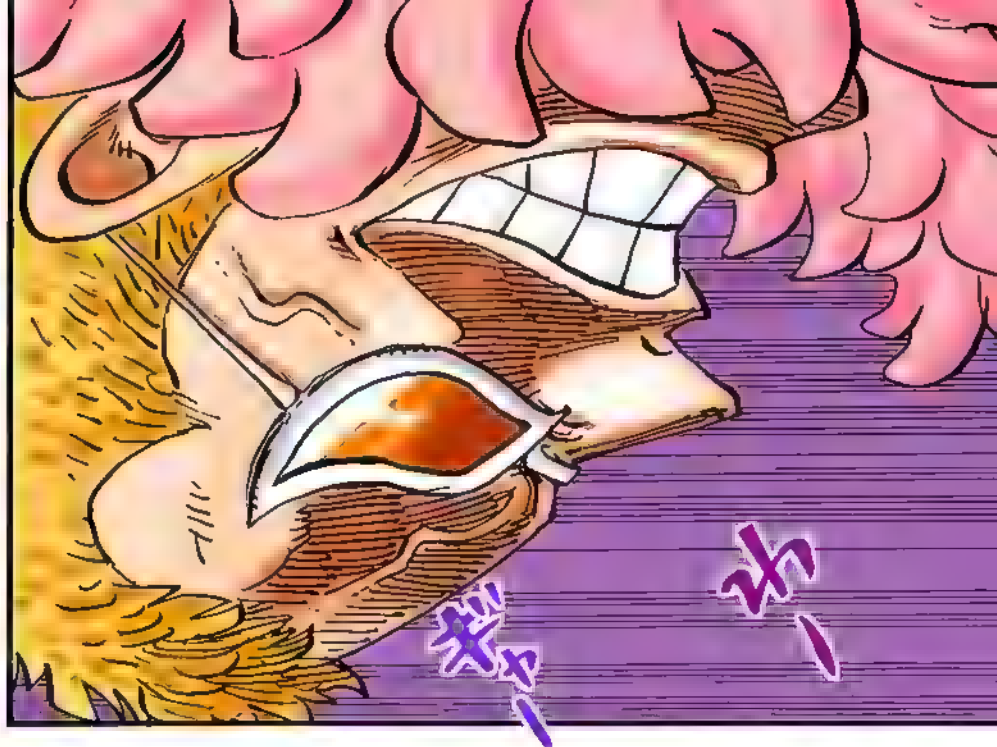
TWIST
TWIST

ARE
THESE
GUYS
PIRATES?

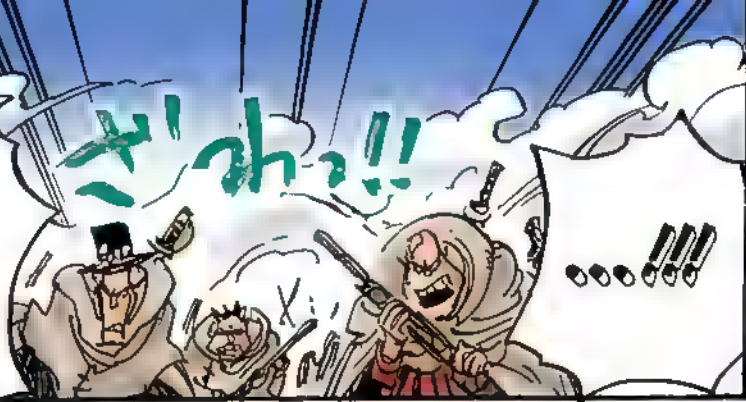
FLOP



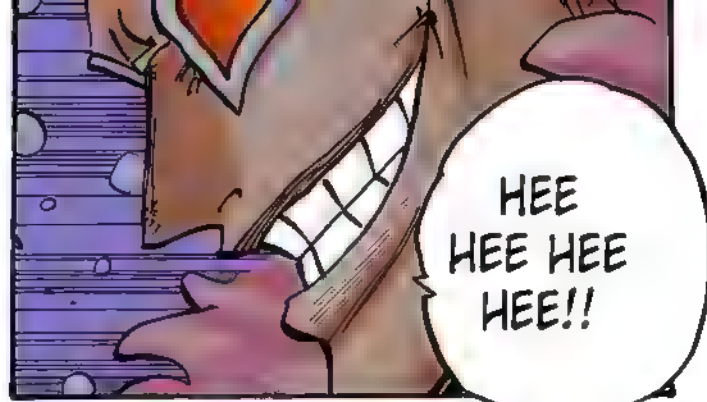




THAT
WAS HAKI OF
THE SUPREME
KING!!



HEE
HEE HEE
HEE!!



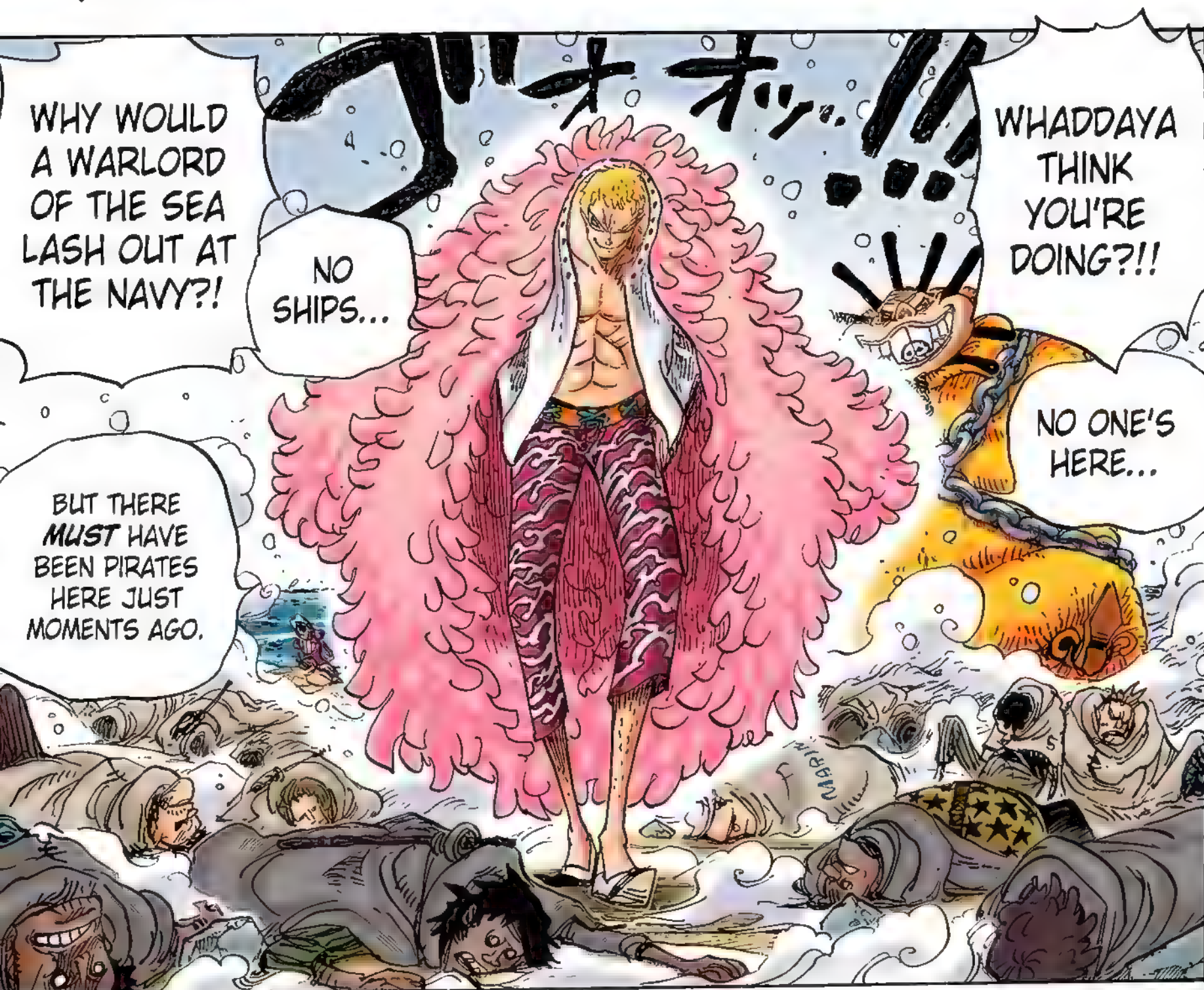
WHY WOULD
A WARLORD
OF THE SEA
LASH OUT AT
THE NAVY?!

NO
SHIPS...

WHADDAYA
THINK
YOU'RE
DOING?!!

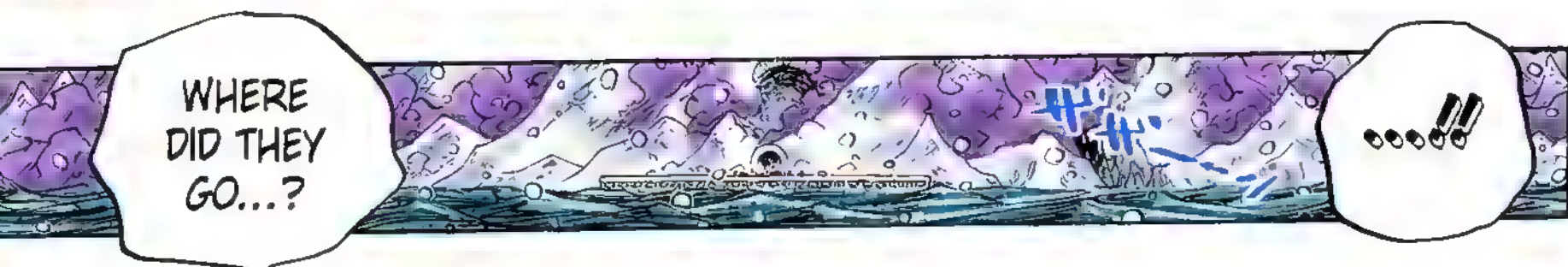
NO ONE'S
HERE...

BUT THERE
MUST HAVE
BEEN PIRATES
HERE JUST
MOMENTS AGO.



WHERE
DID THEY
GO...?

....!!

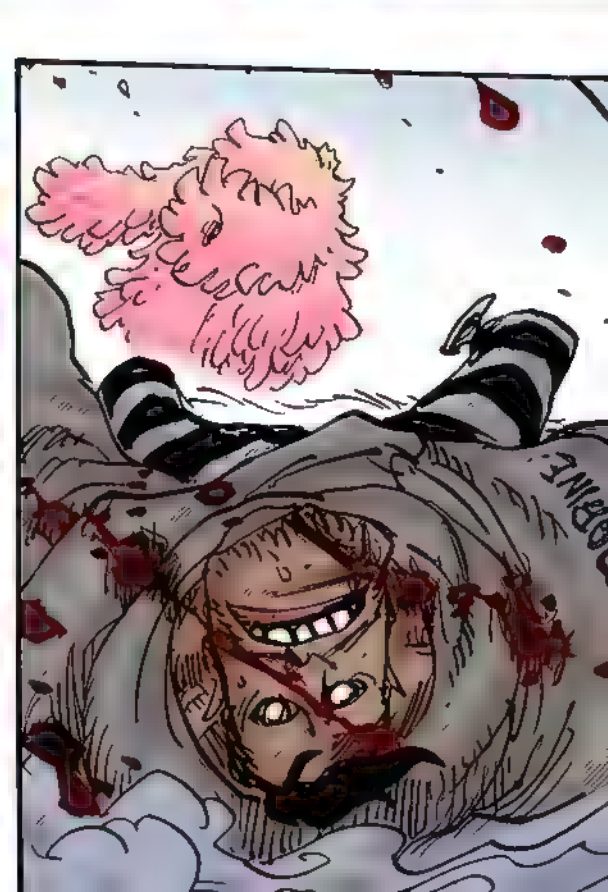
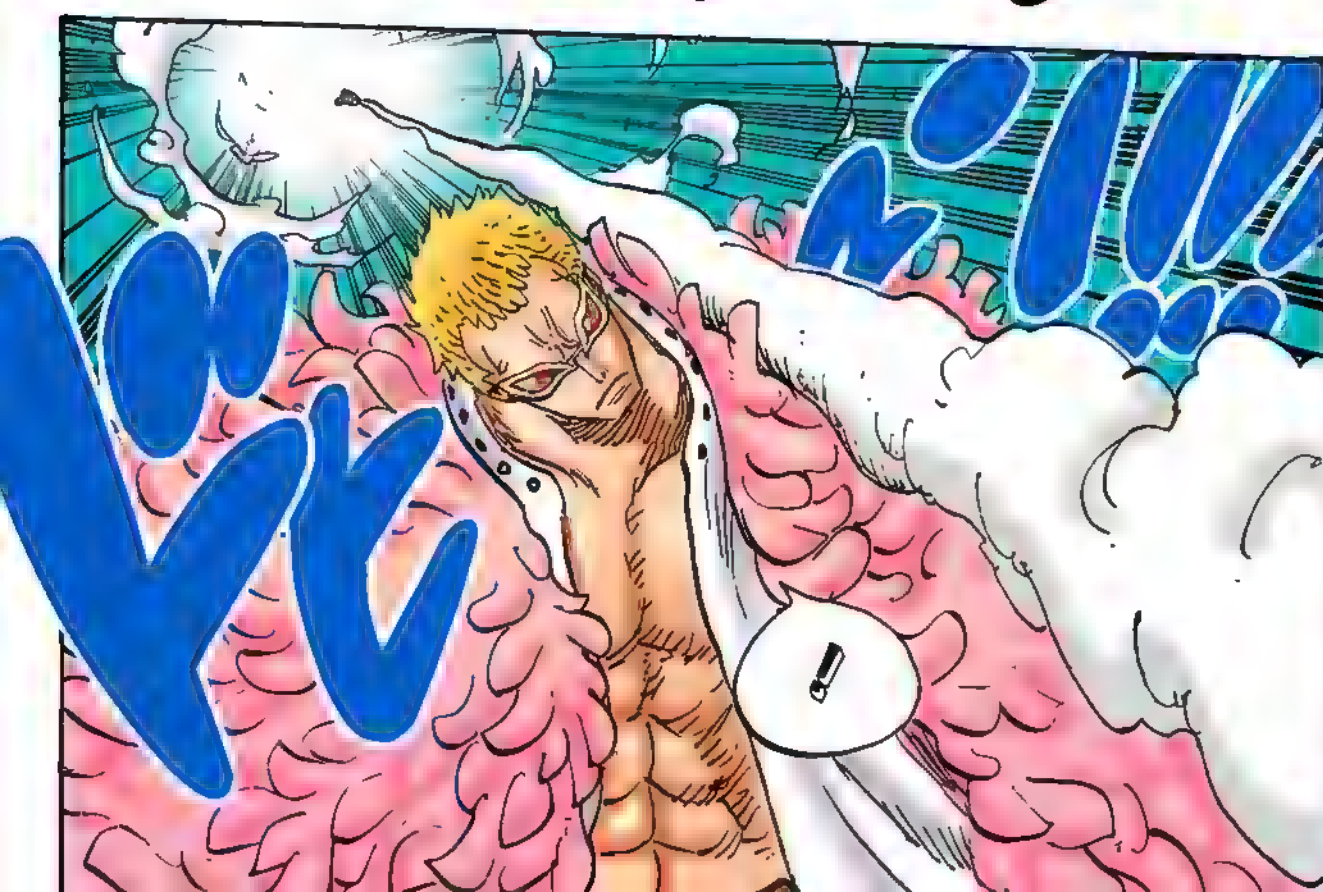
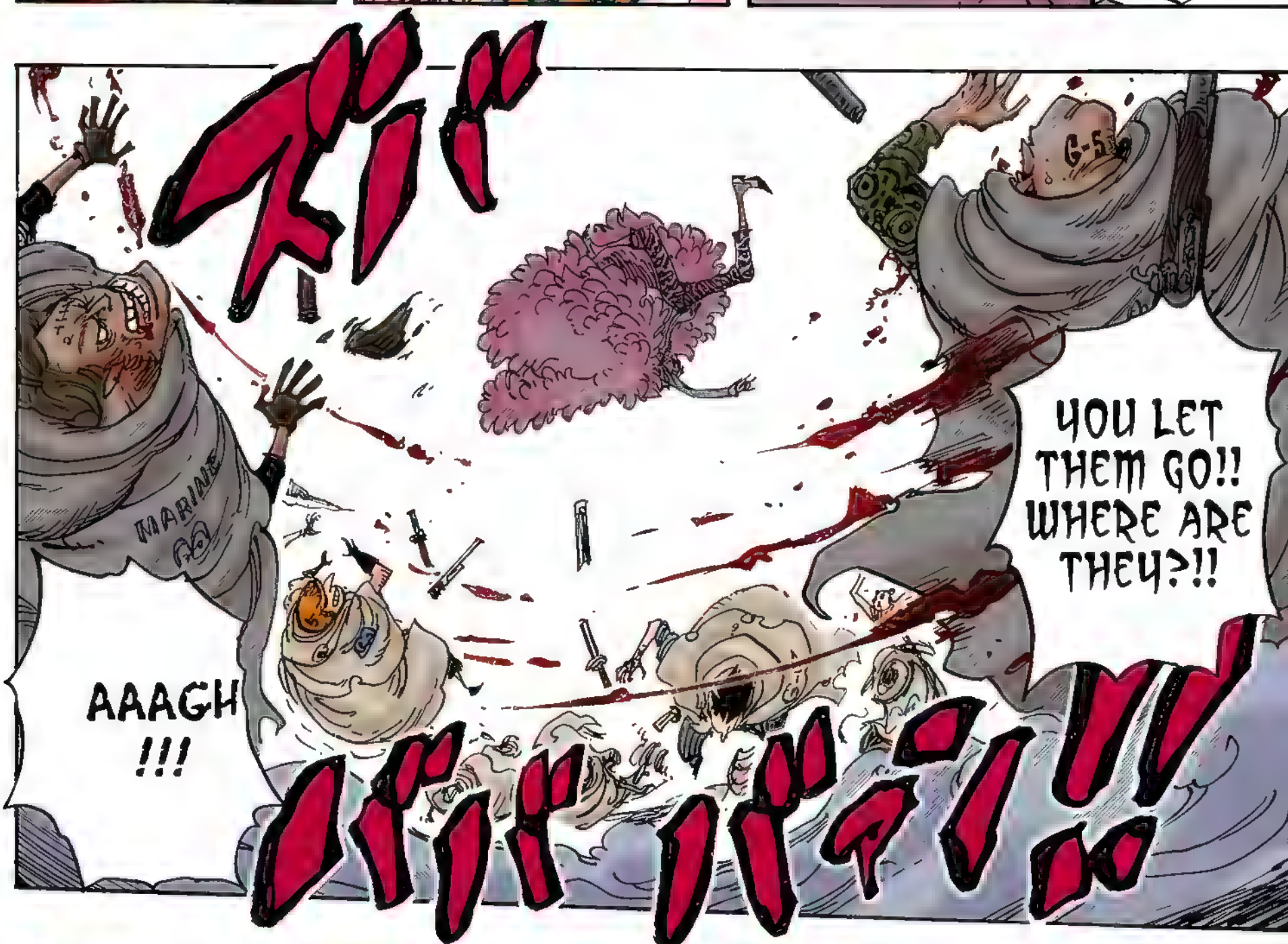
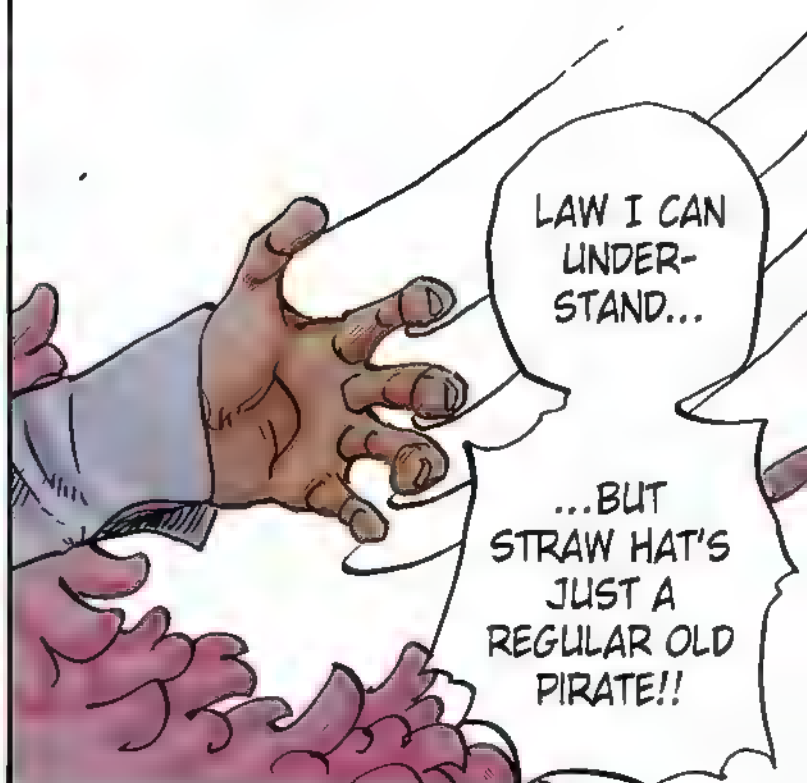
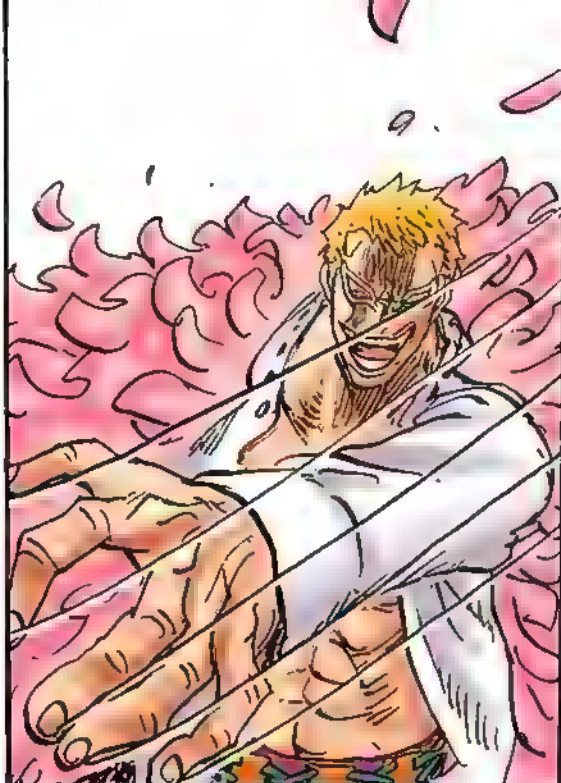


SMOKER!!

NO,
STOP!!!

HOW
DARE YOU
ATTACK
OUR
BOYS!!!

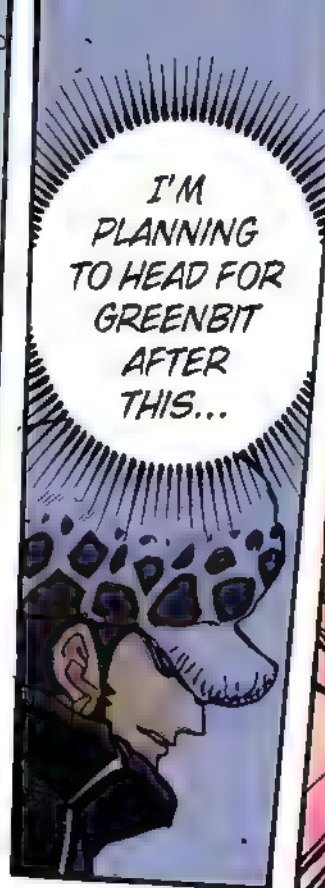






...
JOKER.

I
WOULDN'T
KNOW...



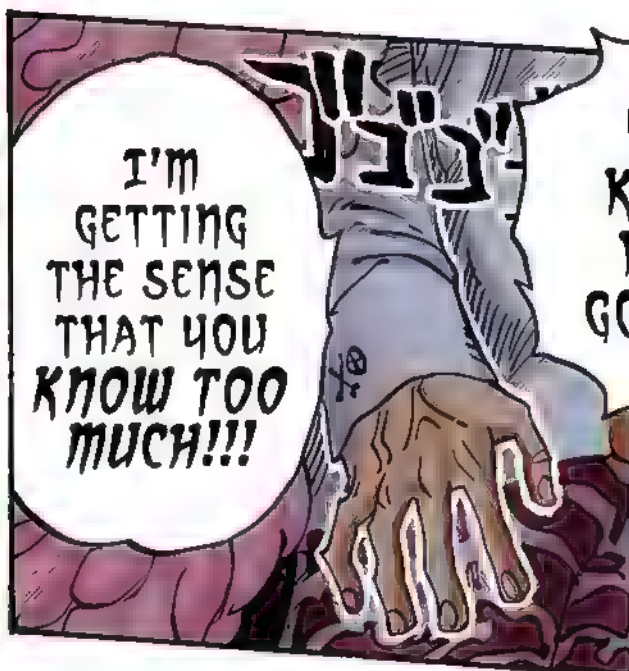
I'M
PLANNING
TO HEAD FOR
GREENBIT
AFTER
THIS...



WHICH
DIRECTION
DID THOSE
DAMN
KIDS
GO?!!



SMOKEY--

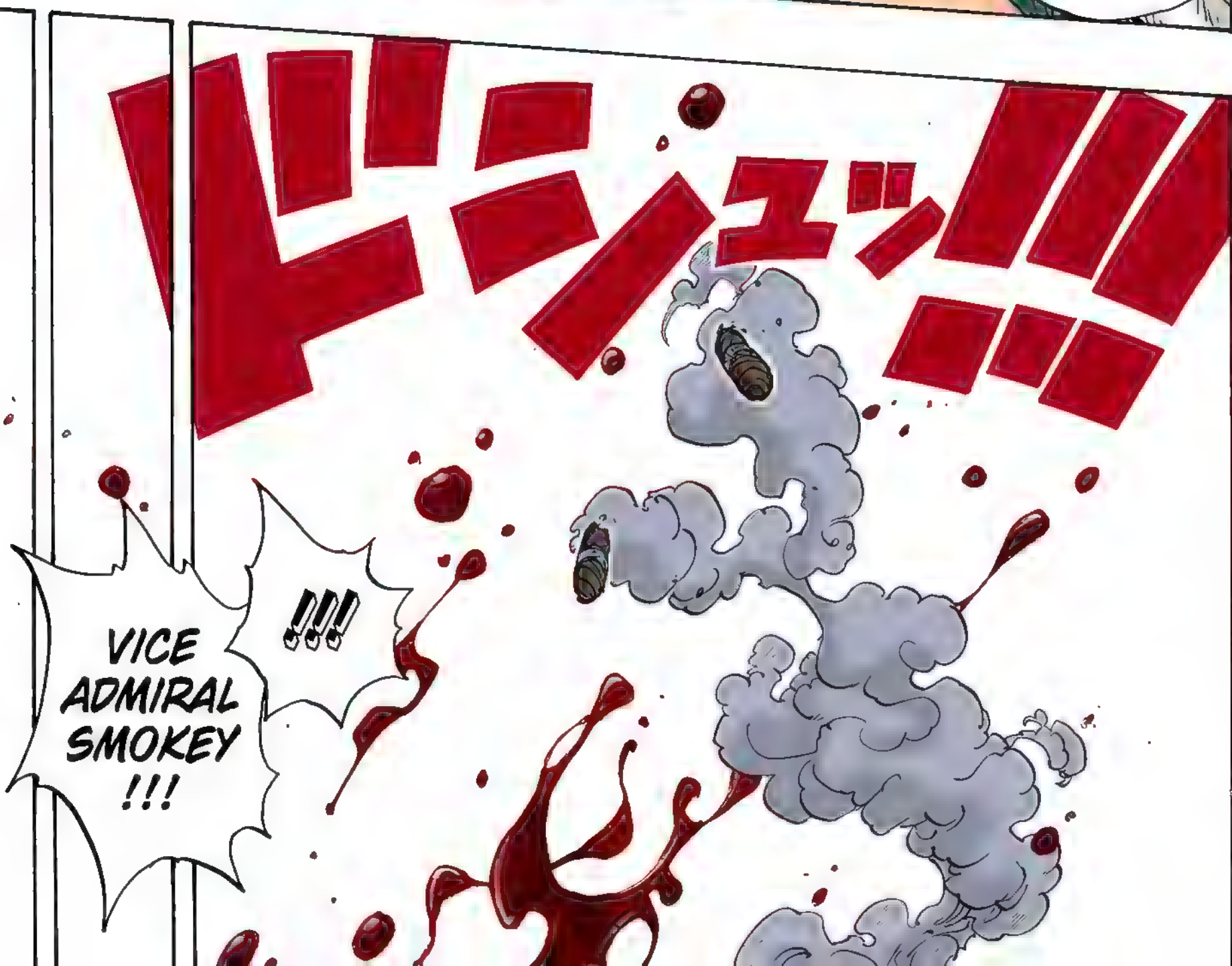


I'M
GETTING
THE SENSE
THAT YOU
KNOW TOO
MUCH!!!

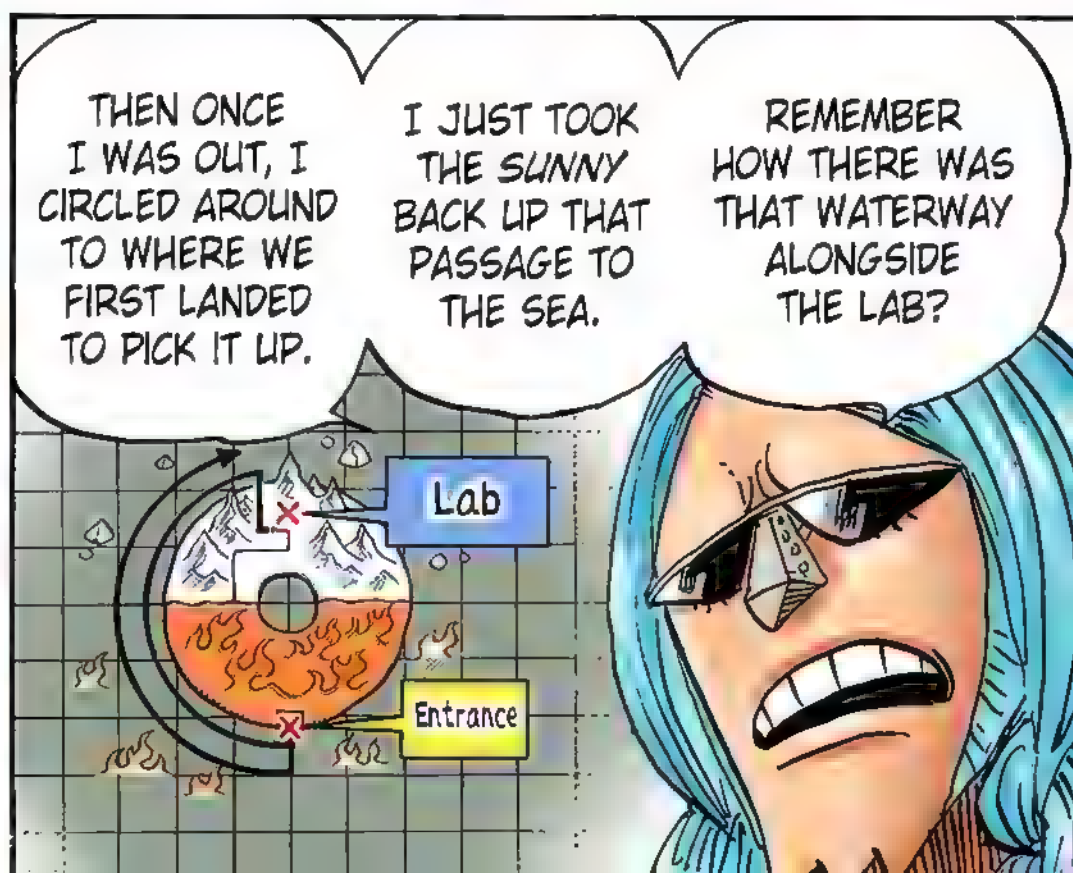
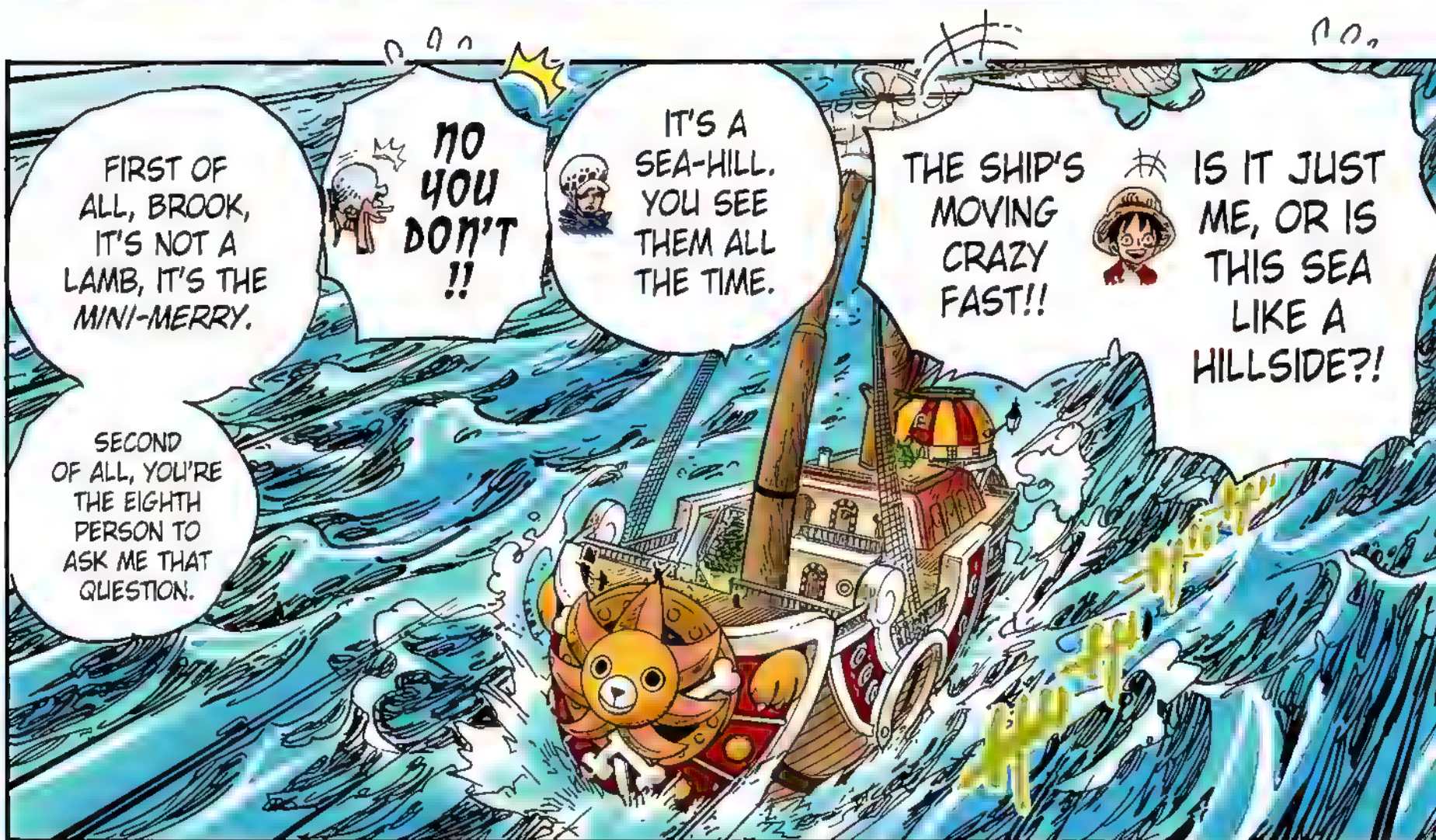
you
know
he's
gone...!



I
CARELESSLY
LET THEM SLIP
AWAY... I'LL
HAVE A LOT TO
ANSWER FOR
TO COMMANDER
VERGO AFTER
THIS ONE...

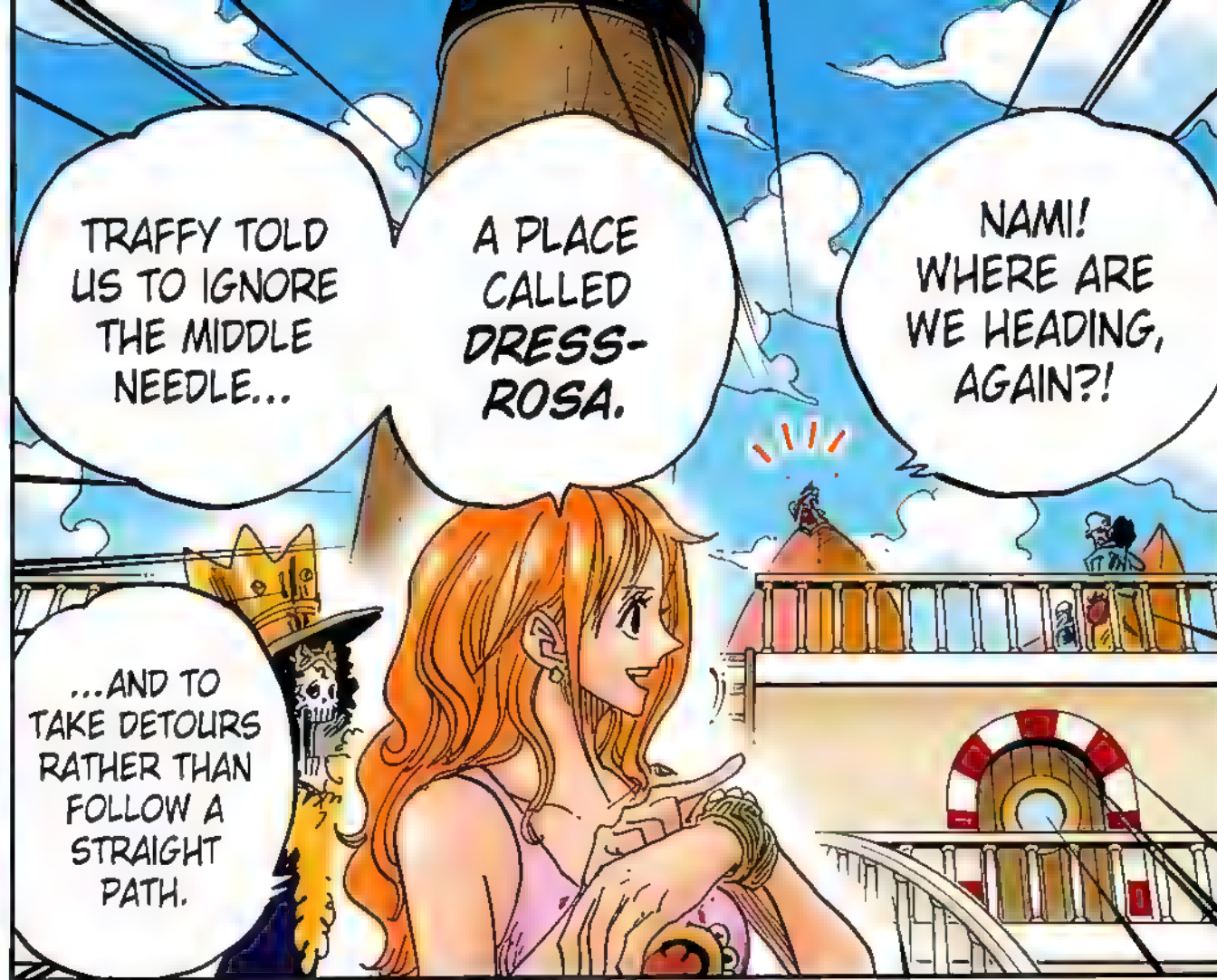


!!!
**VICE
ADMIRAL
SMOKEY
!!!**





D-DRESS-ROSA?!



TRAFFY TOLD US TO IGNORE THE MIDDLE NEEDLE...

A PLACE CALLED DRESS-ROSA.

NAMI! WHERE ARE WE HEADING, AGAIN?!

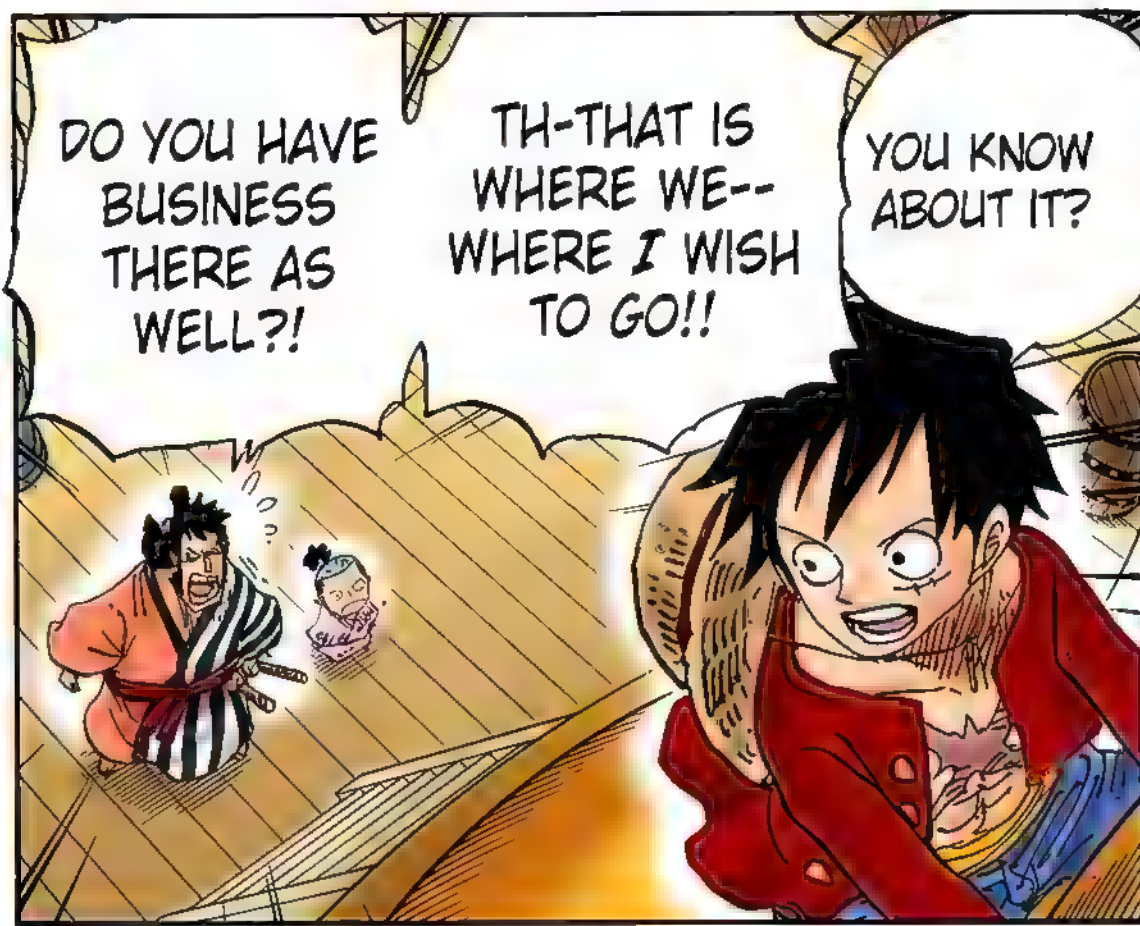
...AND TO TAKE DETOURS RATHER THAN FOLLOW A STRAIGHT PATH.



WHO WERE YOU JUST TALKING TO, TRAFFY?

YEAH, I THINK SO!

DOFLA-MINGO.



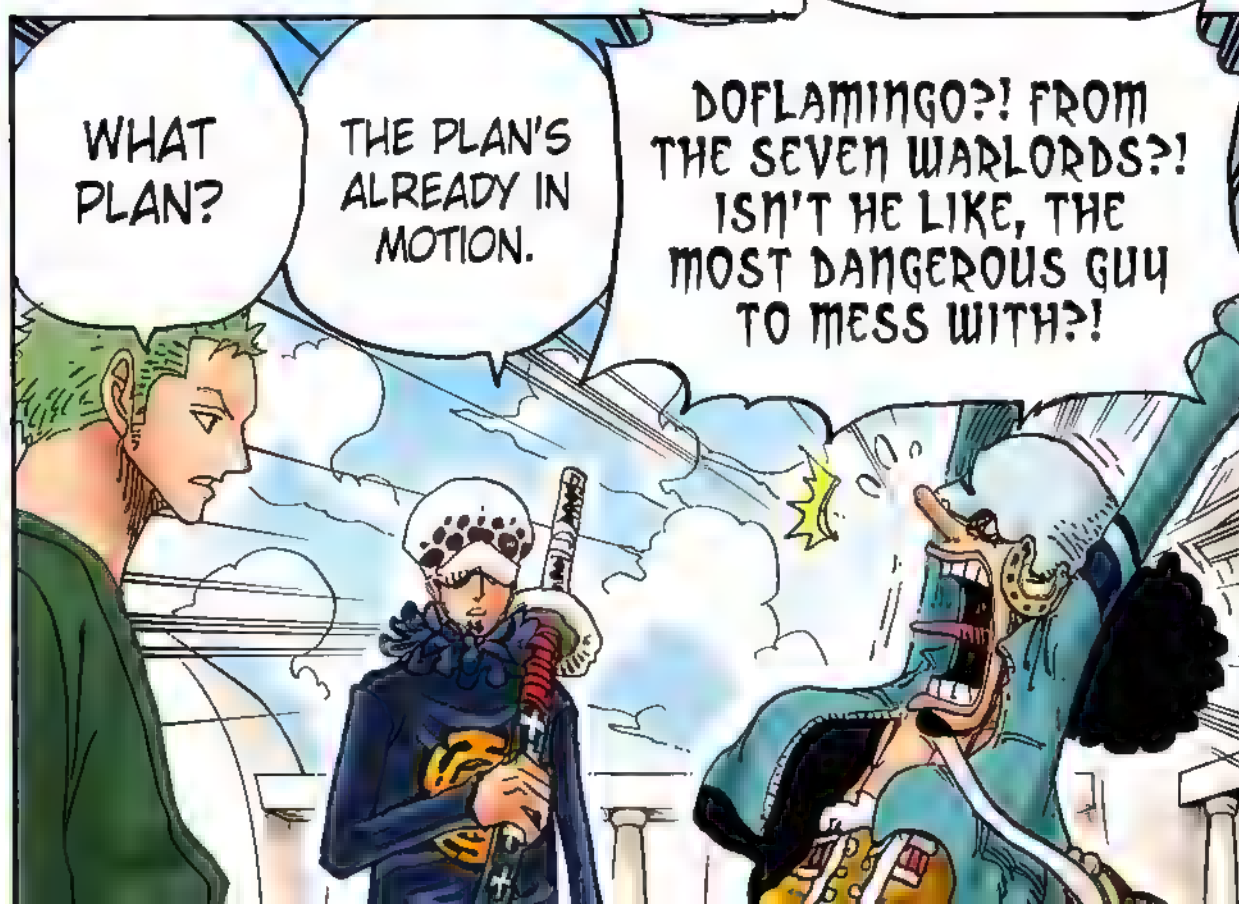
DO YOU HAVE BUSINESS THERE AS WELL?!

TH-THAT IS WHERE WE-- WHERE I WISH TO GO!!

YOU KNOW ABOUT IT?



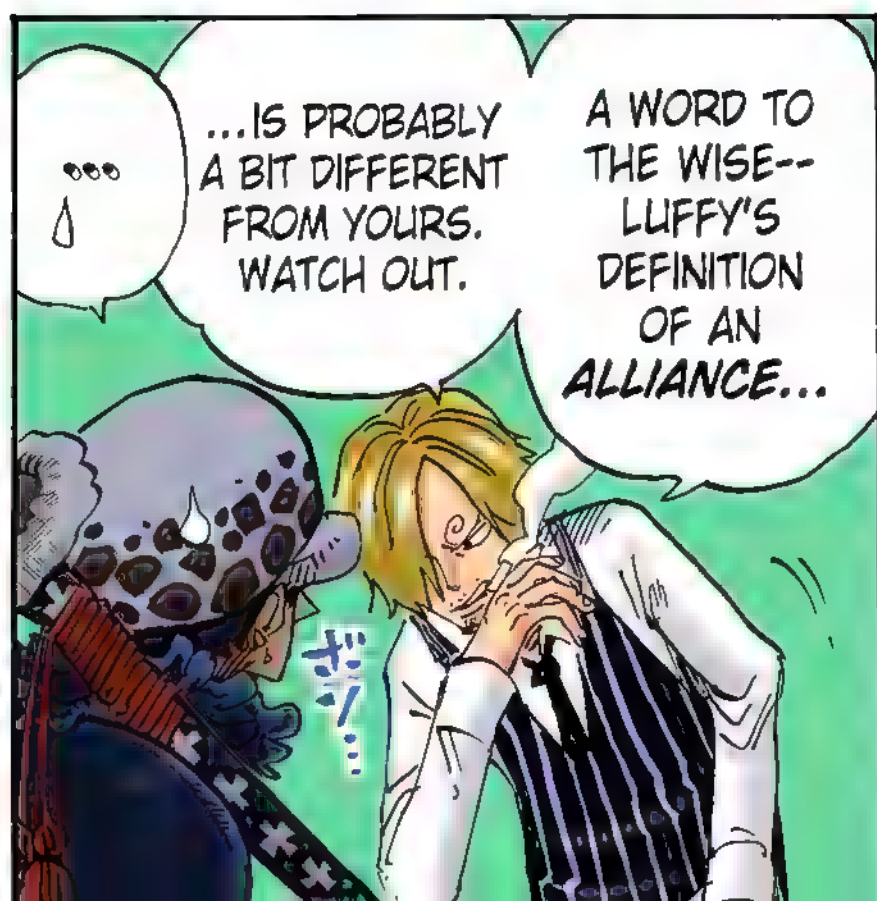
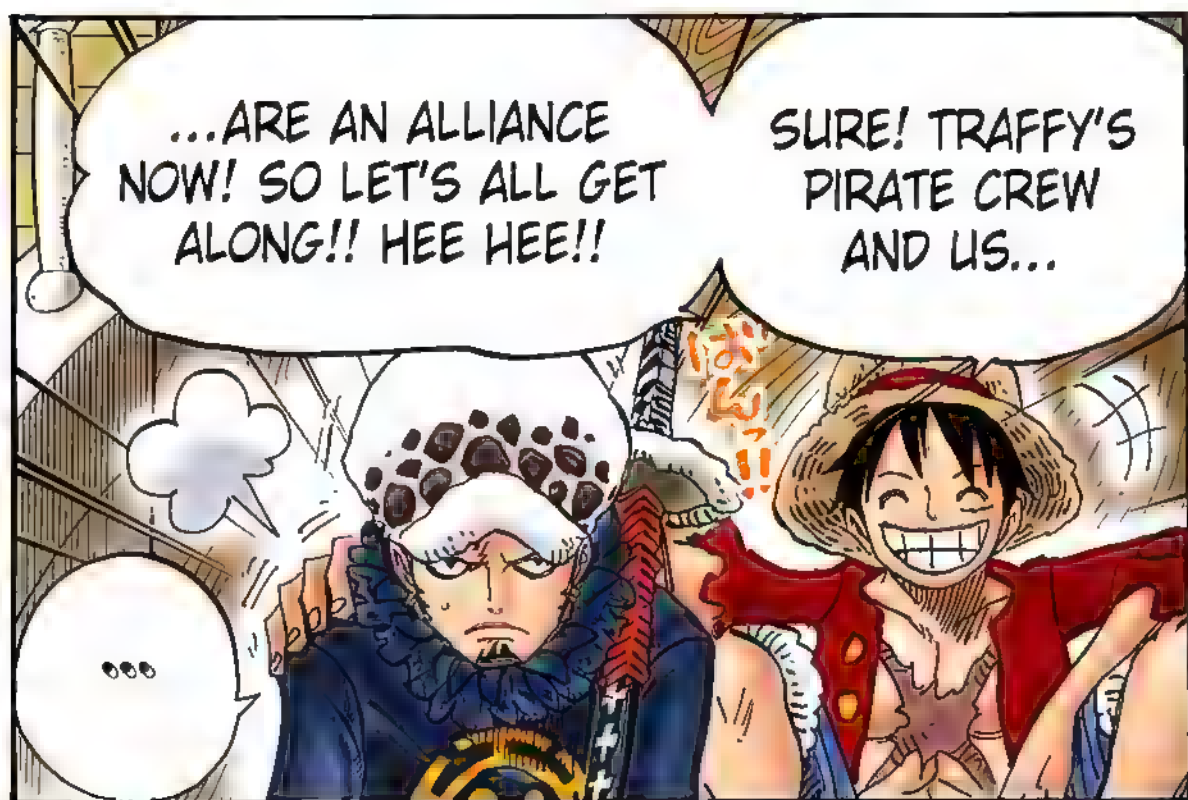
OH YEAH, WE BETTER EXPLAIN THE PLAN!!
GATHER 'ROUND, EVERYBODY!!



WHAT PLAN?

THE PLAN'S ALREADY IN MOTION.

DOFLAMINGO?! FROM THE SEVEN WARLORDS?!
ISN'T HE LIKE, THE MOST DANGEROUS GUY TO MESS WITH?!



SHU HO HO...
YOU FOOLS WILL
NEVER GET AWAY
WITH THIS
MADNEZZ...

...BUT EVEN
FOR A WORLD-
CLASS CHEF,
THERE'S ONLY
SO MUCH I
CAN DO...

I WAS AFRAID
YOU WANTED ME
TO COOK UP THIS
WEIRD-LOOKIN'
SHEEP...

I GUESS THAT
EXPLAINS WHY LUFFY
WAS GOING ON ABOUT
ABDUCTION. IT DIDN'T
SEEM LIKE HIS
STYLE...

SOME OF
THE MOST
POWERFUL MED
IN THE WORLD
WILL BE AFTER
YOU!!

SANJI!!!
I WAS
TENDING
TO HIM!!

DAHPK
!!

...
BEFORE
YOU
DIE!!!

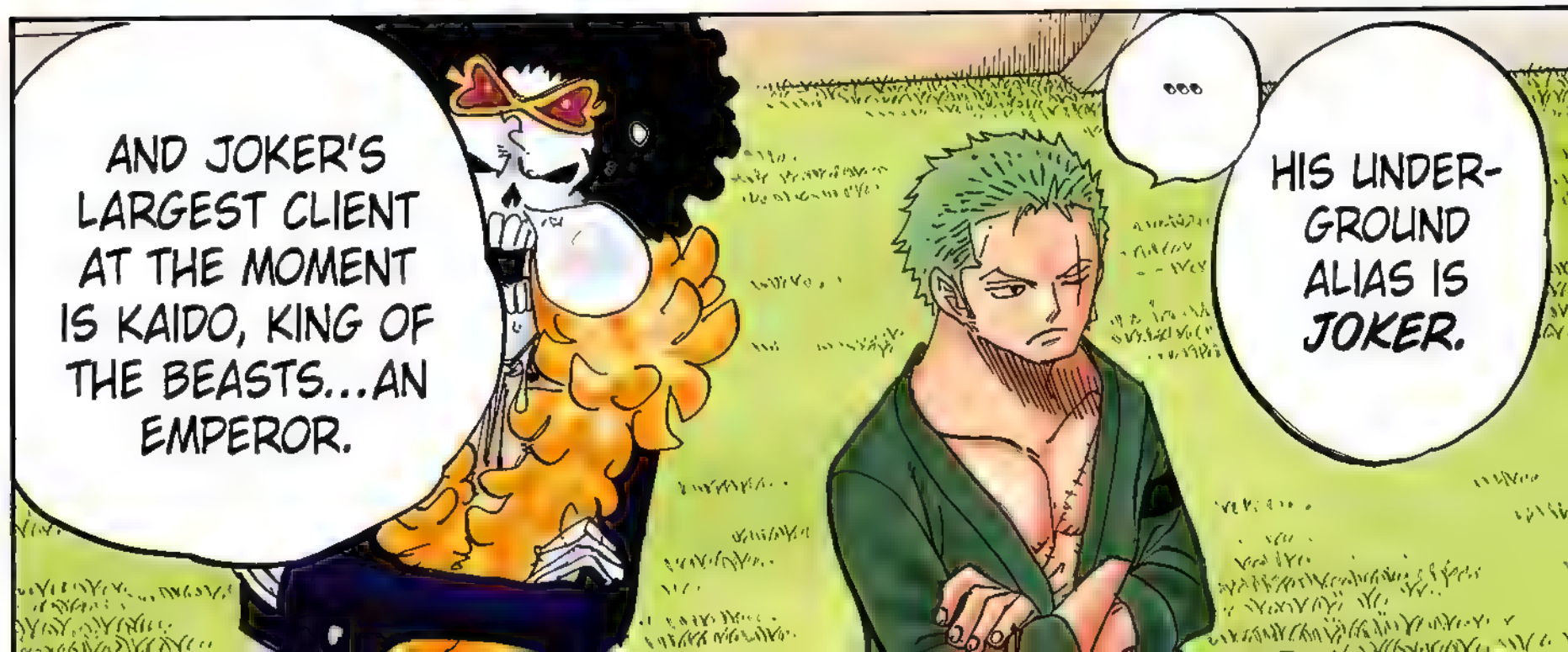
SOON YOU
WILL RUE
YOUR OWN
IGNORANCE
...

...WHILE I
TOOK CARE OF THE
EQUIPMENT THAT
MADE THE CHEMICAL
KNOWN AS S.A.D...

I ASKED YOU TO
KIDNAP CAESAR IN
PUNK HAZARD...

SO IT'S FINE
TO BEAT HIM
UP ONCE
YOU'RE DONE?

AT LEAST
WAIT UNTIL I
FINISH BEFORE
YOU BEAT
HIM UP!!





PLEASE,
DO
CONTINUE!

IT IS
NOTHING!!

ER...!

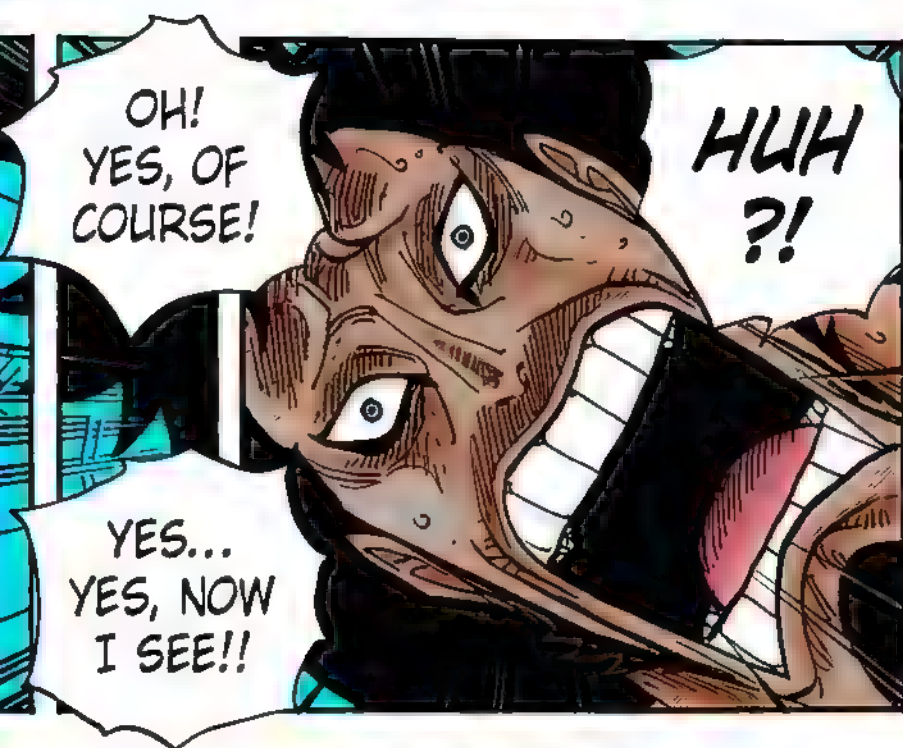
WHAT'S
UP?



...!!!



WHA--
!!!



OH!
YES, OF
COURSE!

HUH
?!

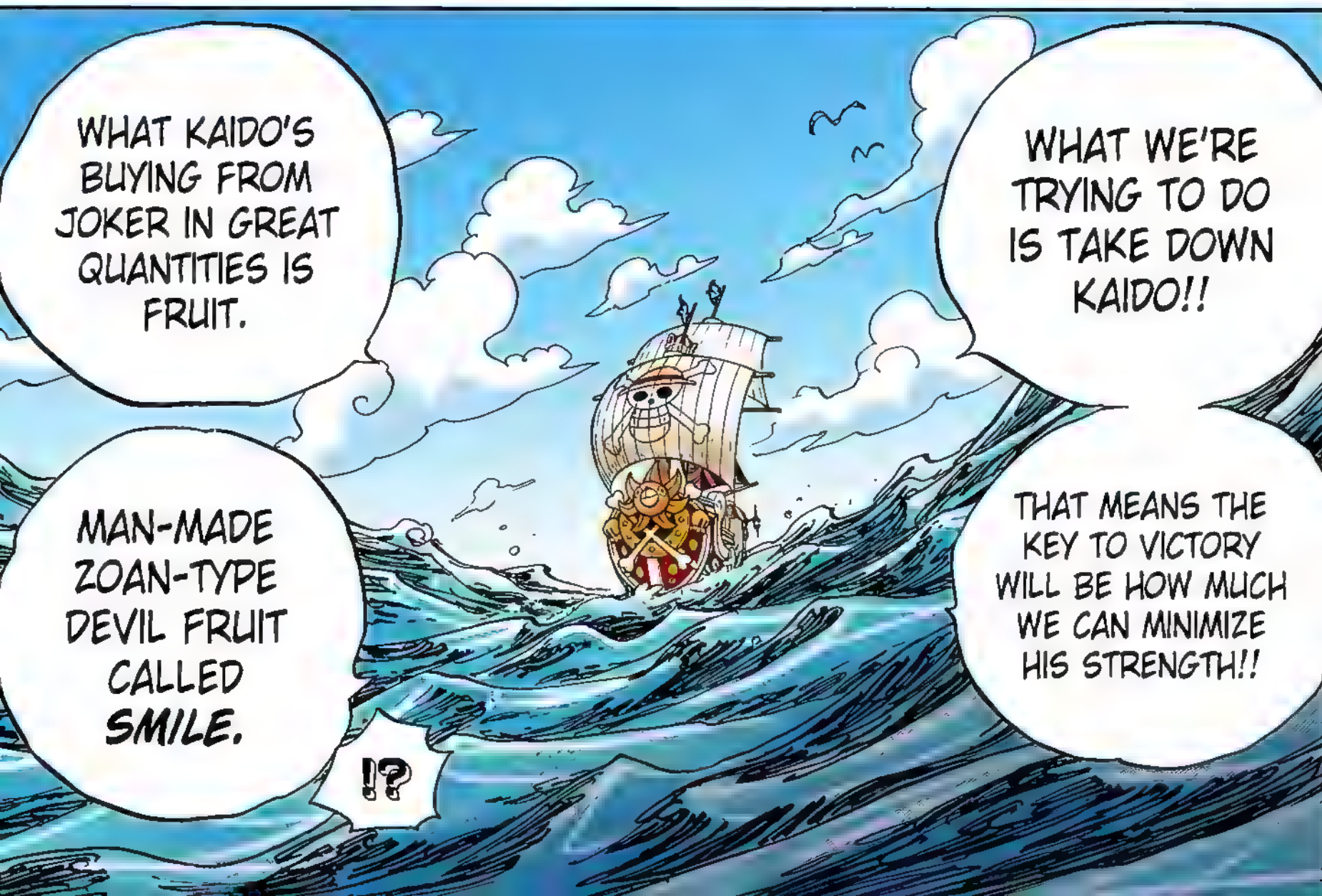
YES...
YES, NOW
I SEE!!



THAT'S
HIM.

WH-WHERE
HAS
MOMONOSLUKE
GONE?!

DWAH!
WHAT IS THIS
DRAGON
DOING
HERE?!



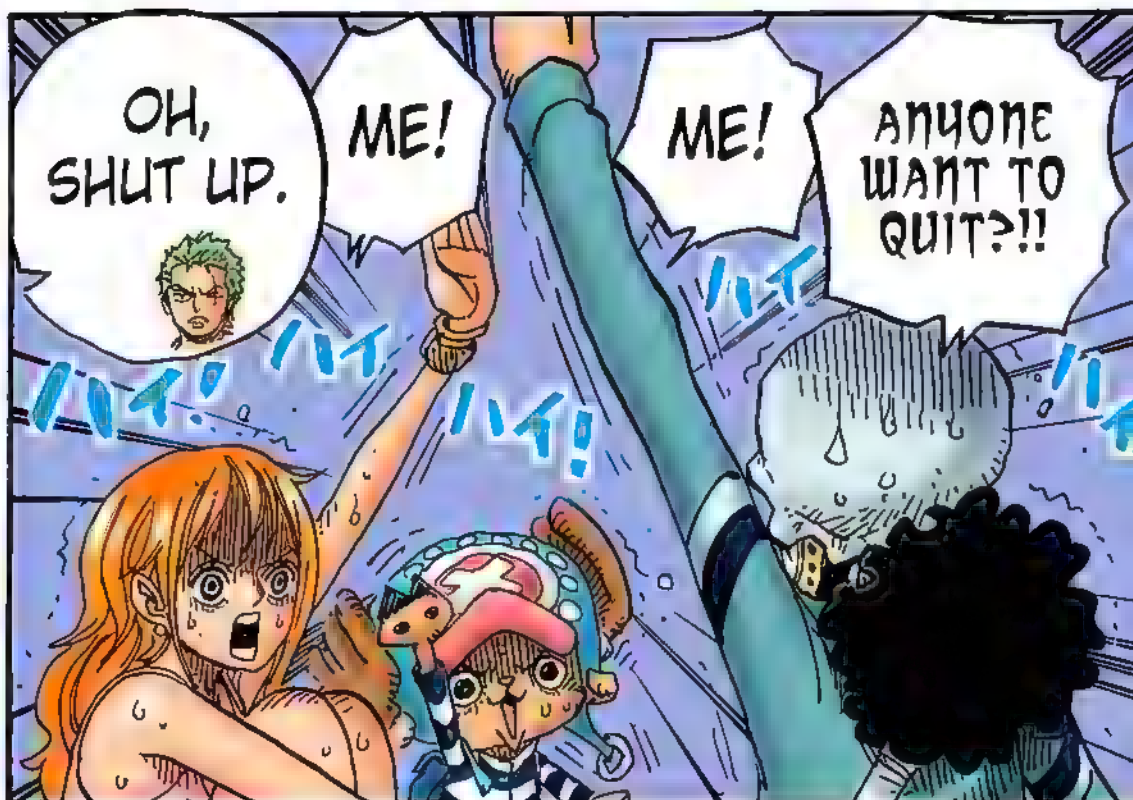
WHAT KAIDO'S
BUYING FROM
JOKER IN GREAT
QUANTITIES IS
FRUIT.

MAN-MADE
ZOAN-TYPE
DEVIL FRUIT
CALLED
SMILE.

!?

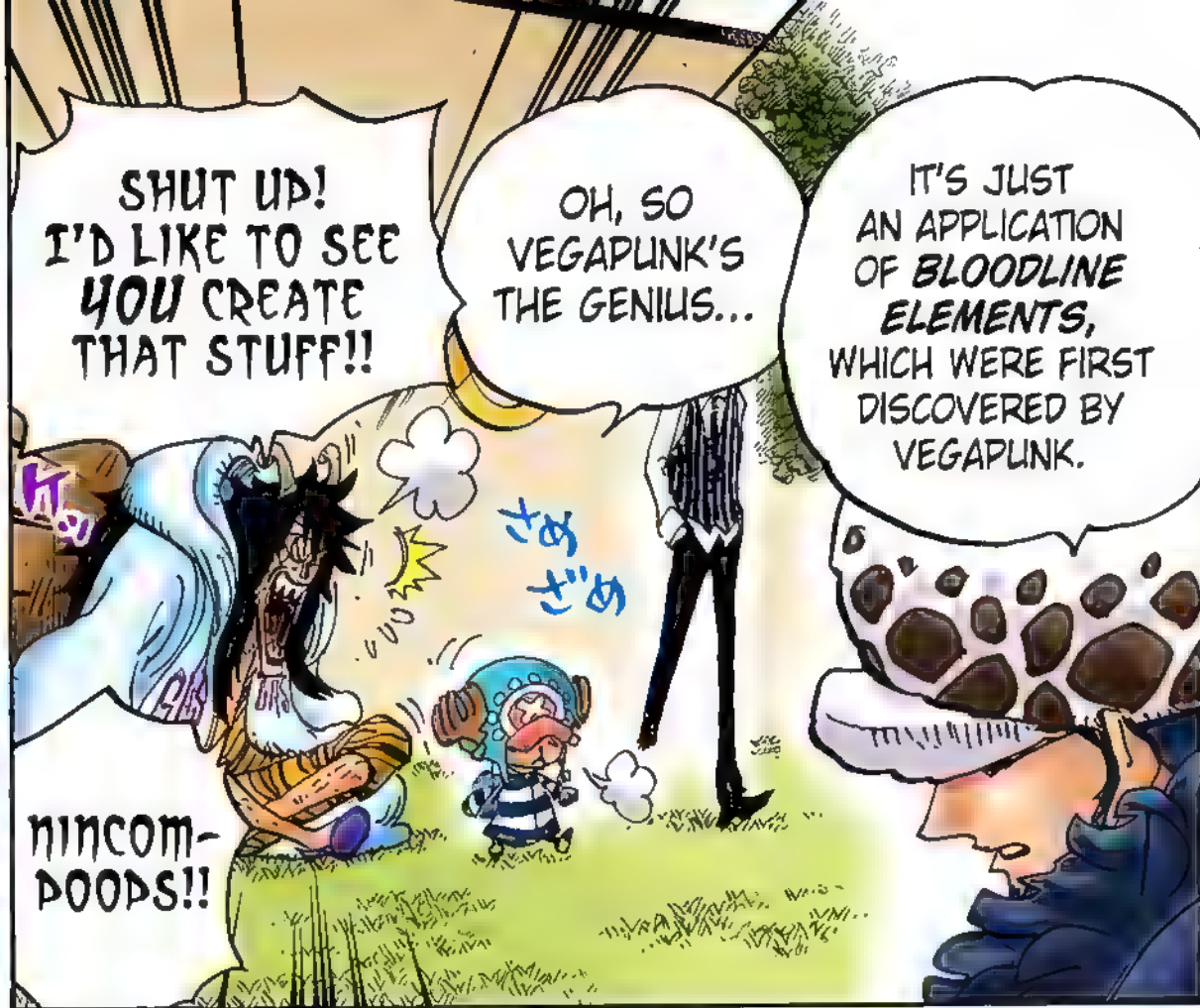
WHAT WE'RE
TRYING TO DO
IS TAKE DOWN
KAIDO!!

THAT MEANS THE
KEY TO VICTORY
WILL BE HOW MUCH
WE CAN MINIMIZE
HIS STRENGTH!!





JOKER'S OUT
OF THE PICTURE
NOW, SO WE
MOVE ON TO THE
NEXT STEP.



SHUT UP!
I'D LIKE TO SEE
YOU CREATE
THAT STUFF!!

OH, SO
VEGAPUNK'S
THE GENIUS...

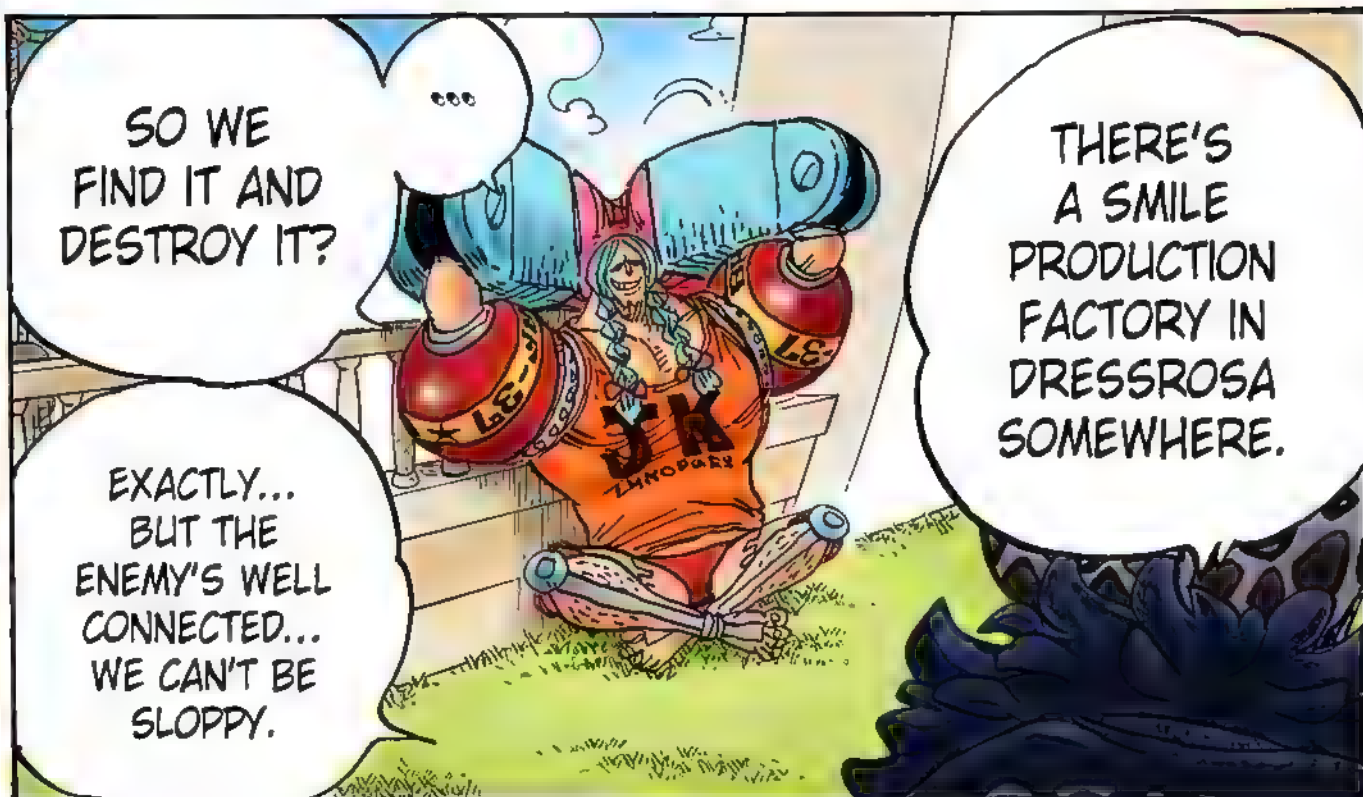
IT'S JUST
AN APPLICATION
OF **BLOODLINE
ELEMENTS**,
WHICH WERE FIRST
DISCOVERED BY
VEGAPUNK.

nincom-
POOPS!!



AND THIS IS
THE PLACE YOU
WANNA GO TOO,
KIN?!

INDEED!



SO WE
FIND IT AND
DESTROY IT?

EXACTLY...
BUT THE
ENEMY'S WELL
CONNECTED...
WE CAN'T BE
SLOPPY.

THERE'S
A SMILE
PRODUCTION
FACTORY IN
DRESSROSA
SOMEWHERE.



...IS
BEING
HELD
THERE!!!

ONE
OF MY
PEOPLE

...

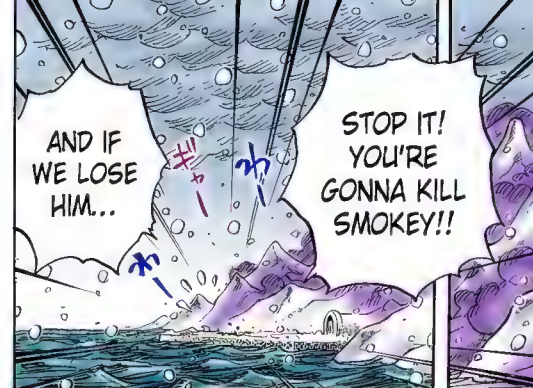
!?



WOULD YOU MIND GETTING OFF HIM?

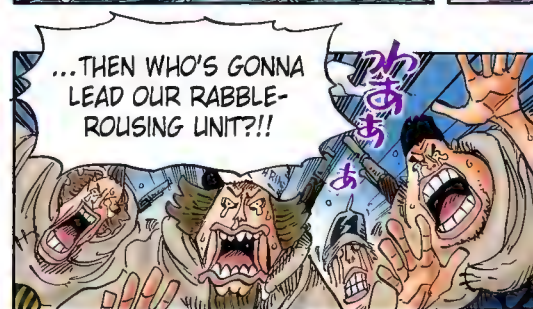
!!?

OOPS... PARDON ME, BUDDY.



AND IF WE LOSE HIM...

STOP IT! YOU'RE GONNA KILL SMOKEY!!

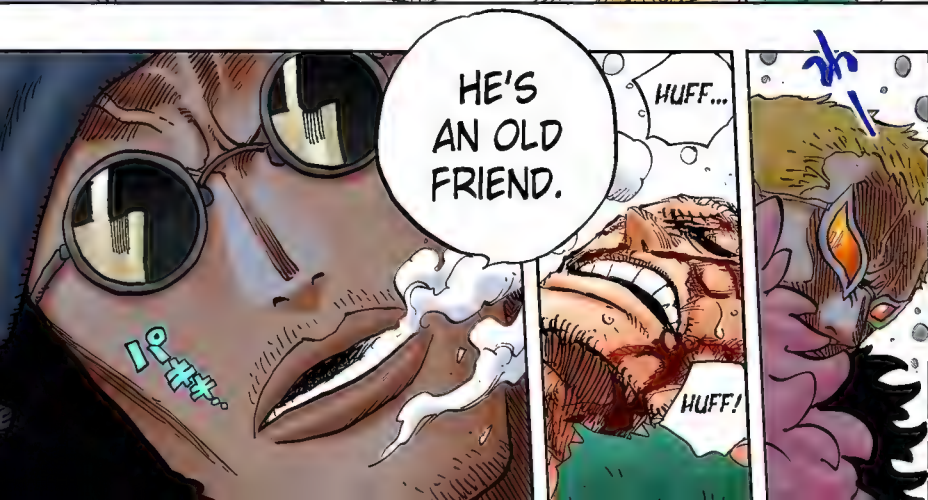


...THEN WHO'S GONNA LEAD OUR RABBLE-ROUSING UNIT?!!



THERE'S NO TELLING WHO MIGHT HAVE LEARNED WHAT, SINCE I CAN'T READ MINDS...

OH, DON'T WORRY, I'LL BE KILLING ALL OF YOU!!!



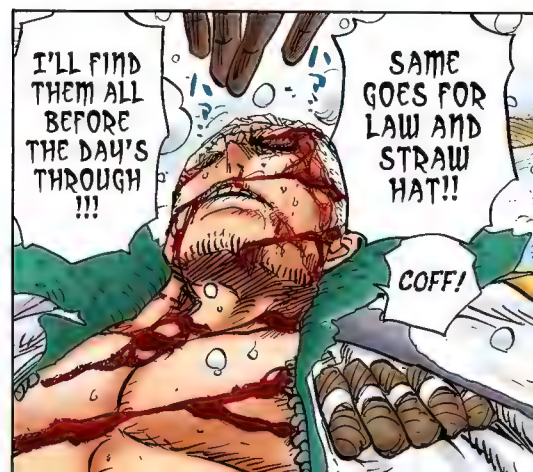
HE'S AN OLD FRIEND.

HUFF...

HUFF!



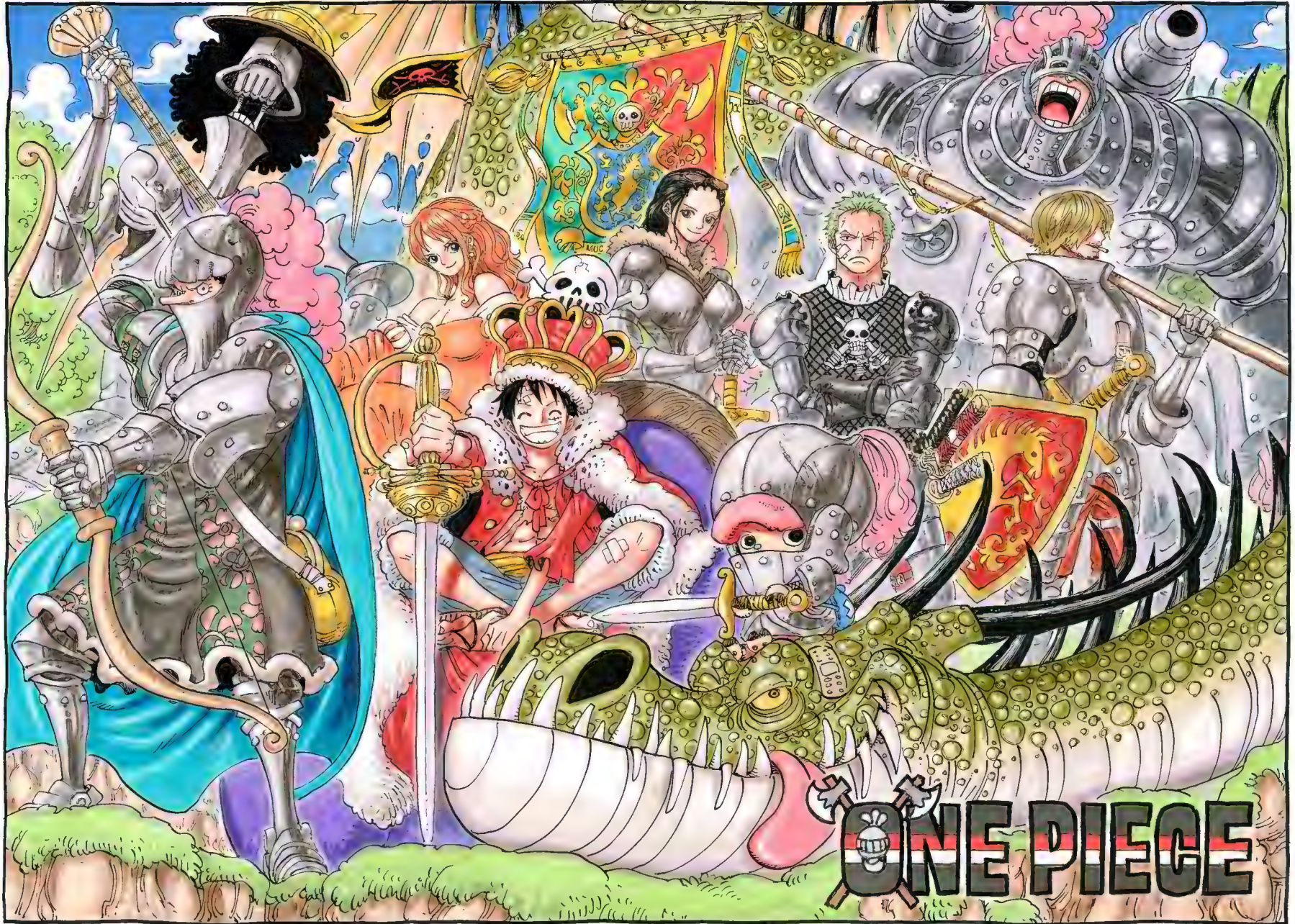
WH-WHAA?!!



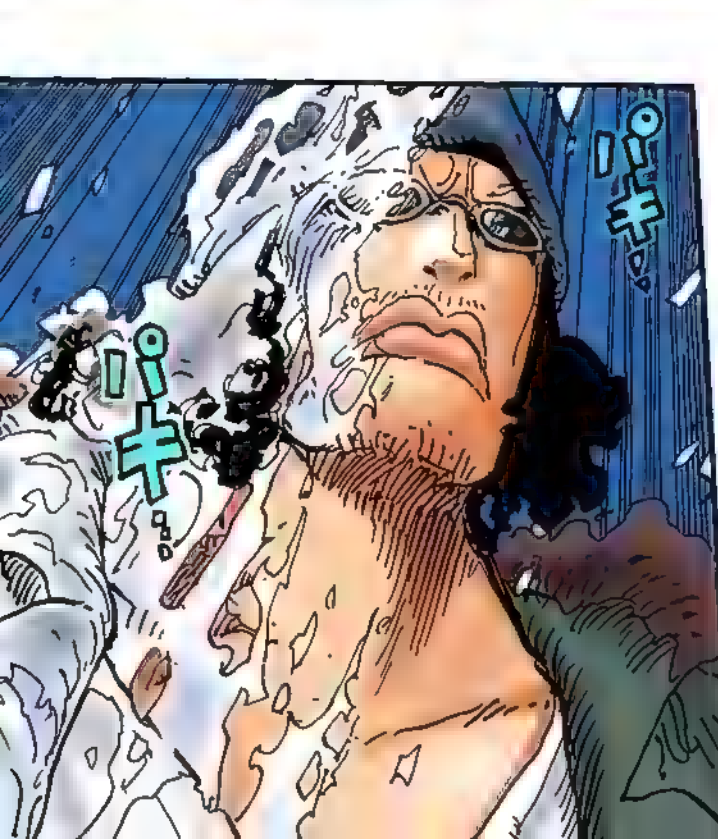
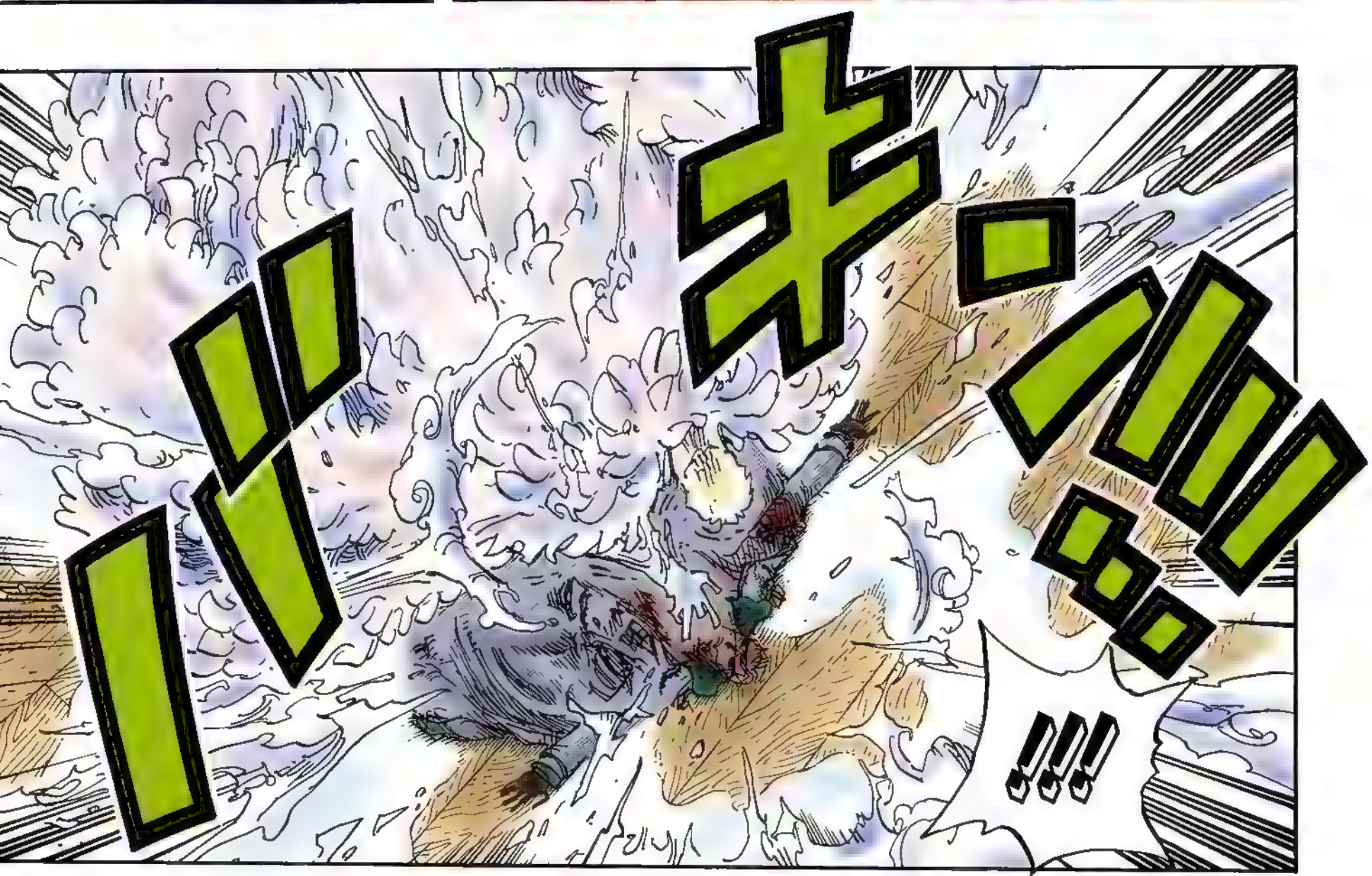
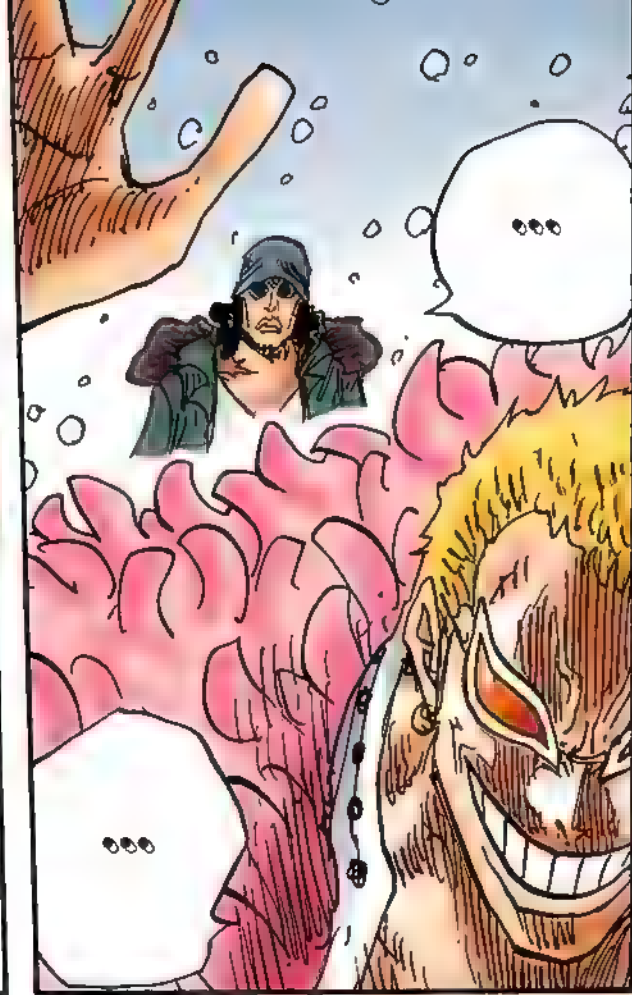
I'LL FIND THEM ALL BEFORE THE DAY'S THROUGH !!!

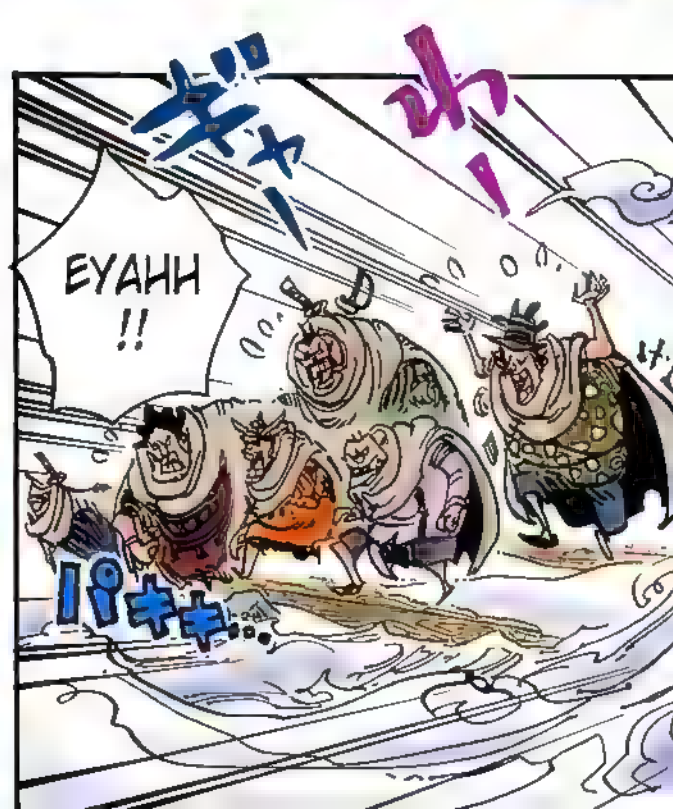
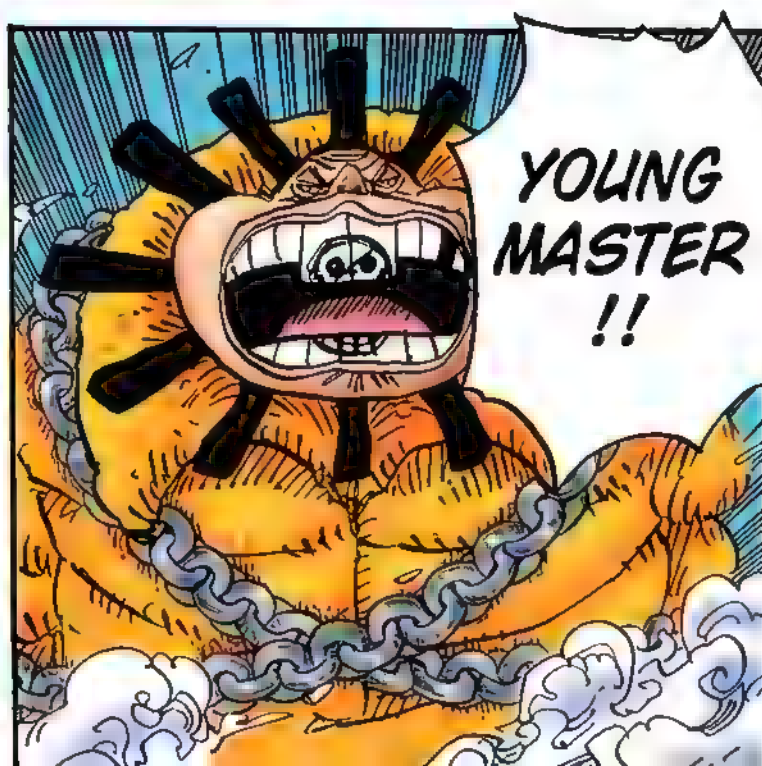
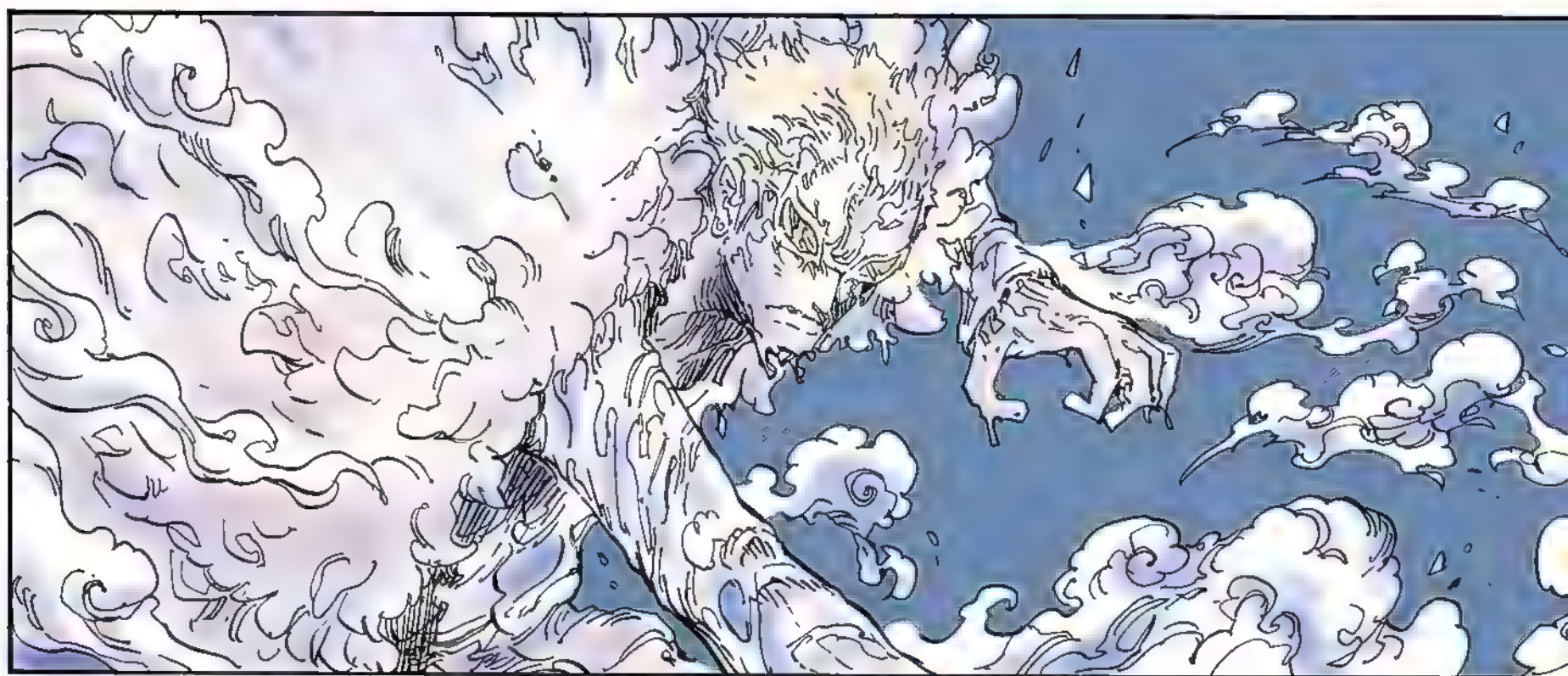
SAME GOES FOR LAW AND STRAW HAT!!

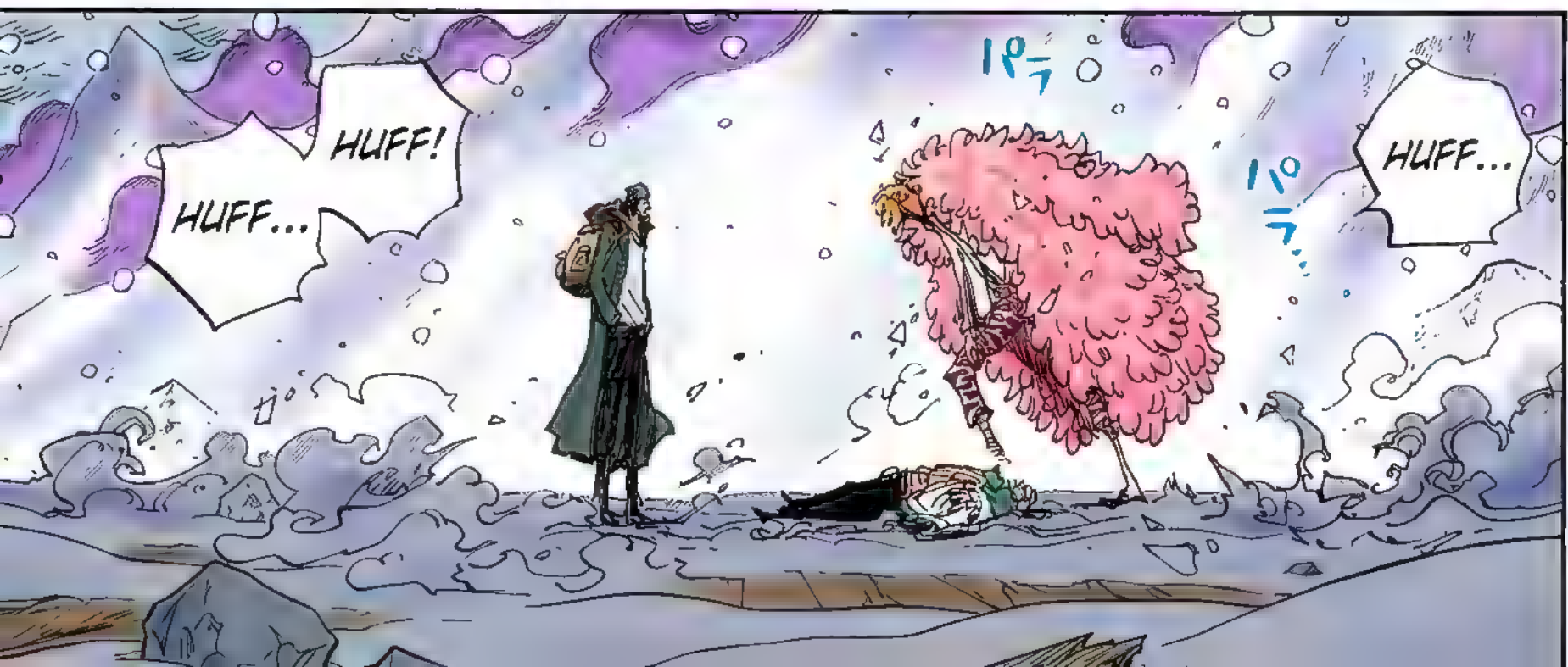
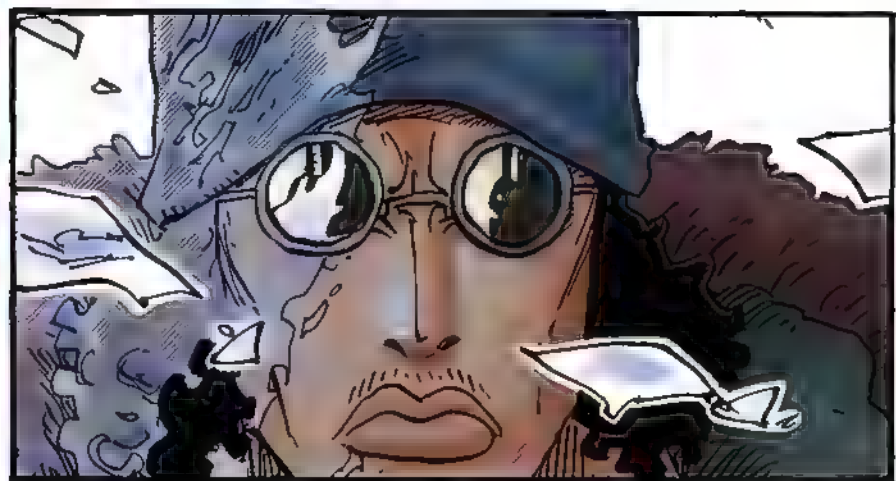
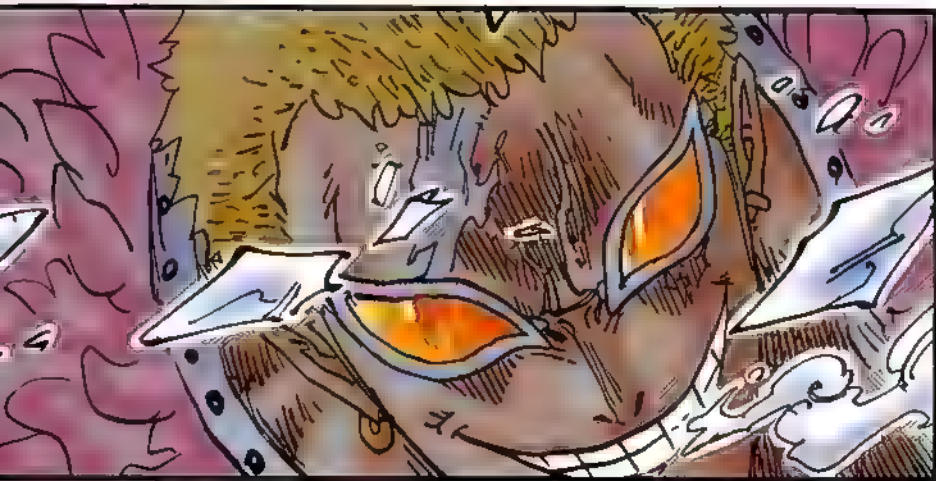
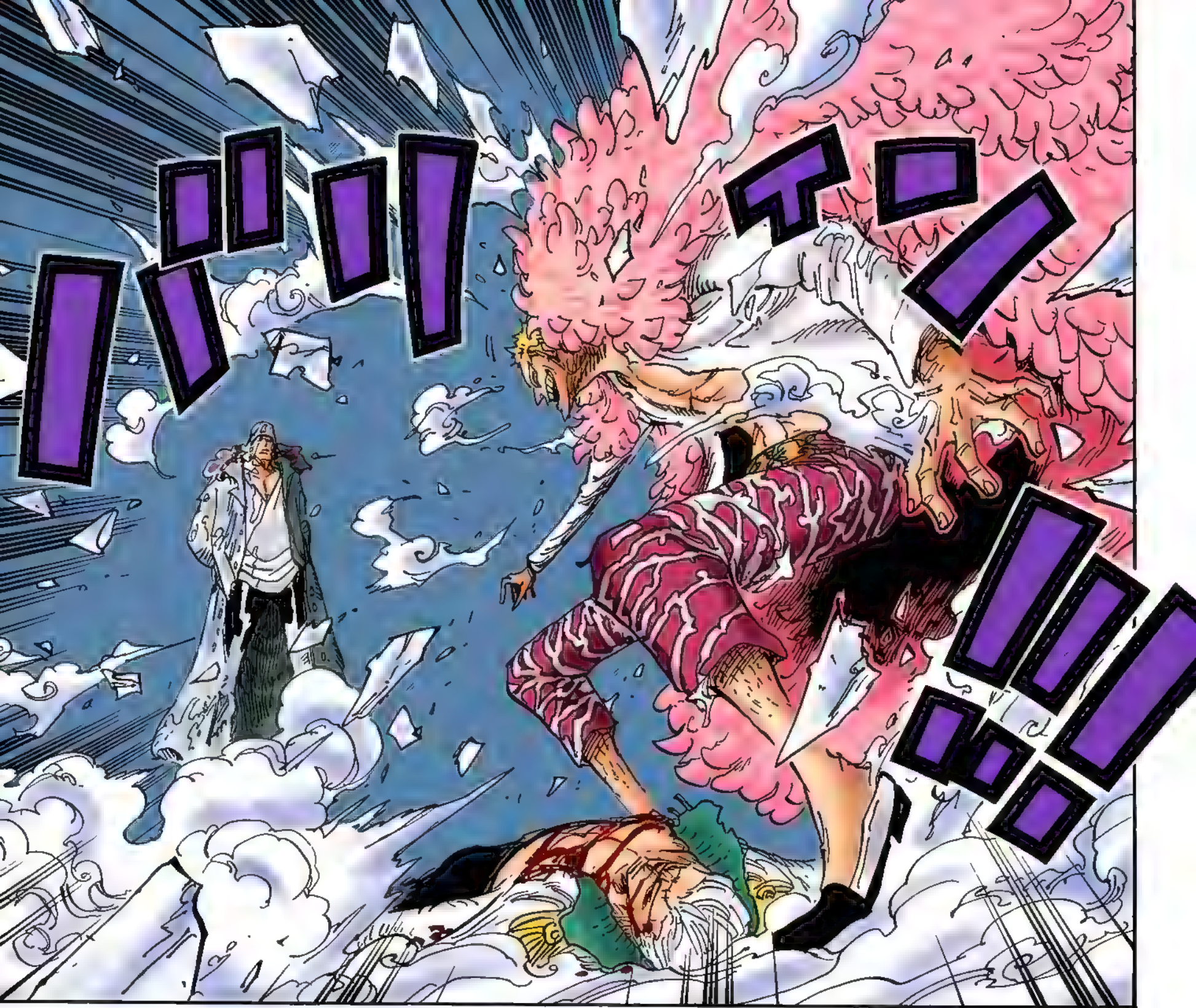
COFF!



ONE PIECE^{vol. 70}

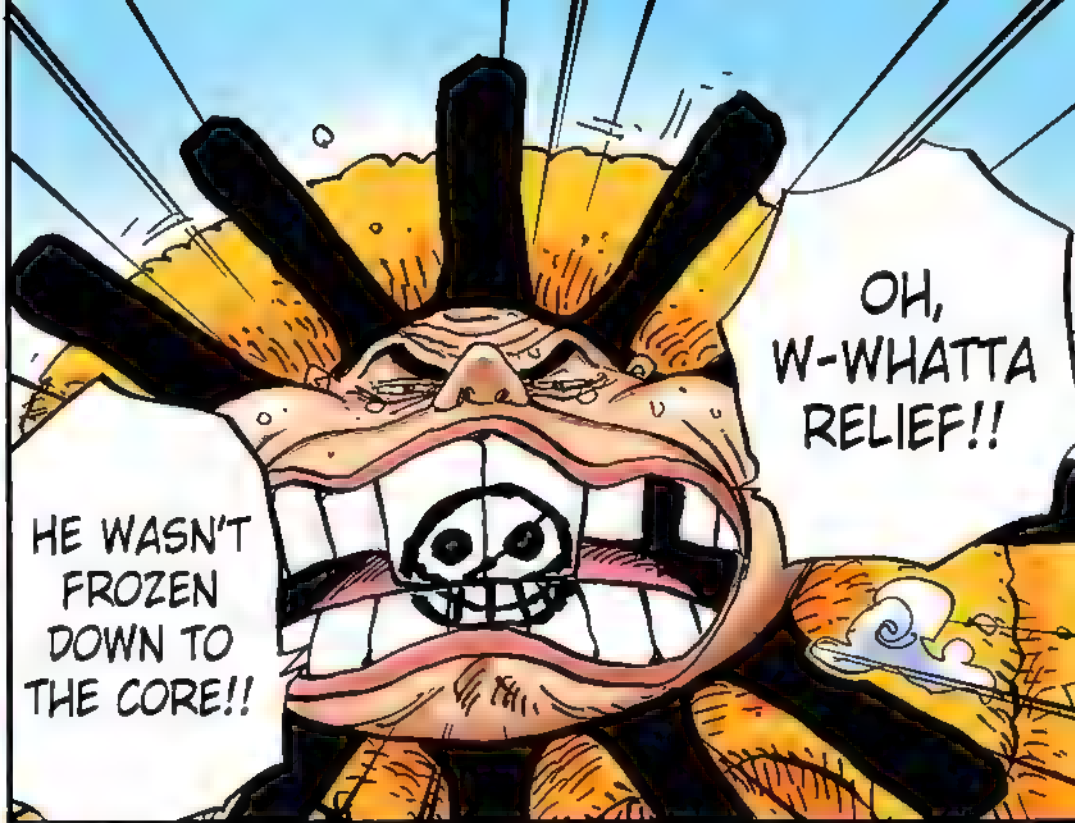
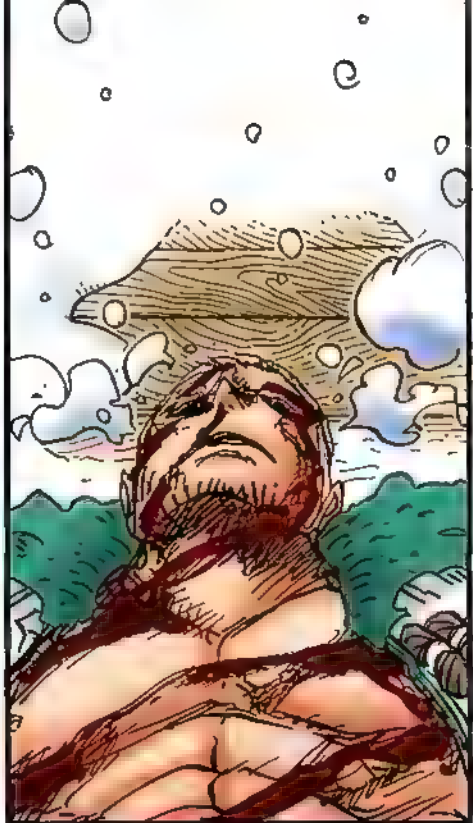






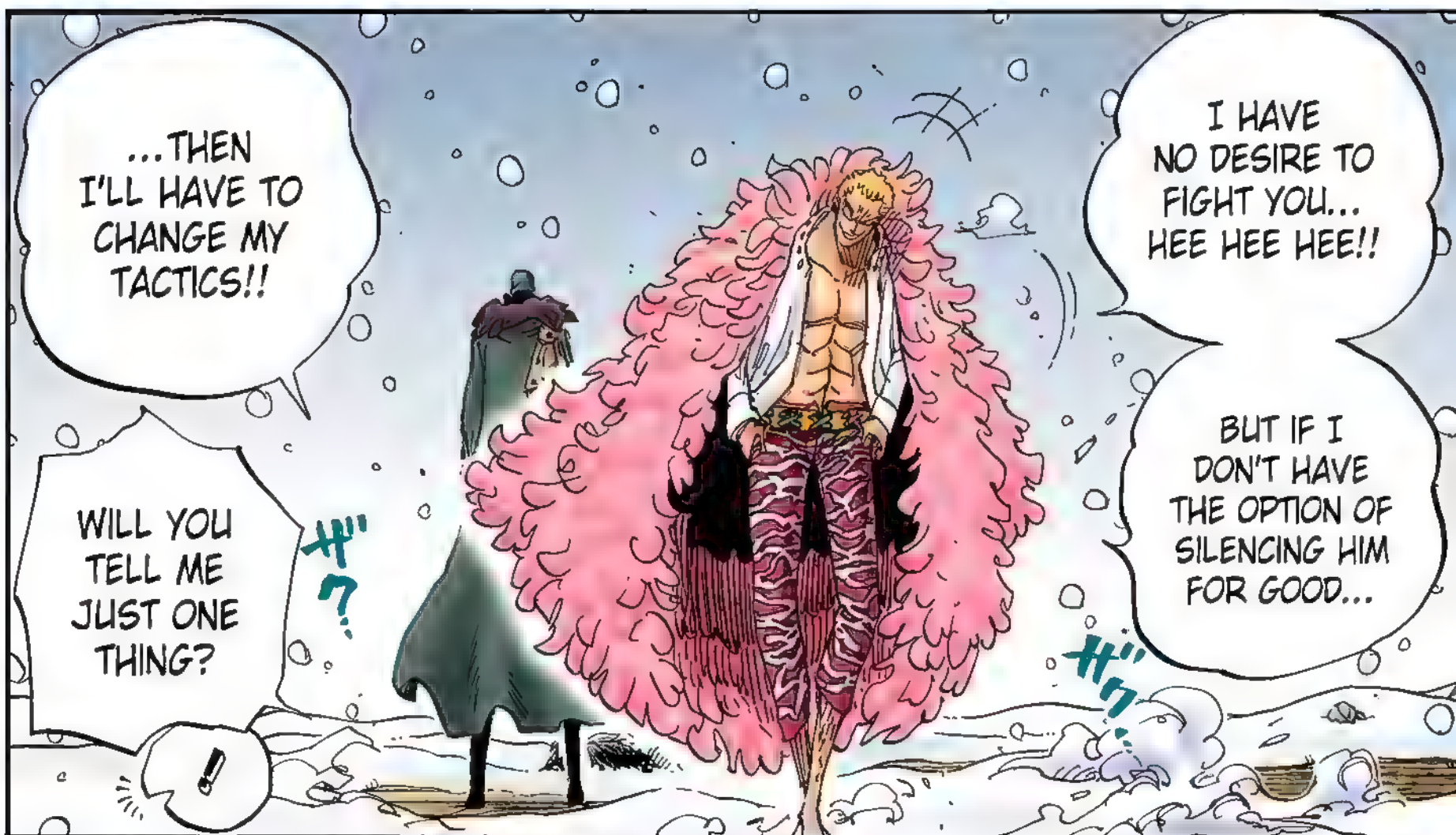


SMOKEY !!



HE WASN'T FROZEN DOWN TO THE CORE!!

OH, W-WHATTA RELIEF!!

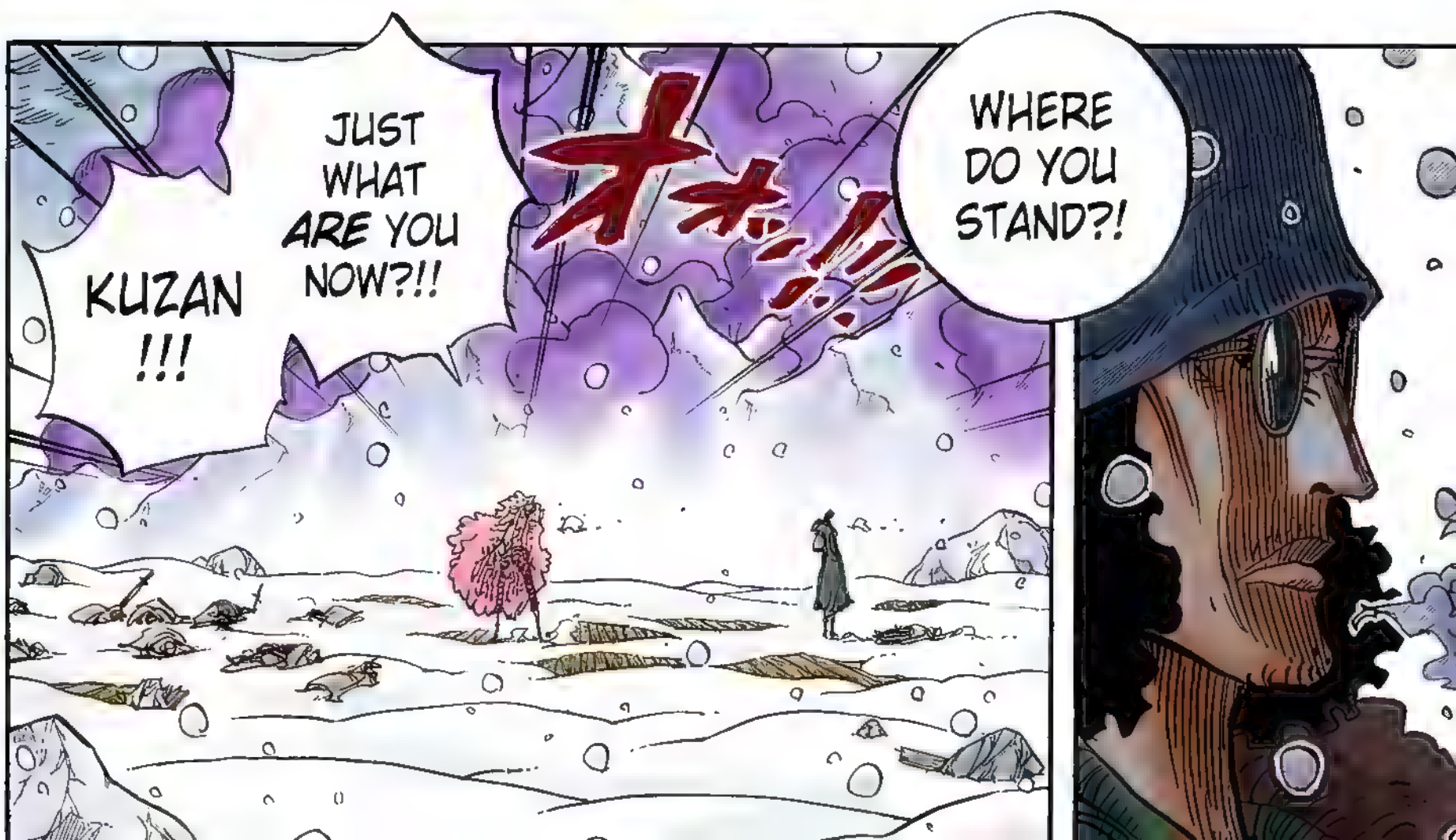


...THEN I'LL HAVE TO CHANGE MY TACTICS!!

WILL YOU TELL ME JUST ONE THING?

I HAVE NO DESIRE TO FIGHT YOU... HEE HEE HEE!!

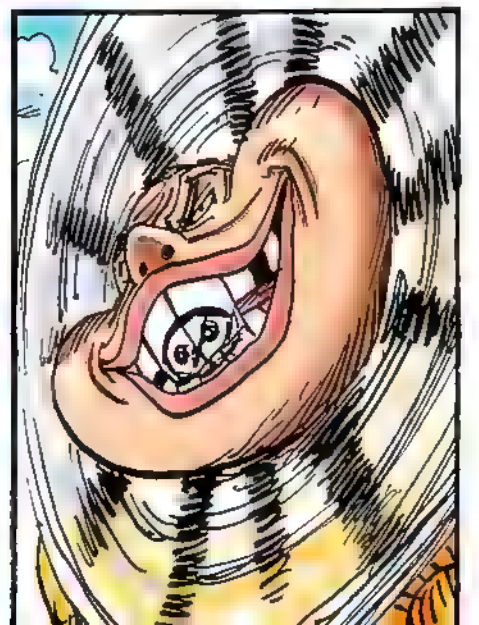
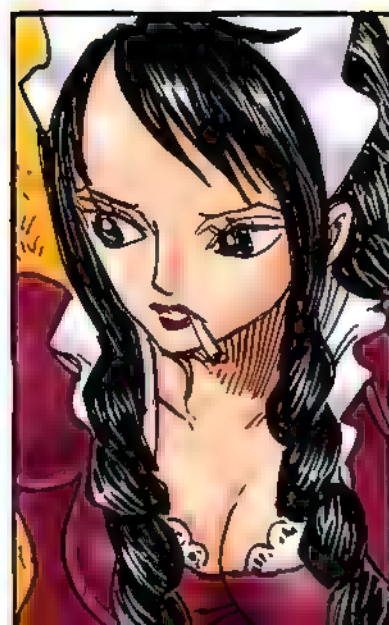
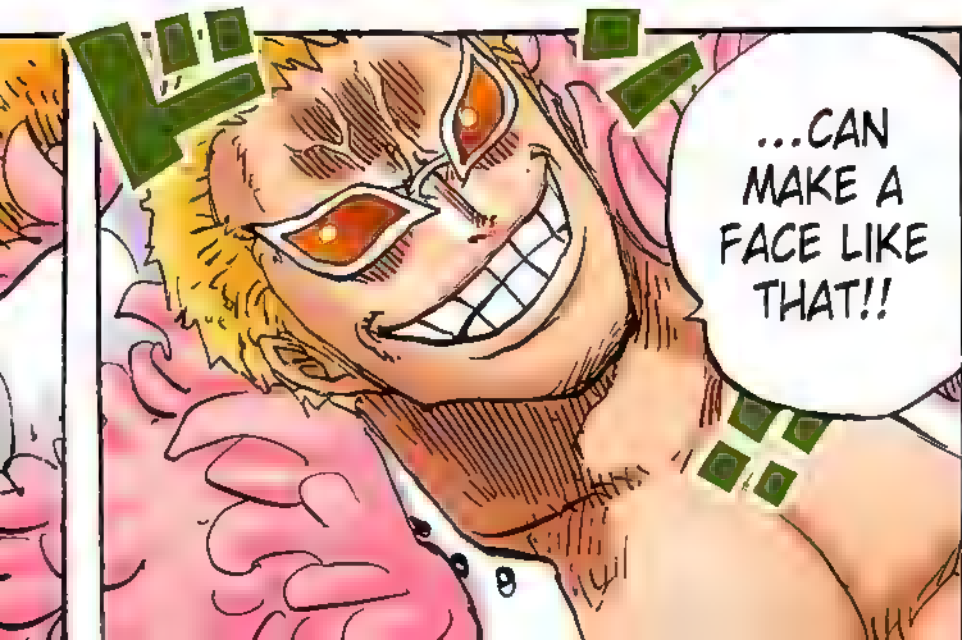
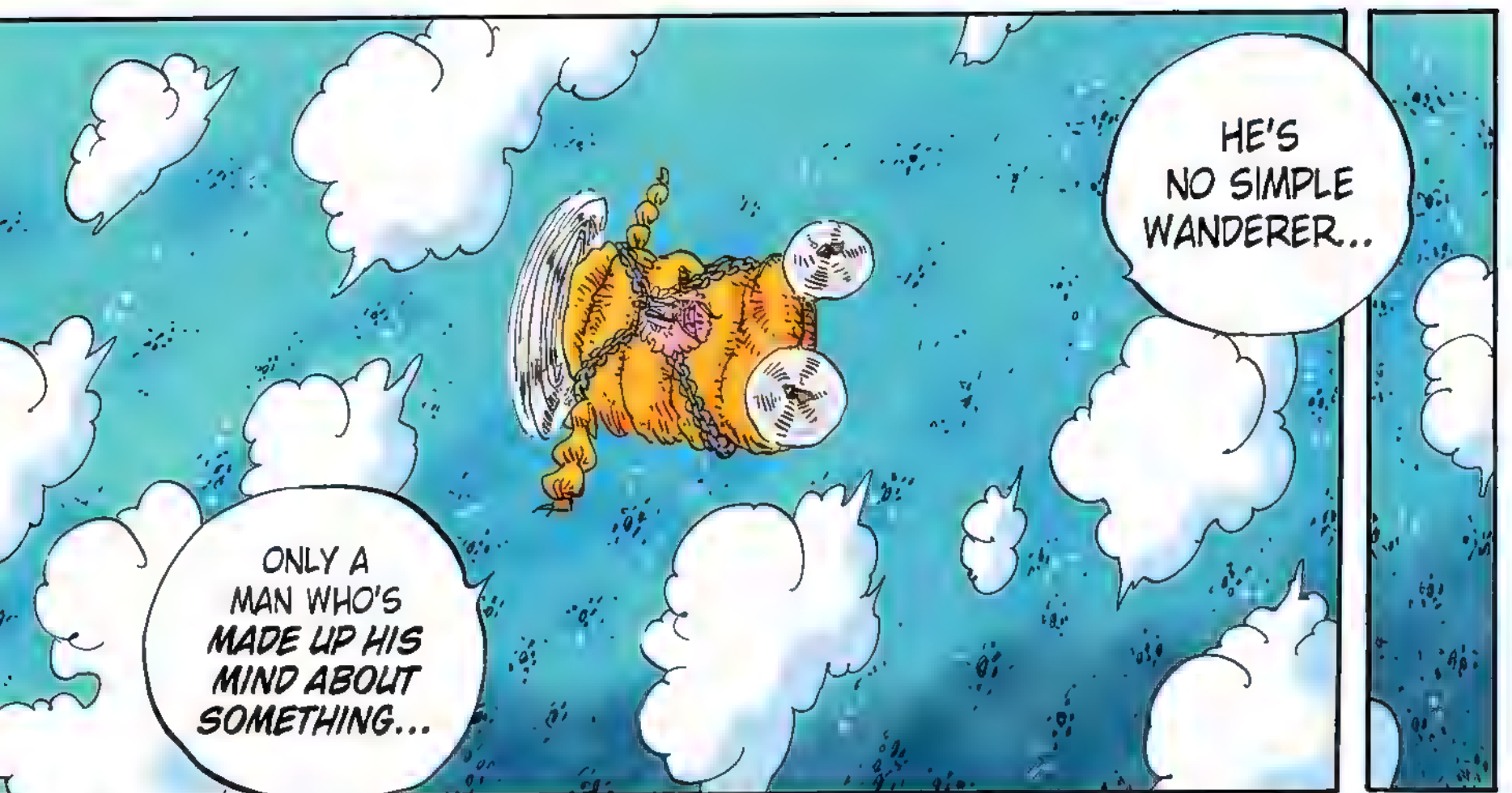
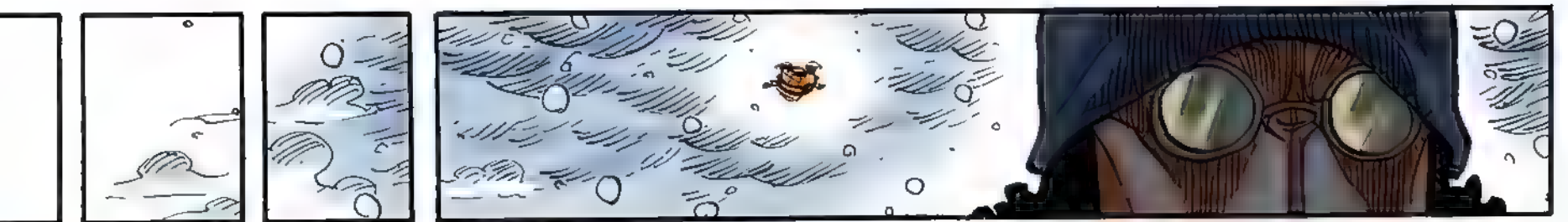
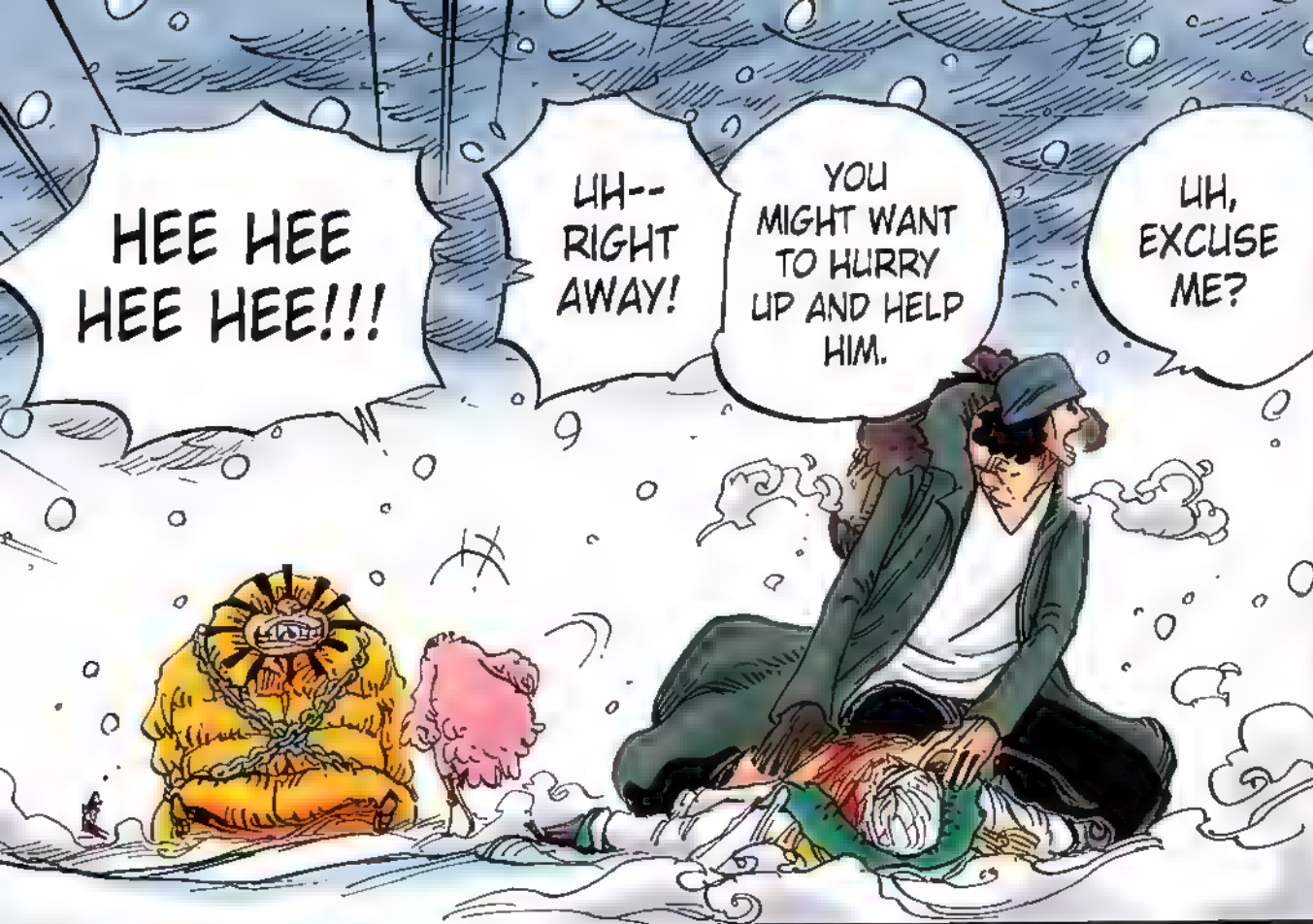
BUT IF I DON'T HAVE THE OPTION OF SILENCING HIM FOR GOOD...

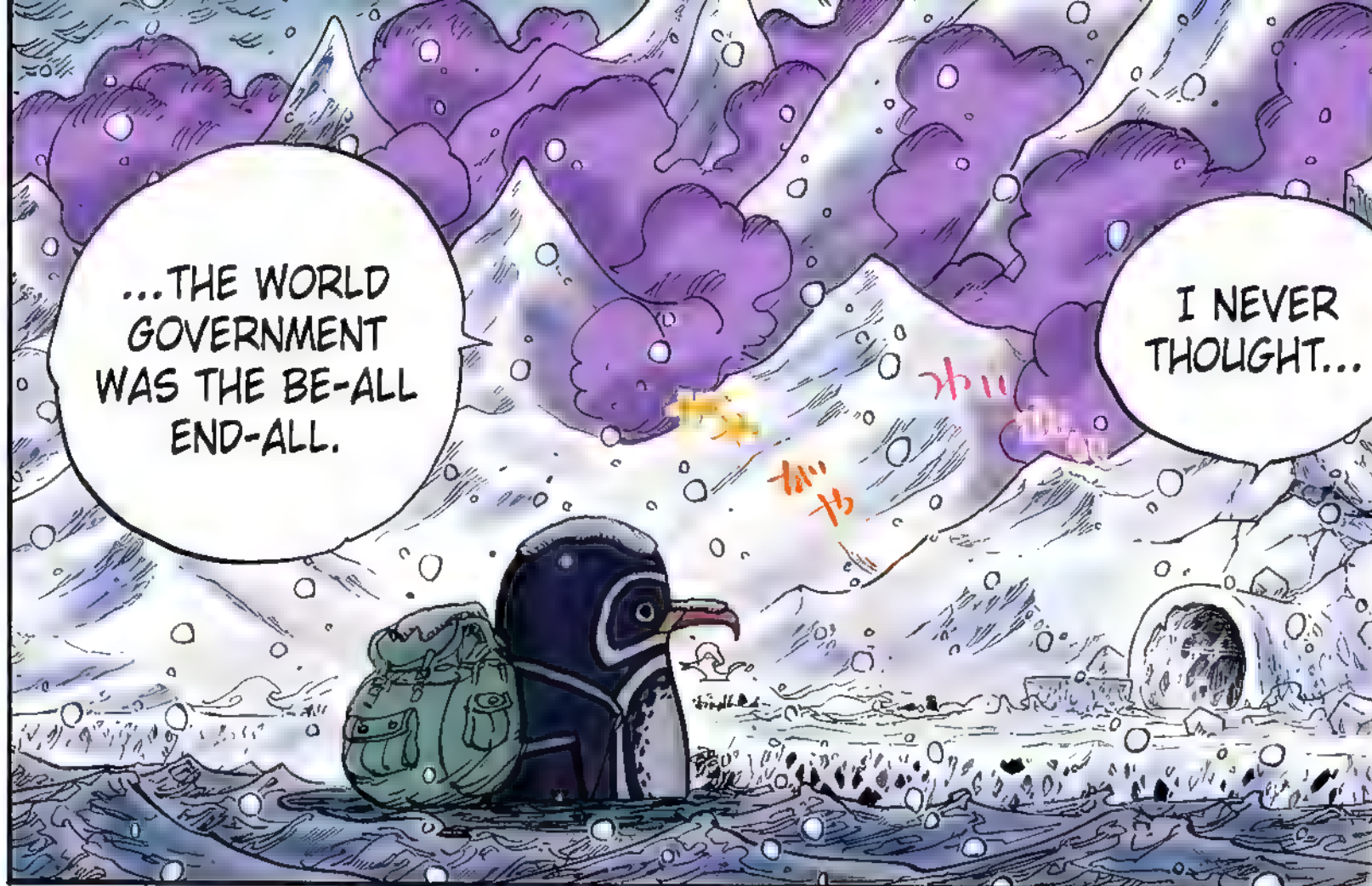


JUST WHAT ARE YOU NOW?!!

KUZAN !!!

WHERE DO YOU STAND?!





...THE WORLD
GOVERNMENT
WAS THE BE-ALL
END-ALL.

I NEVER
THOUGHT...

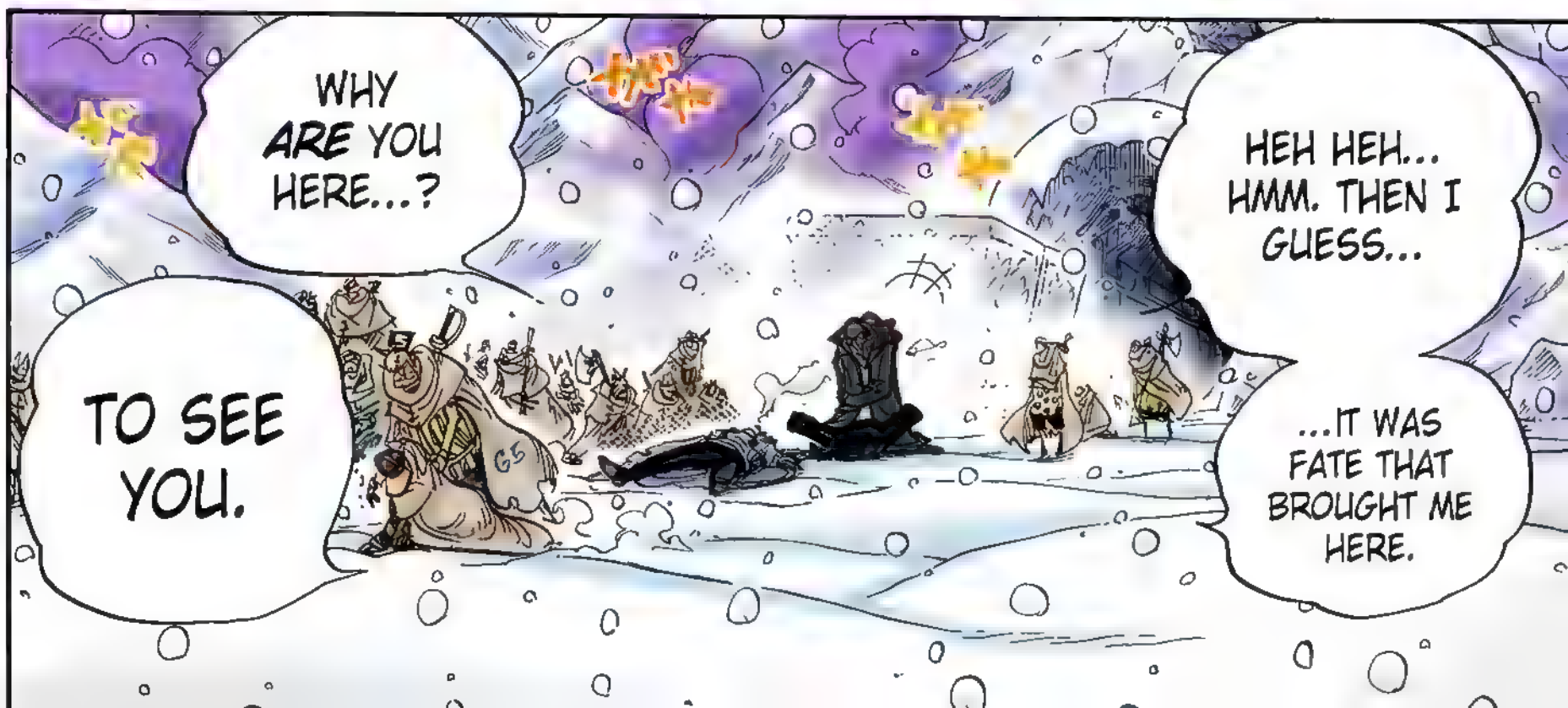


I WAS A
DEAD MAN...
JUST NOW.



AND THERE ARE
SOME THINGS YOU
CAN ONLY SEE
WHEN YOU REMAIN
INDEPENDENT...

YOU DON'T
HAVE TO BE AFFILIATED
WITH THE NAVY TO
ACCOMPLISH THINGS
IN THE WORLD.

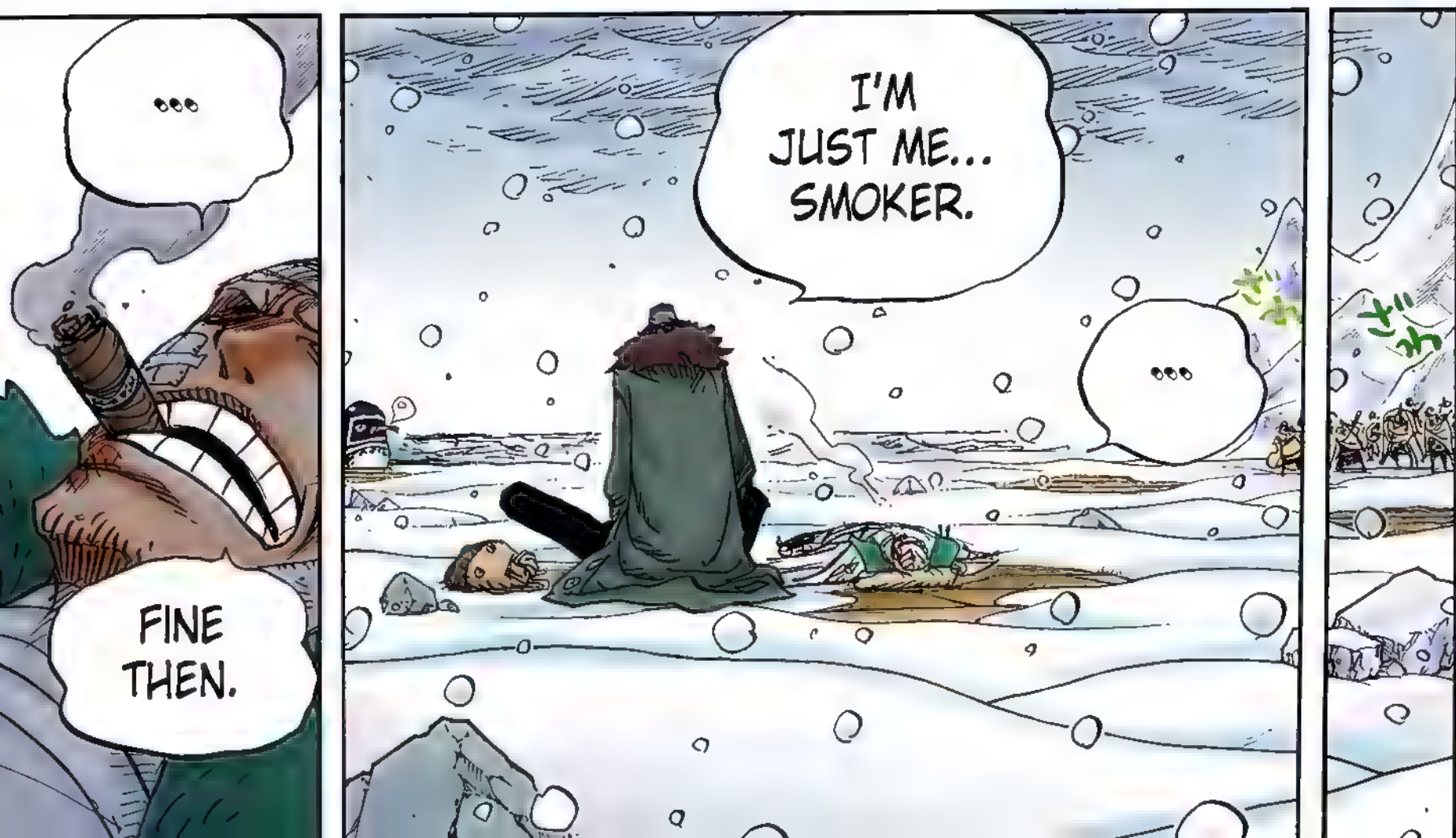


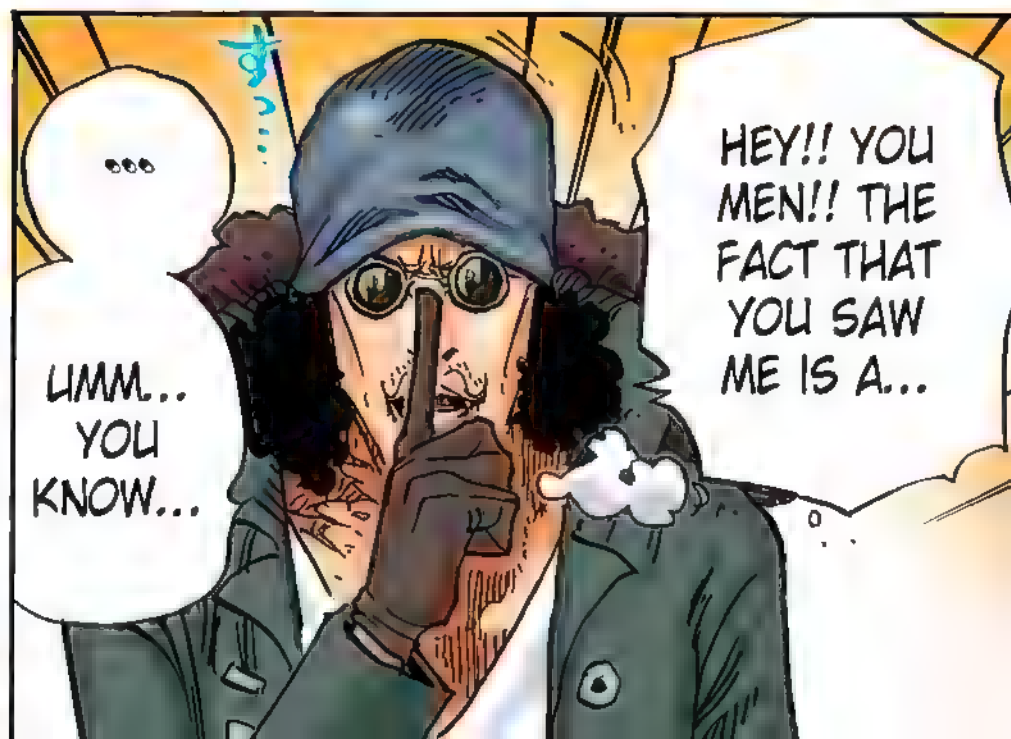
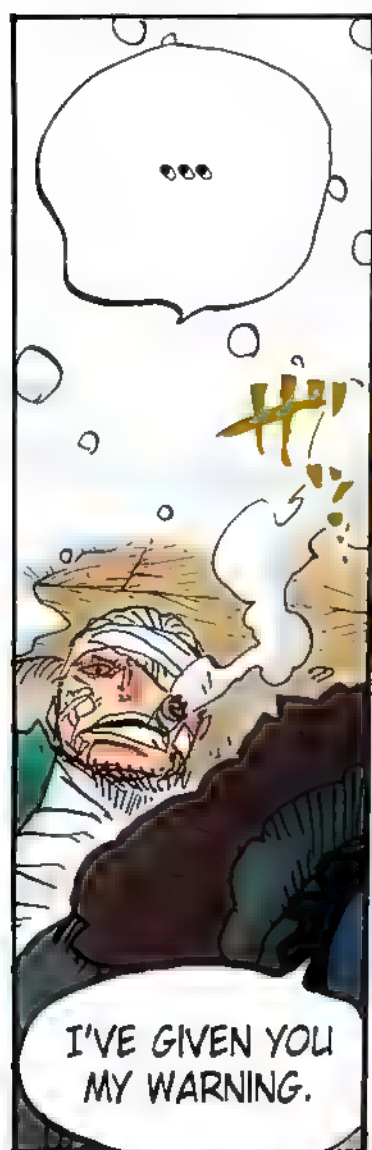
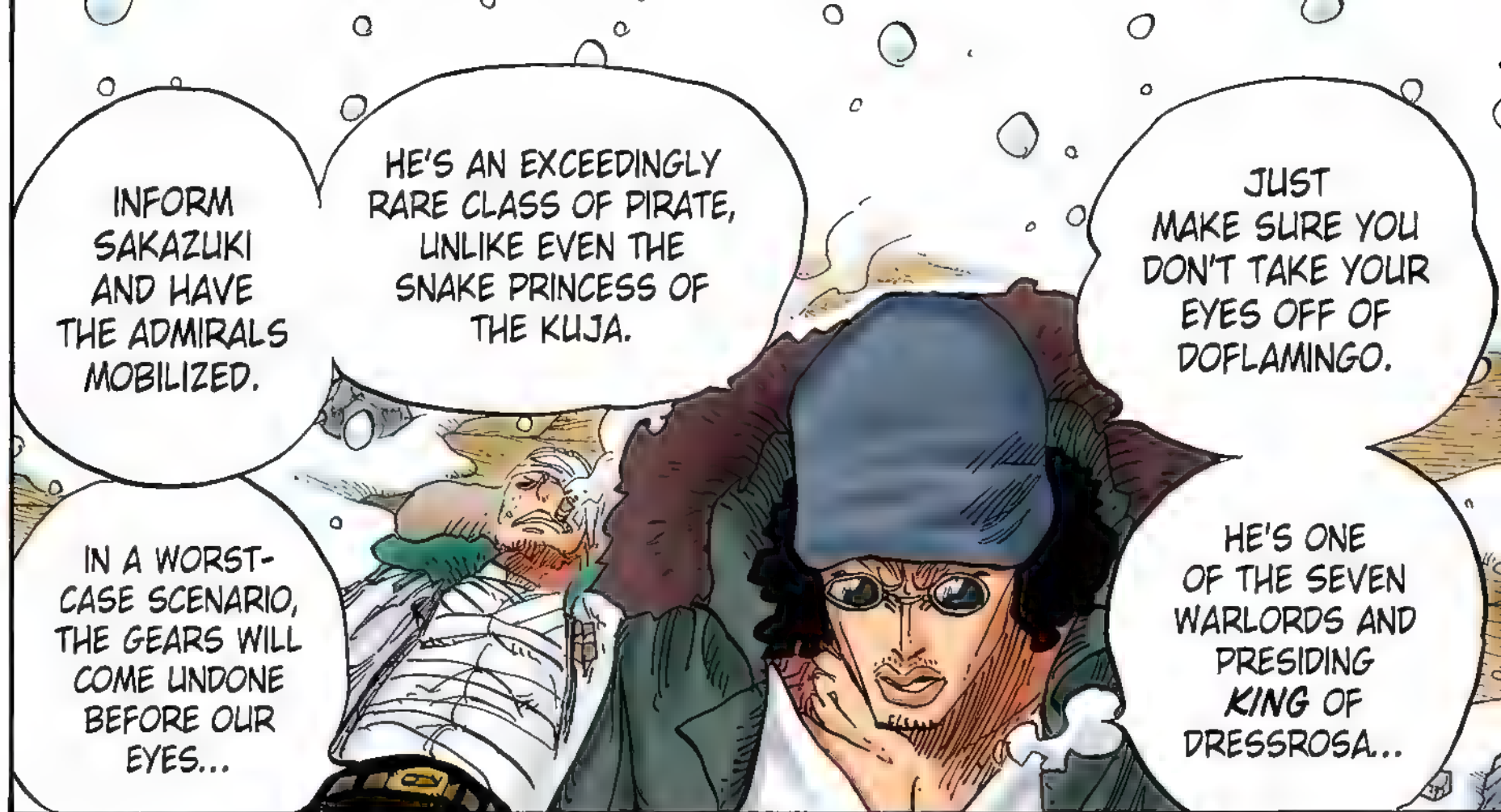
WHY
ARE YOU
HERE...?

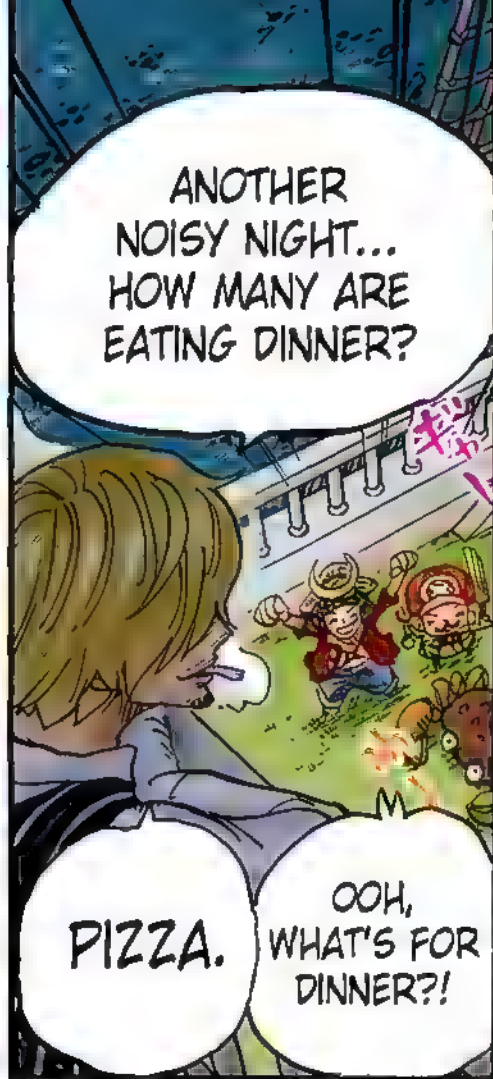
TO SEE
YOU.

HEH HEH...
HMM. THEN I
GUESS...

...IT WAS
FATE THAT
BROUGHT ME
HERE.







ANOTHER
NOISY NIGHT...
HOW MANY ARE
EATING DINNER?

PIZZA.

OOH,
WHAT'S FOR
DINNER?!

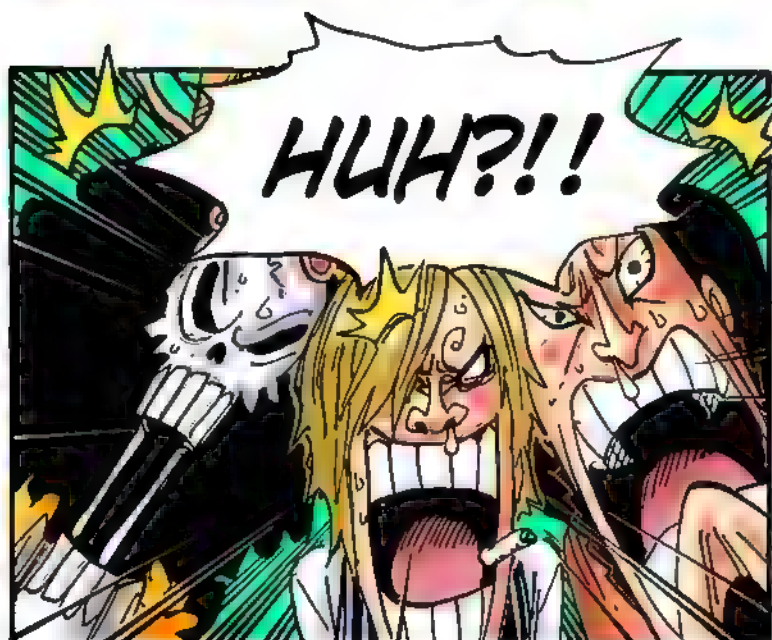


I
TOLD YOU,
IT WASN'T
ME!!

AND NOW I
DISCOVER THAT IT
WAS YOU?! MY
DISAPPOINTMENT
KNOWS NO
BOUNDS!!!

THE
GRAVE-ROBBING
OF WANO'S
NATIONAL HERO
TRAUMATIZED
OUR LAND!!

SPEAK NOT
SUCH LIES!! I
RECOGNIZE THE
BLADE ON YOUR
WAIST AS **SHUSHI**,
THE SWORD OF THE
GREAT RYUMA!!!



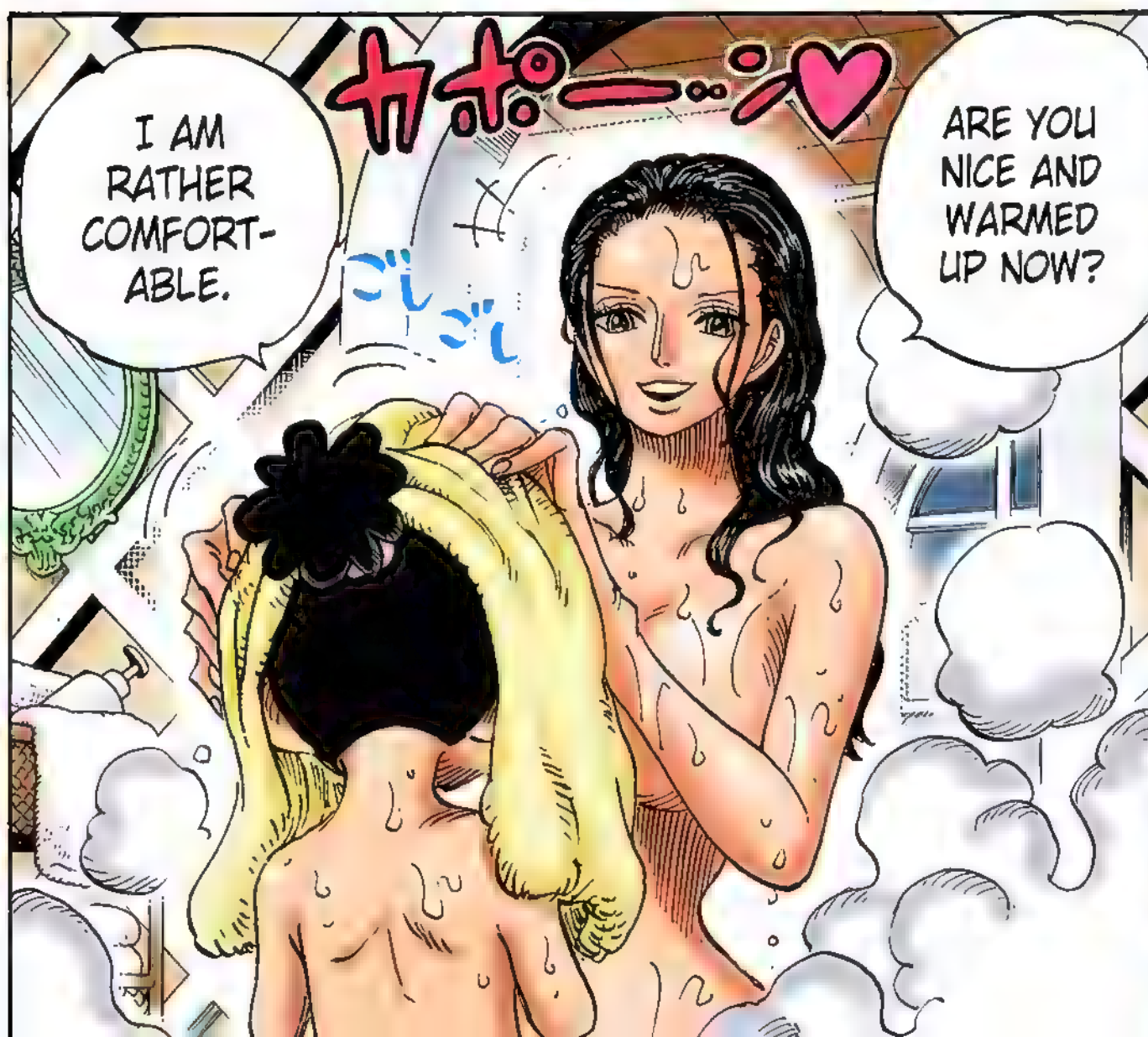
HUH?!!



HE'S IN
THE BATH
WITH ROBIN.

HAS
MOMONO-
SUKE
ALREADY
RETIRED TO
BED?

PEEDA?!
ANOTHER
FINE MEAL
CONCOCTED BY
THAT GOOD
FELLOW, NO
DOUBT.



I AM
RATHER
COMFORT-
ABLE.

ARE YOU
NICE AND
WARMED
UP NOW?



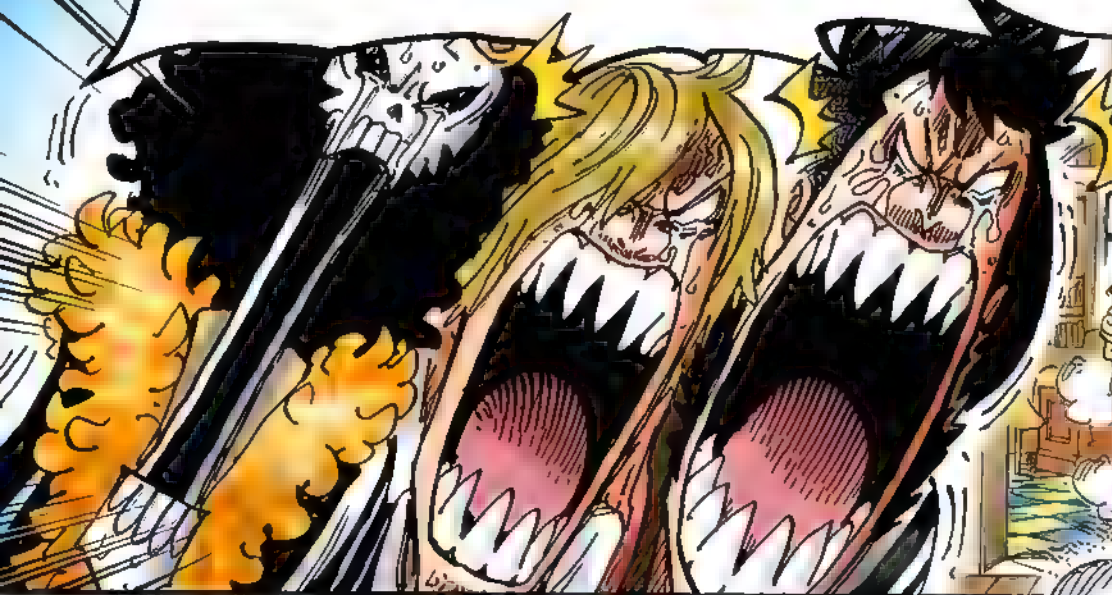
I SUPPOSE
YOU HAVEN'T
BATHED IN DAYS
AND DAYS.

INDEED.

WHAT ARE
YOU DOING, YOU
PERVERTED LITTLE
IMP?!!

KIN'EMON,
CAN YOU
GIVE HIM A
KIMONO?

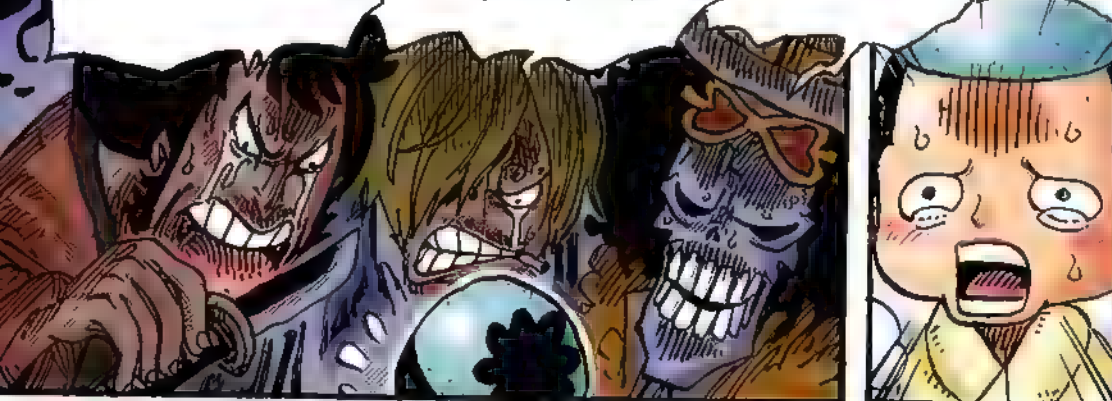
OH...
GOOD
TIMING.



CUT YOUR
TOPKNOT IN
SHAME!!

HOW
DARE YOU
TAKE FULL
ADVANTAGE
OF YOUR AGE!

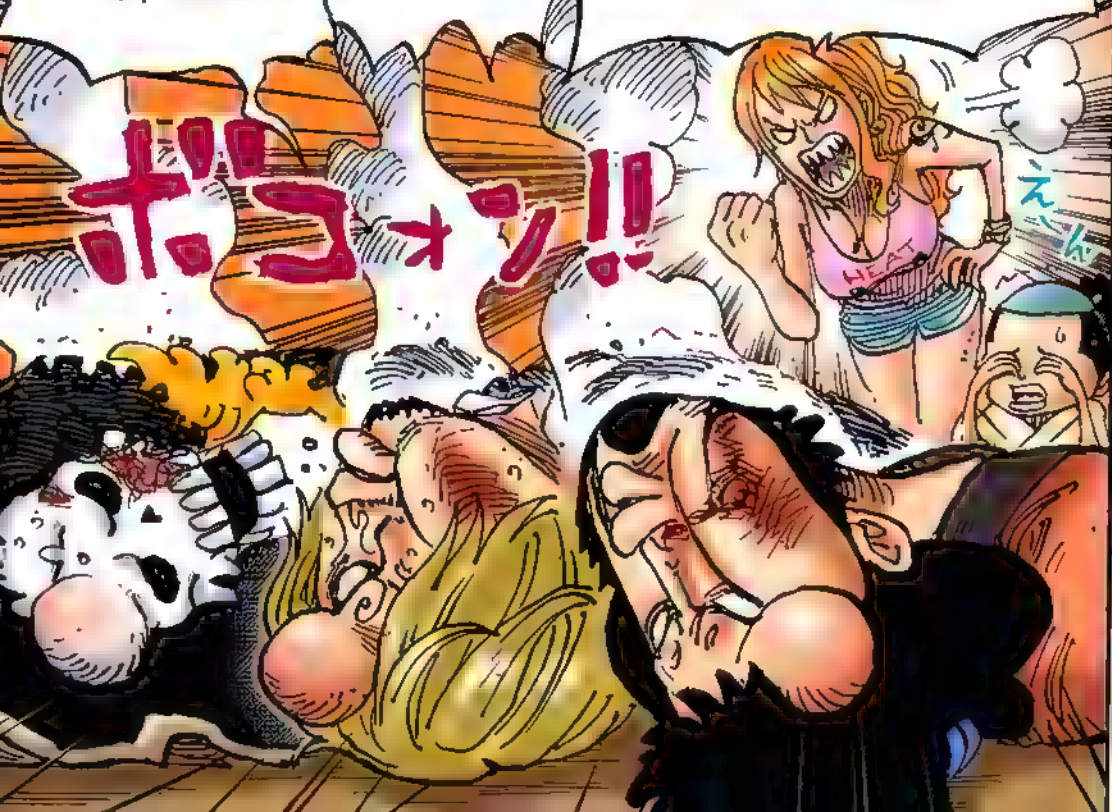
NOT QUITE
FAIR, YOU
LITTLE
SQUIRT!

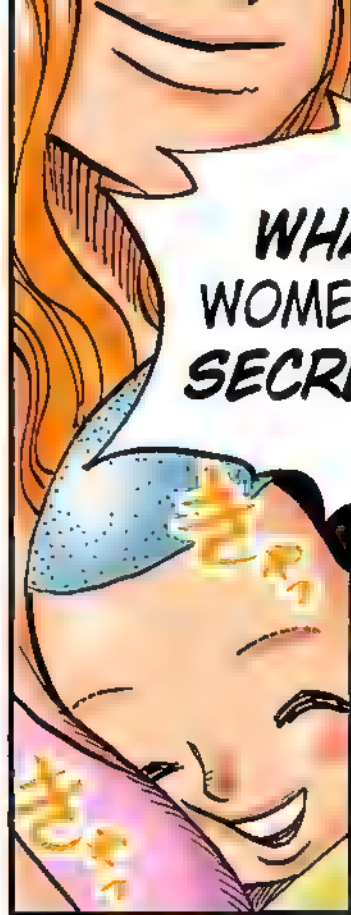


YOU DON'T...
UNDERSTAND
THE MALE
MIND, NAMI...

HRRP
...!!

WHAT'S WRONG
WITH YOU?!! GROWN
MEN PICKING ON A LITTLE
CHILD!! YOU SHOULD
KNOW BETTER!!!





WHAT?!! IN THE WOMEN'S ROOM, THE SECRET GARDEN?!!



YOU'RE SUCH A LITTLE SWEETIE!♡ YOU'LL SLEEP IN OUR ROOM TONIGHT, WON'T YOU?♡

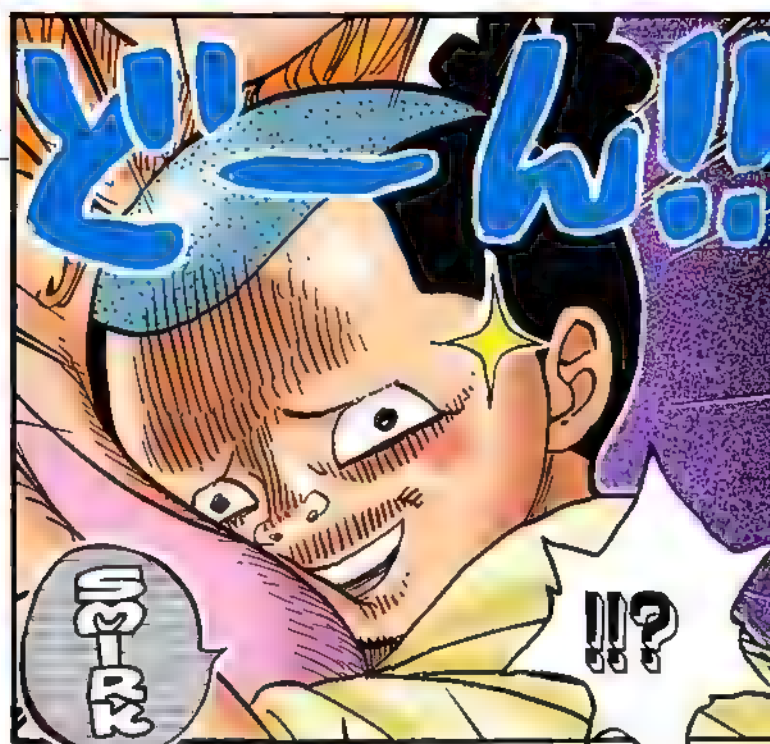


PRINCESS?♡ OH, YOU SHOULDN'T BE SO HONEST!

THEY FRIGHTENED ME SO TERRIBLY, PRINCESS!



HE IS A MOST WICKED LITTLE GOBLIN!!!



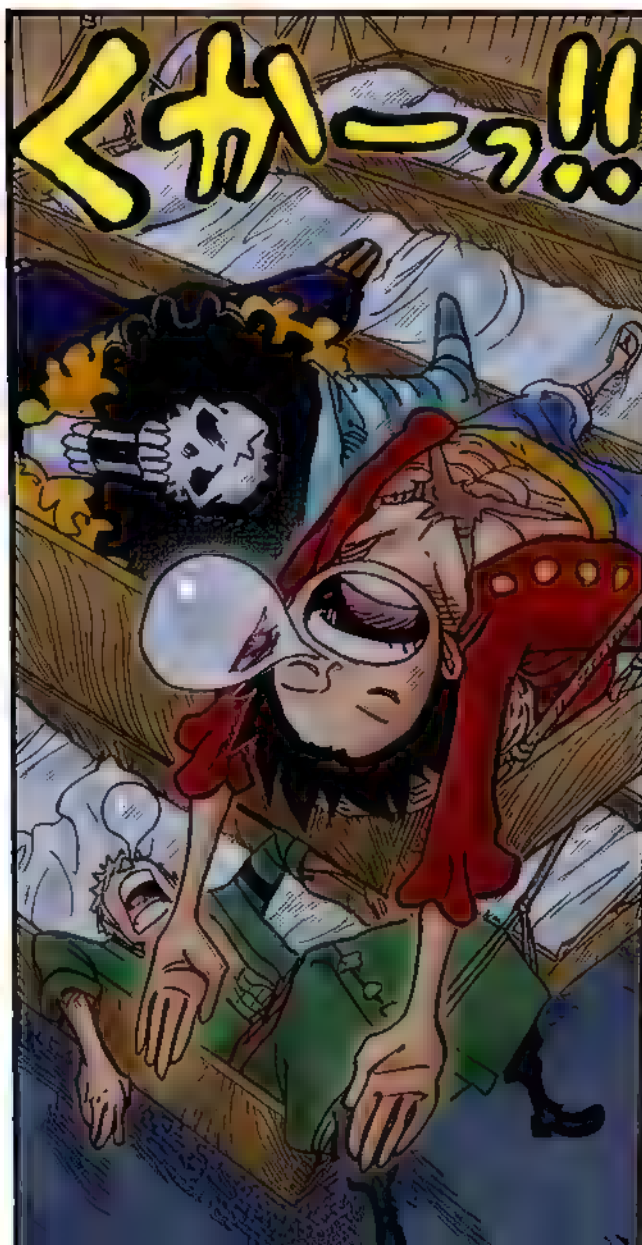
どーん!!



NO GUARANTEE HE WON'T FIND US!! COME AND DO YOUR WORST, DOFLAMINGO!!

ACTUALLY, DON'T!!

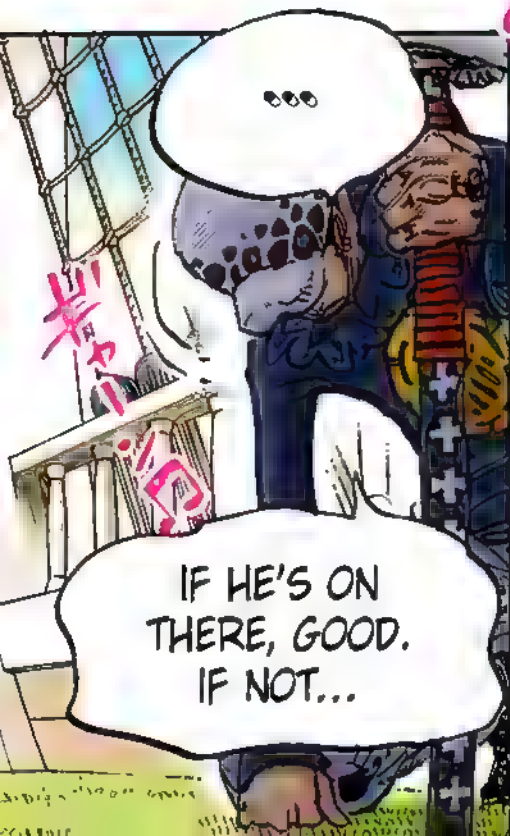
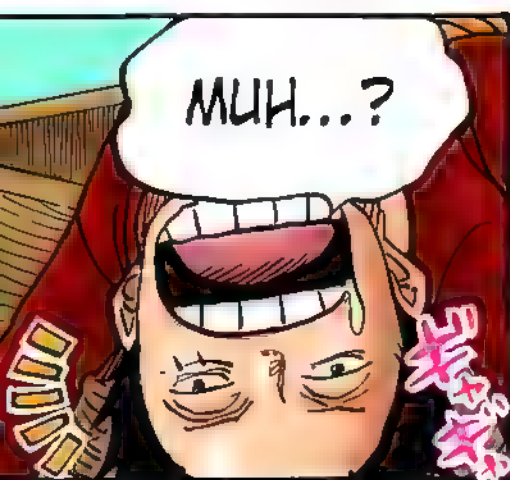
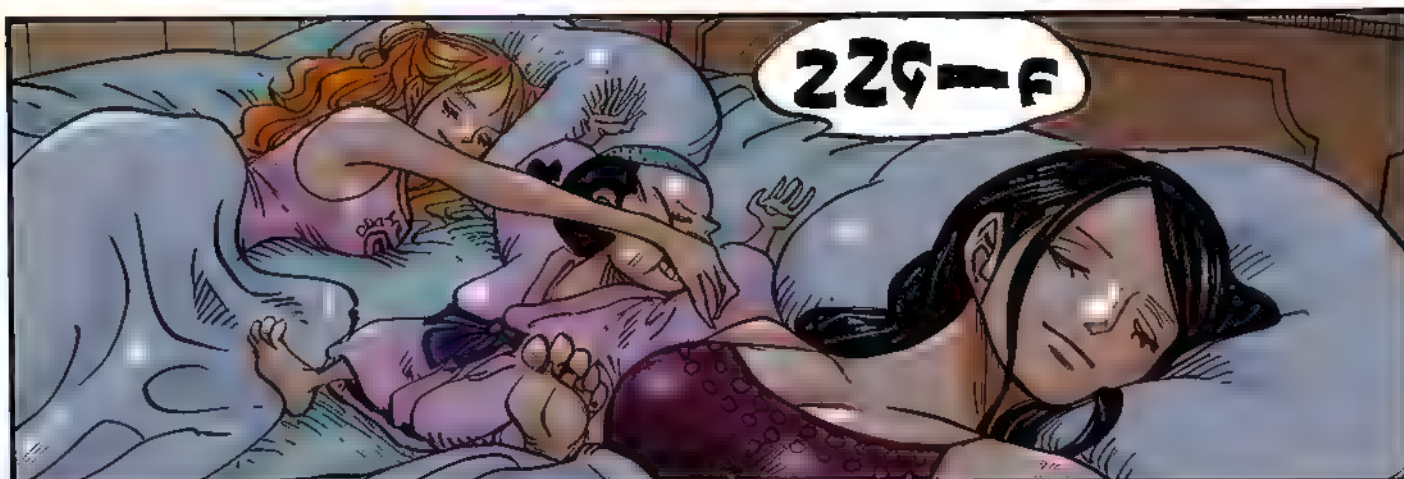
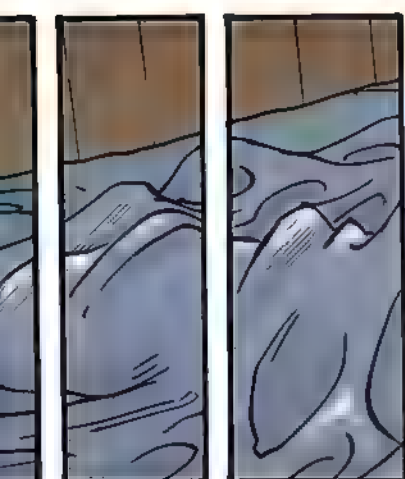
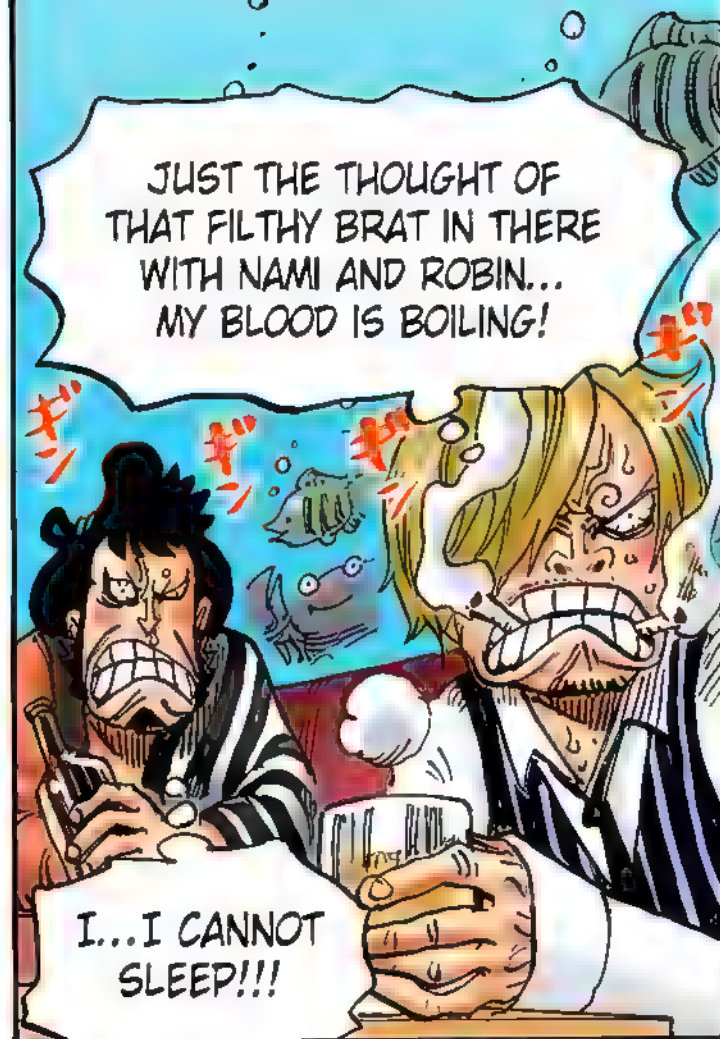
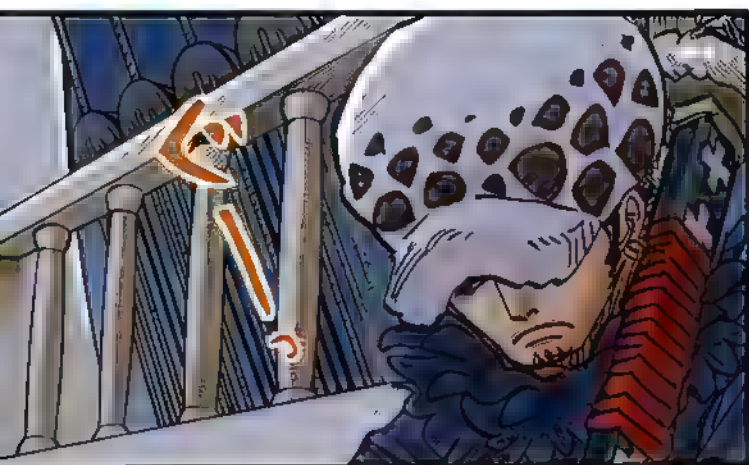
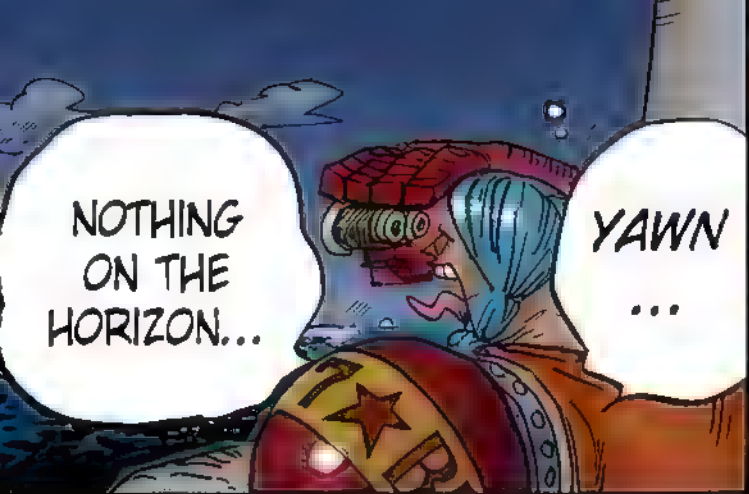
I...I CAN'T SLEEP!!

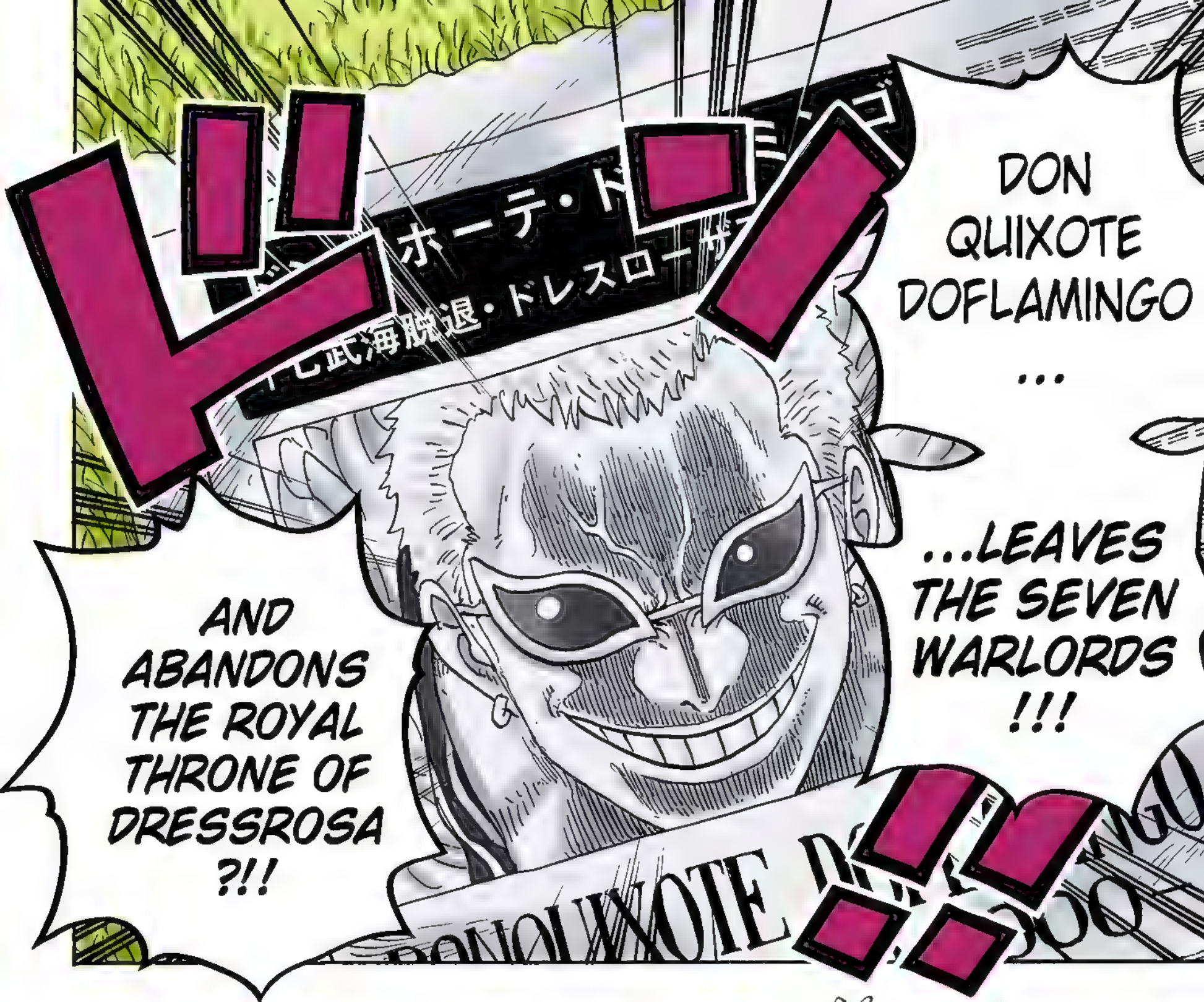


くかー!!



Too... Too...



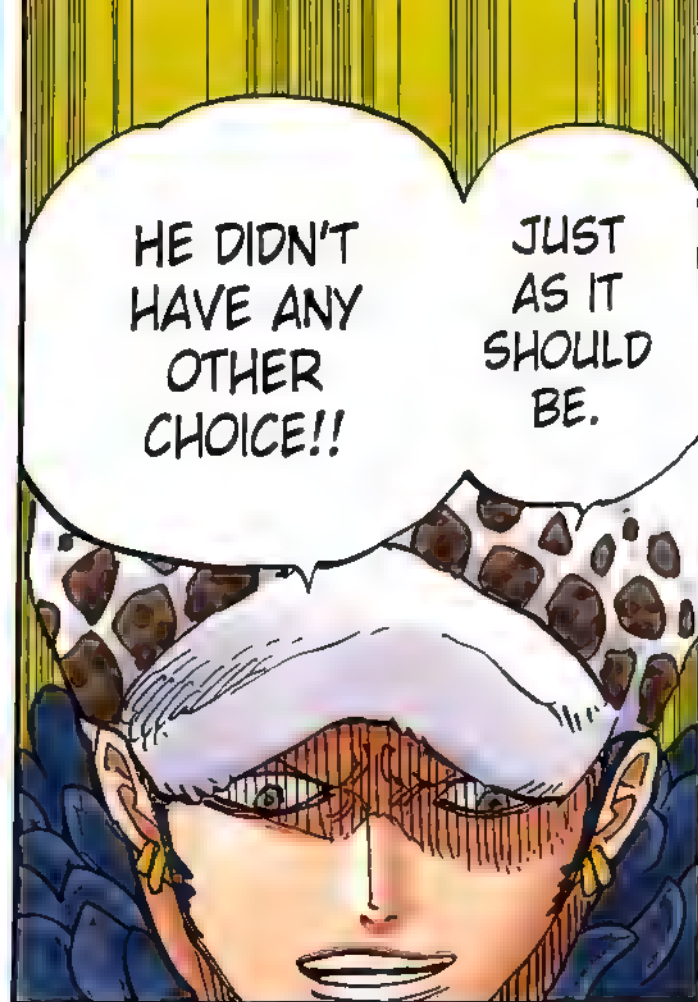




SO WHY
ARE OUR FACES
IN THE PAPER
TOO?!

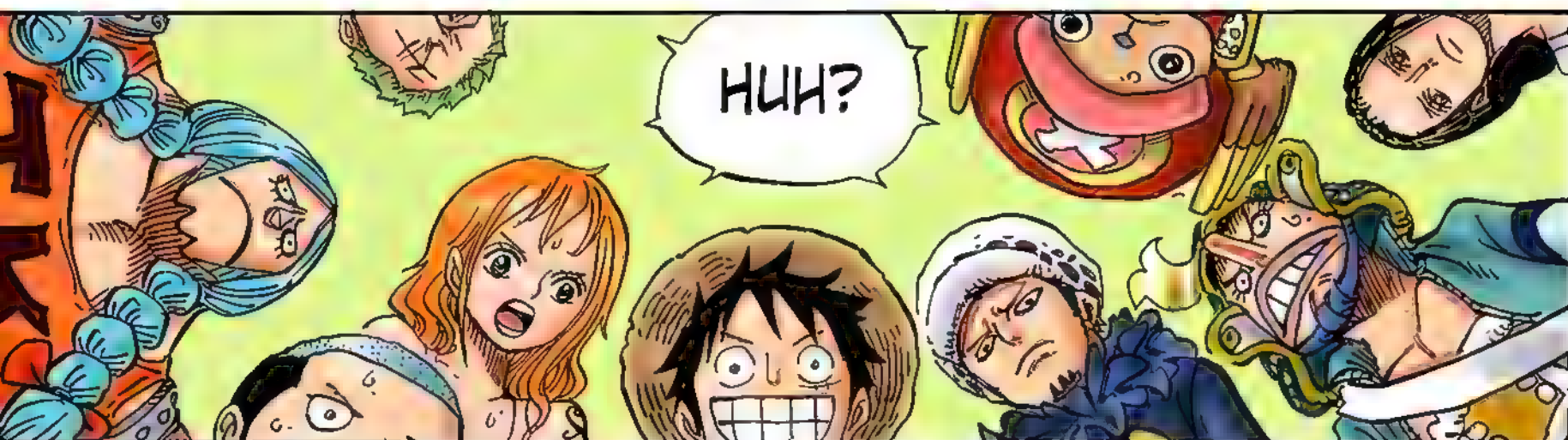


JOKER...!! YOU
DID ALL THIS,
JUST FOR ME?



HE DIDN'T
HAVE ANY
OTHER
CHOICE!!

JUST
AS IT
SHOULD
BE.



HUH?



!!?

GOVERNMENT
RESPONSE TO
LAW IS AS OF YET
UNKNOWN!

LAW MON
\$ 40

WARLORD OF THE
SEA, TRAFALGAR LAW,
FORMS UNPRECEDENTED
ALLIANCE WITH STRAW
HAT PIRATES!

AND NOW
**THESE
GUYS?!!**

DOFLAMINGO
STEPPING DOWN,
LAW AND STRAW
HAT TEAMING UP!

WHAT'S
GOING ON
WITH TODAY'S
PAPER?!

AROUND
THE
WORLD...

KID!! APOO!!
HAWKINS!!!

...FORM AN
ALLIANCE AT
THE SAME
TIME!

EUSTAS
CAPTAIN

THE KID PIRATES,
ON-AIR PIRATES
AND HAWKINS
PIRATES...

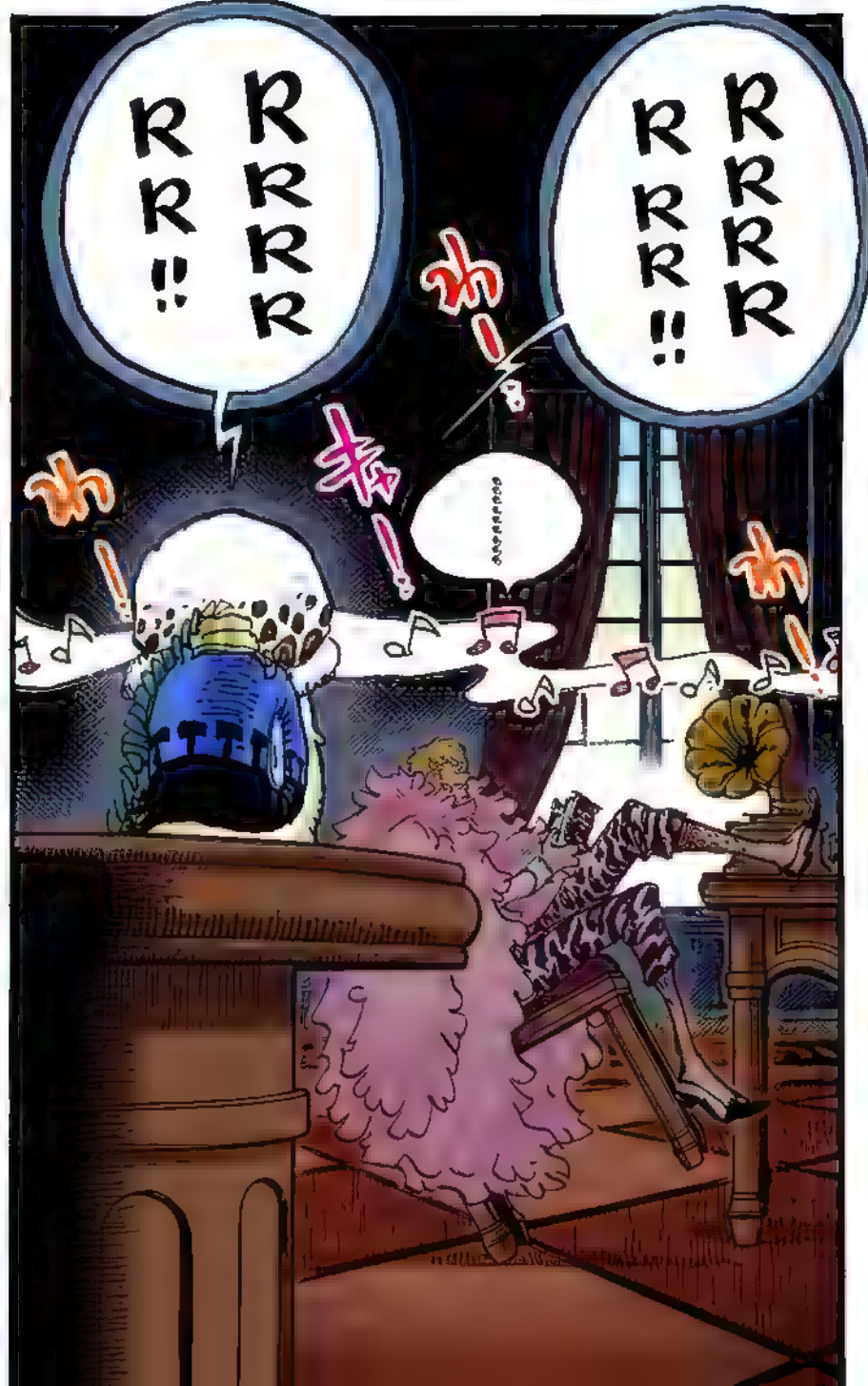
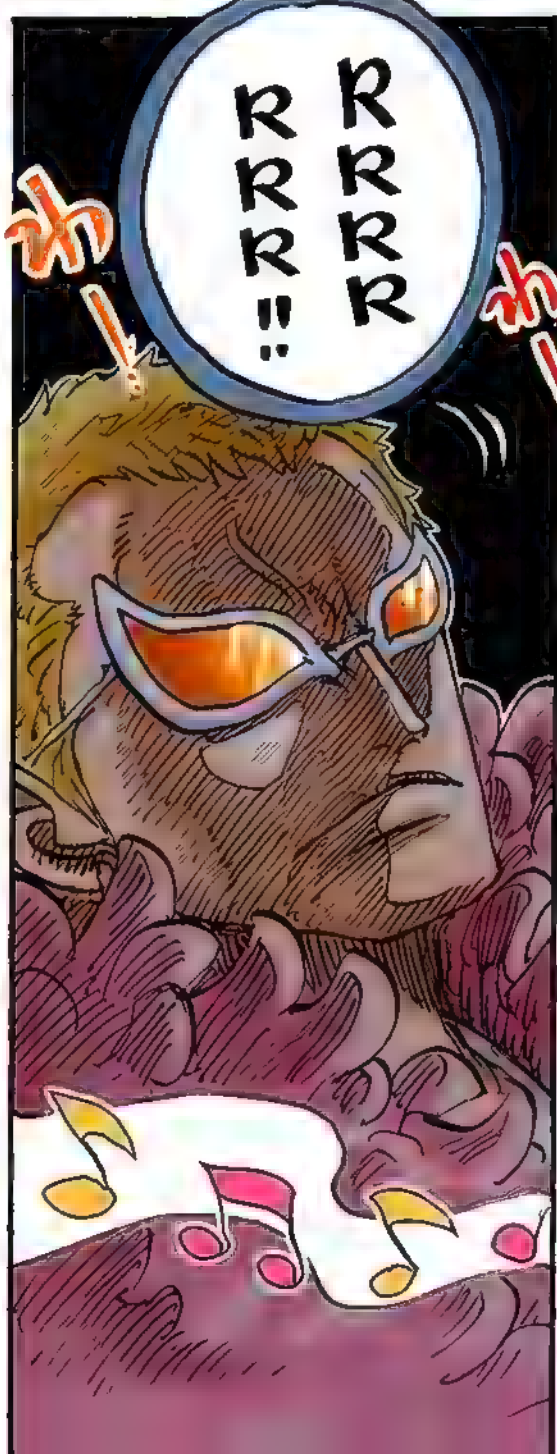
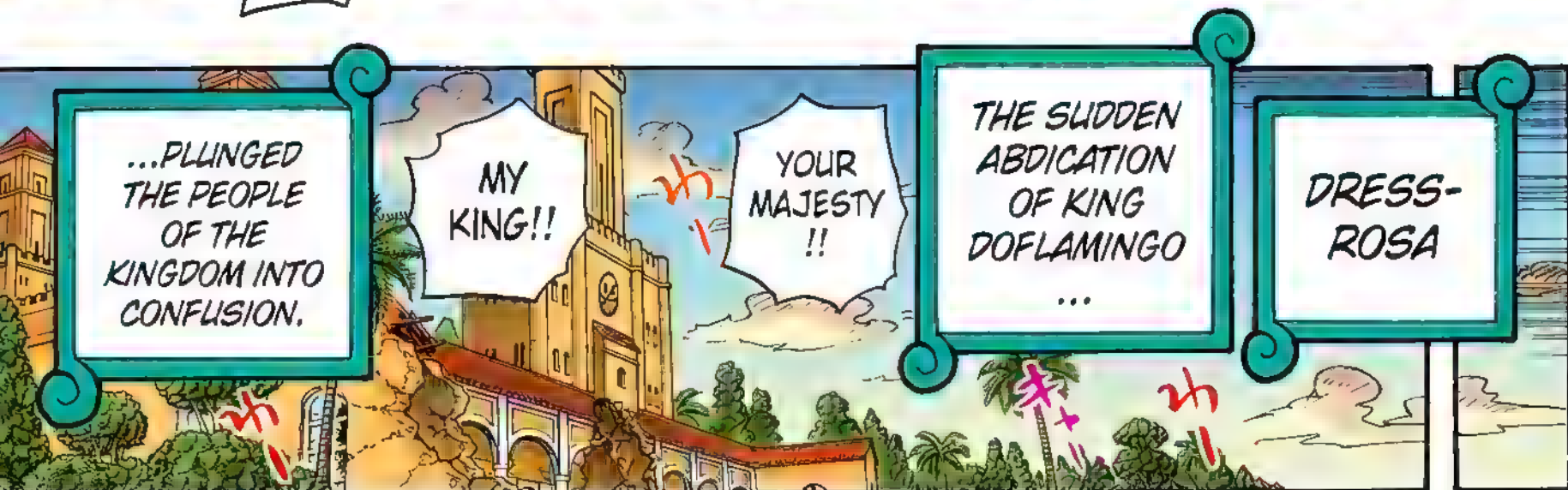
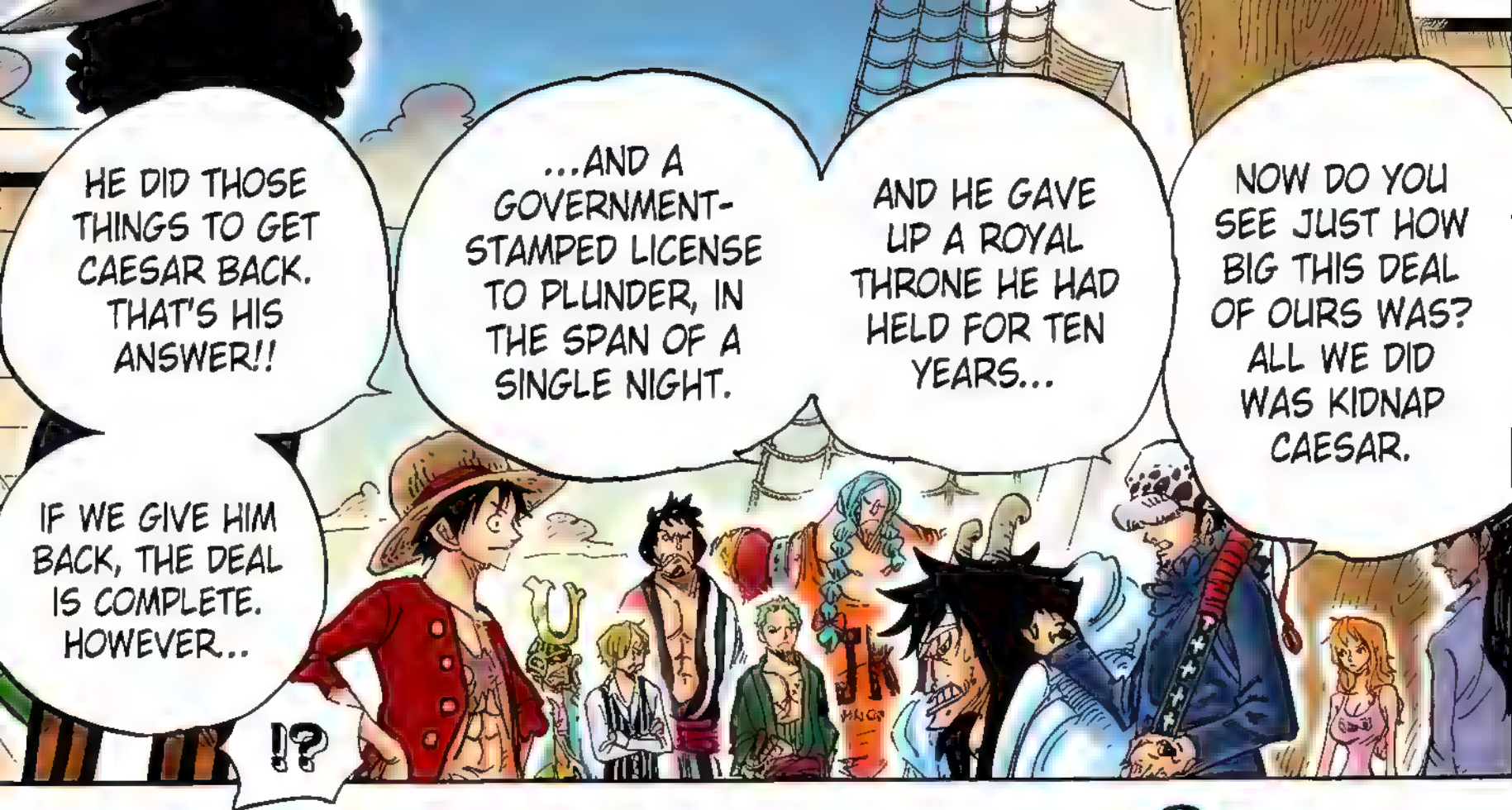
LEAVE
THEM TO THEIR
OWN DEVICES...
WE'LL CONTINUE
WITH OUR
PLAN.

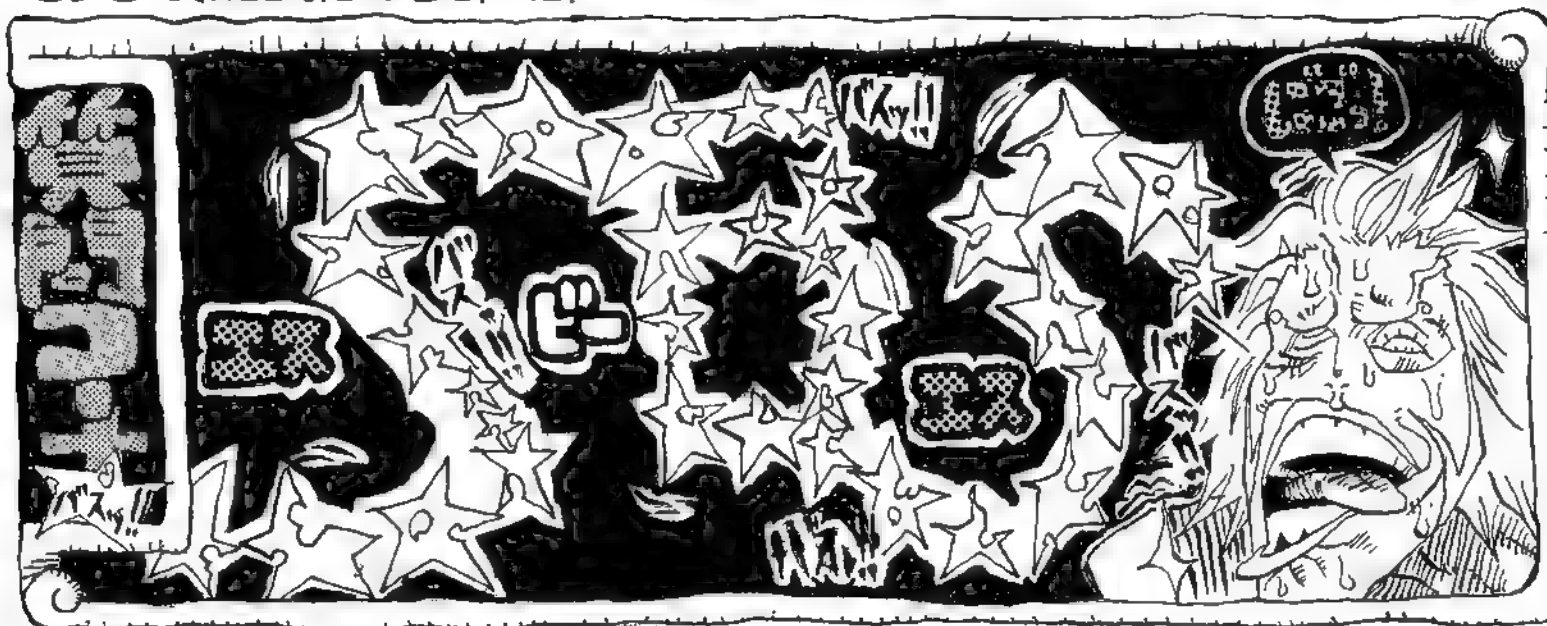
THEM TOO?!
THINK THEY'VE
GOT THE SAME
IDEA AS US?

JUST FOCUS ON
DOFLAMINGO...

...ALL TEAMING
UP AT ONCE!!
WHATEVER IS
HAPPENING OVER
IN THE NEW
WORLD?!

THESE PROBLEM
CHILDREN, EACH
CALLED THE **EYE
OF THE STORM**
OVER THE PAST
TWO YEARS...





(Satomo, Yamanashi)

Q: What do you think of how young people are driving cars less and less?

--Maeda A.K.A. Kimotowa

A: Hm... Hm... I don't care.

Q: Tell me the name of the penguin Mr. Kuzan was riding! Is he related to the Galapagos penguin?! Was he treading water under the surface the entire time he was waiting for Mr. Kuzan?! He's so cute, I can't help but want to know more! Tell me!!

--Kunugi

A: Yep, that's a big penguin. He's a member of the "super penguin" species, which is very adept at treading water. He fits well with Kuzan's Chilly-Chilly style, and has been accompanying him since he left the Navy. His name is Camel.

Also, he's a hardboiled dude, so don't call him cute or you'll get burned.



Q: I have a question. Is the character of Borsalino based on Kunie Tanaka's role of "Borsalino 2" from the movie *Truck Yaro: Bakuso Ichiban-boshi*?

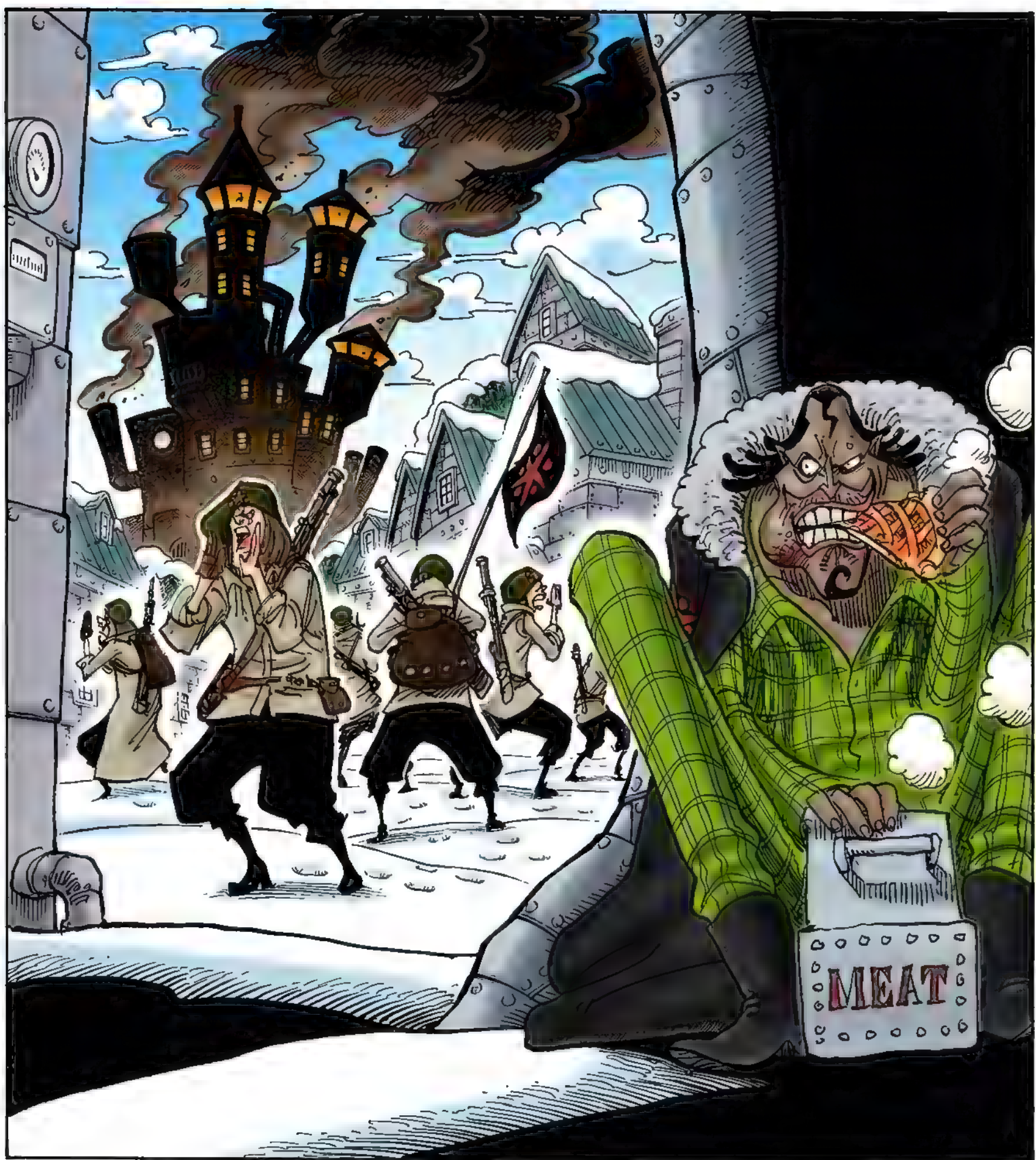
--AkuaNoichigo

A: You saw that movie?! That's fantastic. It's quite an old film. I wonder if it's out on DVD and Blu-ray now. I have the entire Truck Yaro series on VHS tapes. You are correct, Borsalino comes from that role. There's an Alain Delon film called Borsalino as well, and I suspect that Kunie Tanaka's character was named in homage to that movie. Alain Delon's a super-cool actor too. His movies are older, so most people probably haven't seen them. I don't mind, though. I did this to satisfy myself. That's all for this installment of the SBS! See you again soon!!



Chapter 700:

HIS MOMENTUM



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 21: "GOT CURIOUS
AND RETURNED TO TOWN, WHERE I'M A WANTED MAN"

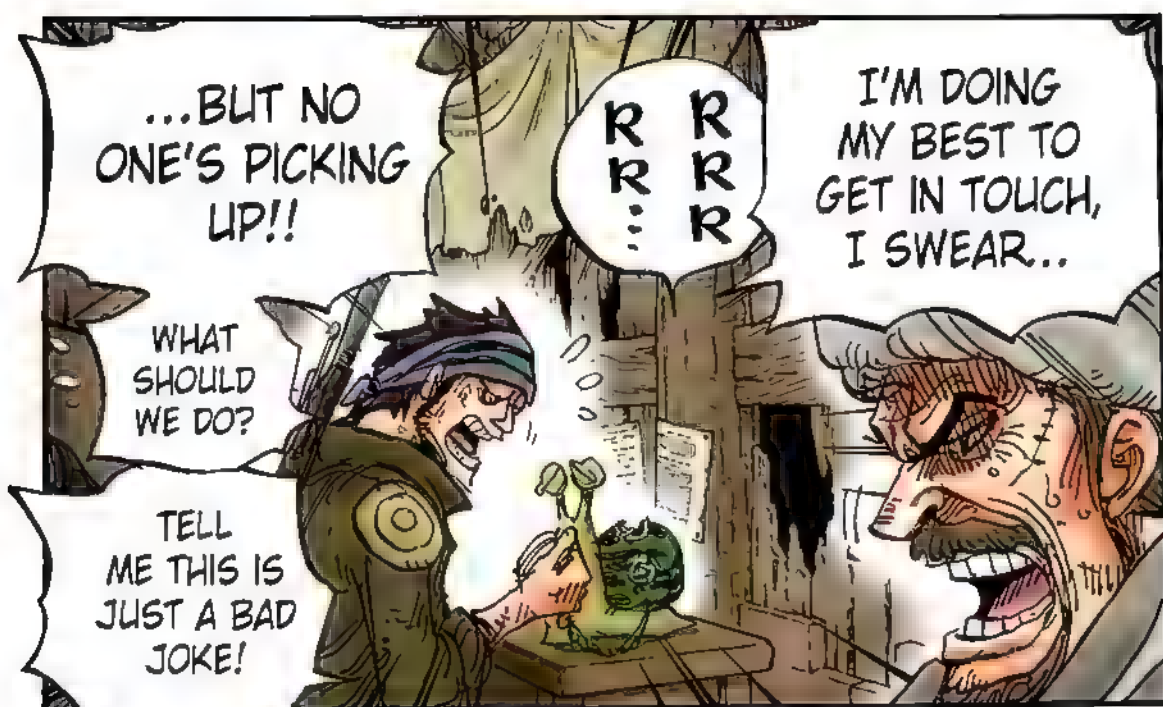


...AS A TINY
RIPPLE LAPPING
AGAINST THE
SHORE,
UNNOTICED.

...
STARTS
OFF...



EVEN A GREAT
TIDAL WAVE
THAT ENGULFS
THE TOWN...



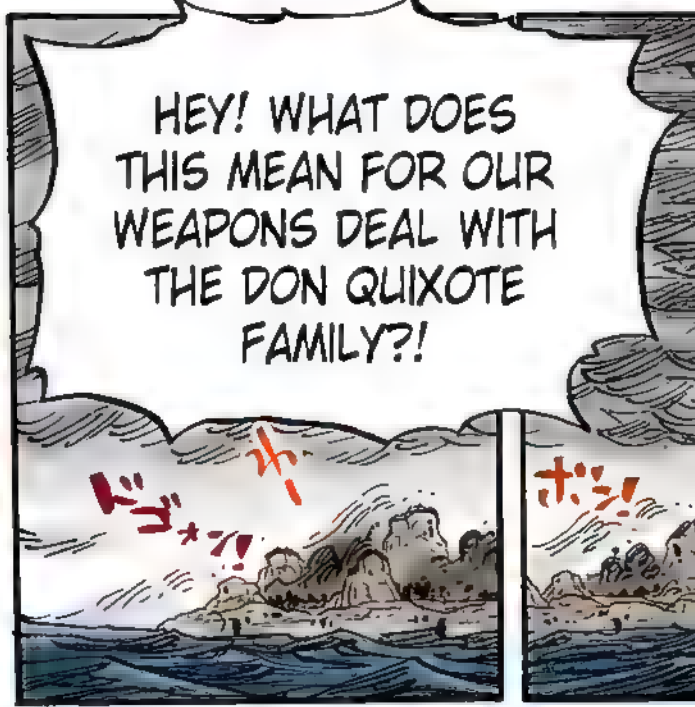
...BUT NO
ONE'S PICKING
UP!!

R R R
R R R

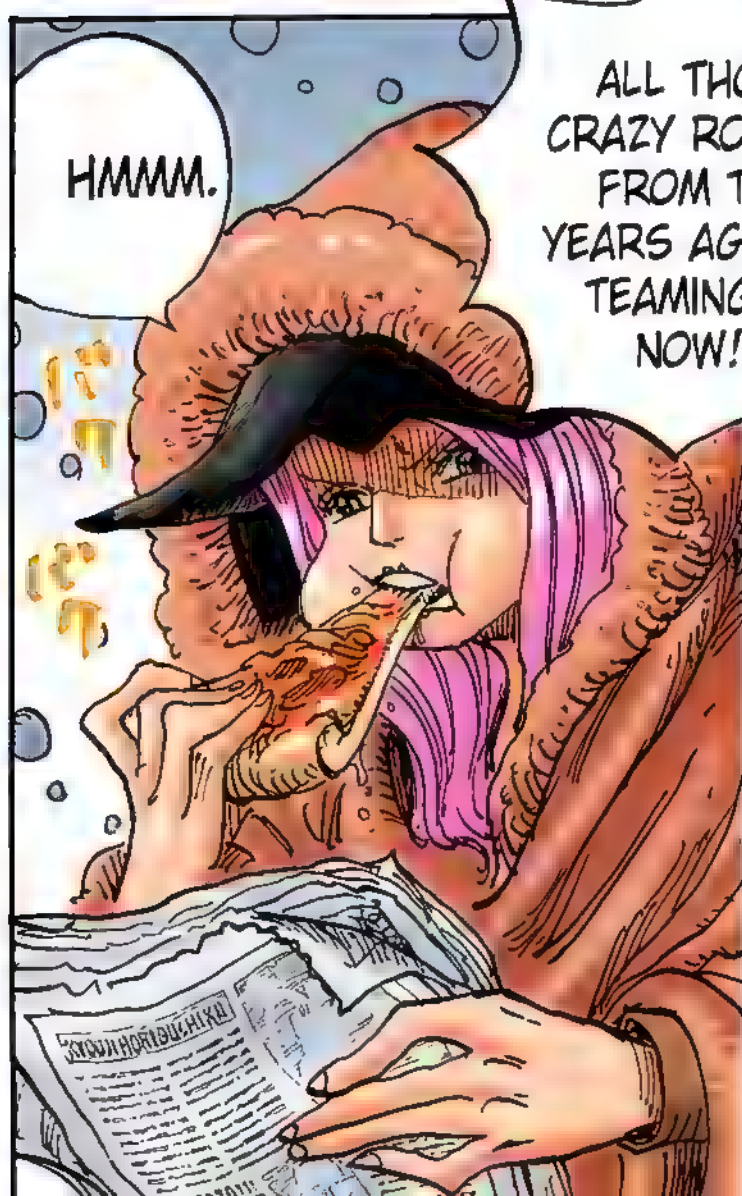
I'M DOING
MY BEST TO
GET IN TOUCH,
I SWEAR...

WHAT
SHOULD
WE DO?

TELL
ME THIS IS
JUST A BAD
JOKE!

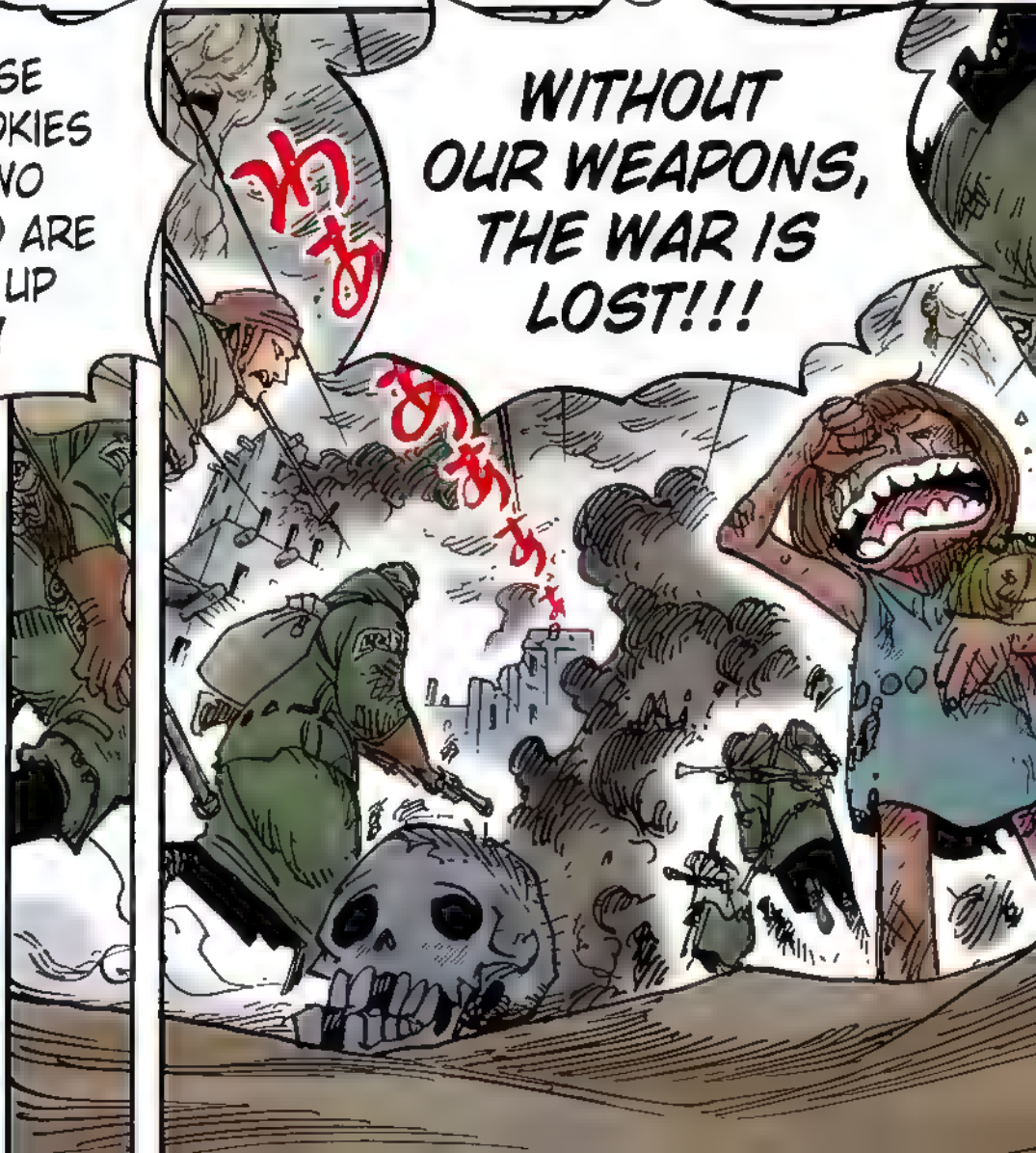


HEY! WHAT DOES
THIS MEAN FOR OUR
WEAPONS DEAL WITH
THE DON QUIXOTE
FAMILY?!

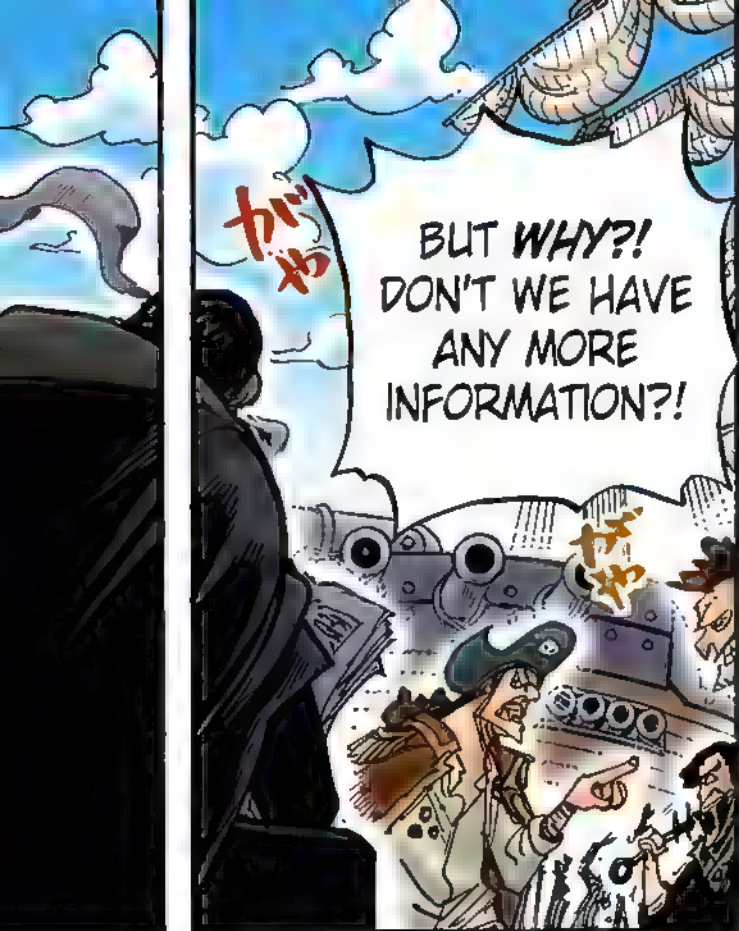


HMMM.

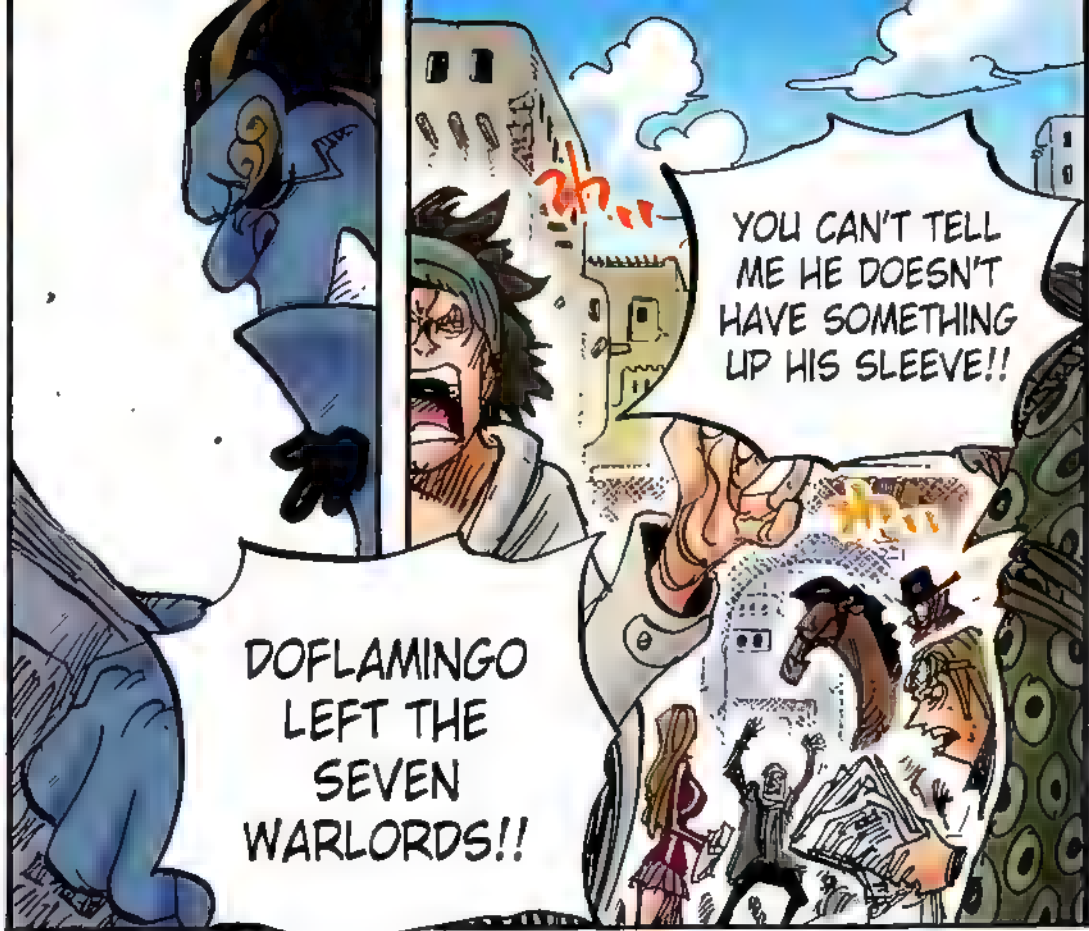
ALL THOSE
CRAZY ROOKIES
FROM TWO
YEARS AGO ARE
TEAMING UP
NOW!!!



WITHOUT
OUR WEAPONS,
THE WAR IS
LOST!!!

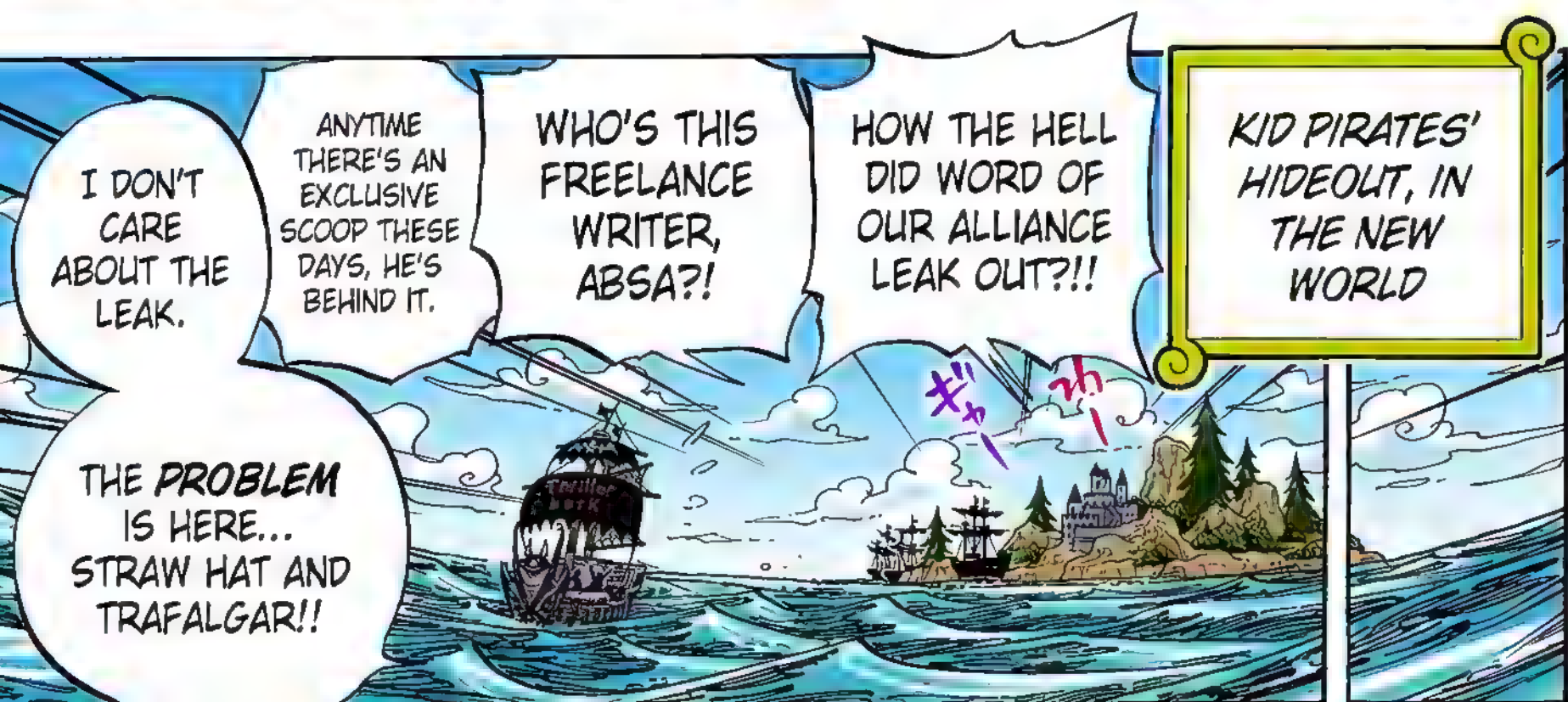


**BUT WHY?!
DON'T WE HAVE
ANY MORE
INFORMATION?!**



**YOU CAN'T TELL
ME HE DOESN'T
HAVE SOMETHING
UP HIS SLEEVE!!**

**DOFLAMINGO
LEFT THE
SEVEN
WARLORDS!!**



**I DON'T
CARE
ABOUT THE
LEAK.**

**ANYTIME
THERE'S AN
EXCLUSIVE
SCOOP THESE
DAYS, HE'S
BEHIND IT.**

**WHO'S THIS
FREELANCE
WRITER,
ABSA?!**

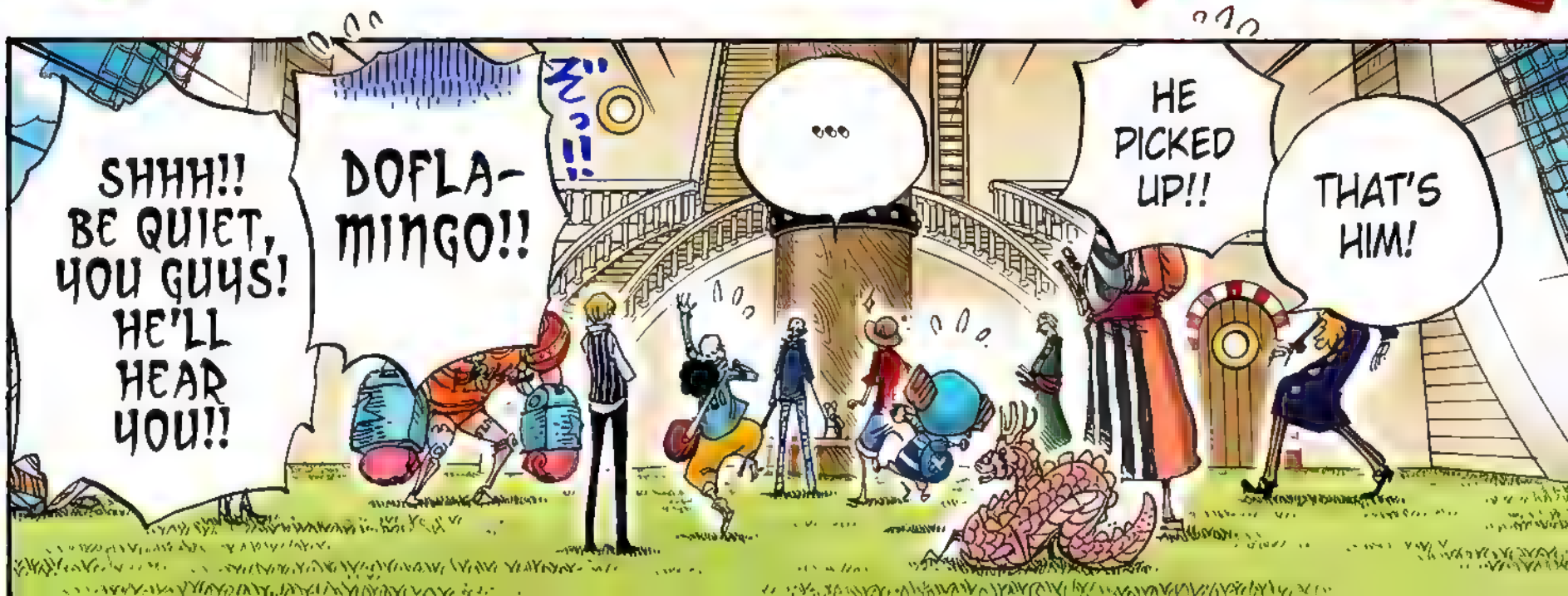
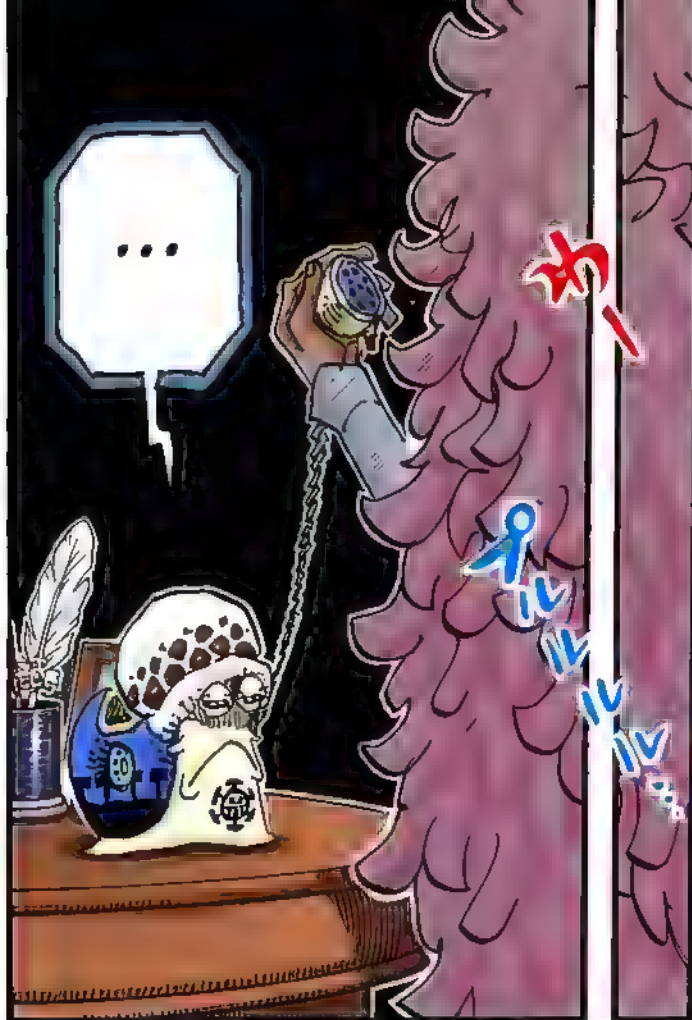
**HOW THE HELL
DID WORD OF
OUR ALLIANCE
LEAK OUT?!!**

**KID PIRATES'
HIDEOUT, IN
THE NEW
WORLD**

**THE PROBLEM
IS HERE...
STRAW HAT AND
TRAFALGAR!!**

**THE
QUESTION
IS, WHICH
ONE?!!**

**THEY'RE
CLEARLY AFTER
ONE OF THE
FOUR EMPERORS,
JUST LIKE US!!!**



WE JUST
TOLD YOU
TO BE
QUIET!!

HEY,
MINGO!!

FUTURE
KING OF
THE
PIRATES
!!!

HELLO,
THIS IS
MONKEY
D. LUFFY
SPEAKING
!!

WE'RE GIVING
CAESAR BACK,
SINCE THAT WAS
THE DEAL!!

BUT IF YOU *EVER*
DO ANYTHING LIKE
THAT AGAIN, I'M
COMING AFTER
YOU THIS TIME!!!

SO YOU'RE
THE BOSS OF
THIS DING-DONG
CAESAR, WHO
WAS DOING SUCH
HORRIBLE THINGS
TO BROWBEARD
AND THOSE KIDS,
RIGHT?!!

AS IT
HAPPENS, I'VE
GOT SOMETHING
THAT I HIGHLY
SUSPECT...

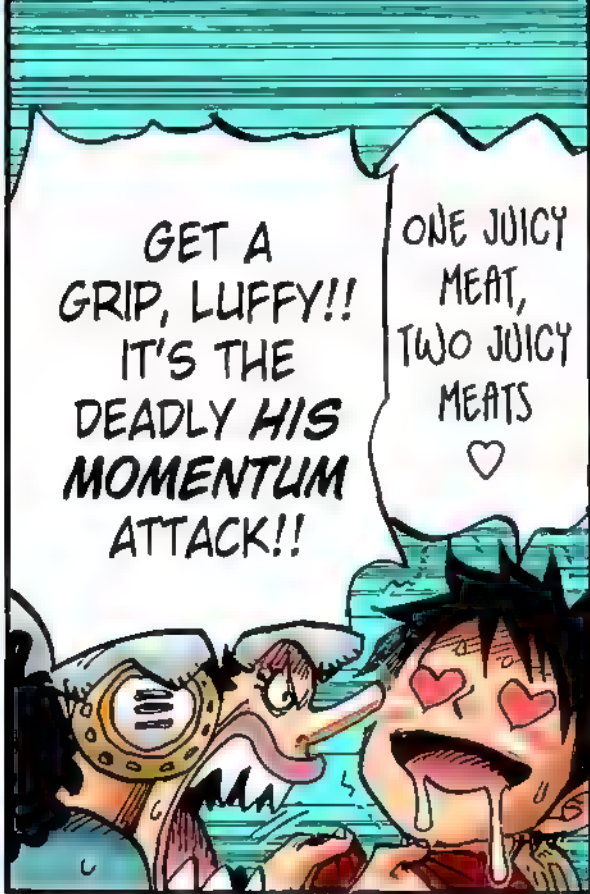
...YOU'LL BE
DESPERATE
TO GET YOUR
HANDS ON.

HEE HEE
HEE... I'VE
BEEN EAGER
TO MEET
YOU.

THAT'S...A
SECRET! I'M
NOT SUPPOSED
TO SAY!!

STRAW HAT
LUFFY! WHAT
HAVE YOU
BEEN UP TO
THESE TWO
YEARS...

...SINCE
YOUR
BROTHER'S
TRAGIC
DEATH?



GET A GRIP, LUFFY!! IT'S THE DEADLY HIS MOMENTUM ATTACK!!

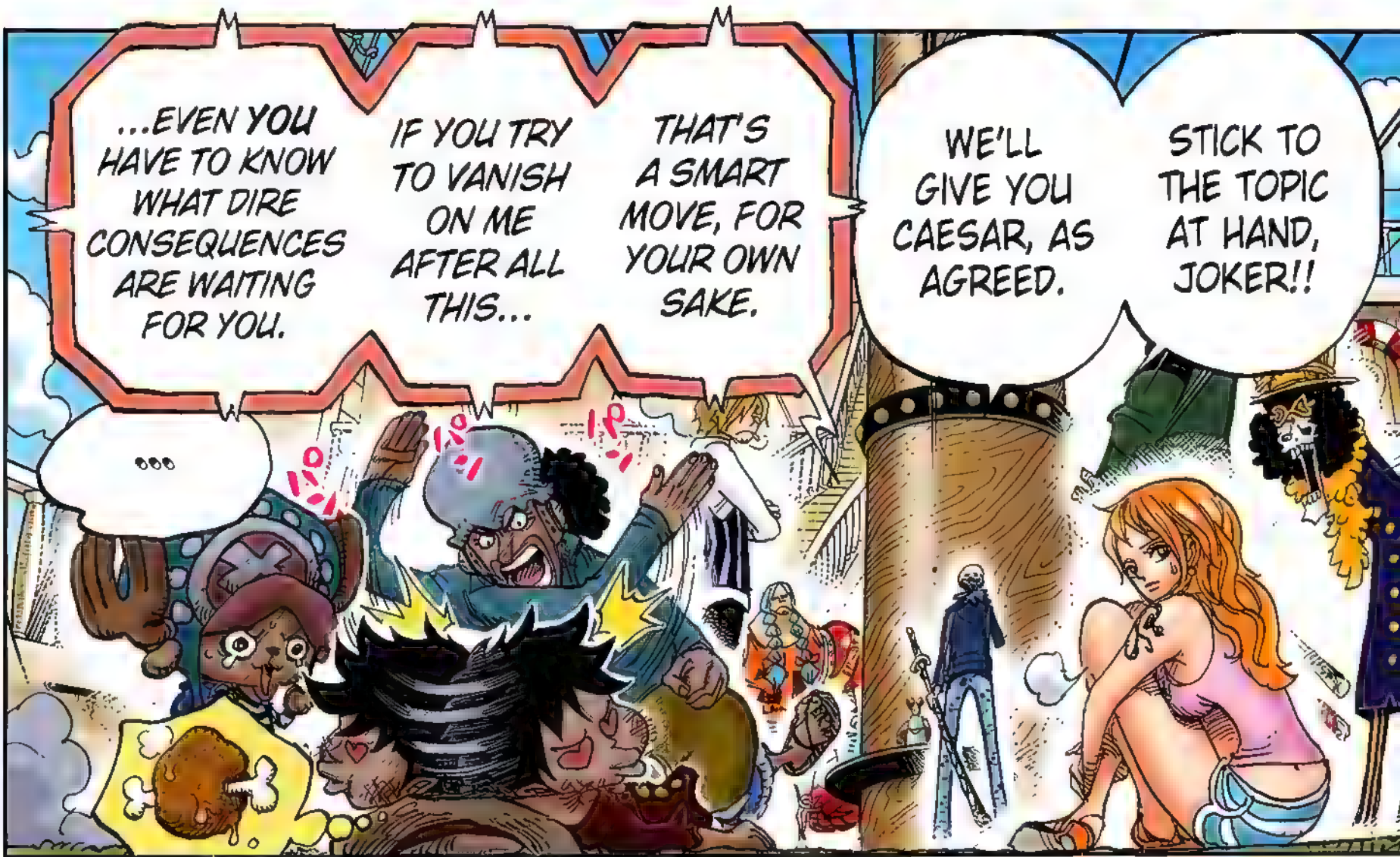
ONE JUICY MEAT, TWO JUICY MEATS



DON'T GIVE HIM THE MOMENTUM!

STRAW HAT!!

T-TELL ME MORE. WHAT KIND OF MEAT IS IT? HOW GOOD DOES IT TASTE?!



...EVEN YOU HAVE TO KNOW WHAT DIRE CONSEQUENCES ARE WAITING FOR YOU.

IF YOU TRY TO VANISH ON ME AFTER ALL THIS...

THAT'S A SMART MOVE, FOR YOUR OWN SAKE.

WE'LL GIVE YOU CAESAR, AS AGREED.

STICK TO THE TOPIC AT HAND, JOKER!!



I CAN'T BELIEVE YOU ACTUALLY QUIT, ALL FOR LITTLE OLD--

JOKER !!



YOU SHOW ME THAT MY VALUABLE BUSINESS PARTNER IS UNHARMED.

HEE HEE HEE! FIRST STEP...



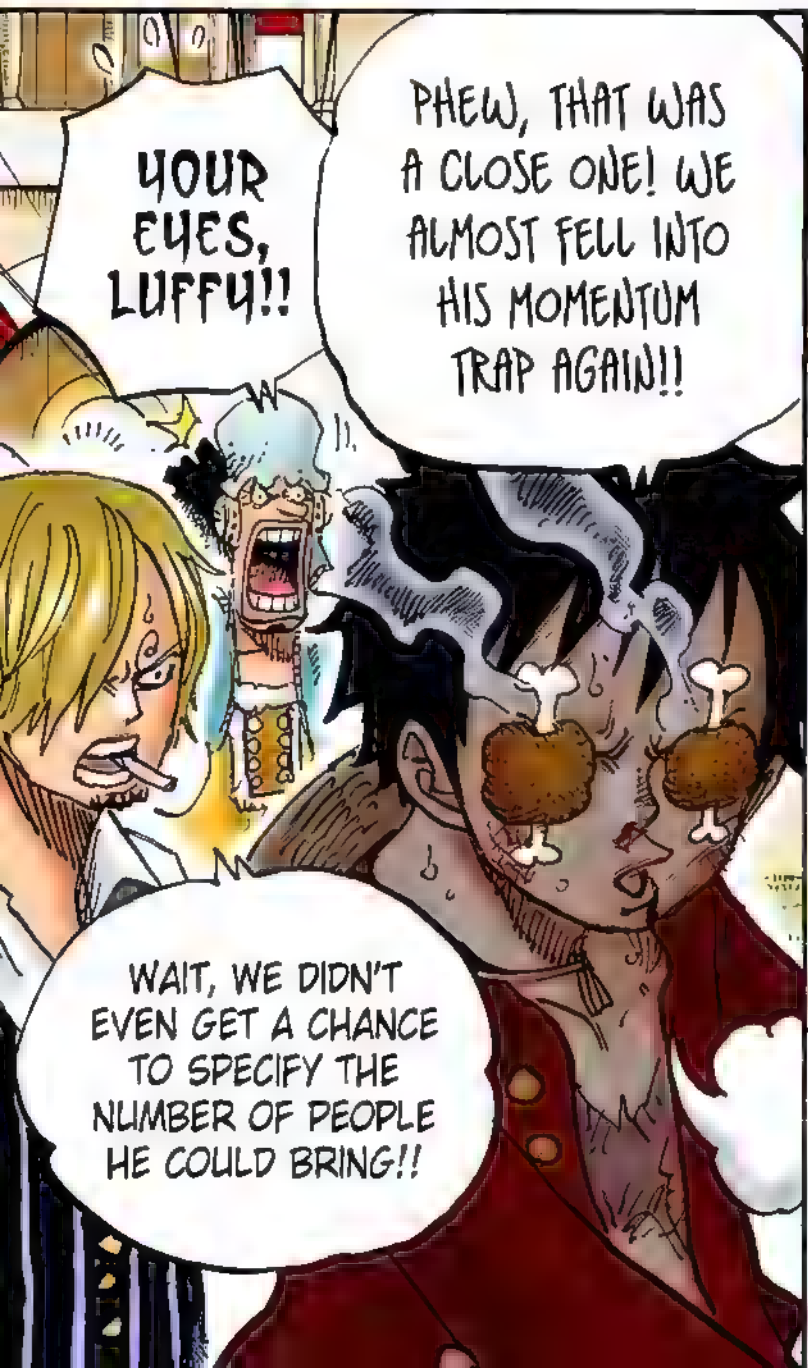
ON THE
BEACH OF
THE SOUTH-
EASTERN
SHORE!!

EIGHT HOURS
FROM NOW!
GREENBIT, THE
LONE ISLAND
NORTH OF
DRESSROSA!



YOU MAY
RETRIEVE HIM AT
YOUR LEISURE.
THERE WILL BE
NO OTHER
CONTACT.

WE'LL
LEAVE CAESAR
THERE AT
THREE IN THE
AFTERNOON.



YOUR
EYES,
LUFFY!!

PHEW, THAT WAS
A CLOSE ONE! WE
ALMOST FELL INTO
HIS MOMENTUM
TRAP AGAIN!!

WAIT, WE DIDN'T
EVEN GET A CHANCE
TO SPECIFY THE
NUMBER OF PEOPLE
HE COULD BRING!!

CLUCK!!

HANG UP!
DON'T
LISTEN!!



HEE HEE HEE! WHAT
A SHAME--I WAS
HOPING TO SHARE A
DRINK WITH YOU, NOW
THAT YOU'RE ALL
GROWN UP...



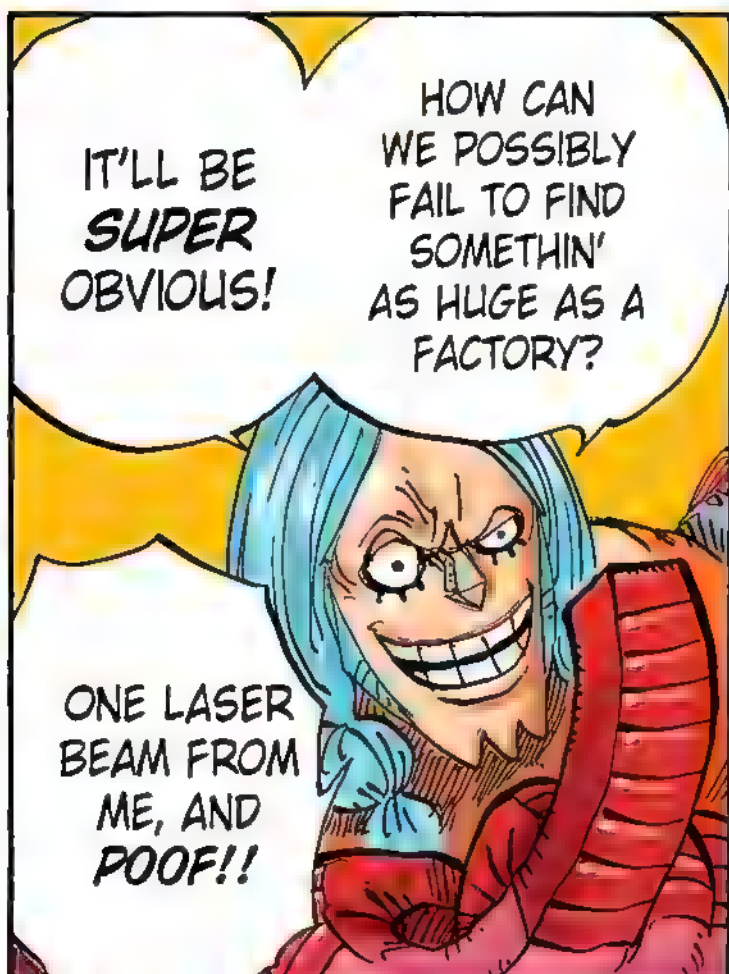
...IS
ALREADY
JUST A
DECOY.

FOR THE
PURPOSES OF
THE PLAN,
HANDING OVER
CAESAR...

?

IF HE DOES,
IT WON'T BE
A PROBLEM.

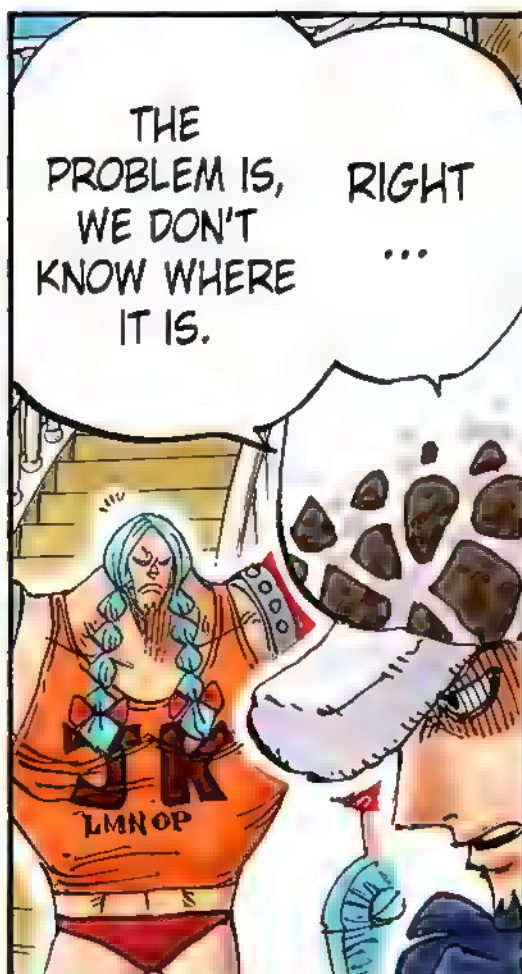
WHAT IF
HE SHOWS
UP WITH HIS
ENTIRE
CREW?!



IT'LL BE
SUPER
OBVIOUS!

HOW CAN
WE POSSIBLY
FAIL TO FIND
SOMETHIN'
AS HUGE AS A
FACTORY?

ONE LASER
BEAM FROM
ME, AND
POOF!!

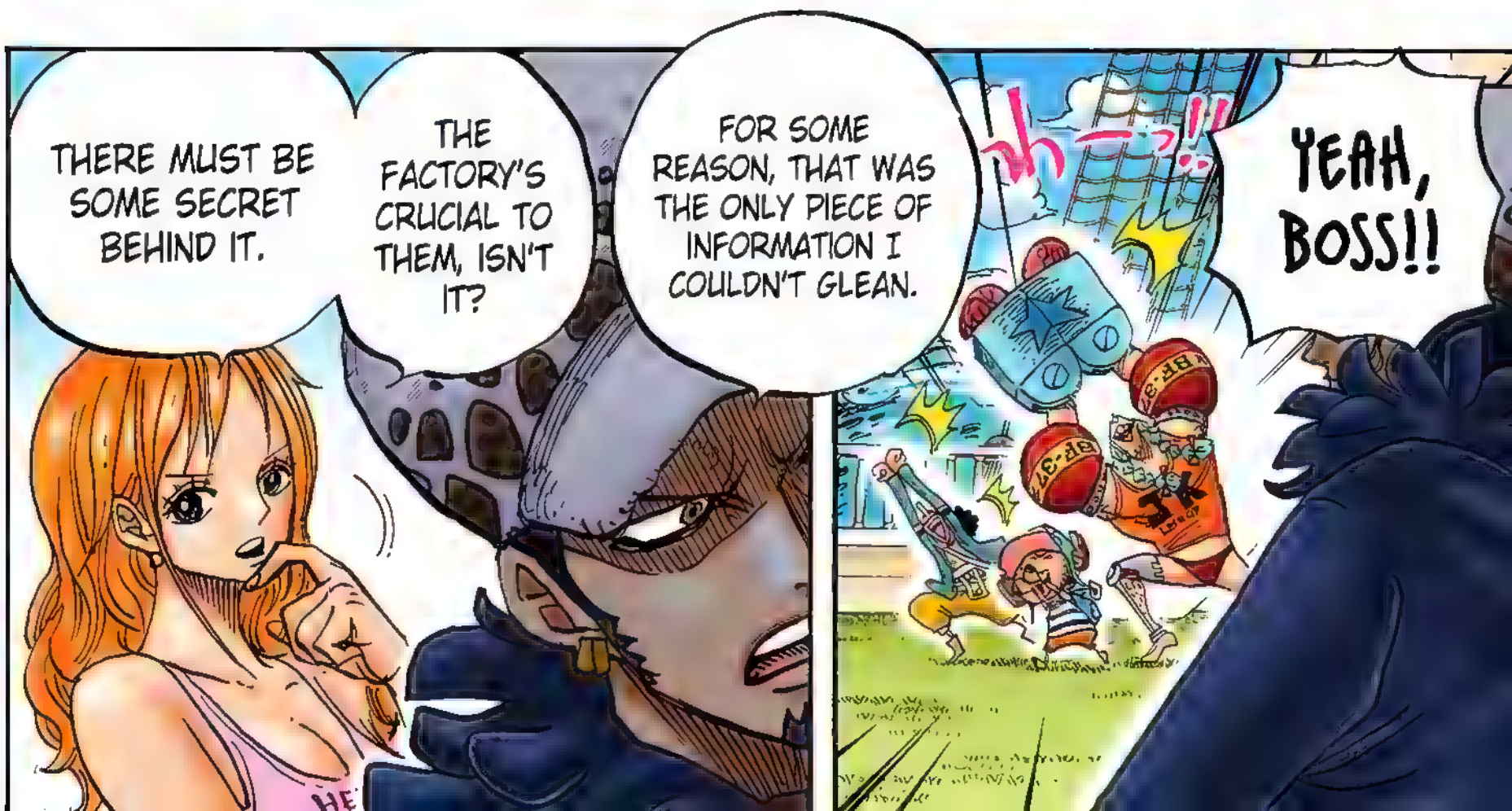


THE
PROBLEM IS,
WE DON'T
KNOW WHERE
IT IS.

RIGHT
...



MEANING, THE IDEA
IS TO DESTROY HIS
SMILE FACTORY
WHILE HE'S BUSY
WITH CAESAR?

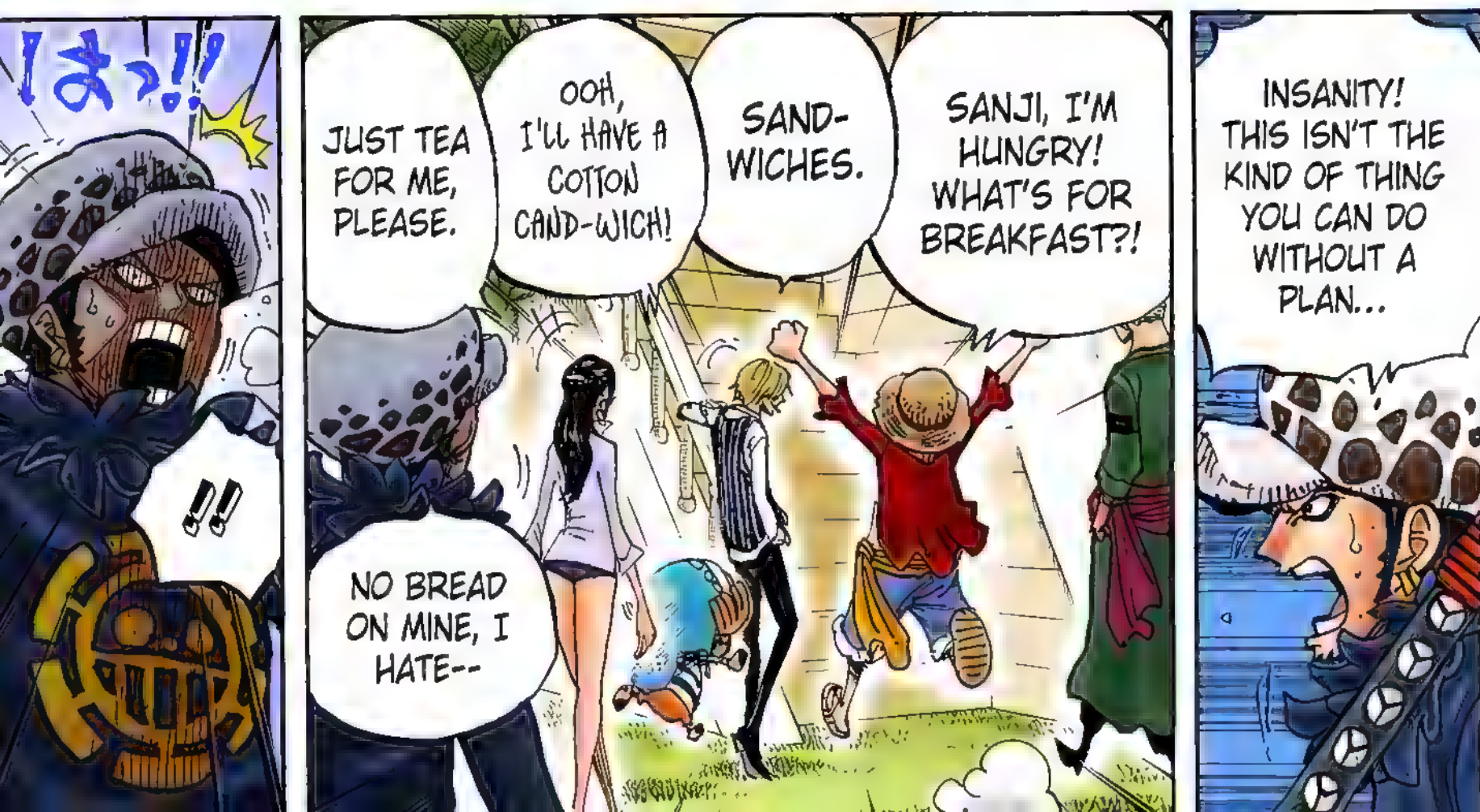
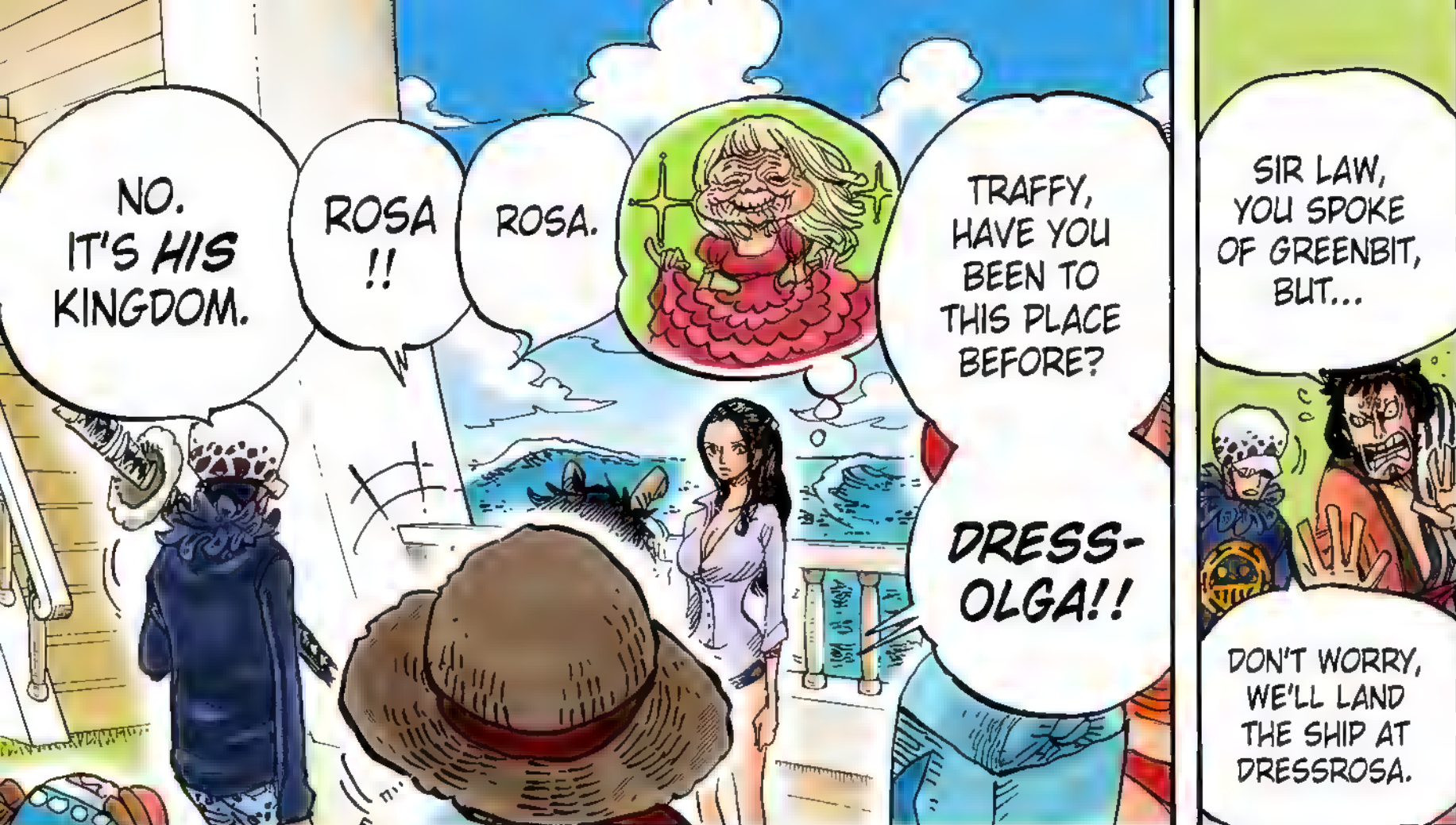


THERE MUST BE
SOME SECRET
BEHIND IT.

THE
FACTORY'S
CRUCIAL TO
THEM, ISN'T
IT?

FOR SOME
REASON, THAT WAS
THE ONLY PIECE OF
INFORMATION I
COULDN'T GLEAN.

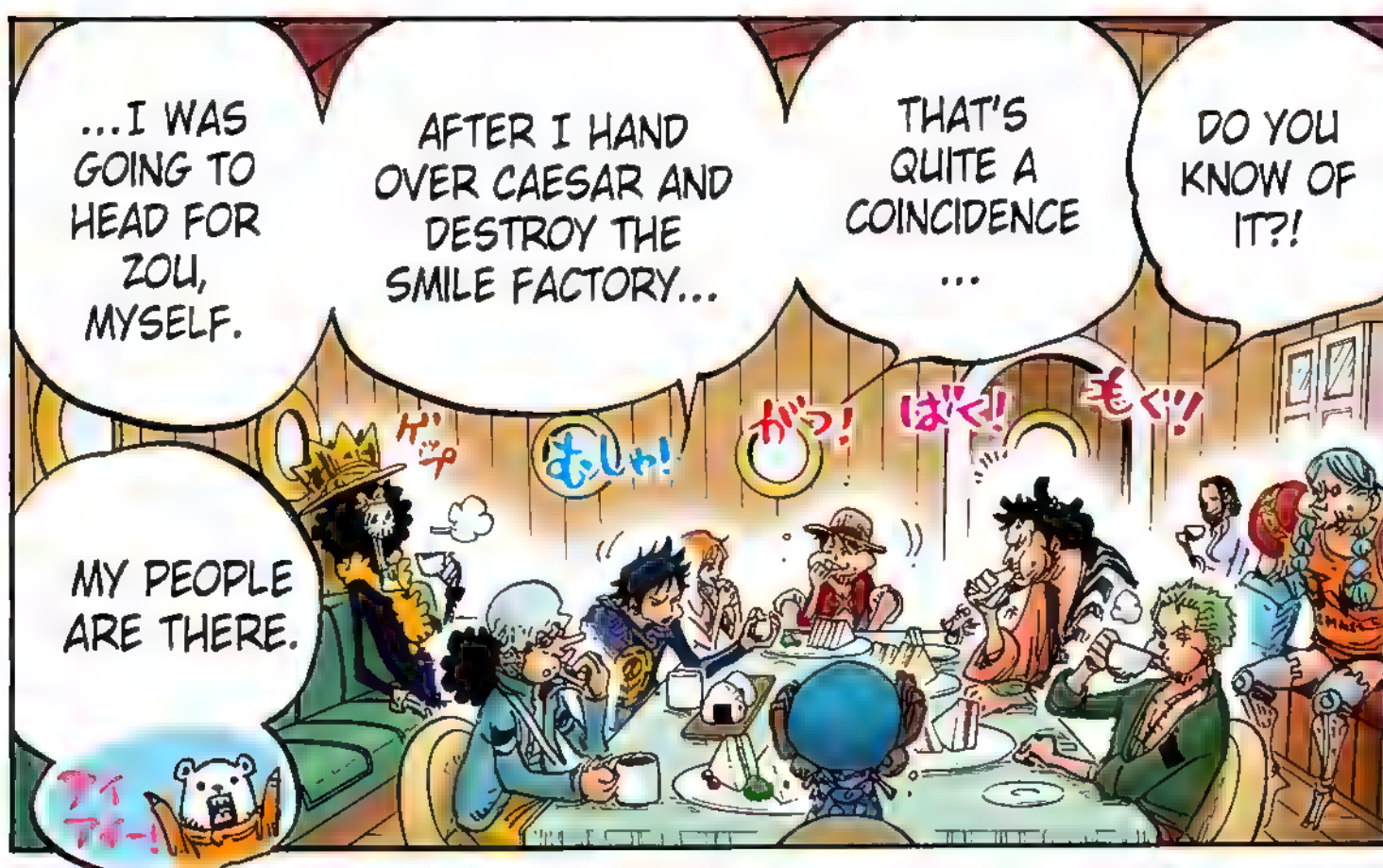
**YEAH,
BOSS!!**





...I FIRST
TOOK TO THE
SEA TO REACH
A PLACE
CALLED ZOU.

I CANNOT
REVEAL *WHY*
I WAS BEING
CHASED! BUT
FOR THE
RECORD...



...I WAS
GOING TO
HEAD FOR
ZOU,
MYSELF.

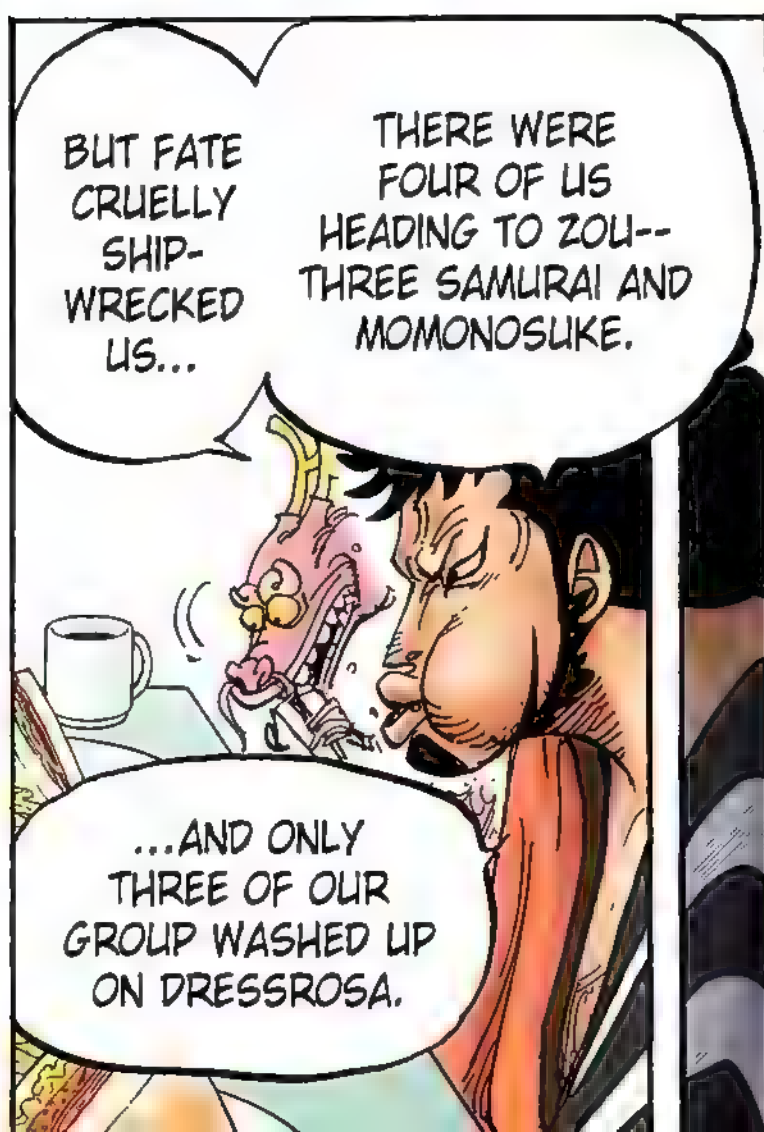
AFTER I HAND
OVER CAESAR AND
DESTROY THE
SMILE FACTORY...

THAT'S
QUITE A
COINCIDENCE
...

DO YOU
KNOW OF
IT?!

ZOU?!

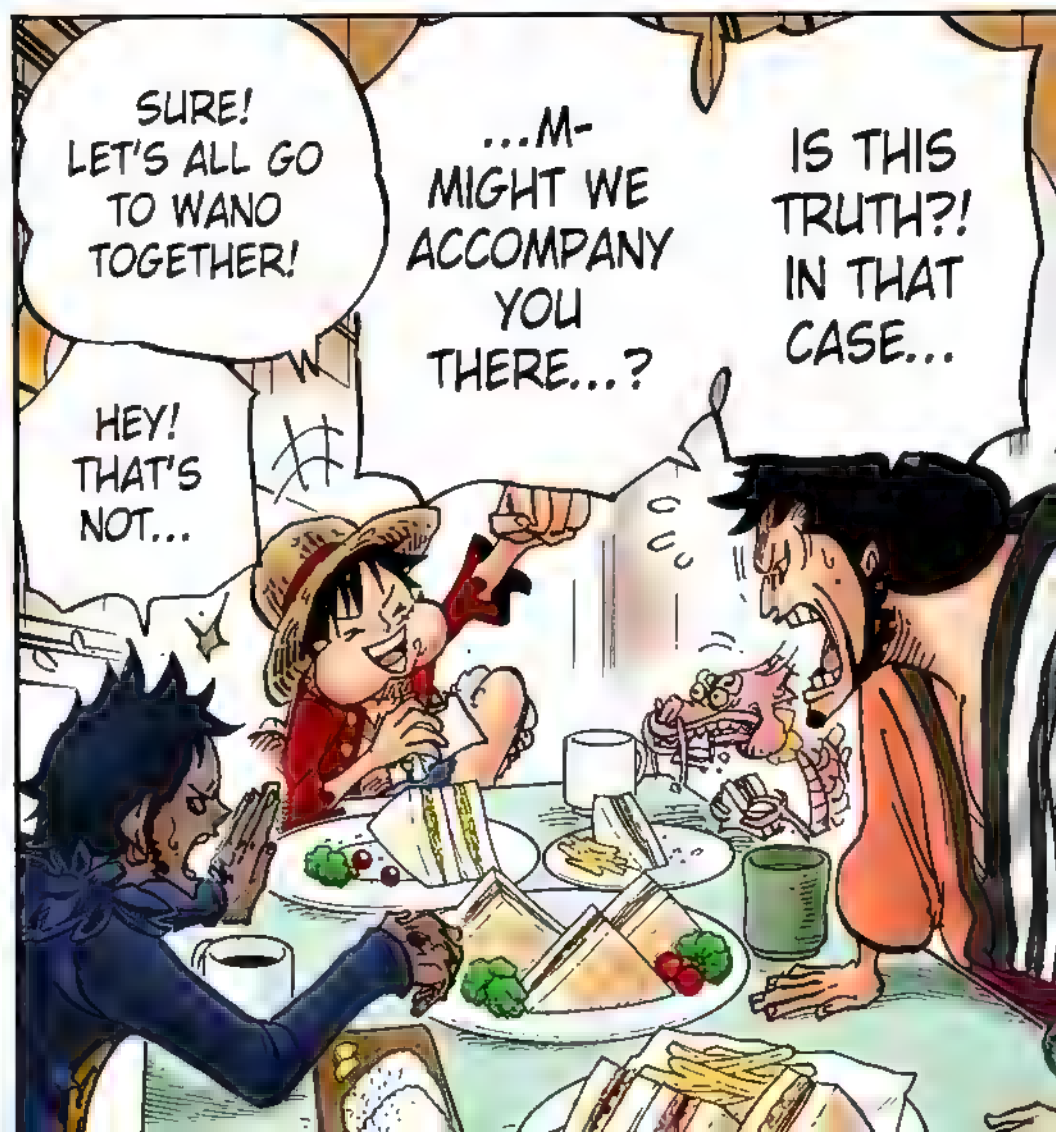
MY PEOPLE
ARE THERE.



BUT FATE
CRUELLY
SHIP-
WRECKED
US...

THERE WERE
FOUR OF US
HEADING TO ZOU--
THREE SAMURAI AND
MOMONOSUKE.

...AND ONLY
THREE OF OUR
GROUP WASHED UP
ON DRESSROSA.

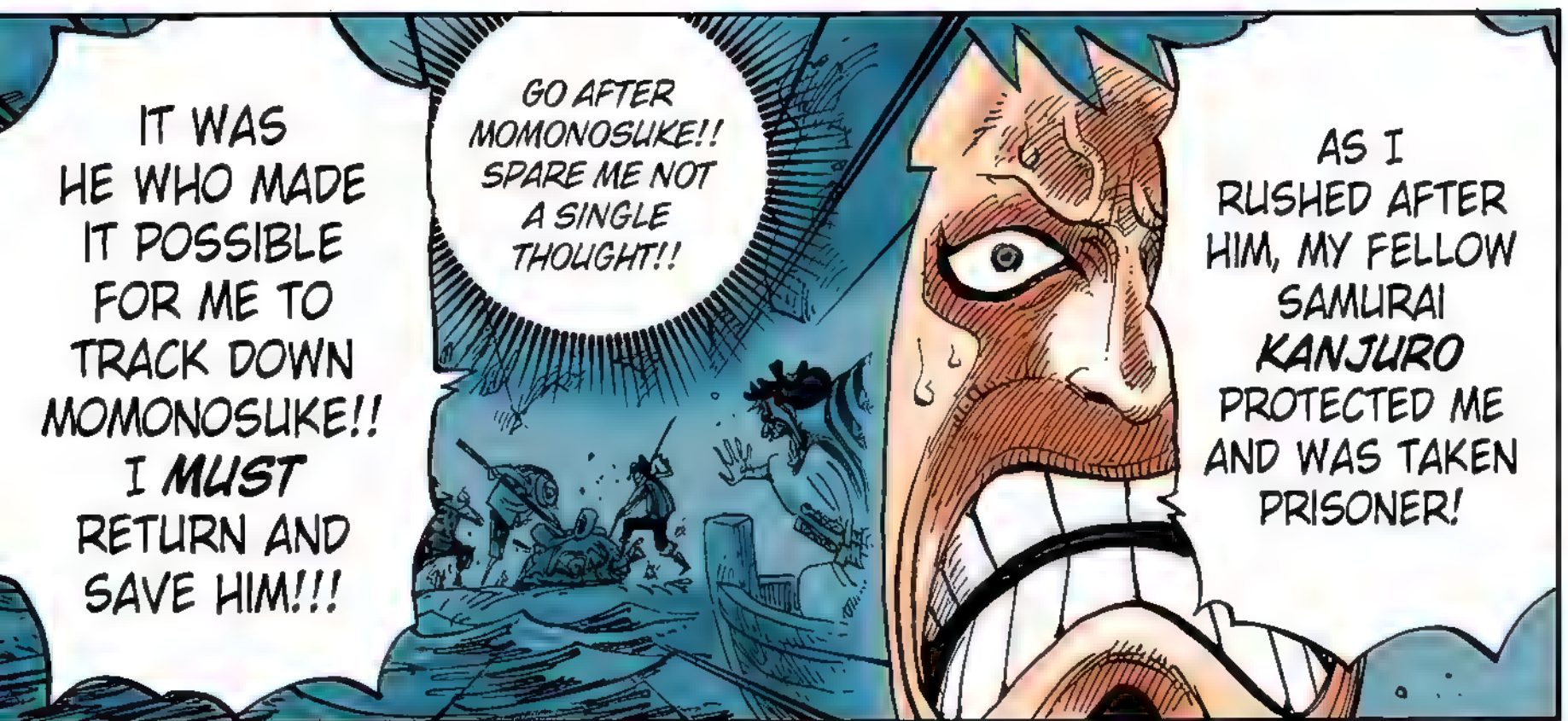
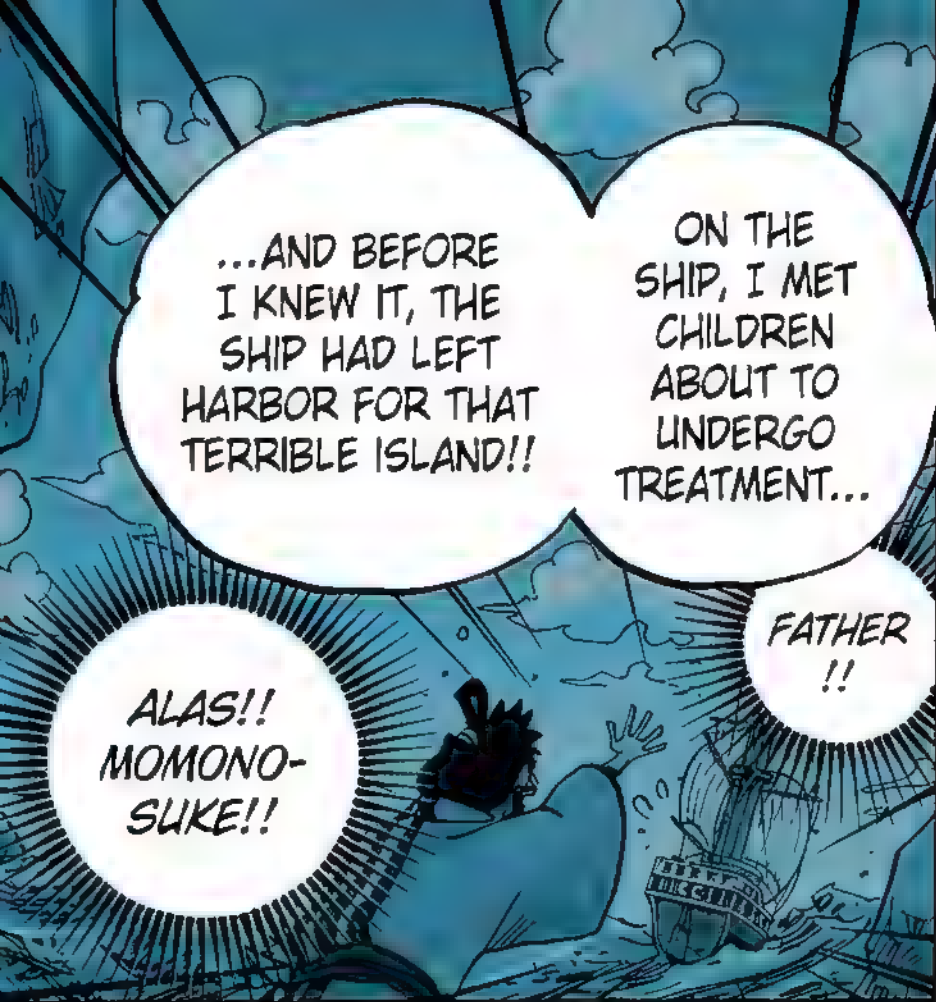


SURE!
LET'S ALL GO
TO WANO
TOGETHER!

...M-
MIGHT WE
ACCOMPANY
YOU
THERE...?

IS THIS
TRUTH?!
IN THAT
CASE...

HEY!
THAT'S
NOT...



NEAR
THE RED
LINE...

IN THE
NEW
WORLD...

...ARE SO
NAMED BECAUSE
THERE ARE ONLY
SEVEN IN THE
WORLD!!

THE SEVEN
WARLORDS OF
THE SEA...

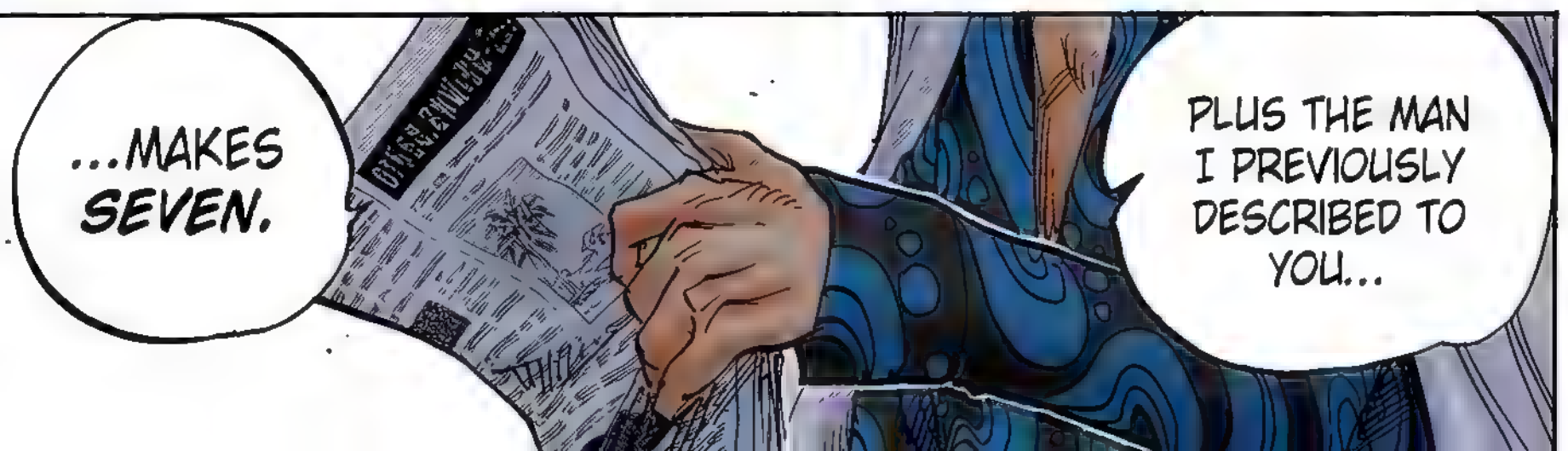
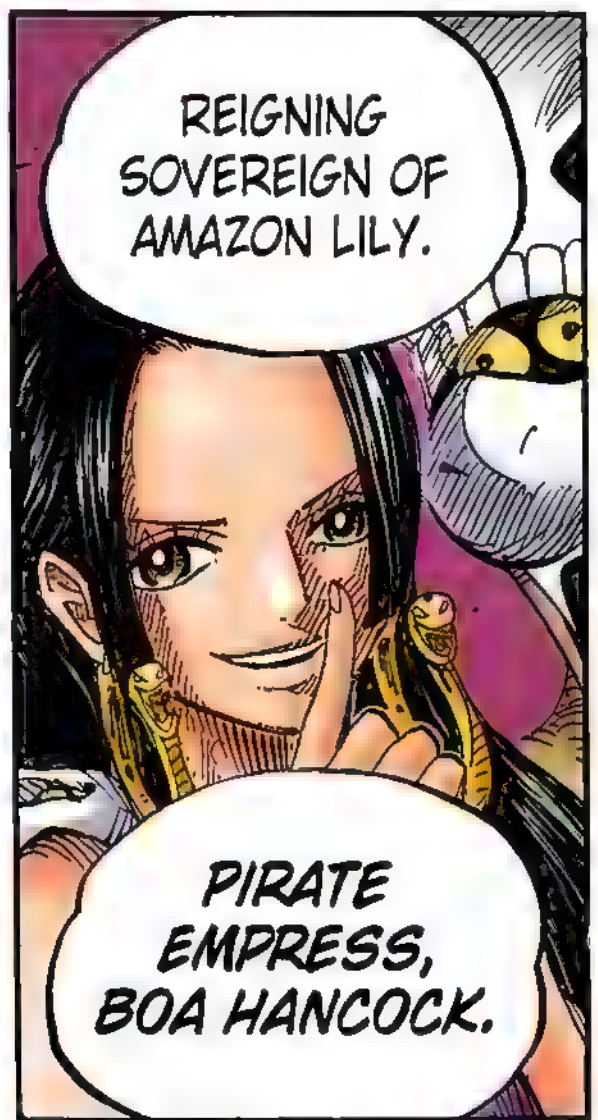
NAVAL
HEAD-
QUARTERS

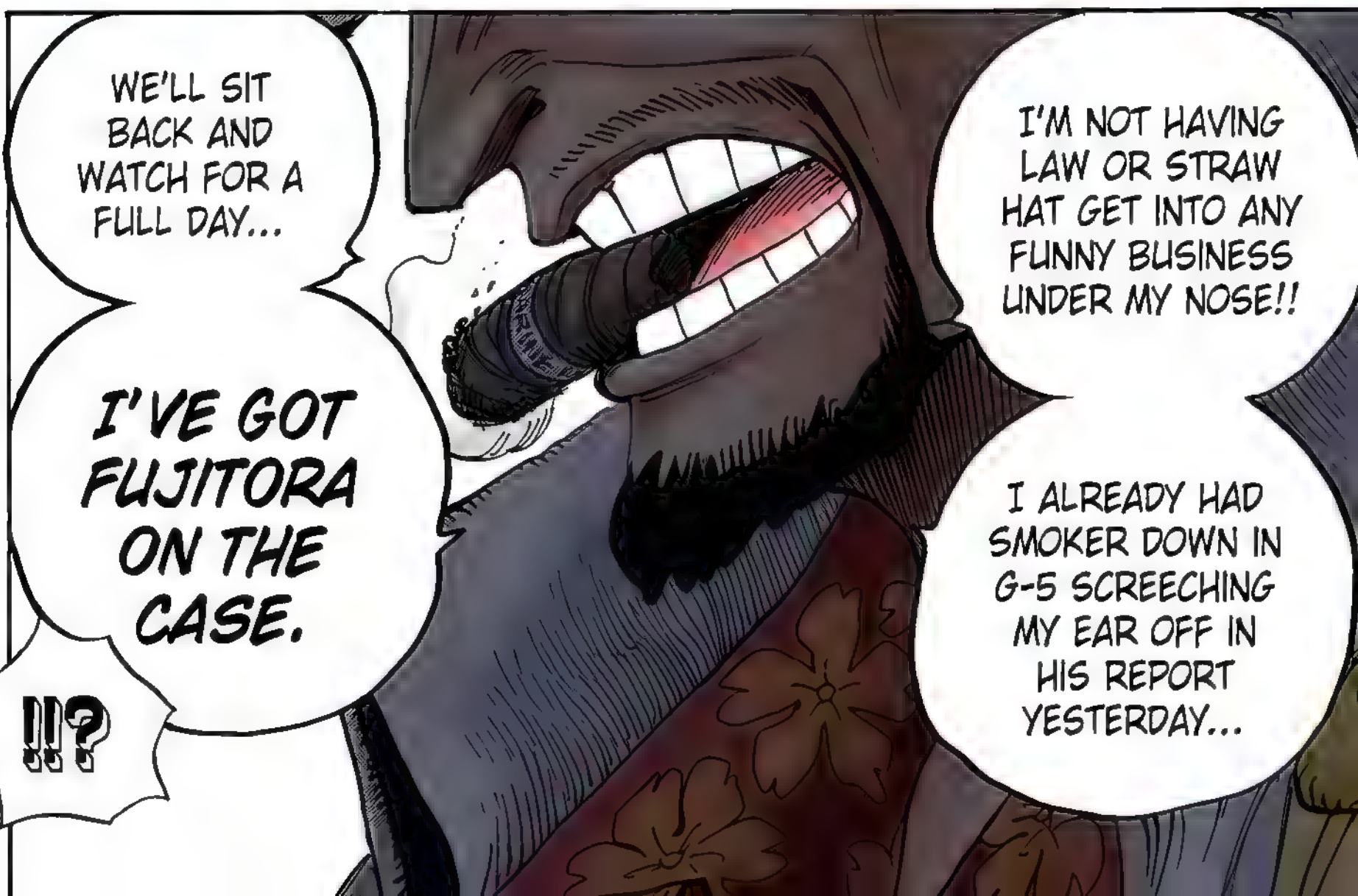
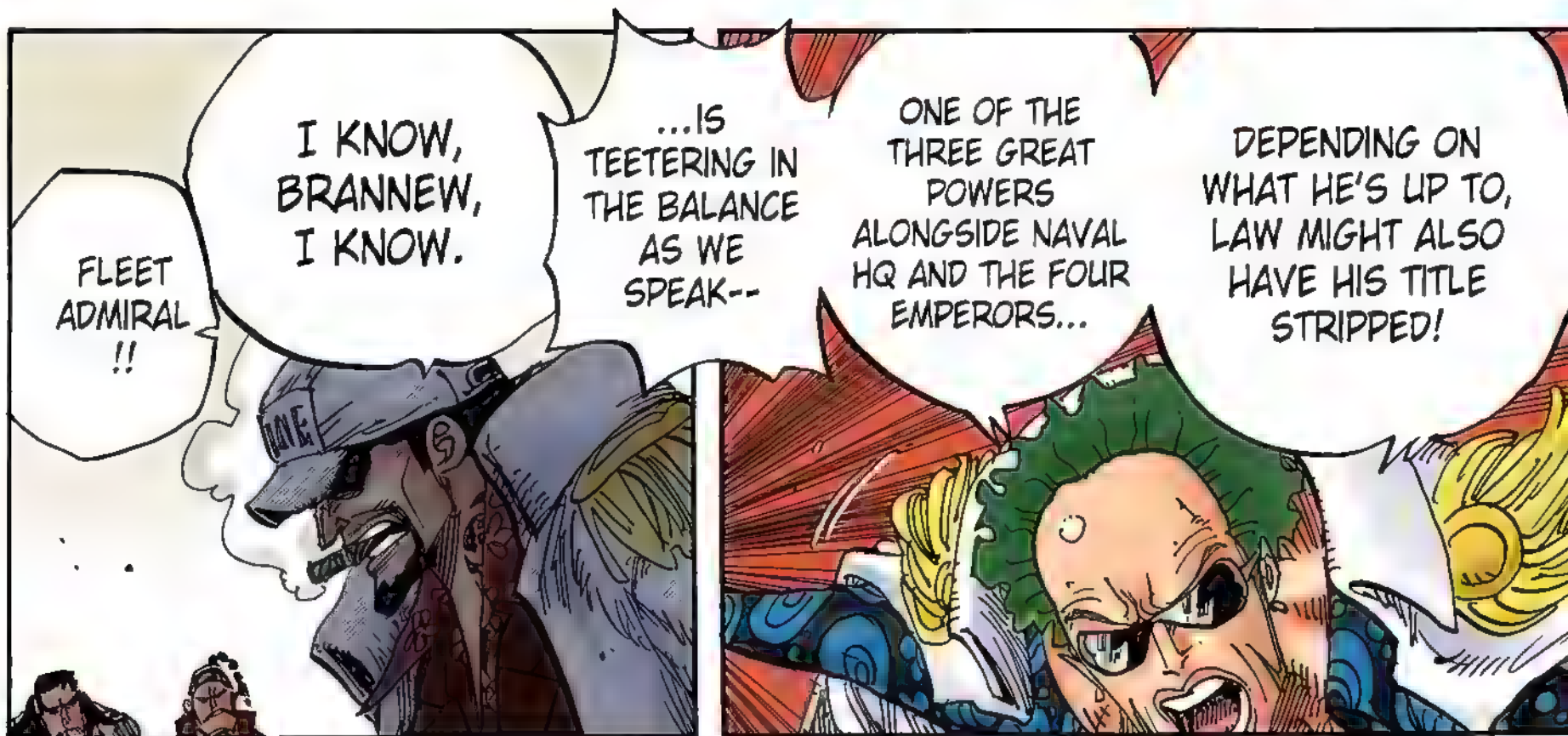
IN RETURN, THEY
MUST PROVIDE TWO THINGS:
OVERWHELMING STRENGTH
AND **GREAT INFAMY.**

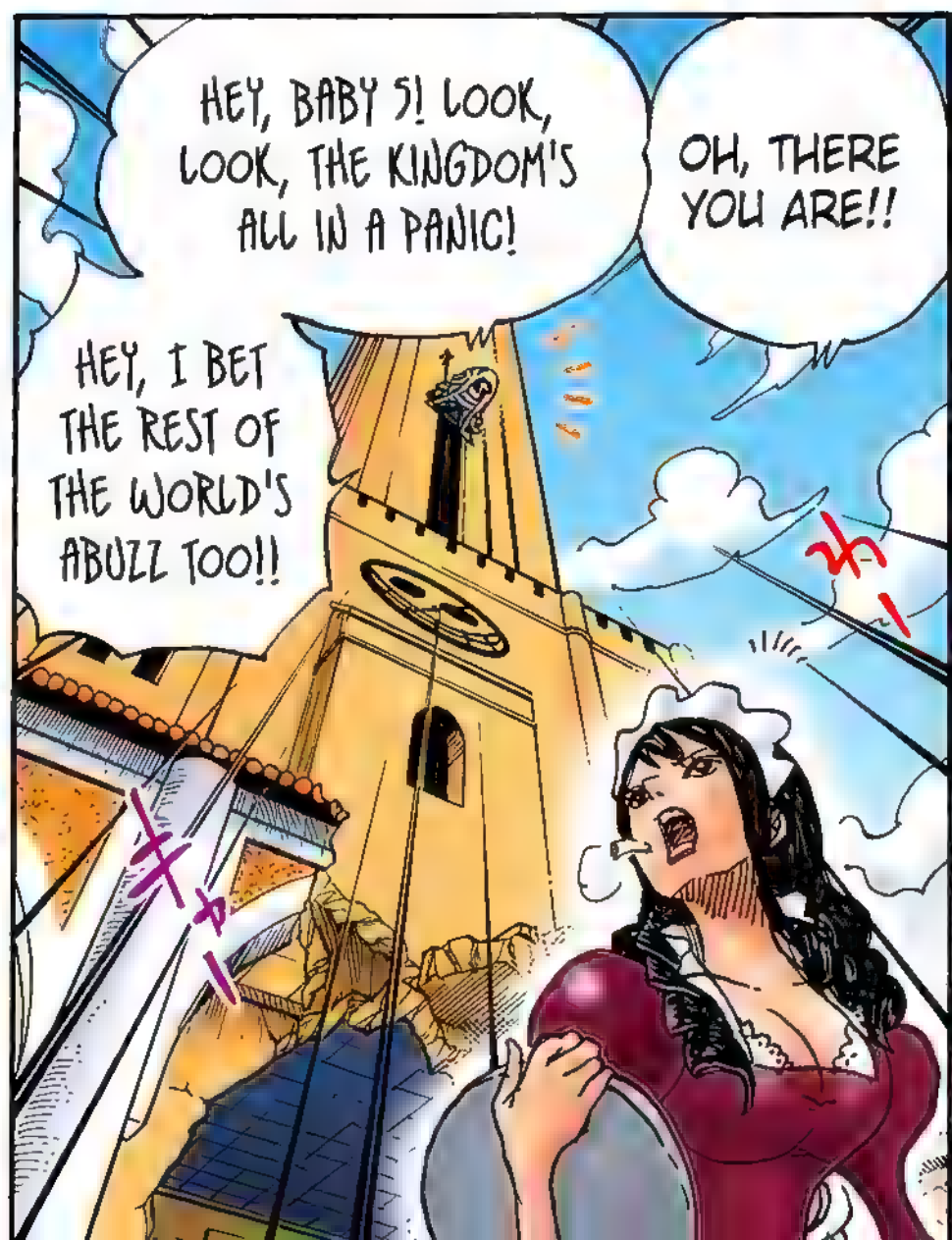
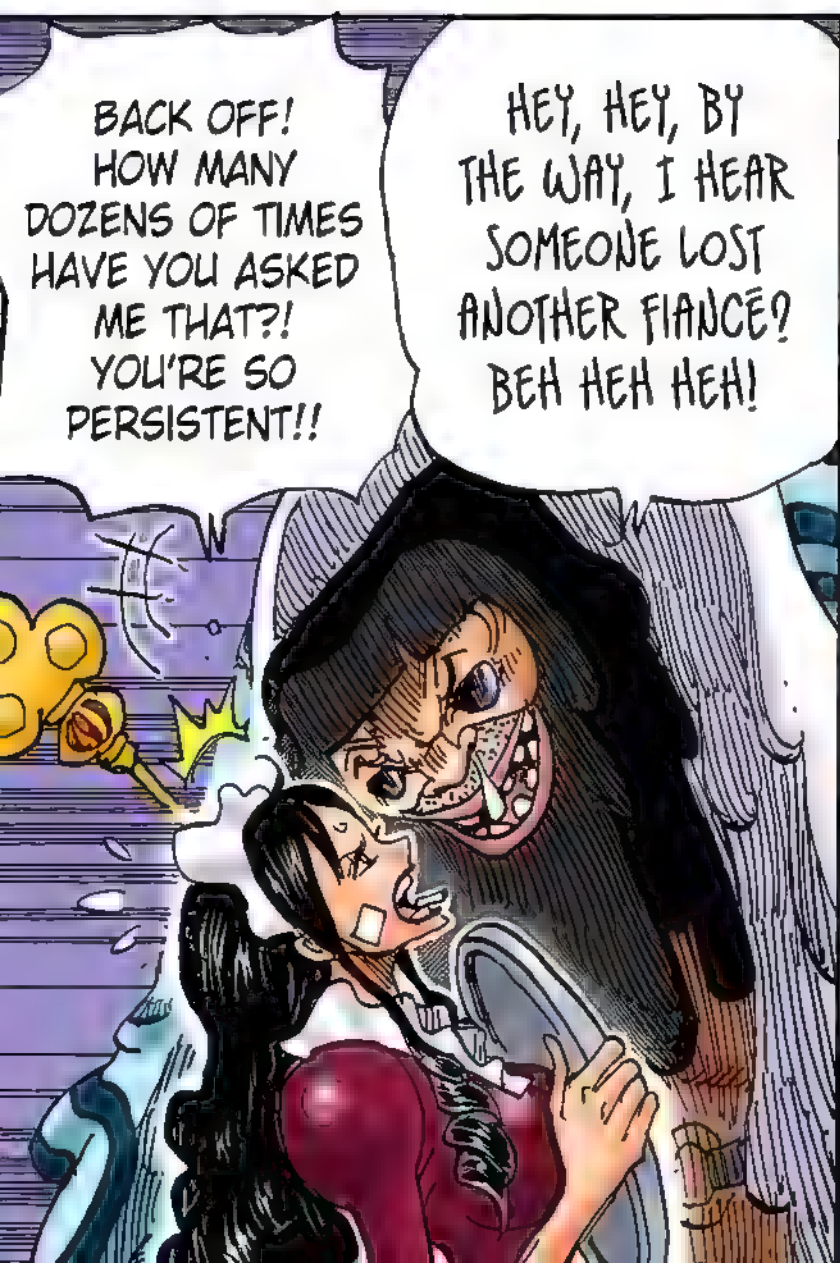
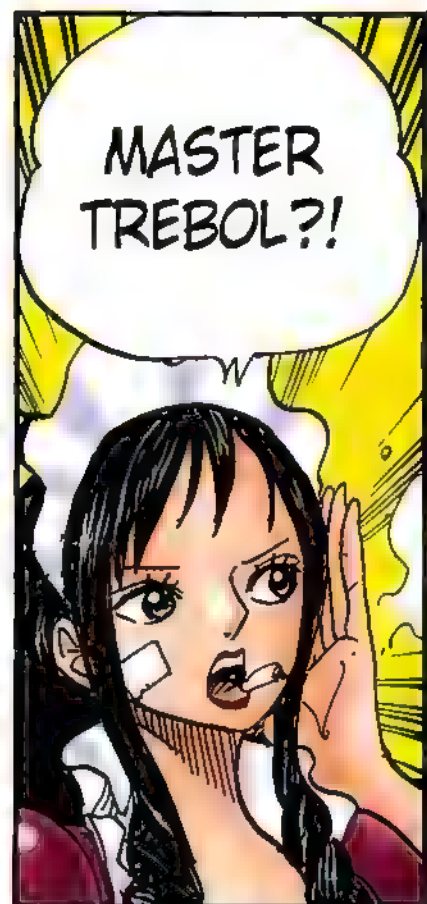
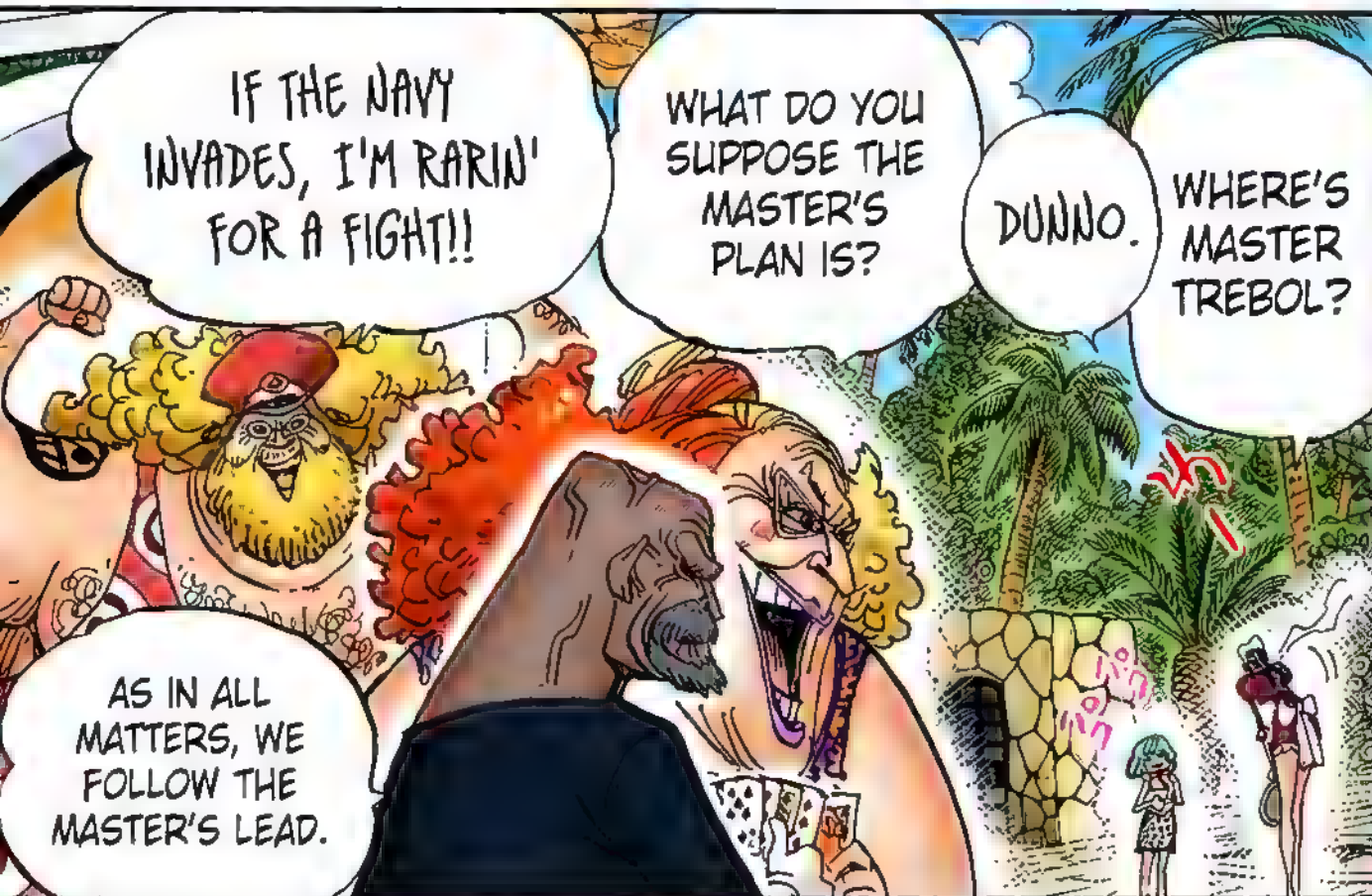
THEY ARE PIRATES
CHOSEN BY THE
WORLD GOVERNMENT
AND GIVEN LICENSE
TO PILLAGE WITHOUT
RETRIBUTION BY THE
AUTHORITIES!!

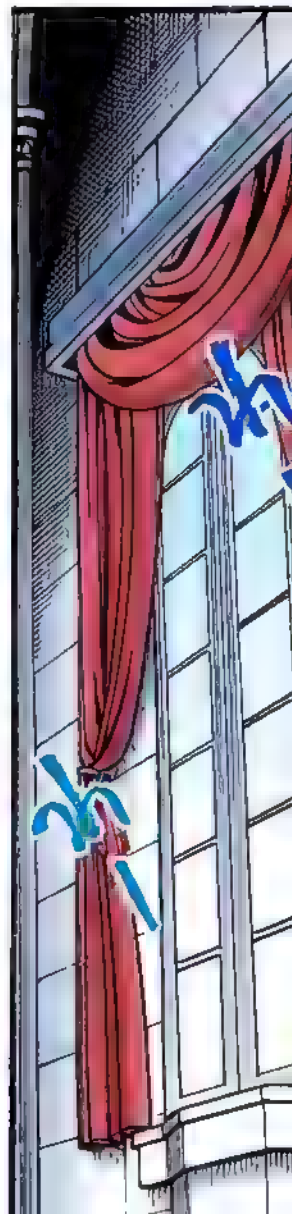
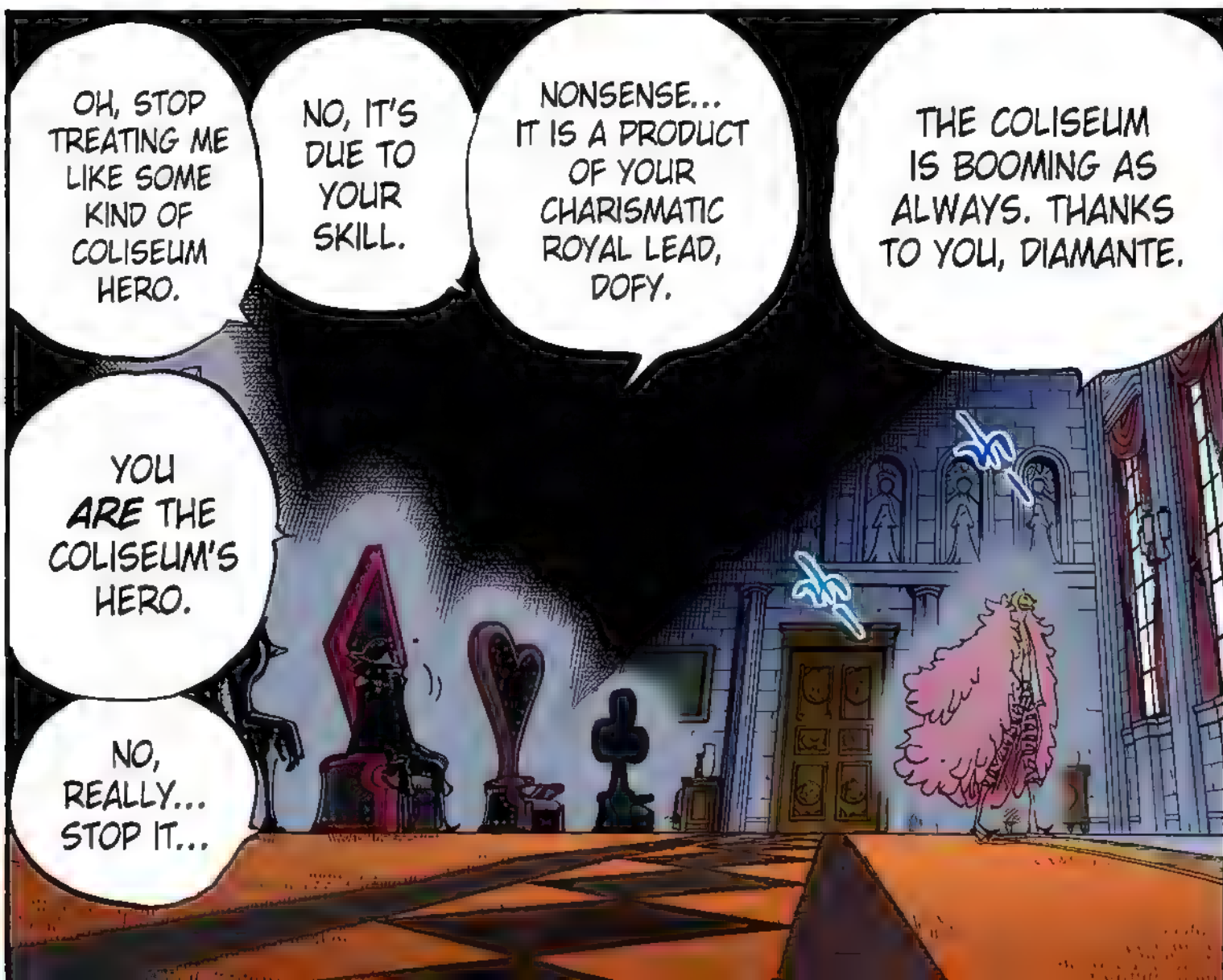
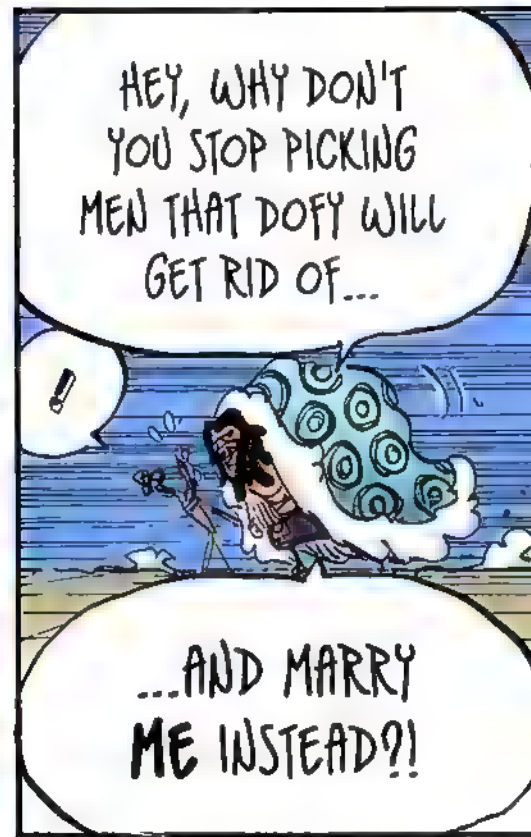
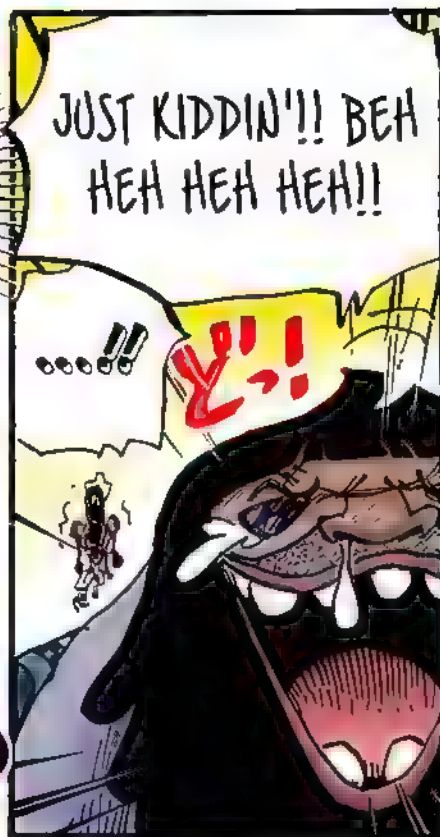
THEIR ASSOCIATION WITH
THE GOVERNMENT IS MEANT
TO SERVE AS A THREAT TO
THE OTHER PIRATES OF
THE WORLD!!

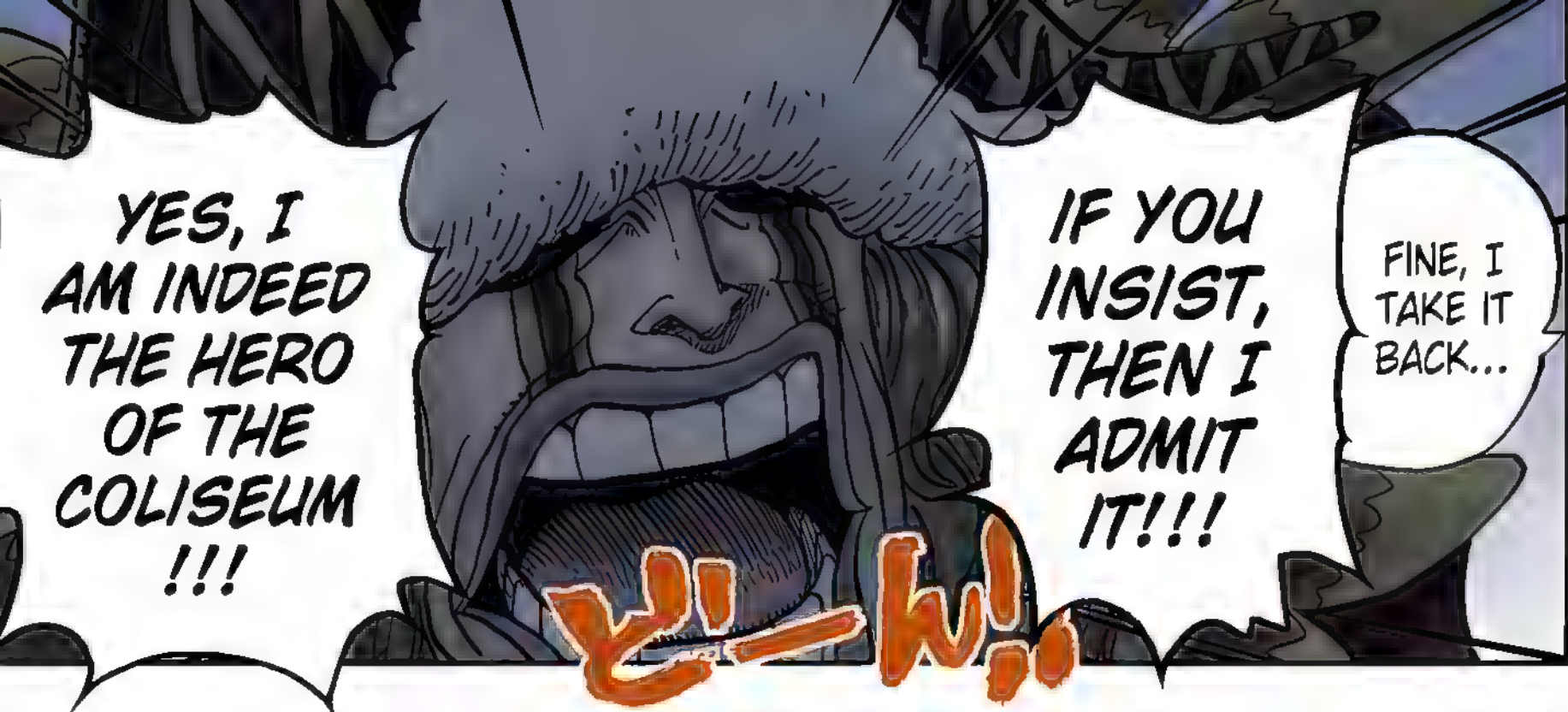
COMMODORE
ブランシュ准将
BRANSHU









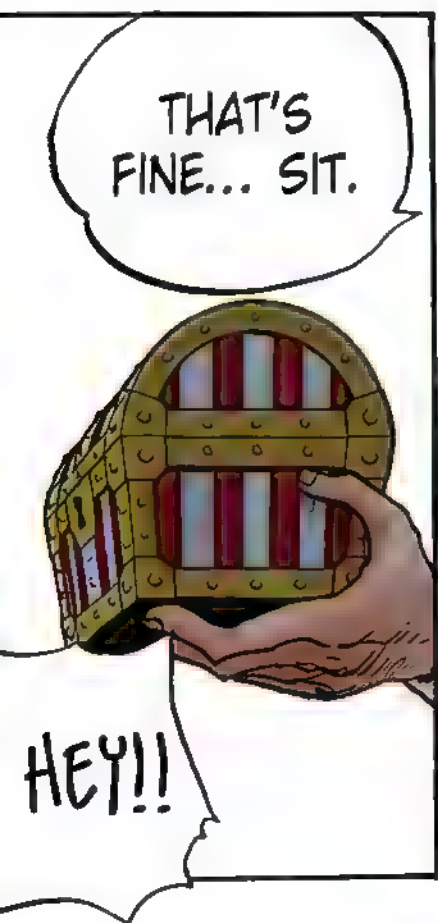


YES, I
AM INDEED
THE HERO
OF THE
COLISEUM
!!!

IF YOU
INSIST,
THEN I
ADMIT
IT!!!

FINE, I
TAKE IT
BACK...

わーん!!



THAT'S
FINE... SIT.

HEY!!

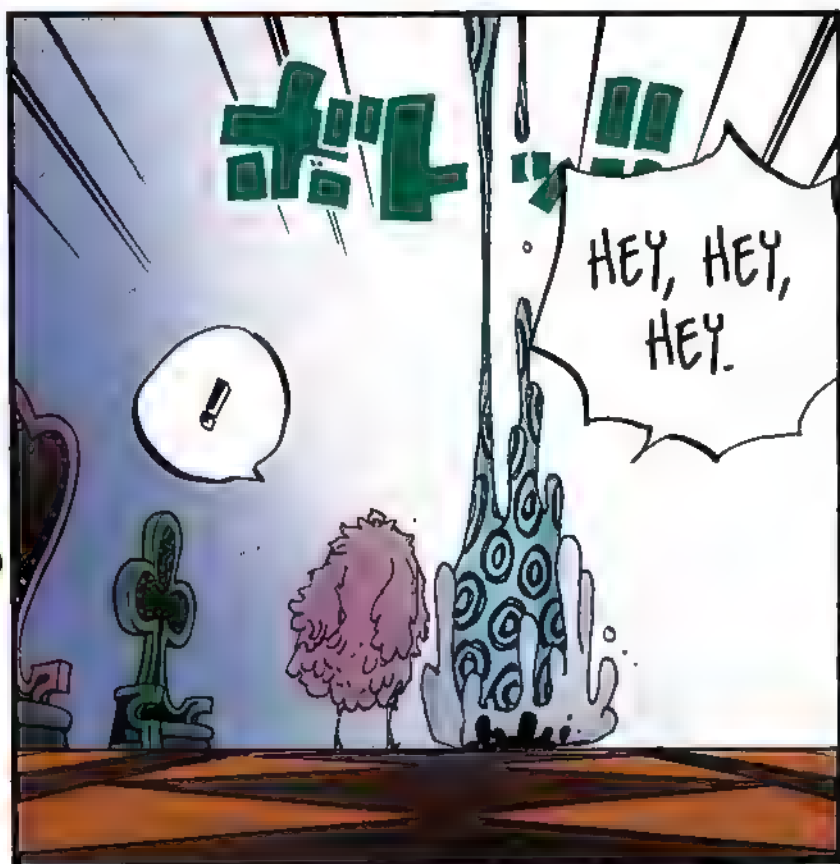


I BROUGHT
THE YOU-KNOW-
WHAT, DOFY!!

ねばっ!!

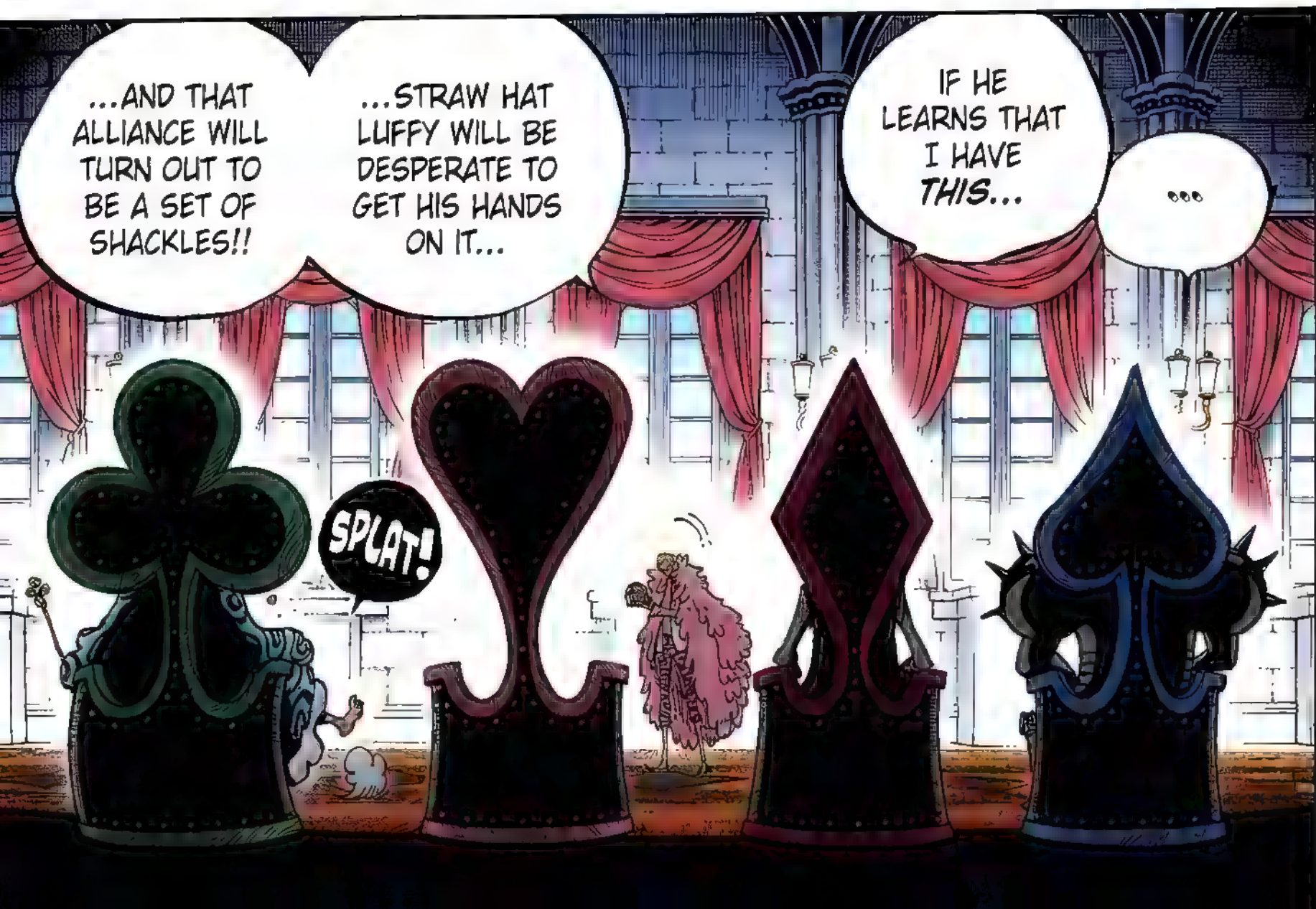
I'M TOO
CLOSE...
BUT?!

YOU'RE
TOO
CLOSE.



ホッ!!

HEY, HEY,
HEY.



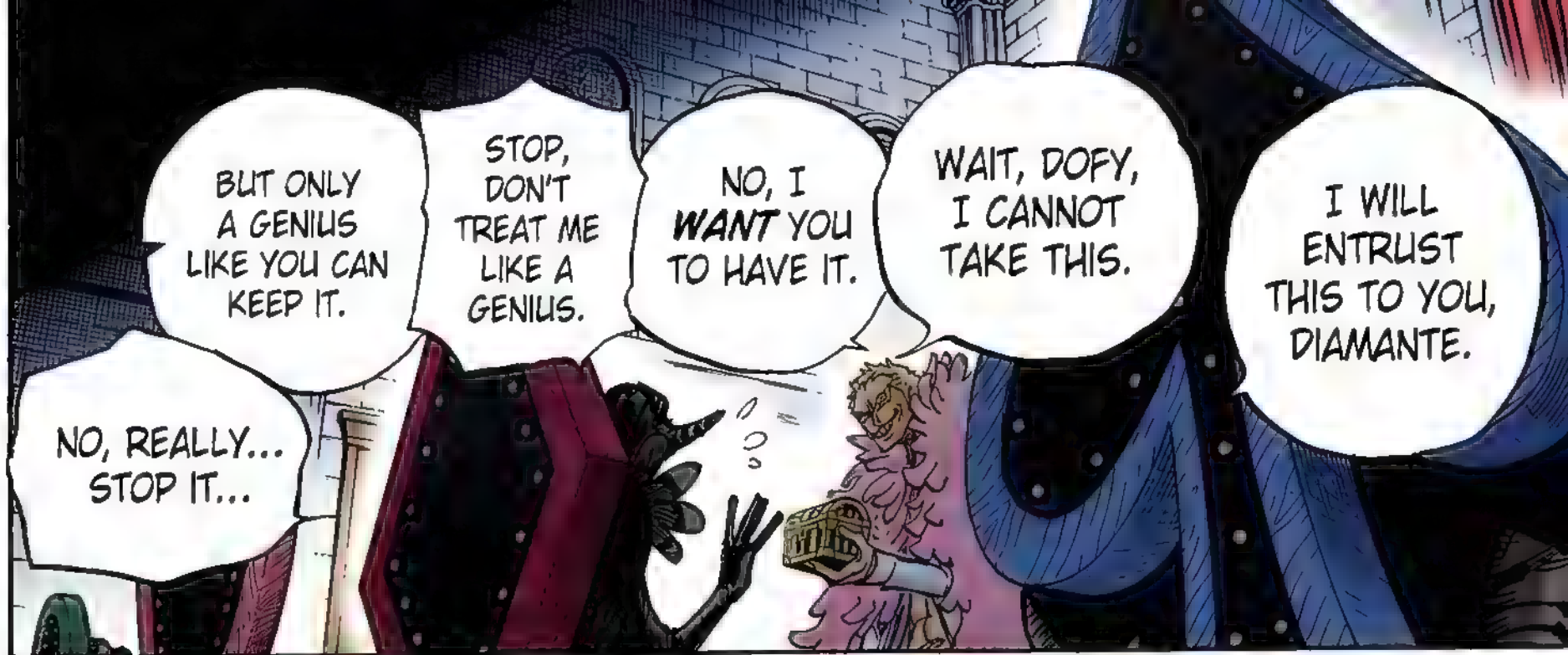
...AND THAT
ALLIANCE WILL
TURN OUT TO
BE A SET OF
SHACKLES!!

...STRAW HAT
LUFFY WILL BE
DESPERATE TO
GET HIS HANDS
ON IT...

IF HE
LEARNS THAT
I HAVE
THIS...

...

SPLAT!



BUT ONLY
A GENIUS
LIKE YOU CAN
KEEP IT.

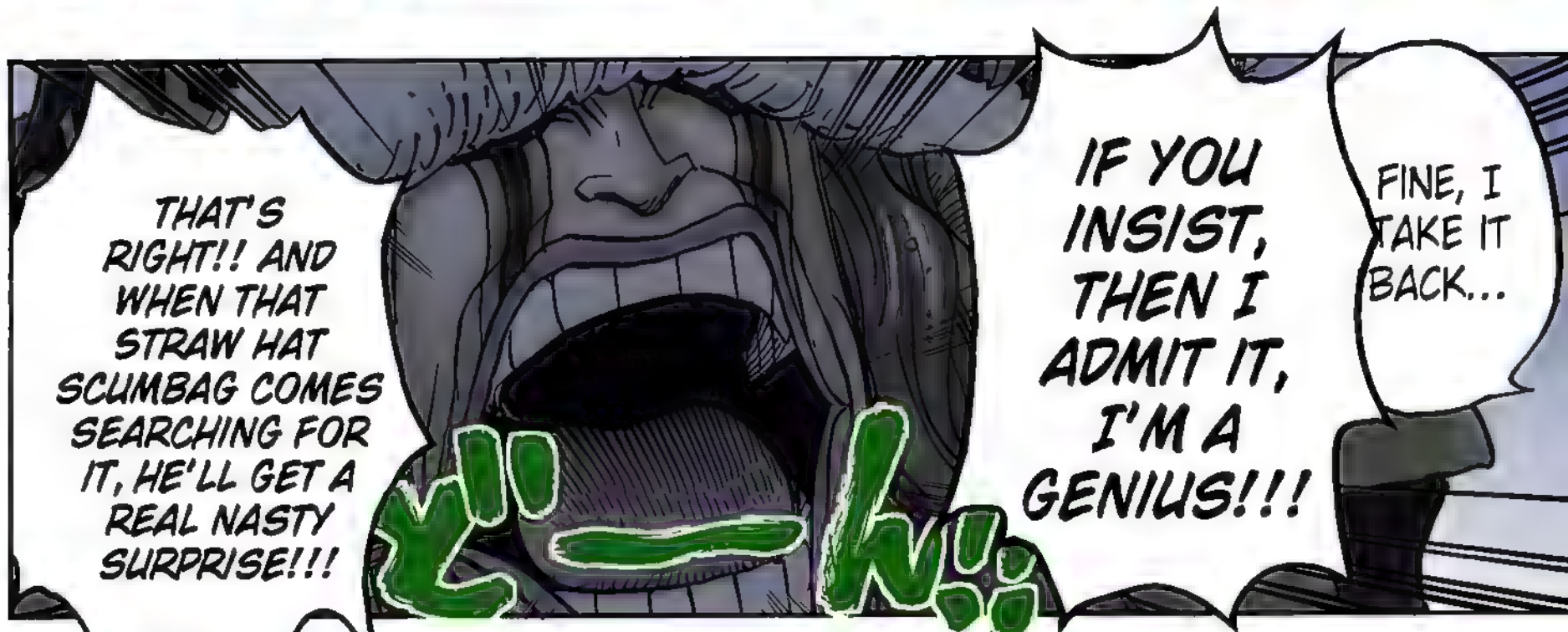
STOP,
DON'T
TREAT ME
LIKE A
GENIUS.

NO, I
WANT YOU
TO HAVE IT.

WAIT, DOFY,
I CANNOT
TAKE THIS.

I WILL
ENTRUST
THIS TO YOU,
DIAMANTE.

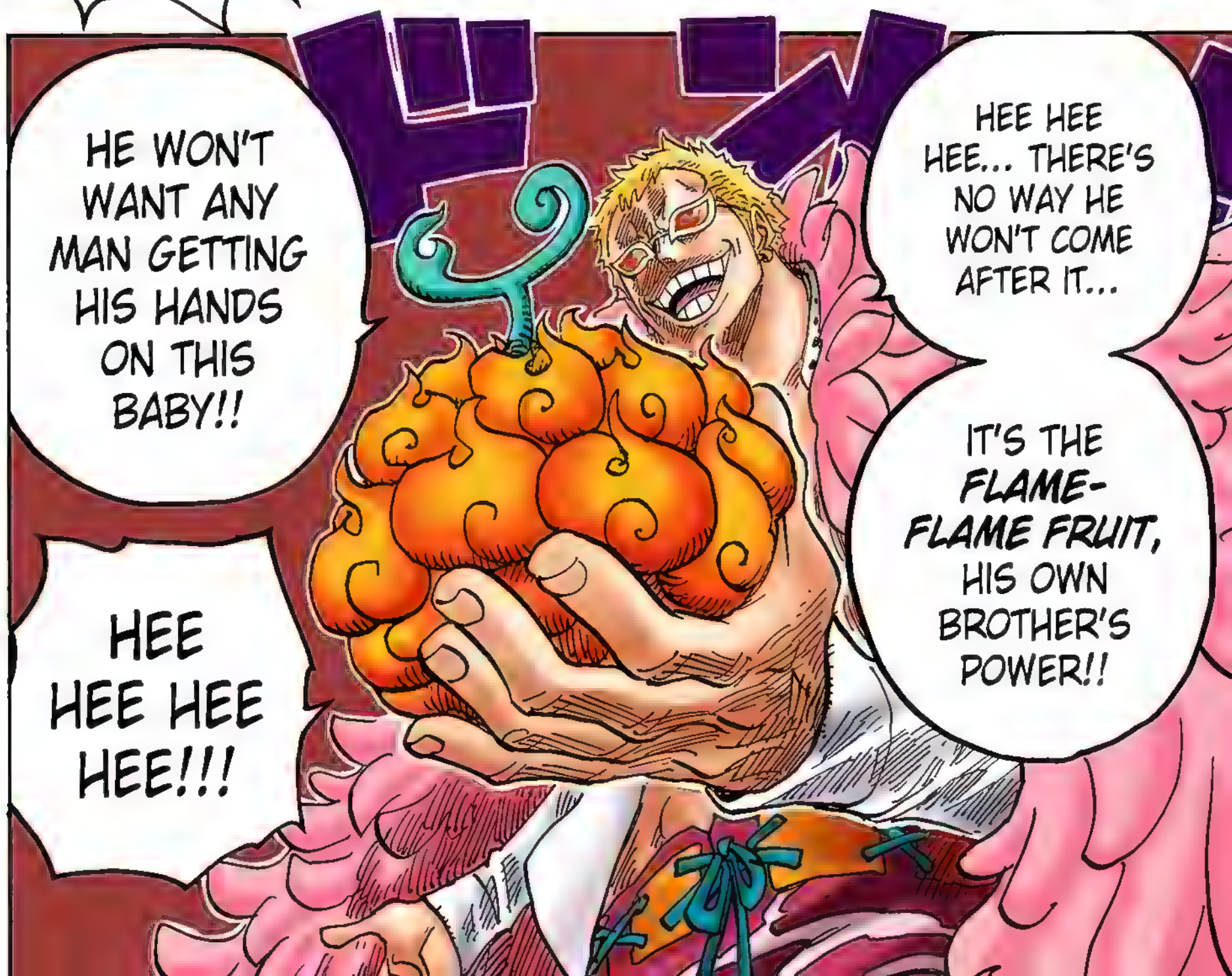
NO, REALLY...
STOP IT...



THAT'S
RIGHT!! AND
WHEN THAT
STRAW HAT
SCUMBAG COMES
SEARCHING FOR
IT, HE'LL GET A
REAL NASTY
SURPRISE!!!

IF YOU
INSIST,
THEN I
ADMIT IT,
I'M A
GENIUS!!!

FINE, I
TAKE IT
BACK...



HE WON'T
WANT ANY
MAN GETTING
HIS HANDS
ON THIS
BABY!!

HEE HEE
HEE... THERE'S
NO WAY HE
WON'T COME
AFTER IT...

IT'S THE
FLAME-
FLAME FRUIT,
HIS OWN
BROTHER'S
POWER!!

HEE
HEE HEE
HEE!!!

WHOA!!
WHAT'S UP
WITH THAT
BRAWNY-
LOOKIN'
ISLAND?!

うおお
ちおお

MEANWHILE,
THE CREW
OBSERVES
THE ISLAND'S
SILHOUETTE...

IT'S
DRESS-
ROSA!!!

WE
MADE
IT!!!

DON'T
SHOUT, YOU
IDIOT!!

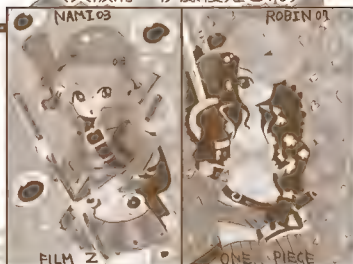
DOFLAMINGO
WILL HEAR
US!!

NO, HE
WON'T.

I'M COMING
FOR YOU,
KANJURO!!!

THIS IS THE
LAND OF LOVE
AND PASSION...
DRESSROSA.

(大阪府 伊藤優姫さん)



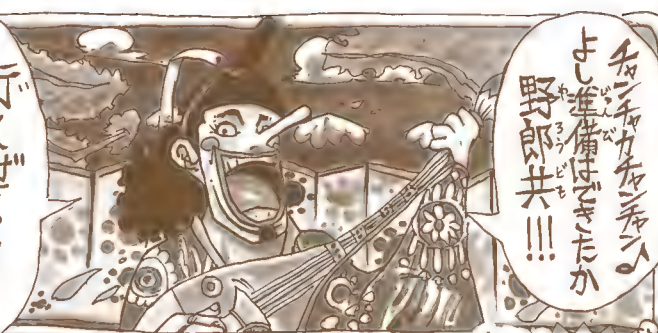
映画「2」より、戦うナミとロビン!!

(鳥取県 中原路さん)



みんなでサーフィン! ハートの海賊団!

行くぜく!!
わらわが
UG海賊団!!



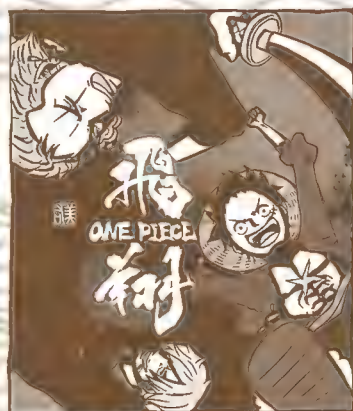
(山梨県 さともさん)

たいしょう
大賞だ!!
サイン色紙贈呈!!

(奈良県 藤本孝久さん)



(静岡県 あーもとさん)



麦わら三強、ここにあり!!

(愛知県 たこぺんさん)



たしぎなのか?
それとも!?



今夜も夜ふかし、
みんなでワイワイ!

(千葉県 パビさん)



世界最強!! プレぬ野望!!

(茨城県 水越茜さん)

りゅうと
龍が飛ぶ、トナカイが飛ぶ!! チョッパーを
描き続ける51歳に大賞だア!!



(埼玉県 ヒポアイアンさん)

ヴェルゴ。
まだ謎多き人生の連鎖!



(愛媛県 ゲキノスケさん)

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(奈良県 泉麻衣子さん)

ブルッパン。フランパン。
ウソッパン。チヨッパン!!



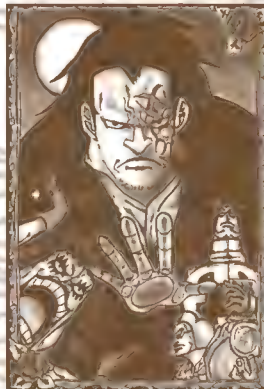
いろいろのつけて突き進めサニー!!

(沖縄県 比嘉理乃さん)



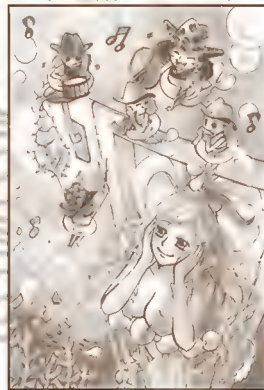
ナミ。おだやかにしてりゃ
カワイイのによ♡

(山梨県 さともサン)



かくめい ひつよう せかい
革命を必要とする世界。

(三重県 のんサン)



いっ 5つ子メダカの音楽隊♪

(大阪府 岡本成集さん)



(長野県 R灰さん)



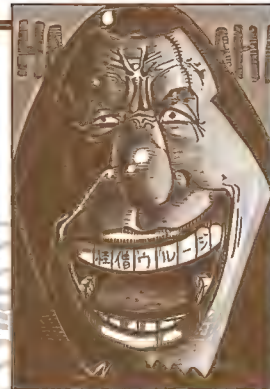
かじ ある絵だ。
エースの兄貴!!

(東京都 牙ライダーさん)



おいらん、おロビと
おナミでありんす♡

(愛知県 クマさん)



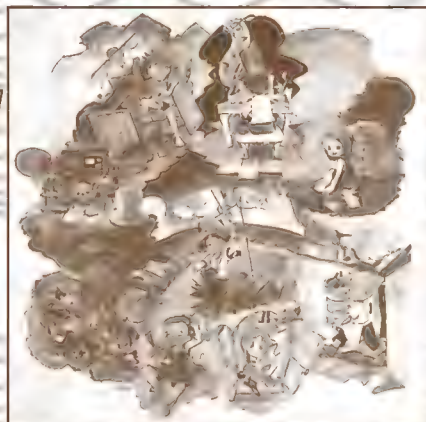
まさに怪僧!!

(山梨県 くろ助さん)



あいうえお表!! 全63枚の力作
ごくろう! 面白いぜー。

(山口県 C-OWさん)



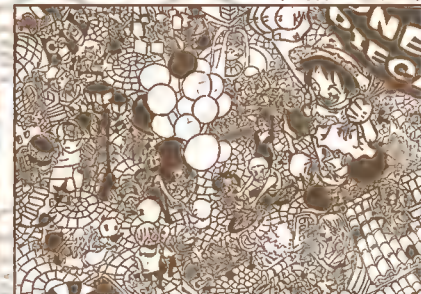
いっせき ぶね にたくさんの夢のせて。

(千葉県 白玉粉さん)



4人の剣士に敵はなし!! ブルック!?

(?県 ?さん)



あの細かい絵を版画に! よくやった!!

(福島県 YUSUKEさん)

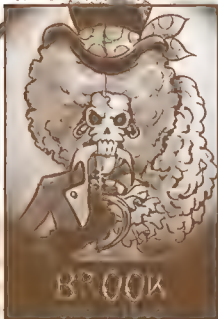


絵はYUSUKEくん、それを切り絵に赤間くん、
読者同士のコラボレーション!!

(宮城県 赤間信一さん)



(神奈川県 永石エンジさん)



COOLブルック!
LOVELYハンコック♡
物語が生まれそうだ。

UGK審査委員長 ★ ★ ★
ウソップ様より注意点

封書に入れる場合は、
必ずイラストや写真の裏に
直接、



住所・氏名(P.N.)・年齢・
電話番号を書き込んでくれ!!
以後よろしくな!!

★ ★

(鹿児島県 NOMIさん)



お。どうした、転んだのか?
ニセゾロ!!



(栃木県 わたがしサン)

(神奈川県 ばげたかサン)

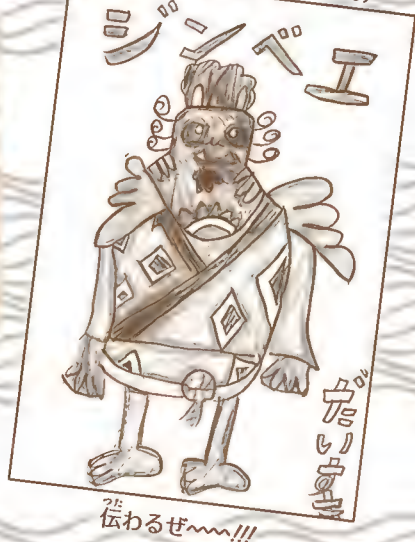


この物語は、男達の戦いの歴史!!

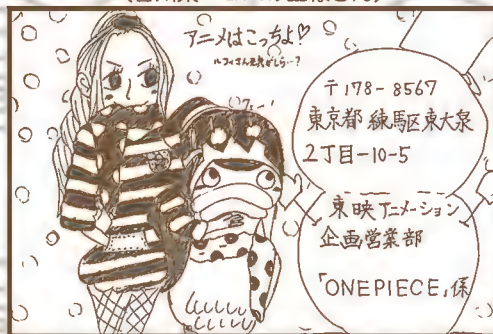
(奈良県 たまサン)



(愛知県 川畑亜子さん)



(香川県 ロバの王様さん)



マンガ関係全部ここ!!

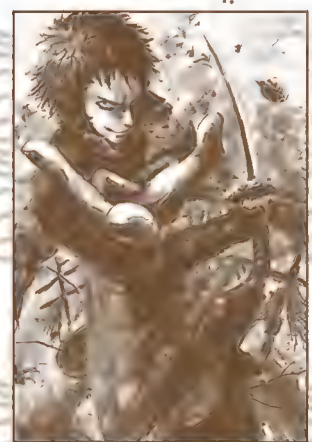
声優さんや、アニメ関係、全部ここ!!

(大阪府 エビナさん)



不気味な男!
ドフラミンゴ!!

キラキララインストーンの絵!!
実物みせたいぜ!!!



若き七武海。ロー!!

(大阪府 春花さん)

(アメリカ ニューヨークのカニちゃんサン)



カラーねんどのCP9! いい出来だ!!



デジタルカラー版

ONE PIECE

70 巻

尾田栄一郎

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ONE PIECE

ワンピース

巻七十



尾田栄一郎

集英社



尾田栄一郎

牛のツノかつこいい。
ツノ生えないかなー。
ツノは古来より世界中の男の憧れ。
たいがいついてるよ。強そうだもんね。
寝る時は少し邪魔かな？
サッカーやるとヘディングしづらい。
机に向かうと、いちいち
電気スタンドにツノが当たって
「もーっ!!」って。あ!!
牛って「もーっ!!」って言うね!!
70巻、始まるホーン!!!

●週刊少年ジャンプ・H25年2号～11号、
13号、14号掲載分収録



J・C

背表紙・カバー折り返し

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本体・表紙

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